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HFTO HYDROGEN INFRASTRUCTURE WORKSHOP

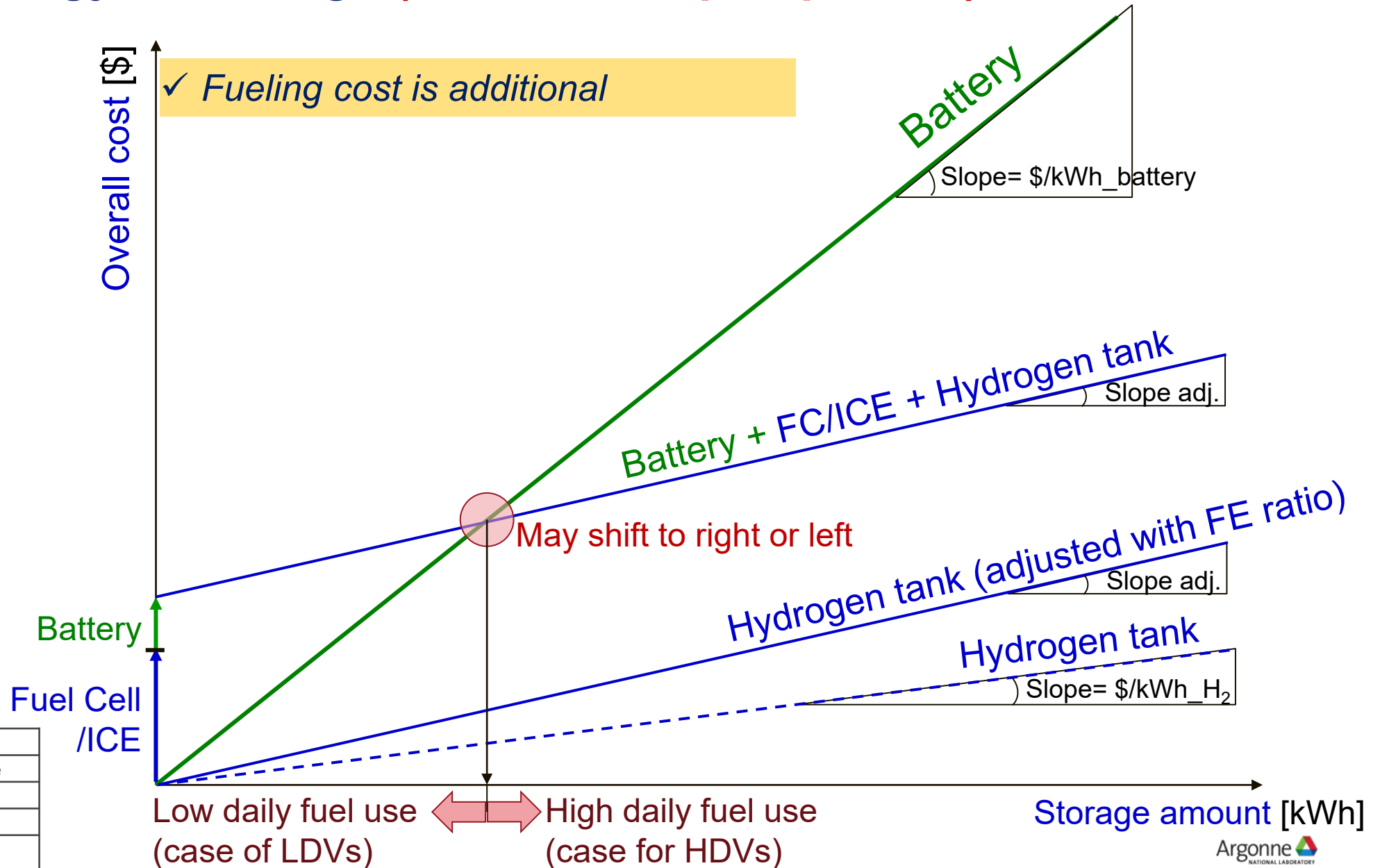
Hydrogen fueling cost analysis of various onboard storage technologies

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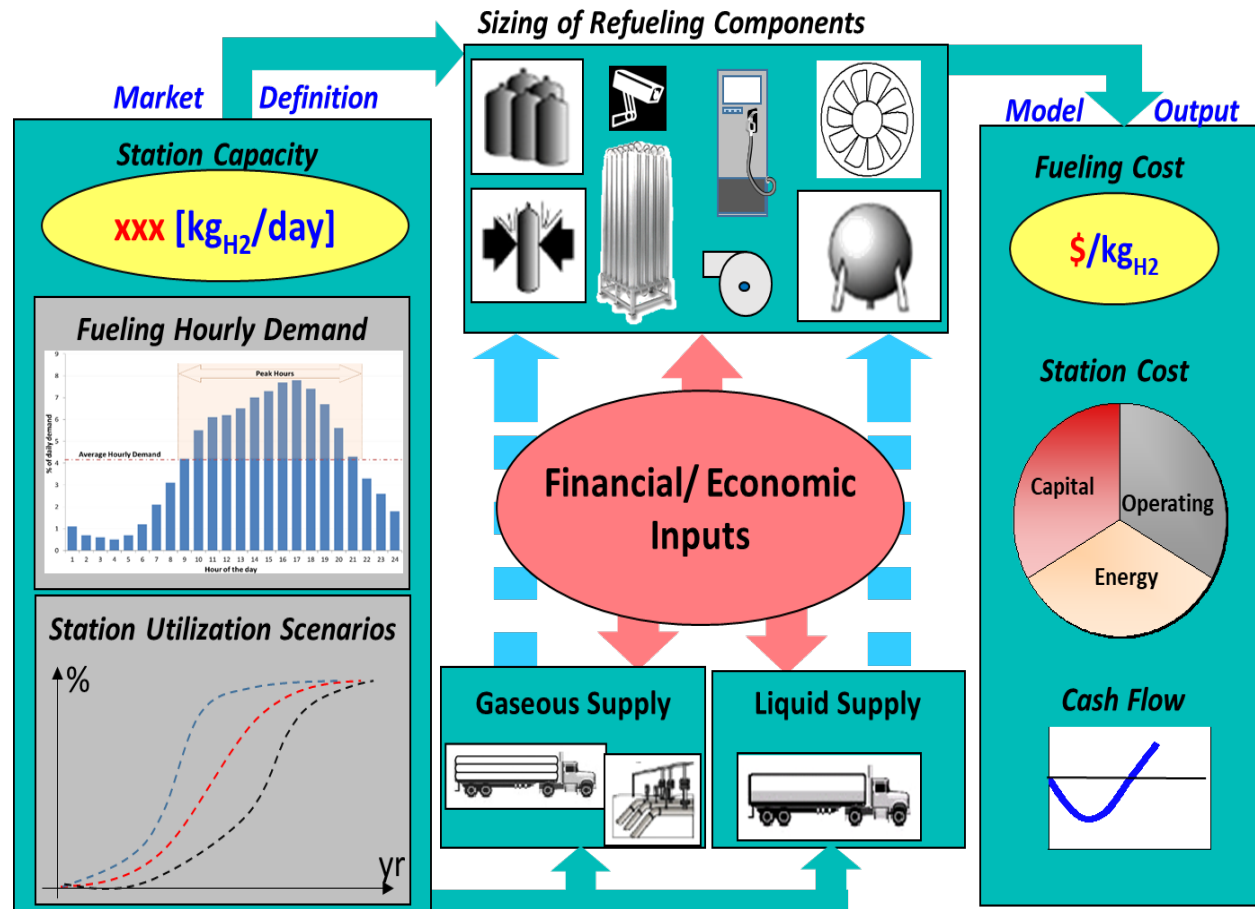
H_2 fuel cell electric vehicles are attractive zero-emission options when daily energy use is high (**vehicle cost perspective**)



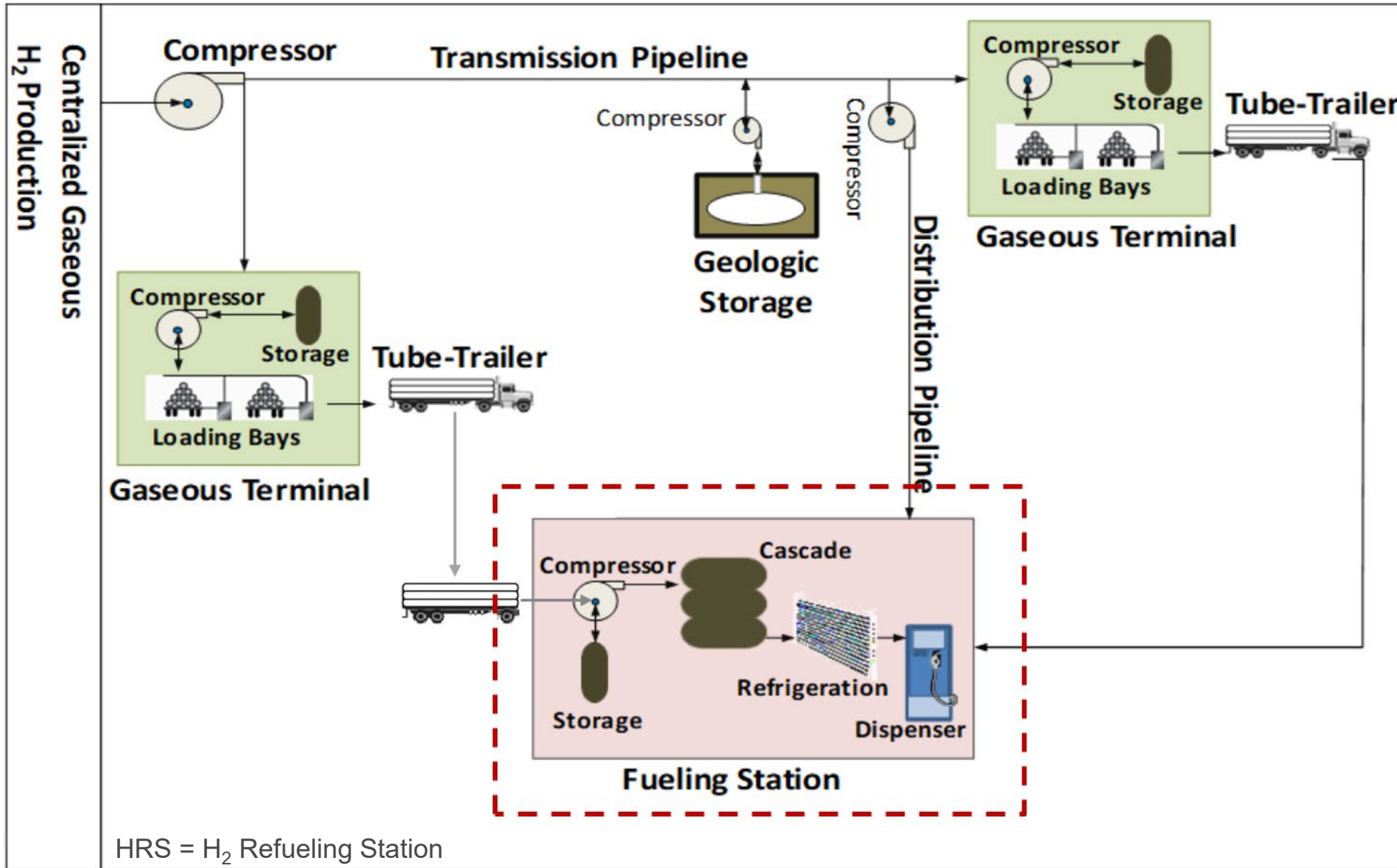
Fueling model for fuel cell HDVs is different from LDVs

- Hydrogen fueling cost for HDVs is different from LDV
 - fill amount
 - fill rate
 - fill strategy
 - fueling pressure
 - precooling requirement, etc.

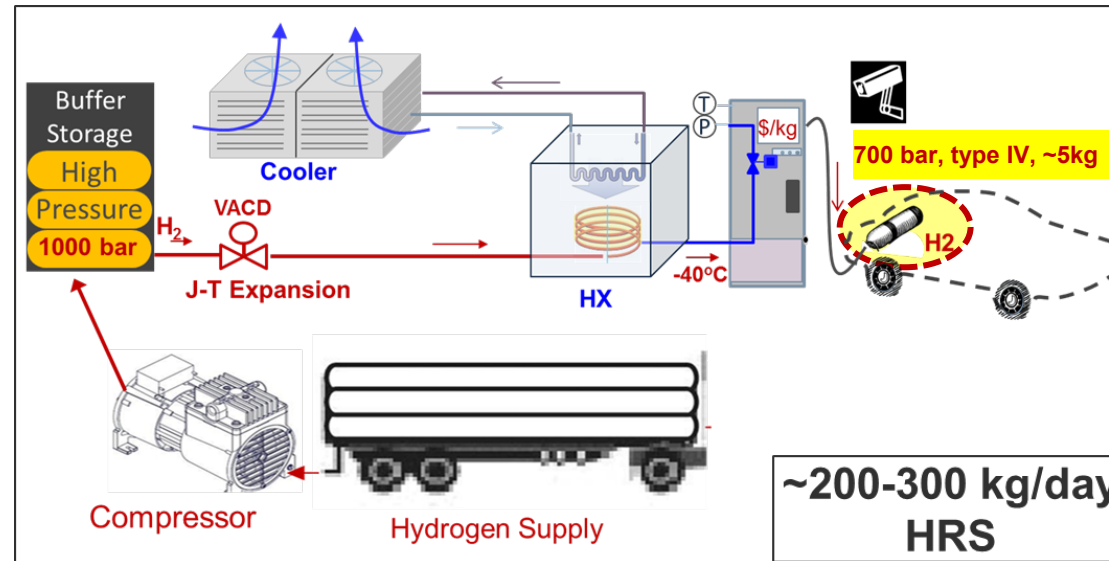
Requires different design strategies with respect to buffering compressor and refrigeration systems



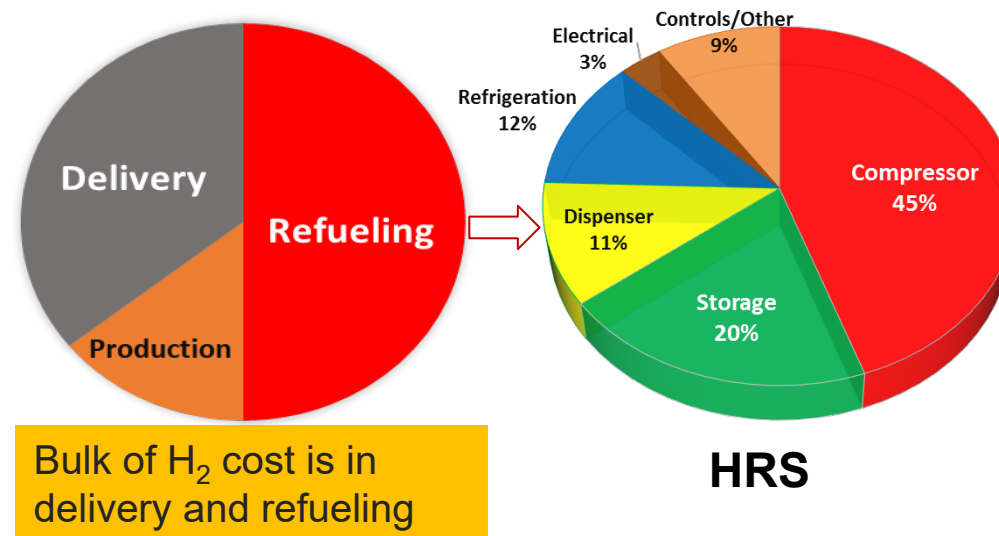
Gaseous hydrogen delivery to HRS requires complex logistics of H₂ supply and station design



Cost of hydrogen delivery and refueling for FCEVs is strongly driven by onboard storage requirement and H₂ supply chain

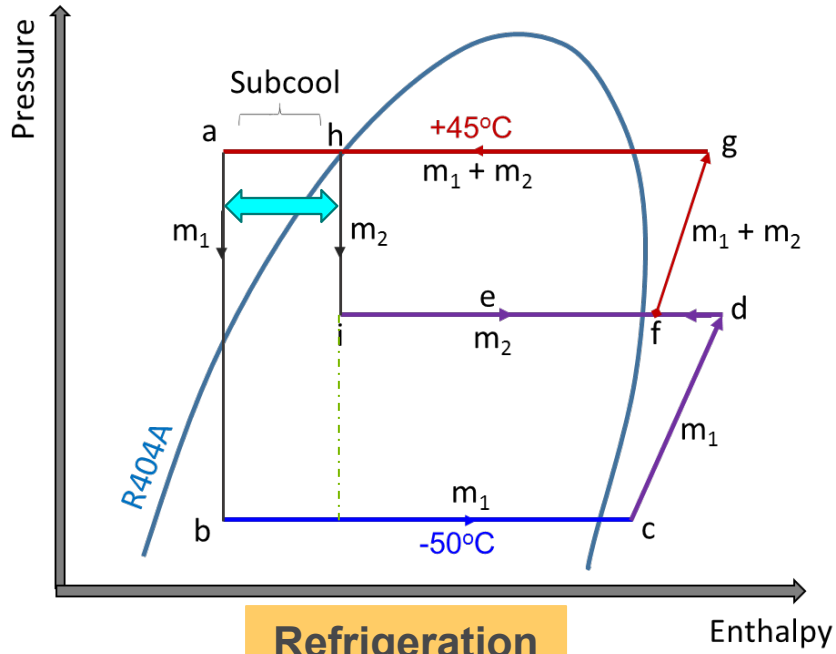


✓ HX: Heat Exchange	✓ VACD: Variable Area Control Device
✓ J-T: Joule-Thomson	✓ CA: California

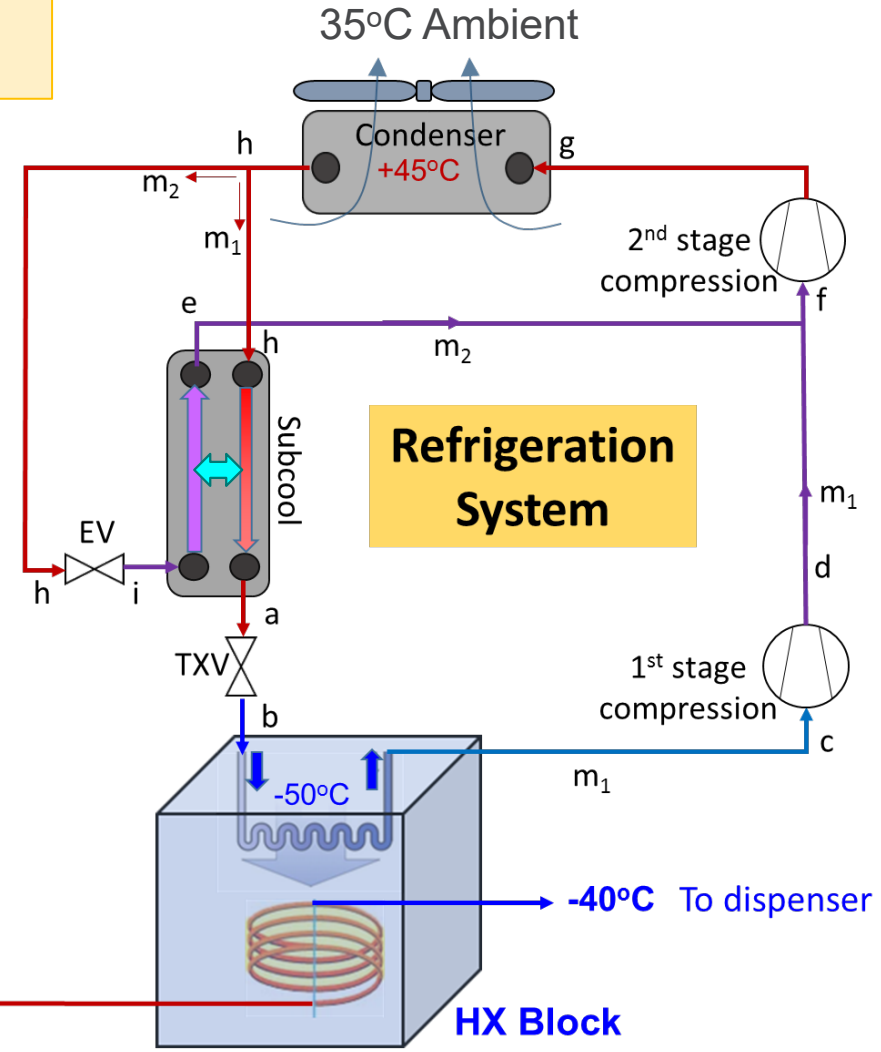


Typical refrigeration system used in HRS requires ~ 15-20kW precooling capacity per each 1 kg/min dispensing

Low temperature (-40°C) precooling requires complex refrigeration cycle and system design



Refrigeration Cycle



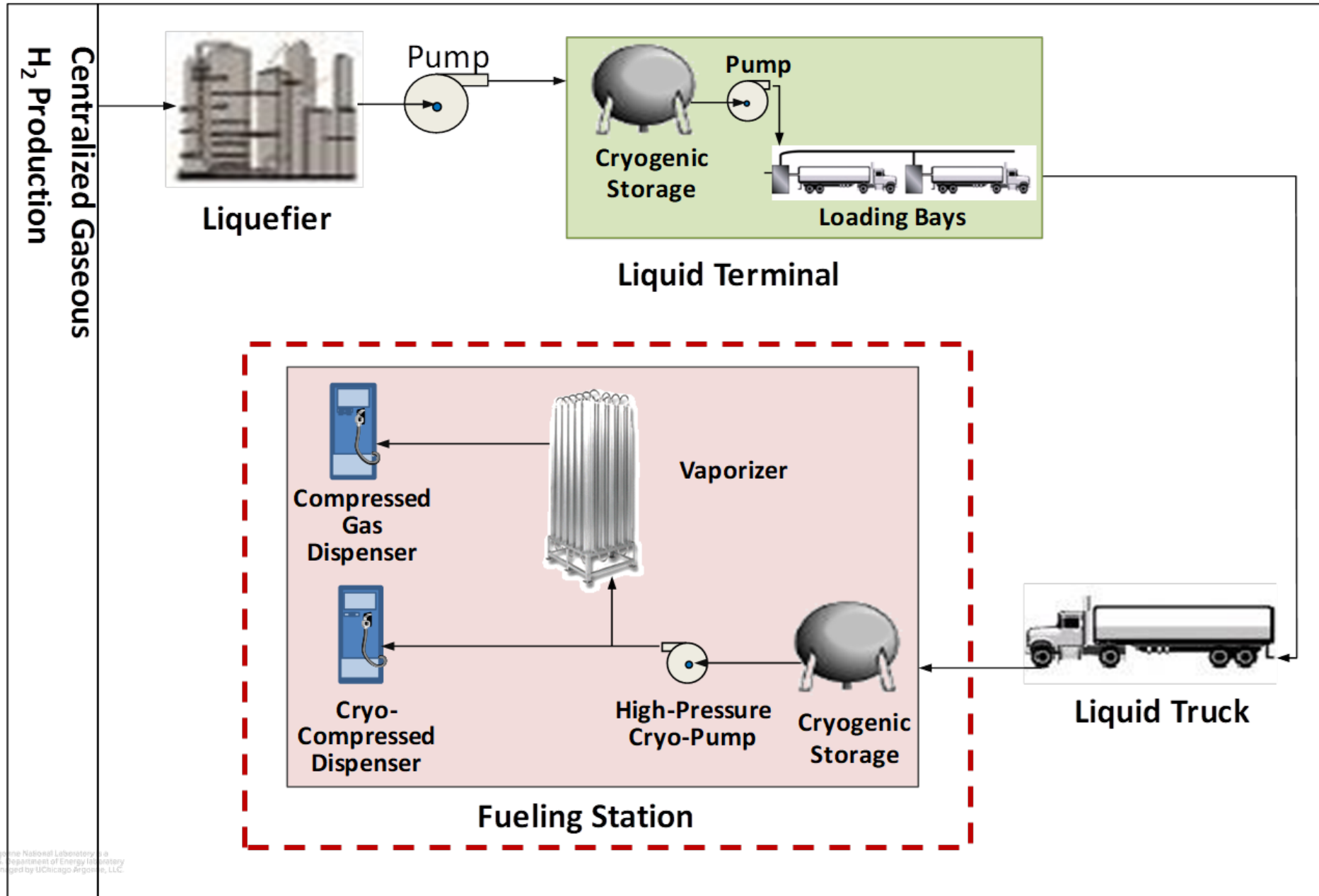
Refrigeration System

Buffer Storage
High Pressure
1000 bar

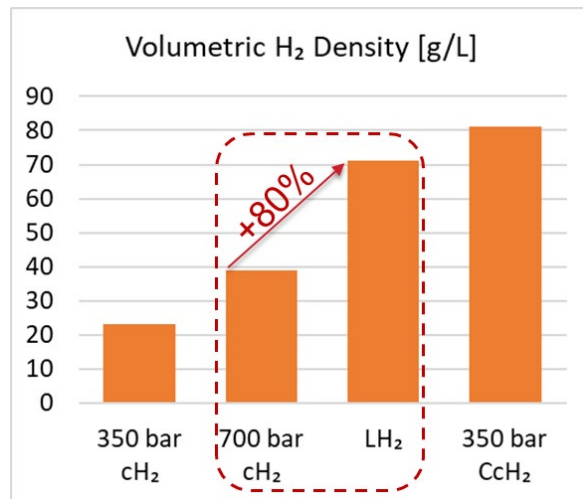
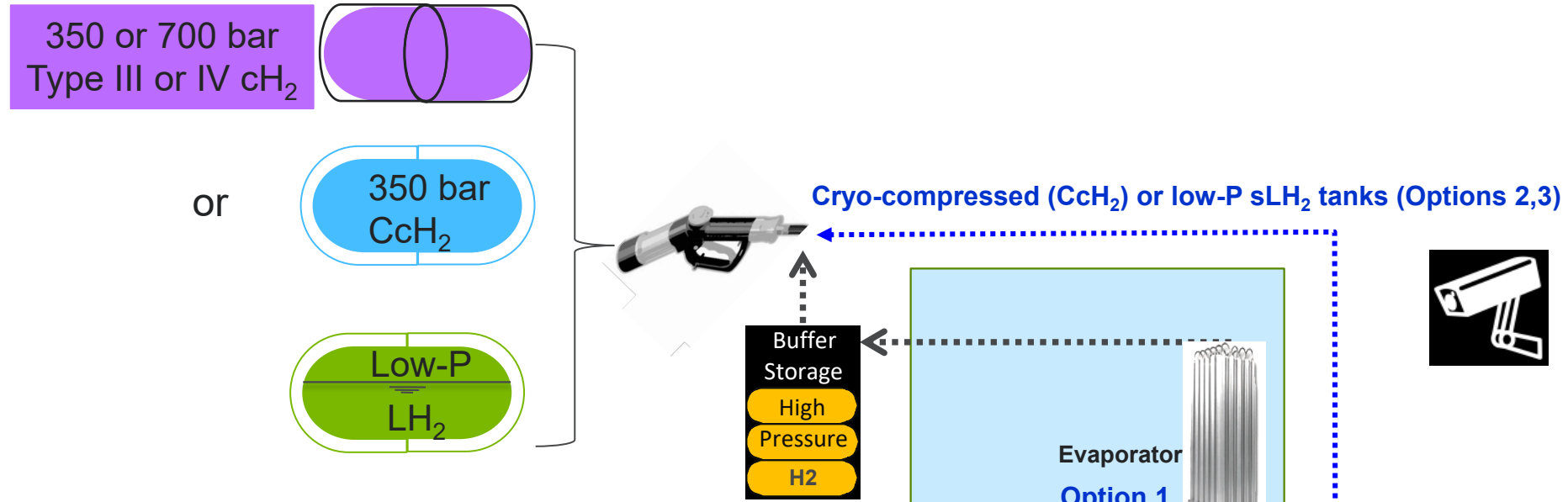
VACD
J-T Expansion

$$HX \text{ capacity} = UA \Delta T_{\log\text{-mean}}$$

Liquid hydrogen (LH₂) delivery simplifies station design



Versatile refueling configurations with LH₂ delivery: simplifies HRS configuration

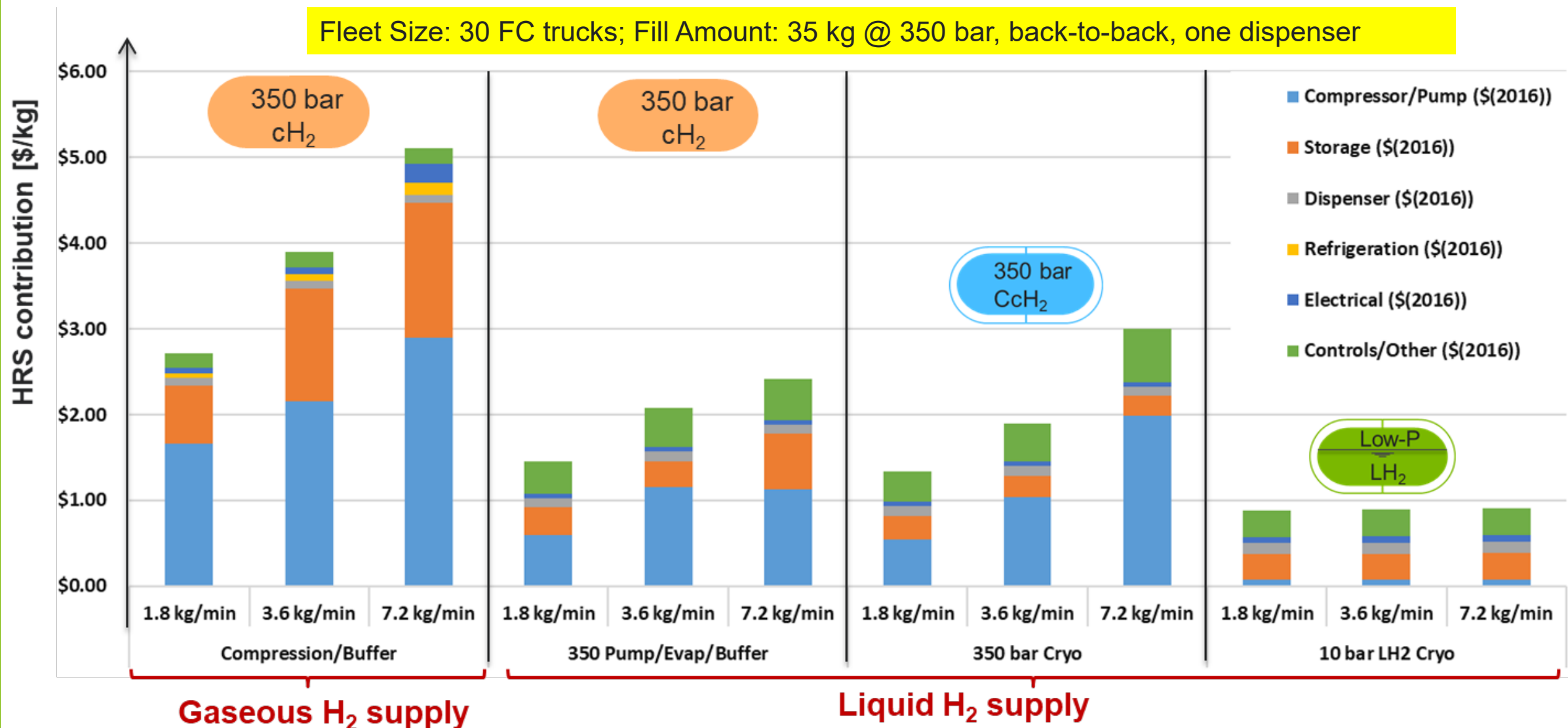


- ✓ LH₂: Liquid Hydrogen
- ✓ CcH₂: Cryo-compressed hydrogen
- ✓ cH₂: compressed hydrogen
- ✓ Low-P: Low Pressure (<10 bar)

Refrigeration unit can be avoided with proper thermal energy recovery

Liquid H₂ supplied stations can handle faster fills with lower cost compared to gaseous H₂ supply

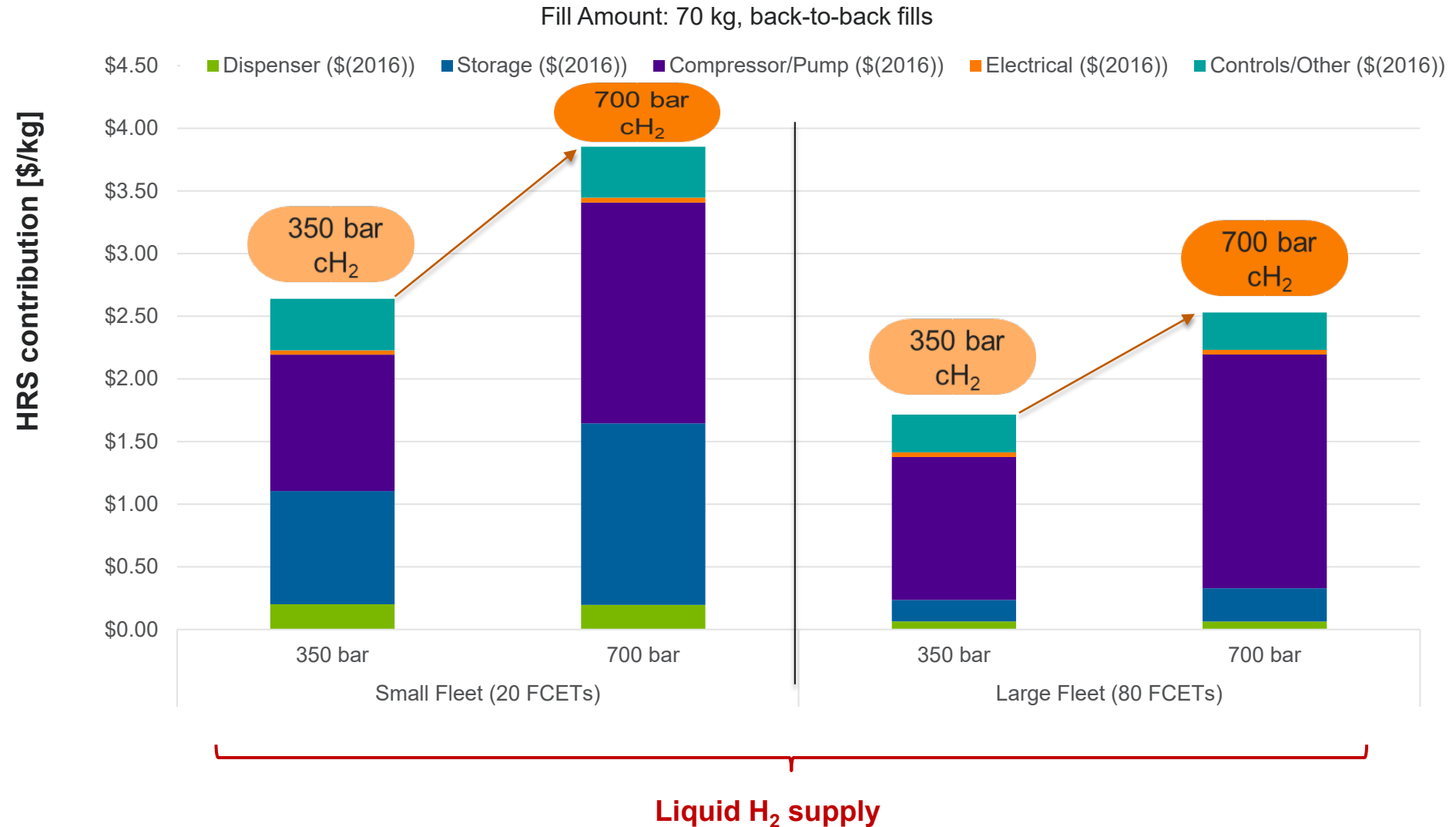
Fleet Size: 30 FC trucks; Fill Amount: 35 kg @ 350 bar, back-to-back, one dispenser



➤ Compression and pumping are key cost drivers

700 bar tanks dramatically increase HRS cost, even with LH₂ supply

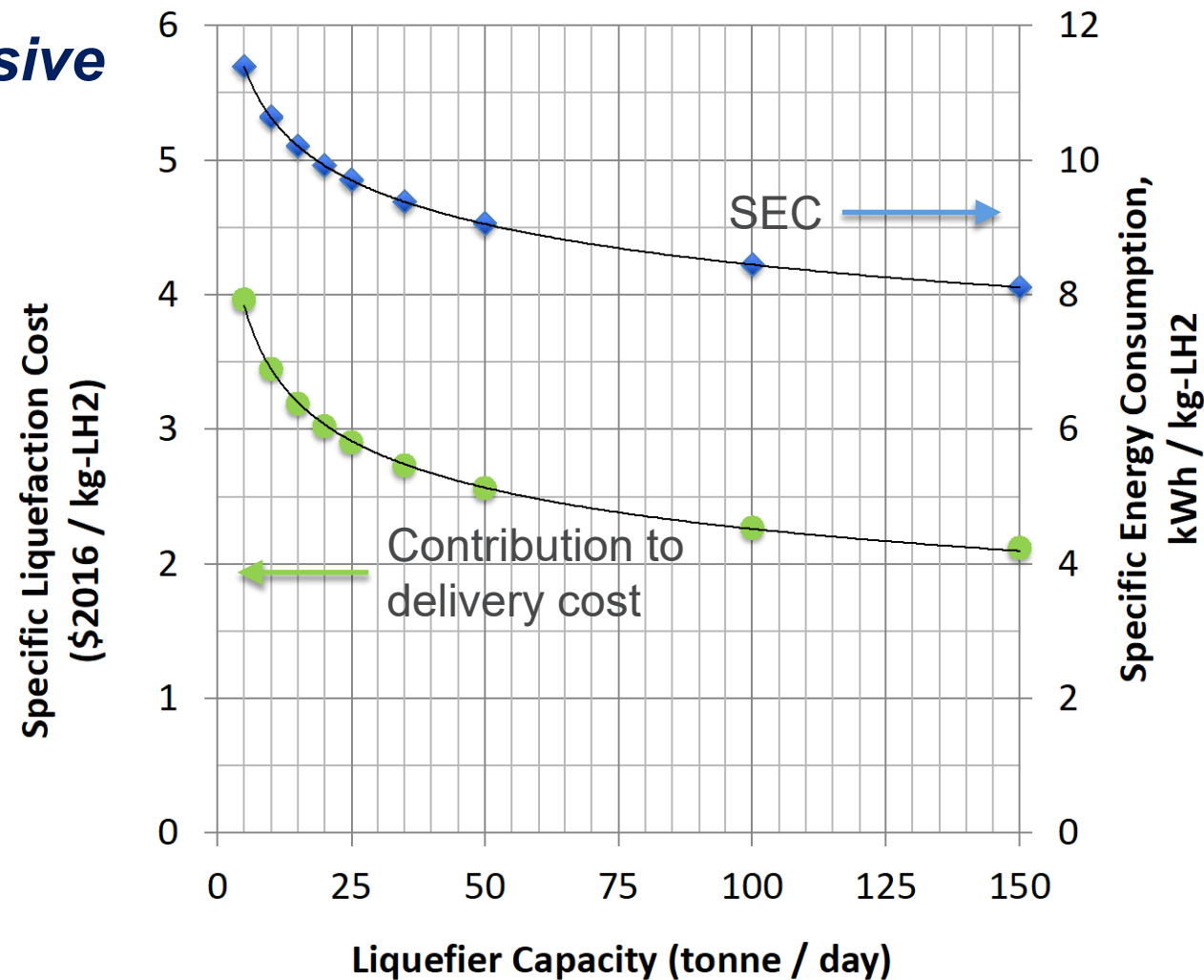
Class 8, long-haul trucks



➤ MDVs and buses can benefit from 350 bar fueling due to lower daily VMT and available space for CHSS

H₂ liquefaction is energy and cost intensive

- Scaling laws based on aggregation of industry input
 - Liquefier CAPEX
 - Specific energy consumption (SEC)
- Modeling and analysis in the literature suggest SEC can potentially be as low as 6 kWh/kg
- SLC – Specific liquefaction cost

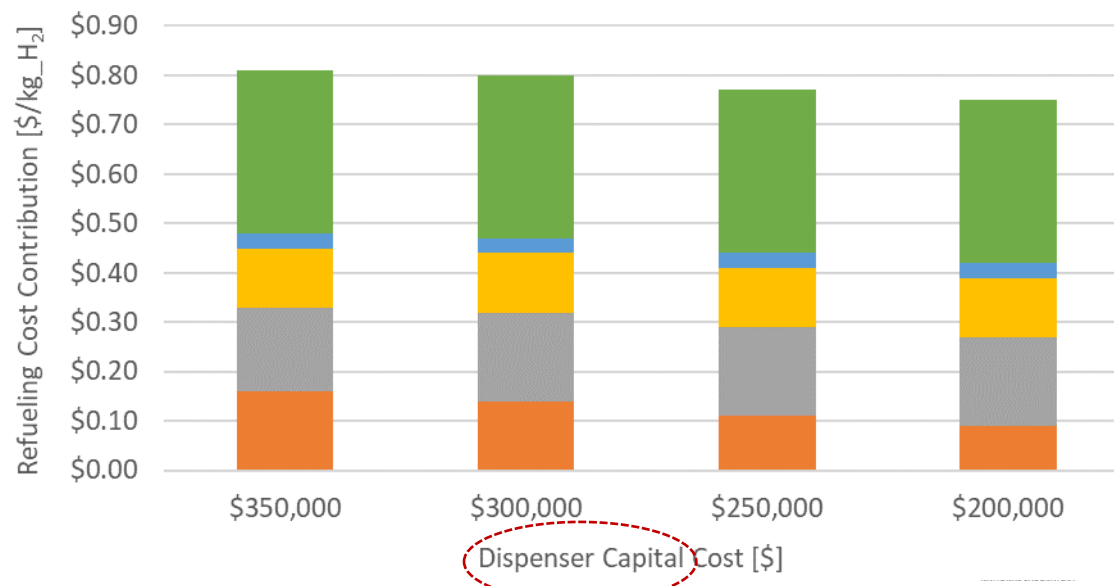
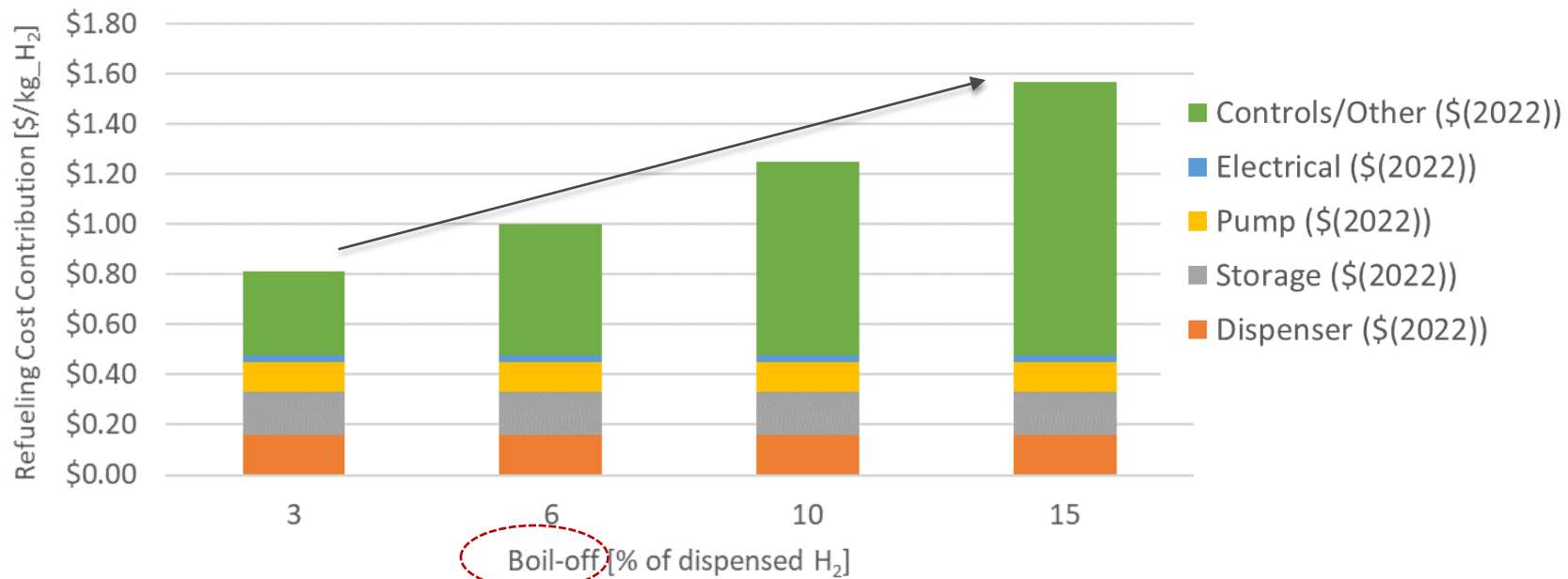


Delivered	Liquefier	SLC	SEC	GHG Emissions 2021 (US mix)
	5 tpd	\$4.0 / kg-LH2	11 kWh / kg	4.8 kgCO _{2e} / kgH ₂
30 tpd	33 tpd	\$2.8 / kg-LH2	9.4 kWh / kg	4.1 kgCO_{2e} / kgH₂
120 tpd	130 tpd	\$2.1 / kg-LH2	8.2 kWh / kg	3.6 kgCO_{2e} / kgH₂

Cost associated with boiloff losses can be significant (depends on LH₂ cost)

Example: sLH₂ HRS

\$6/kg Delivered LH₂ cost is assumed for boiloff impact



Conclusions

- Cost of hydrogen fueling depends strongly on H₂ delivery phase (i.e., gaseous vs. liquid) and vehicle's onboard storage design
- Cost and reliability of pump are key cost drivers
- CcH₂ and sLH₂ onboard storage can potentially reduce HRS cost contribution compared to 350 and 700 bar CH₂ onboard storage
 - but energy density for CcH₂ > sLH₂ > 700 bar CH₂ > 350 bar CH₂
- Boiloff losses associated with cryogenic delivery to onboard storage is most impactful but most uncertain parameter
 - Requires careful assessment for CcH₂ and sLH₂ onboard storage fueling
- Liquefaction energy and carbon intensity are important considerations

Acknowledgment

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Thank You!
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***Our models, tutorials and publications
are available at:***
https://hdsam.es.anl.gov/