



# Hydrogen's role in Shell's Journey

## Liquid Hydrogen in Emerging Large-Scale Markets

DOE Liquid Hydrogen Technologies Workshop

Feb 22-23, 2022

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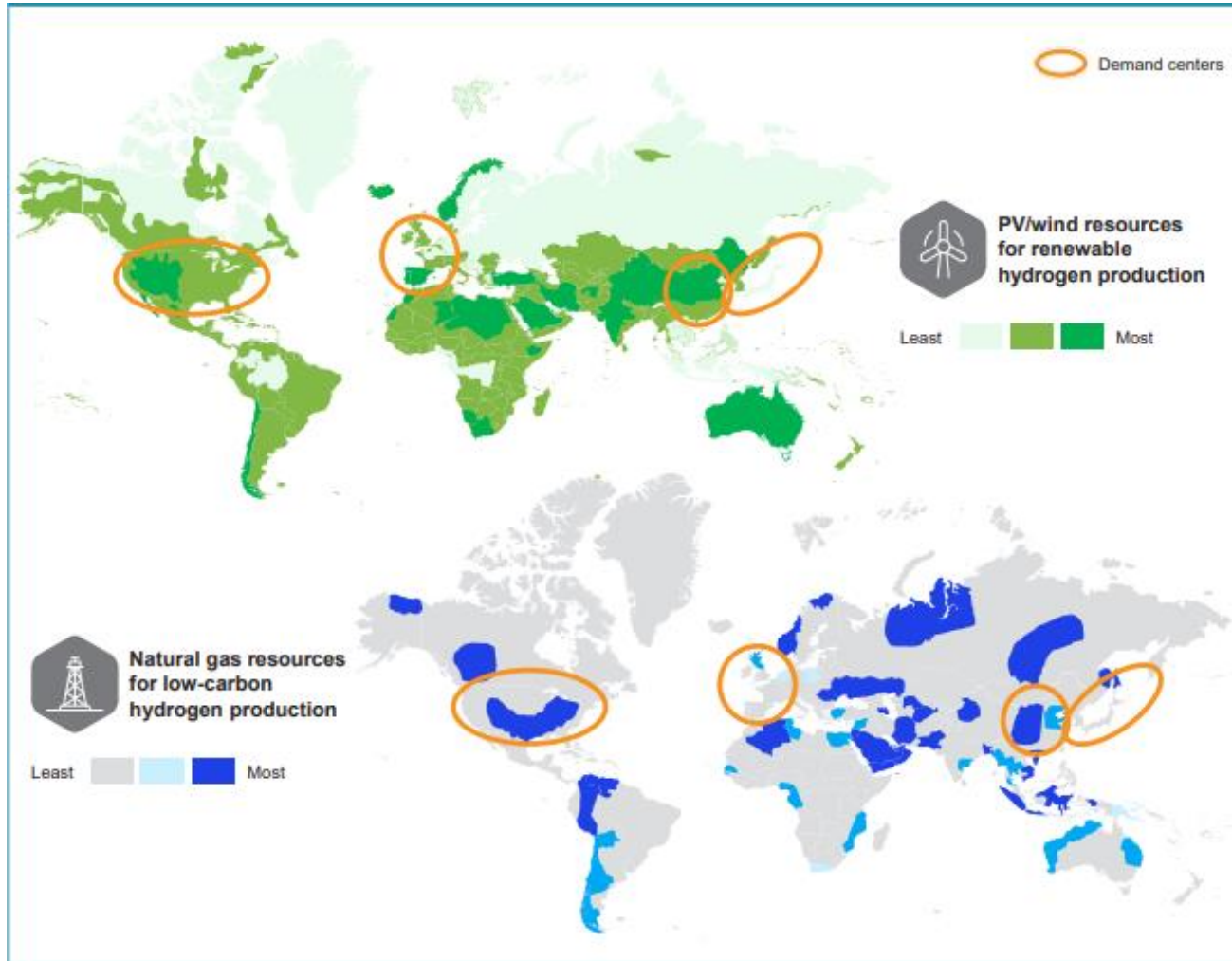
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# Emergence of International Distribution

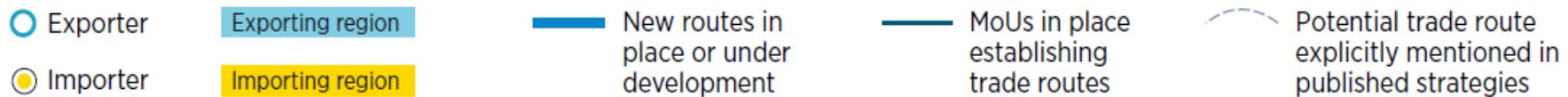
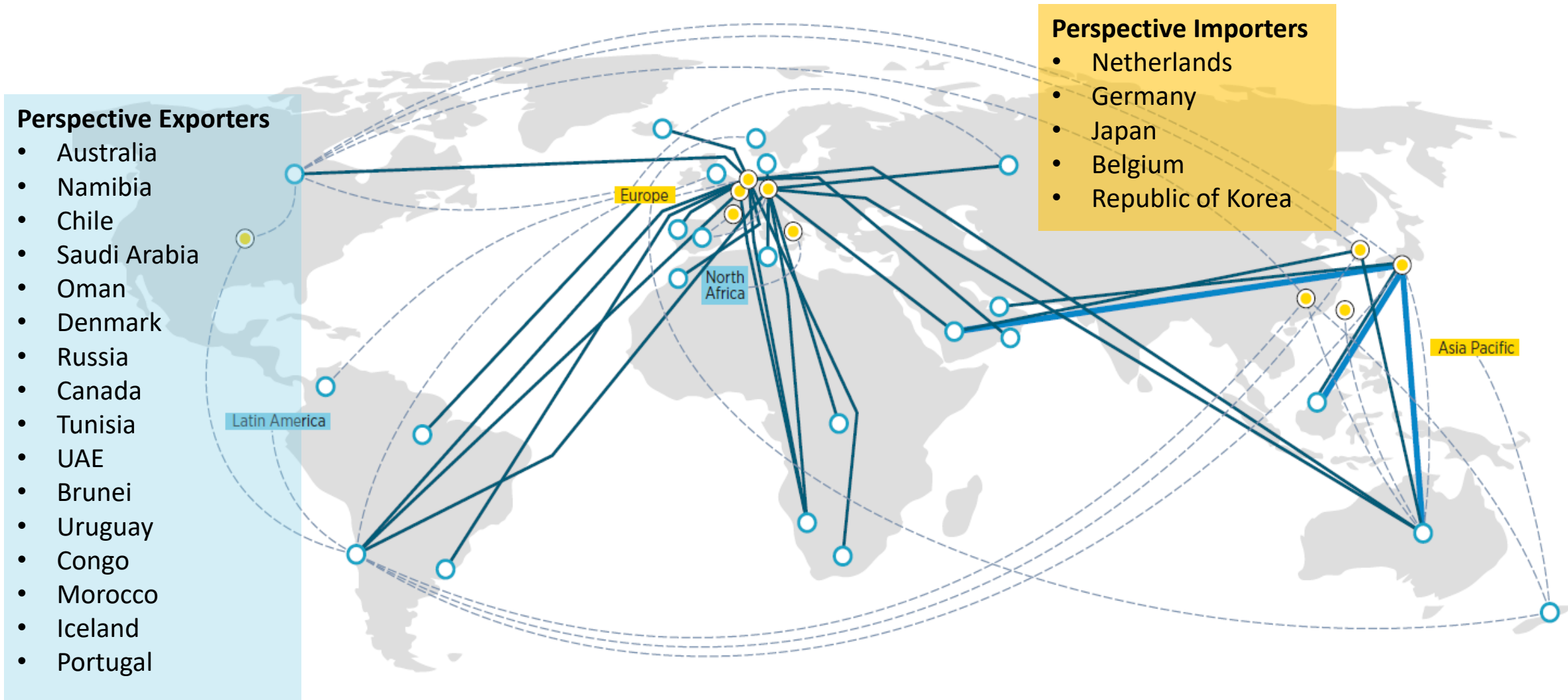


- Drive by the cost differential for clean hydrogen production - renewable resources, existing infrastructure, natural gas and carbon storage availability, and land use constraint
- Demand centres such as **EU, Korea, Japan and part of China** may meet H2 demand more effectively by importing rather than local production

Source: [Hydrogen Council 2021](#)



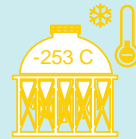
# An expanding network of hydrogen trade routes, plans and agreements



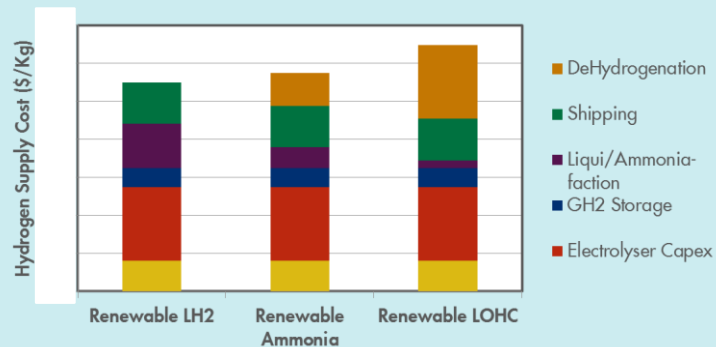
(# bilateral trade agreements and MOUs (November 2021))

# Hydrogen Carrier Comparisons – Long Distance Transport

## LH2



- ✓ Highest delivery efficiency
- ✓ Versatile product, high purity
- ✓ High cost reduction potential
- ✓ No energy requirement at receiving end
- ✗ Relatively low volumetric energy density
- ✗ 270 degree C uphill battle
- ✗ New technology required
- ✗ New infrastructure required
- ✗ Currently niche market

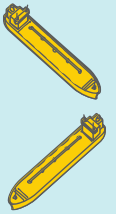


## NH3

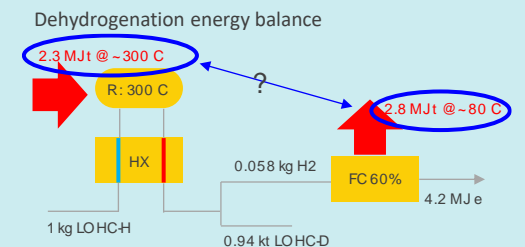


- ✓ Can be used as energy carrier directly
- ✓ Existing technology
- ✓ Mild handling conditions
- ✓ Traded commodity
- ✗ Acutely toxic – Not suitable for on board
- ✗ Ammonia cracking not available at scale
- ✗ Cracking delivers low pressure H2, substantial compression required
- ✗ Substantial energy required to release hydrogen.
- ✗ Need ASU to provide nitrogen.

## LOHC



- ✓ Existing technology
- ✓ Potentially use existing infrastructure
- ✓ Efficient only if energy recovery is feasible
- ✗ very large volume of carrier (~1 bln\$ worth of carrier in 500 tpd supply chain)
- ✗ Very sensitive to contamination
- ✗ Practical dehydrogenation conversion around 90 - 95 %
- ✗ Massive energy demand at receiving end



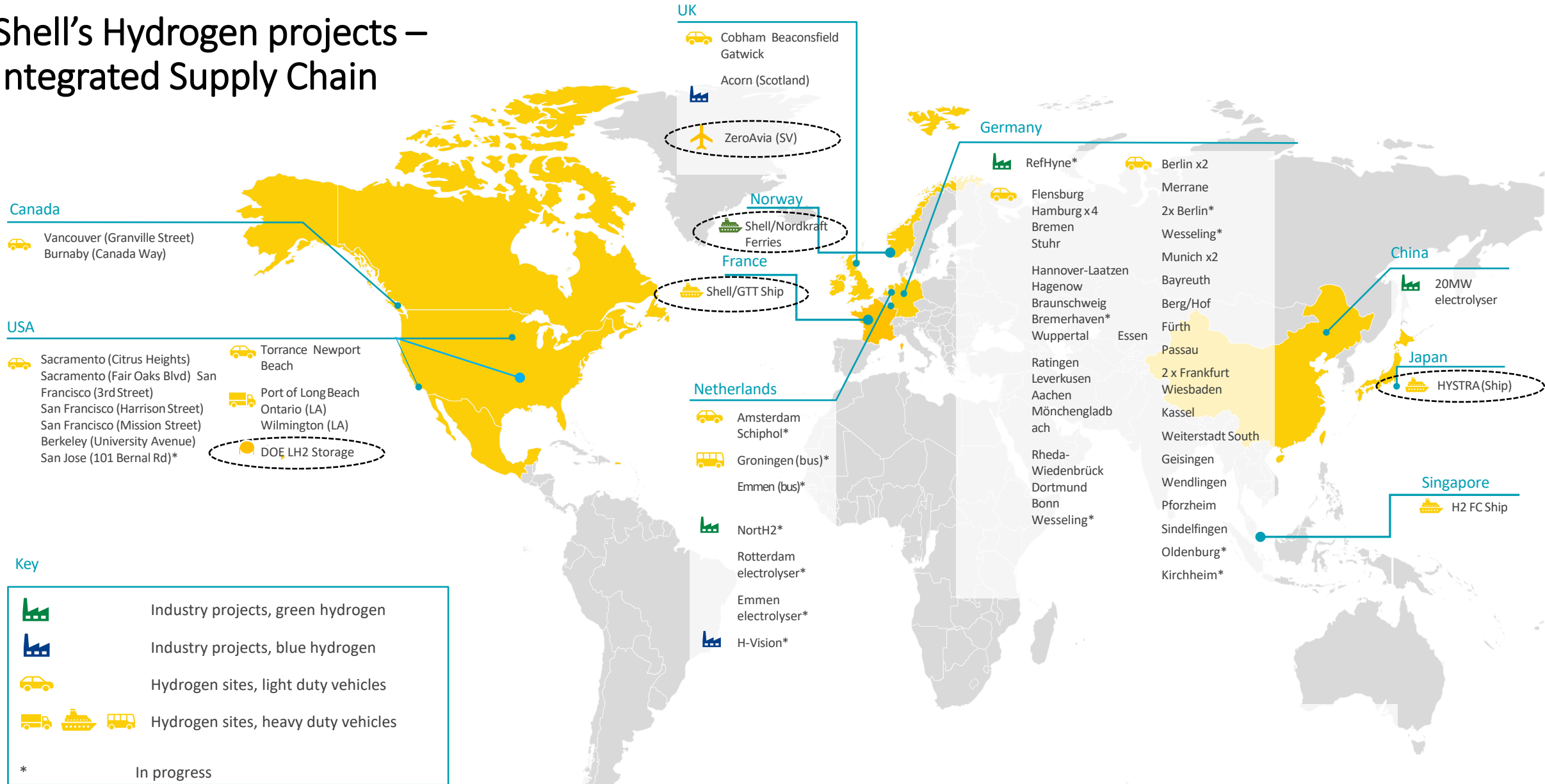
# Existing and Emerging Demands for Hydrogen

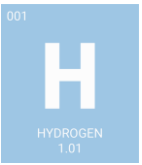
|                          | Transportation Applications   | Chemicals and Industrial Applications  | Stationary and Power Generation Applications   | Integrated/Hybrid Energy Systems   |
|--------------------------|---|--|--|--|
| Existing Growing Demands | <ul style="list-style-type: none"> <li>• Material-Handling Equipment</li> <li>• Buses</li> <li>• Light-Duty Vehicles</li> </ul>   | <ul style="list-style-type: none"> <li>• Oil Refining</li> <li>• Ammonia</li> <li>• Methanol</li> </ul>                                      | <ul style="list-style-type: none"> <li>• Distributed Generation: Primary and Backup Power</li> </ul>   | <ul style="list-style-type: none"> <li>• Renewable Grid Integration (with storage and other ancillary services)</li> </ul>                               |
| Emerging Future Demands  | <ul style="list-style-type: none"> <li>• Medium- and Heavy-Duty Vehicles</li> <li>• Rail</li> <li>• Maritime</li> <li>• Aviation</li> <li>• Construction Equipment</li> </ul> | <ul style="list-style-type: none"> <li>• Steel and Cement Manufacturing</li> <li>• Industrial Heat</li> <li>• Bio/Synthetic Fuels</li> </ul> | <ul style="list-style-type: none"> <li>• Reversible Fuel Cells</li> <li>• Hydrogen Combustion</li> <li>• Long-Duration Energy Storage</li> </ul> | <ul style="list-style-type: none"> <li>• Nuclear/Hydrogen Hybrids</li> <li>• Gas/Coal/Hydrogen Hybrids with CCUS</li> <li>• Hydrogen Blending</li> </ul> |

Source: DOE Hydrogen Program Plan 2020

- Global LH2 market size was valued at \$33.5B in 2019. Expect to reach \$50.8B by 2027 – CAGR 5.6%
- Global Hydrogen powered transport market is expected to grow from \$2.09B in 2020 to \$20.04B in 2025 (CAGR of 58%)
  - North America was the largest region in the Hydrogen Powered transport Market in 2020
  - California in the U.S. committed endows for the development of 100 hydrogen refueling stations to meet its goal of 1.5 million zero-emission vehicles by 2025

# Shell's Hydrogen projects – Integrated Supply Chain





# First Demonstration of a Commercial Scale Hydrogen Storage Tank Design for International Trade Applications

DOE Award: DE-EE0009387



## Objective

- To develop a first-of-its-kind **affordable** large-scale LH2 storage tank for international import and export applications. The project aims to design a large-scale tank that can be used in the range between **20,000 m<sup>3</sup>** and **100,000 m<sup>3</sup>**.

## Key Success Criteria for Design

- Boiloff rate of 0.01– 0.1%/day
- CAPEX below 150% of LNG storage cost
- Safety & integrity regulatory bodies

## End-of-Project Deliverables (3 years)

- Affordable large-scale (up to 100,000 m<sup>3</sup>) LH2 storage tank design
- 3D thermal model for both the demonstration and large-scale LH2 tanks.
- Build an LH2 based cryogenic testing apparatus to measure insulation thermal properties down to 20 K
- Technology demonstration through construction, startup and testing for a small-scale LH2 storage tank

## Impacts

- Advance LH2 storage tank technology from TRL 3 to 6, ready for commercialization for scale application
- Develop thermal model, insulation technology, installation techniques, LH2-based cryostat with widespread benefits for all LH2 applications and promote LH2 R&D
- Provide U.S. technology leadership in LH2 based international supply chain development and facilitate the commercialization of natural gas and renewable energy-based hydrogen exports

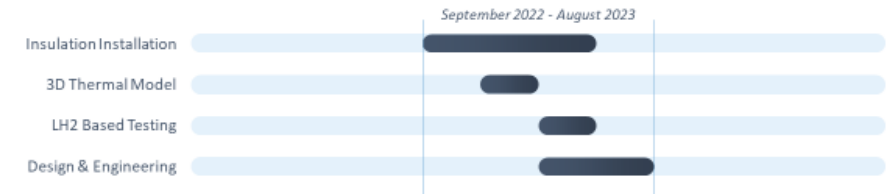


## Project Timeline

**TASK 1**  
Storage Concept  
Evaluation & Selection



**TASK 2**  
Demo Tank Detailed  
Design & Engineering

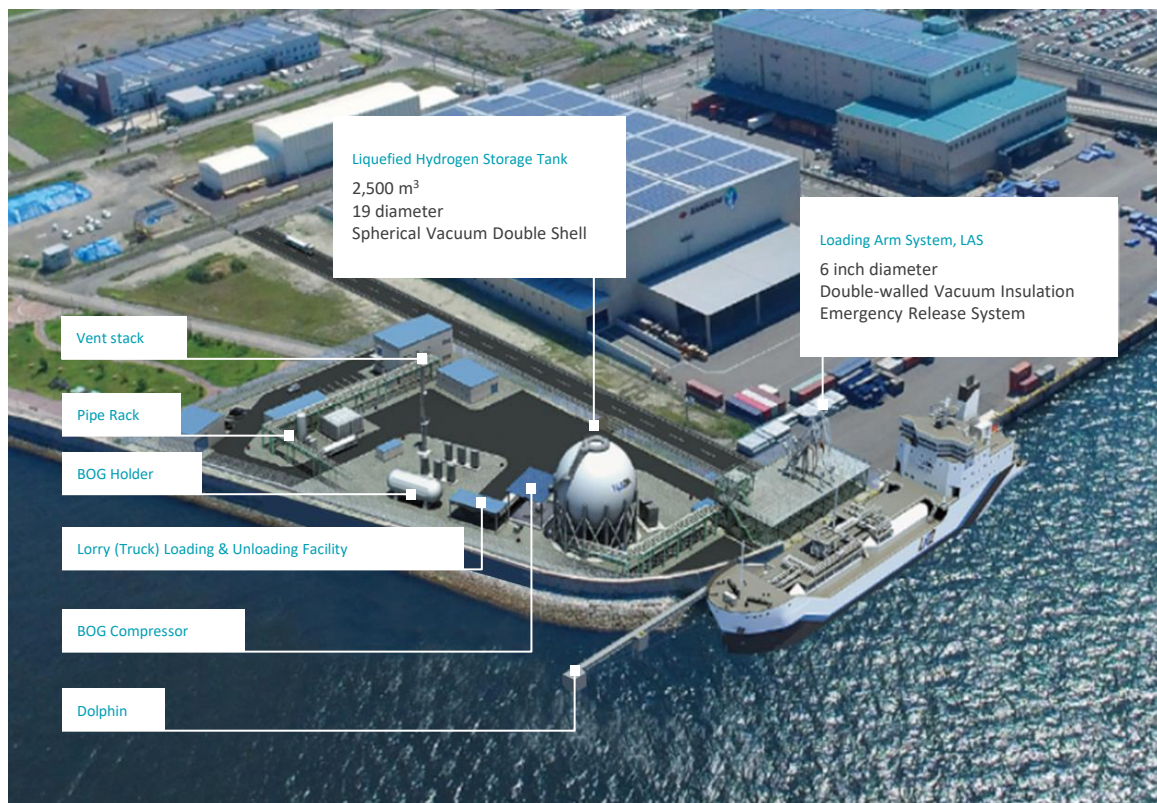


**TASK 3**  
Demo Tank Construction,  
Performance Testing &  
Design Validation





# HySTRA – Terminal and Ship



- Hy touch Kobe – completed construction Jan 2021
- 10,000 m<sup>2</sup> area of land in the northeast section of Kobe Airport Island in the Port of Kobe

- Suiso Frontier – Maiden Voyage 2021
- Maintaining temperature of -253C
- Japan to Australia – 9,000km



# Developing and integrating technologies of the LH2 value chain – Cost and Scale challenge

## H2 Production

- Green H2 production
- Gaseous H2 sub-surface storage
- Large Scale H2 Liquefaction

## Storage

- Large Scale LH2 Tank designs

## Transport

- Large Scale Liquid H<sub>2</sub> Shipping

## Distribution

- Downstream LH2 distribution
- Safe and easy-to-use dispensers

## Energy System Integration

- Feasibility studies to integrate electrolyser in energy system (local grid or industrial sites)



