



Big-picture issues confronting Co-Optima

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Sustainable Transportation Summit

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Major Co-Optima Challenges





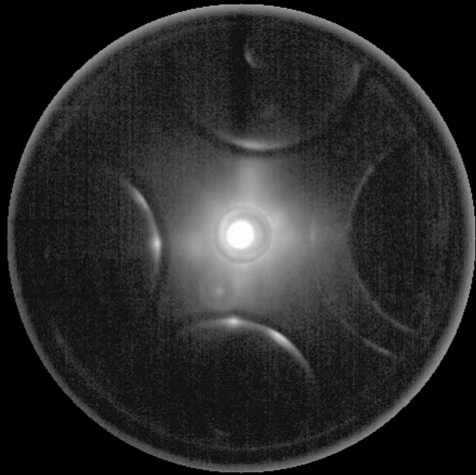
What fuels do engines want?



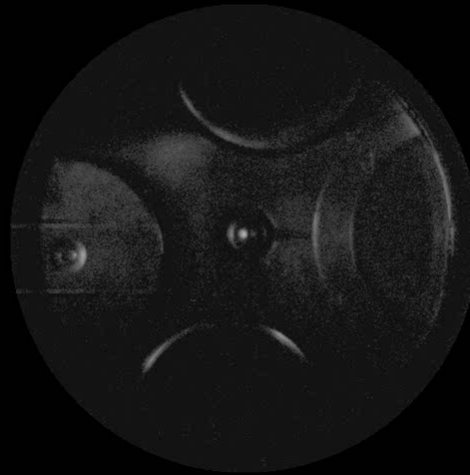
Fundamentally different **combustion dynamics**
require **different fuel properties**



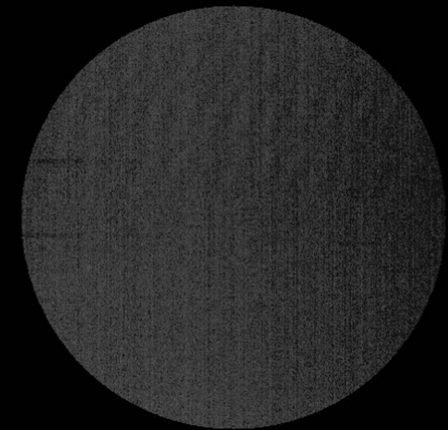
Spark ignition
(gasoline) – Thrust I



Advanced Compression
Ignition (ACI) – Thrust II



Compression ignition
(diesel) – Thrust II



Spark ignition (Thrust I) engines



Central challenge: avoiding knock

Important fuel properties:

- Octane number (RON and MON)
- Heat of vaporization
- Flame speed
- Particulate matter index
- Distillation





Engine performance merit function

Provides systematic ranking of blendstock candidates on engine efficiency when multiple fuel properties are varying simultaneously

Allows fuel economy gains to be estimated based on fuel properties

$$\begin{aligned} \text{Merit} = & \frac{(RON_{mix} - 92)}{1.6} - K \frac{(S_{mix} - 10)}{1.6} + \frac{0.01[ON / kJ / kg](HoV_{mix} - 415[kJ / kg])}{1.6} \\ & + \frac{(HoV_{mix} - 415[kJ / kg])}{130} + \frac{(S_{Lmix} - 46[cm / s])}{3} \\ & - LFV_{150} - H(PMI - 2.0)[0.67 + 0.5(PMI - 2.0)] \end{aligned}$$

- RON = research octane number
- K = engine-dependent constant
- S = sensitivity (RON-MON)
- ON = effective octane number
- HoV = heat of vaporization
- S_L = flame speed
- LFV = liquid fuel volume at 150°C
- H = Heaviside function
- PMI = particle mass index



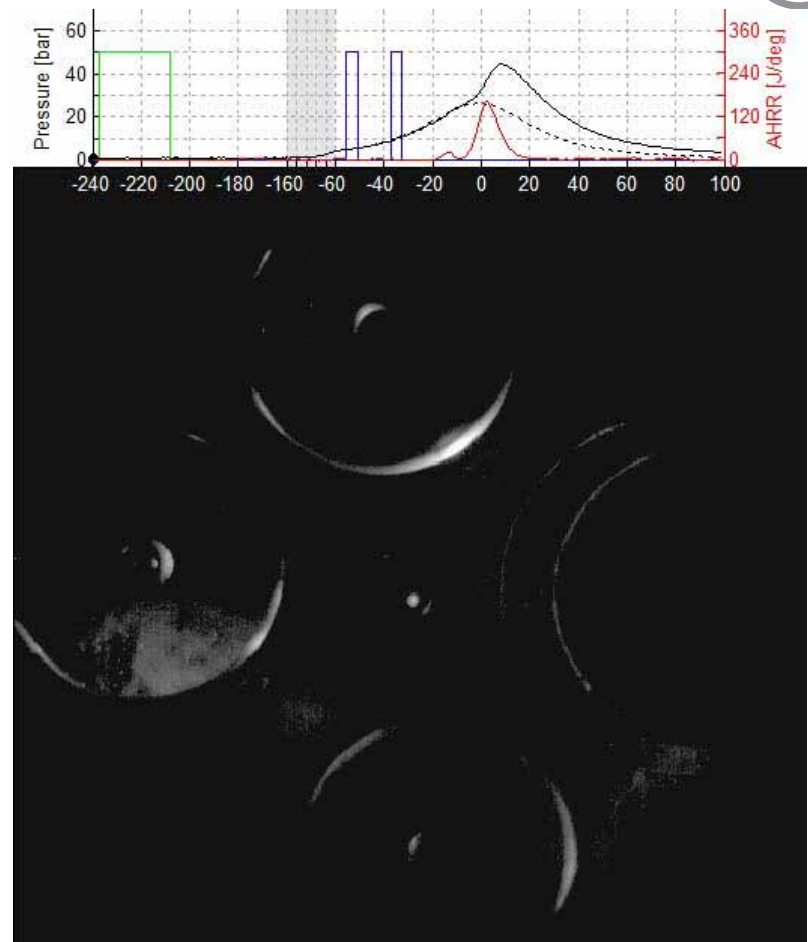
Thrust II engines: the Wild West

In-cylinder mixing/ kinetics needs to be optimized to control ignition timing

Requirements vary as speed/load changes

Significant engineering innovations required

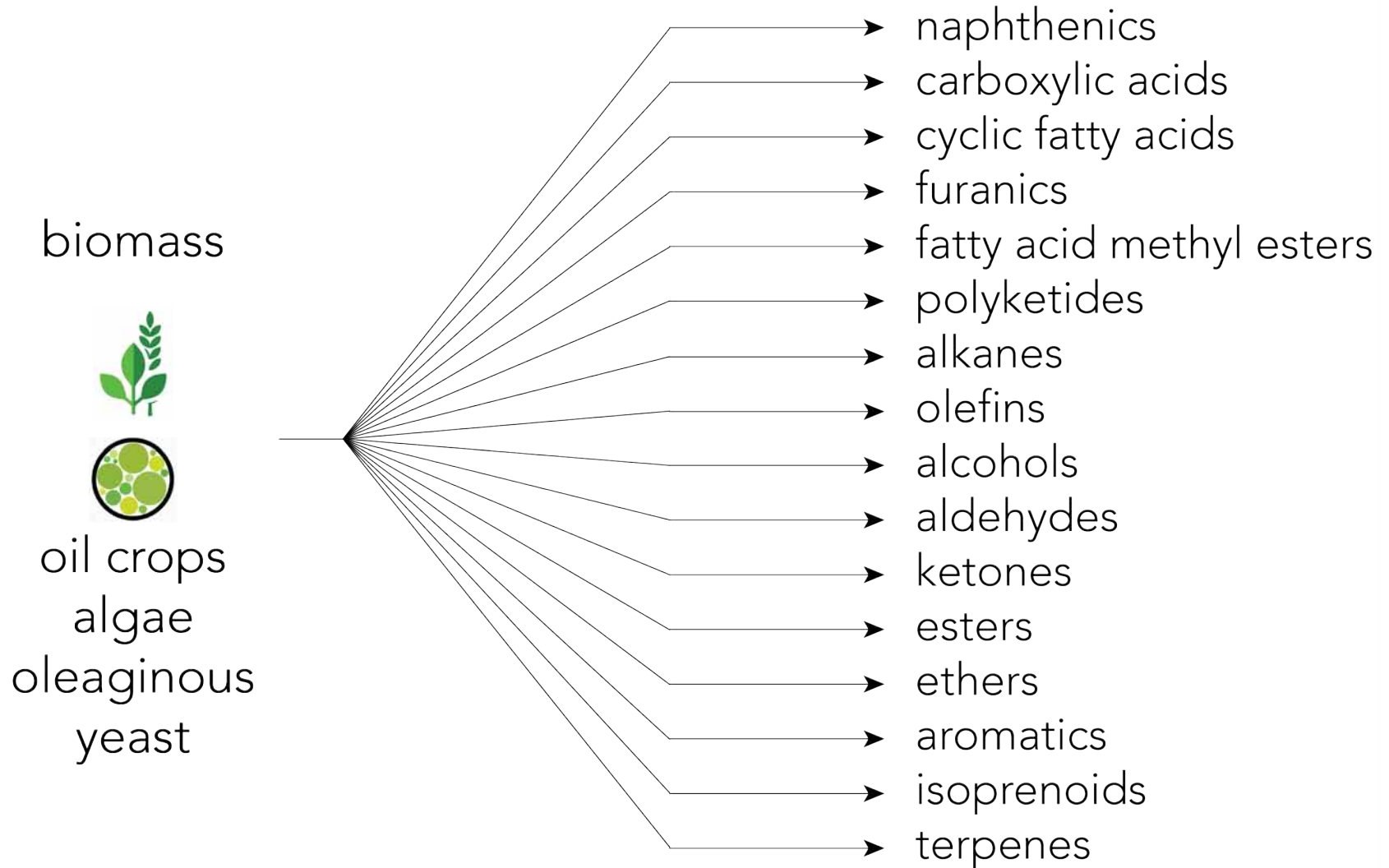
Much progress already achieved with air handling, fuel injection, novel strategies



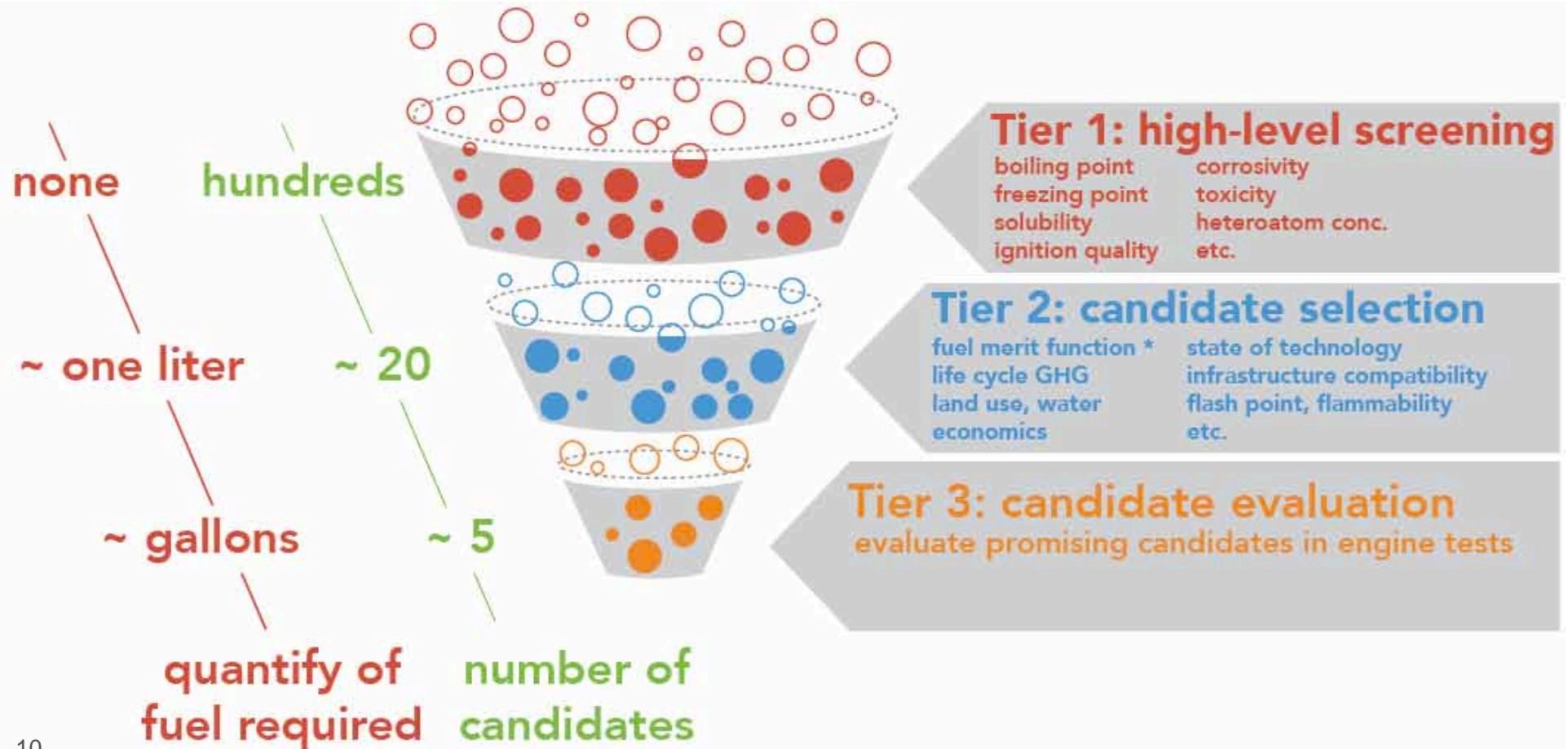


What fuels can we make?



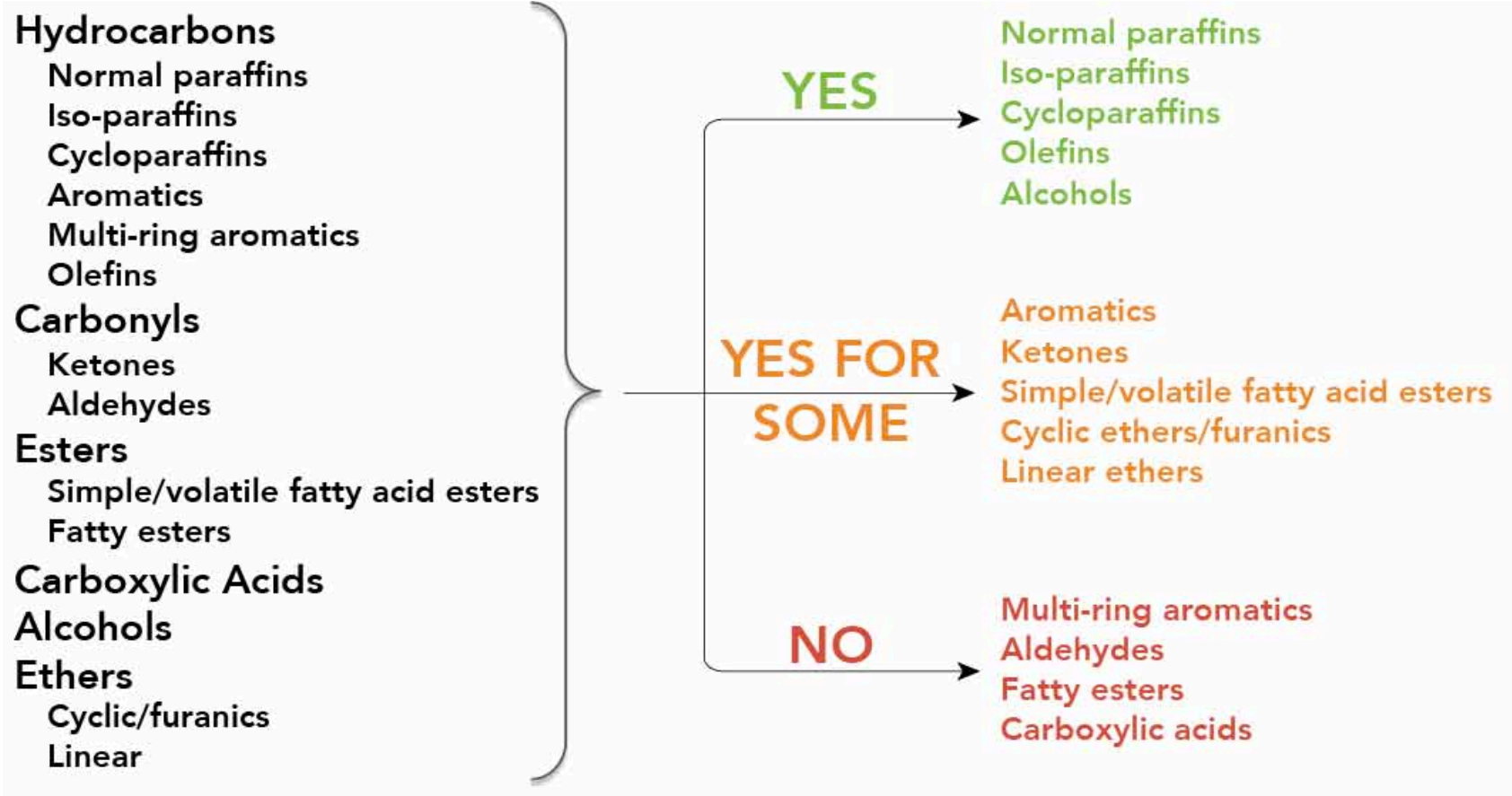


Fuel selection criteria (“decision tree”)





Thrust I decision tree results





What will work in the real world?

New fuels must be sustainable, affordable, and scalable

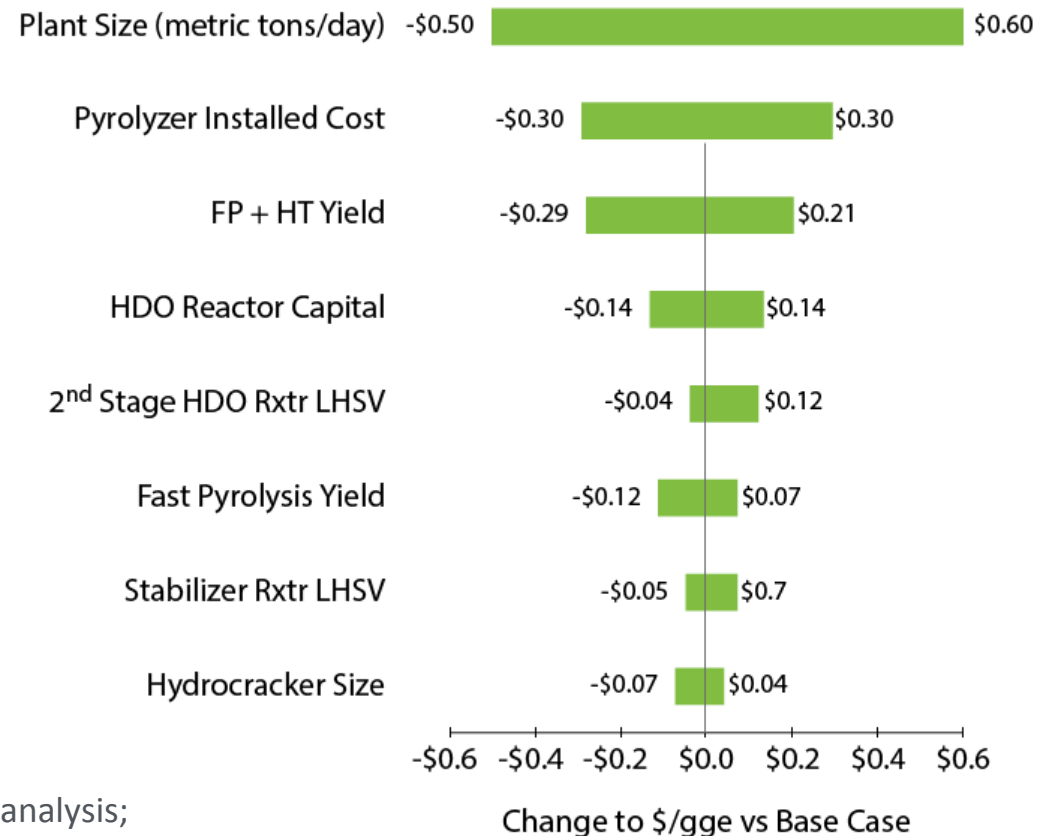


Cost and environmental impact analyses

High-level LCA, TEA,*
feedstock availability analyses
Identify cost/environmental/
scale attributes

Fifteen key metrics identified
GHG, water, economics, TRL

Evaluation of 20 Thrust I
blendstocks underway



* LCA = Life cycle analysis; TEA = techno-economic analysis;
TRL = technology readiness level

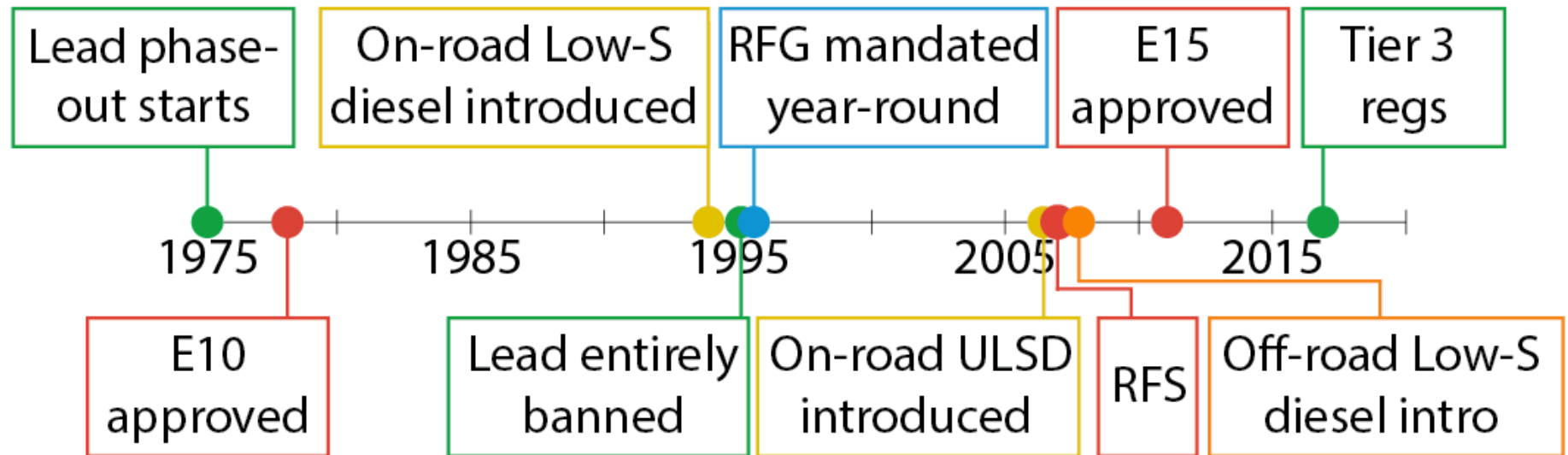


Identifying/mitigating market barriers

Identify and mitigate challenges of moving new fuels/ engines to markets

Analysis of new fuel and vehicle introduction

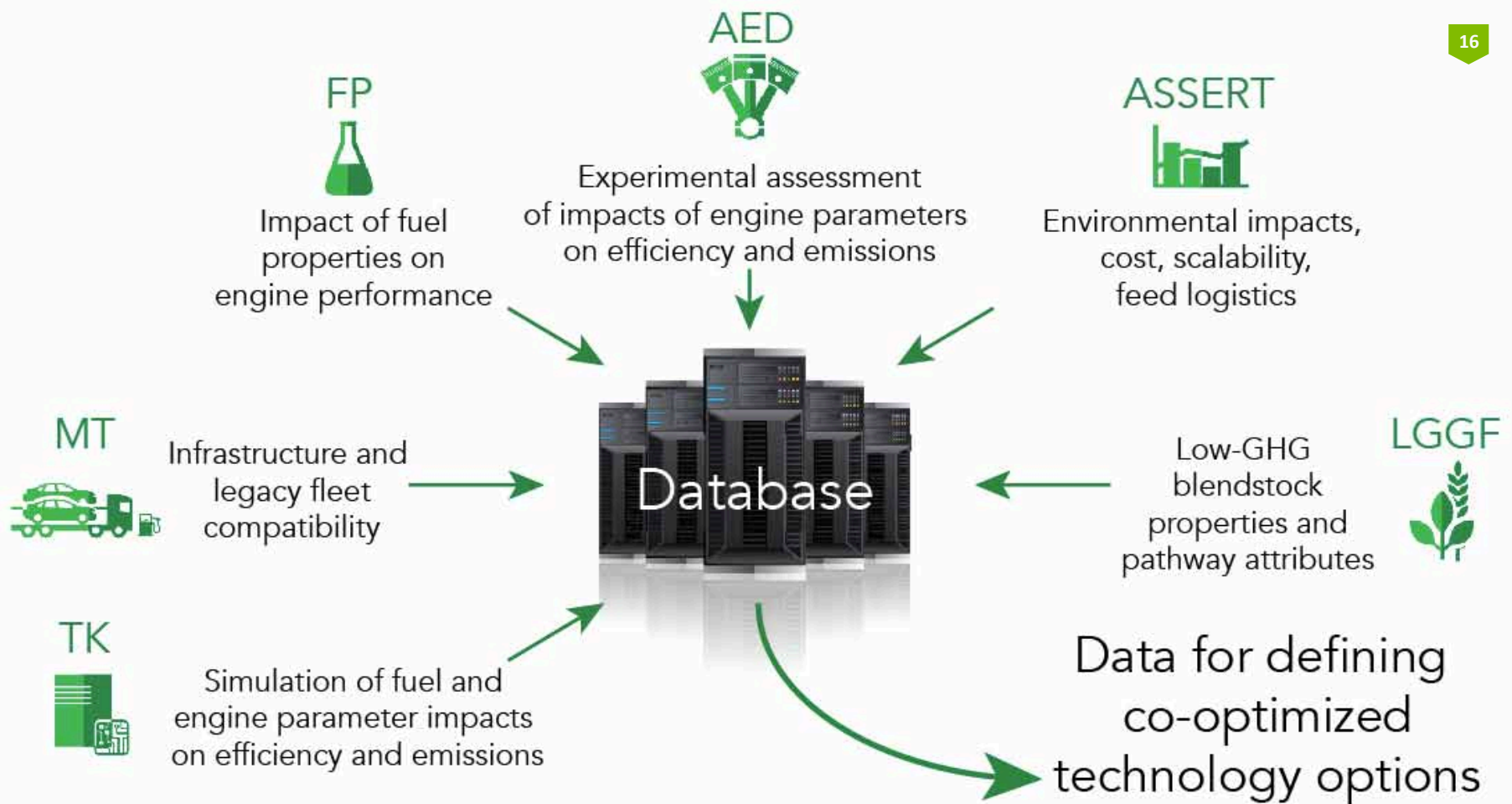
Engage stakeholders across value chain





How do we co-optimize?

Identifying the best options, subject to many constraints





Approach

Database: fuel properties, sustainability, affordability, scalability, infrastructure, and retail attributes



Scenario constraints

- $\Delta\text{GHG} = a$
- $\text{H}_2\text{O consumption} = b$
- Viable routes $> c$
- Feedstock cost $< d$
- Pipeline compatibility = e
- Tech Readiness Level $> f$
- Energy density $> g$
- Biodegradability $> h$
- \vdots
- \vdots
- \vdots

“Optimizer”

Engine/vehicle merit function

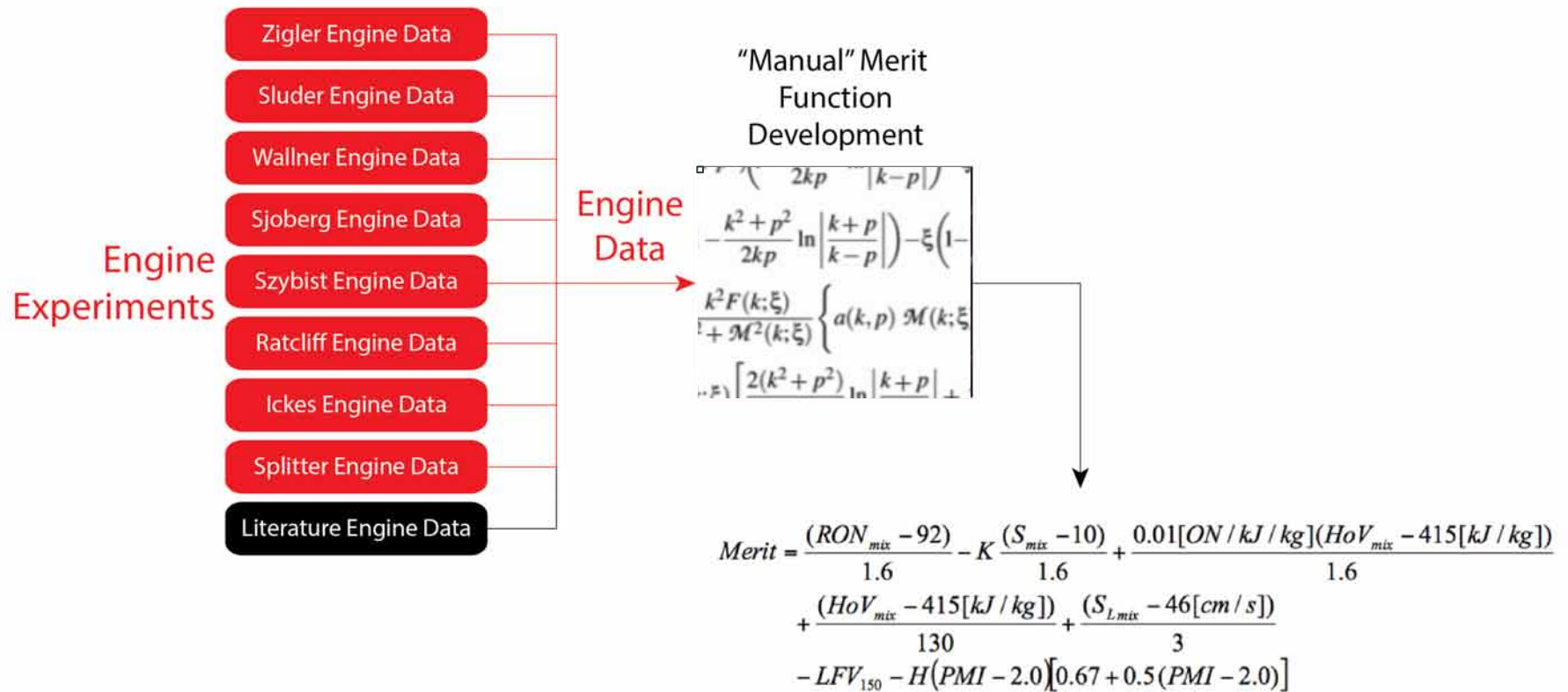
$$\frac{k^2 + p^2}{2kp} \ln \left| \frac{k+p}{k-p} \right| - \xi \left(1 - \frac{k^2 F(k; \xi)}{2 + \mathcal{M}^2(k; \xi)} \right) \left\{ a(k, p) \mathcal{M}(k; \xi) \right.$$
$$\left. - \xi \left[2(k^2 + p^2) \ln |k+p| + \dots \right] \right.$$



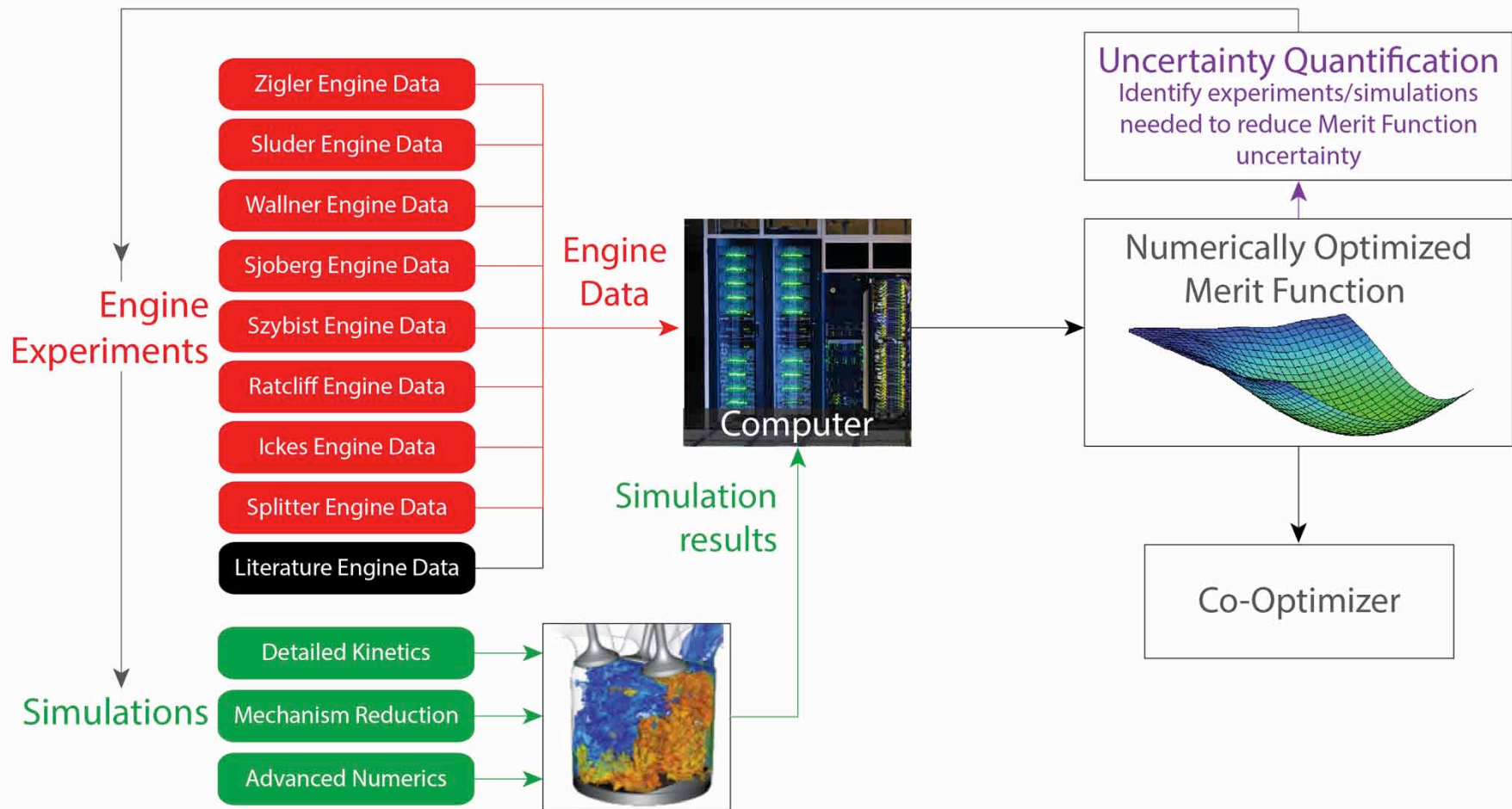
Optimal fuel blend formulations

Need to explicitly account for uncertainty

Current merit function development approach



Numerically optimized merit function



Identifying options: a multi-objective optimization problem

Maximize: Engine Efficiency Vehicle Fuel Economy
 Minimize: Number of blendstocks Other parameter

	Base scenario			Alt scenario 1			Alt scenario 2		
Constraints:	High	Med	Low	High	Med	Low	High	Med	Low
Δ GHG	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
H ₂ O consumption	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Viable routes	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Feedstock cost	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Pipeline compatibility	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Tech Readiness Level	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Energy density	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
	Solution set A			Solution set B			Solution set C		

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Other Co-Optima Leadership Team Members:

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Thank You