LightWorks[®]



Solar/ Thermochemical Processes

Ellen B. Stechel, Arizona State University

Hydrogen Shot Summit







VALUING DIVERSITY

ASU CHARTER



Measured not by whom we exclude, but rather by whom we include and how they succeed

INTENTIONALITY & MAKING A POSITIVE DIFFERENCE

"Seal of Excelencia"
Hispanic enrollment is nearly
29,000 but ASU is not
designated HSI (< 25%)</p>

ASU LIGHTWORKS[®] VISION

Envisions a resilient and equitable energy future supported by innovations in technology, policy, law, governance, and markets

THE VALUE OF DIVERSITY & INCLUSION

Diverse teams are better positioned to unlock innovation and solve hard problems

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VALUING DIVERSITY NOT ONLY FOR HUMAN CAPITAL

MULTIPLE VIABLE APPROACHES WOULD BE A GOOD THING $\frac{1}{ka} \approx \frac{30.6}{MWh}$

Alternative to electrolysis is to use thermal energy Heat to do the work of breaking bonds

COMPETENCIES

High temperature processes **not new** to industry Capital assets can be **highly cost-effective**

SUPPLY CHAIN RESILIENCY

Technologies based on materials with well-developed supply chains Steel, Glass, Firebrick, Concrete Made in America

Not all our eggs in the same basket or dependent on the same resources

EXAMPLES

Rotary cement kilns operate at 1450°C for years Massive scale: ~4.1B t/yr and <\$0.1/kg Fused glass 1700°C; Jet Engines 1600°C

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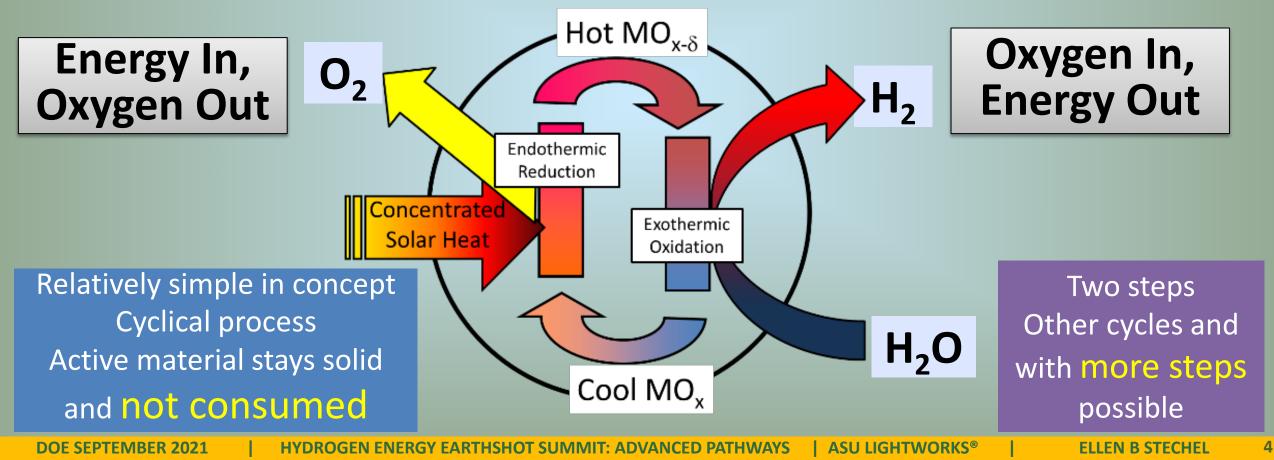
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SO HOW DOES THIS PATHWAY WORK? A SPECIALLY DESIGNED "REDOX ACTIVE" MATERIAL "BREATHES" OXYGEN AND "CHARGES" SIMILAR TO A BATTERY







WHAT IS IT GOING TO TAKE?

KEY FEATURES

Robust high-temperature process Heat input agnostic as long as carbon-free and low-cost

Potential for low cost capital like other thermal processing technologies <\$100/kW

SPECIFIC CHALLENGES

High temperature (~1500°C) Low reduction partial pressure of O_2 (~10 Pa or ~100 ppm): separations challenge Material redox chemistry Materials by design challenge

TECHNOLOGICAL REQUIREMENTS

Scalability - TW Reactor and material Durability Design for efficient energy utilization 75 kWh/kg

OVERALL CHALLENGE

Develop efficient, scalable, modular thermochemical reactors, optimized materials, and optimized system configurations Developing the workforce

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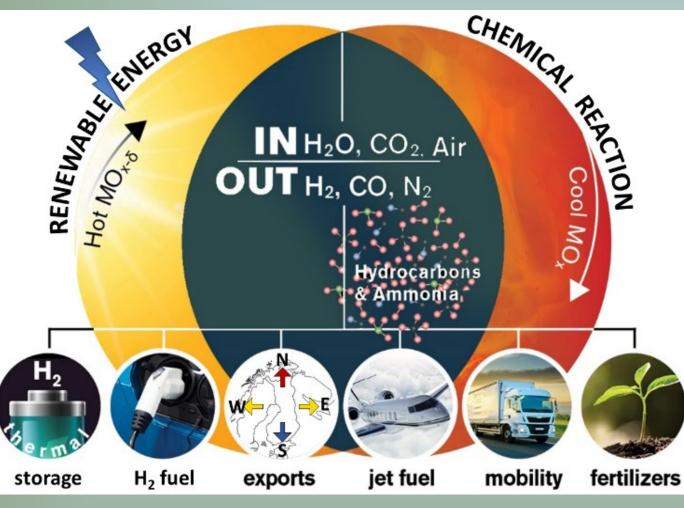
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VALUING INTEGRATION: NOT STANDALONE



Same or related functional materials and processes

Projections of potentially 2.5 TWof H₂ globally and multiple applications

If 100,000 kg/day or 136 MW H₂ energy >18,000 such plants (~# airports) High quality jobs

H₂ hubs – production and use can be co-located – opportunity to reduce costs through integration, shared infrastructure, shared competencies

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THANK YOU FOR YOUR KIND ATTENTION

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I skate to where the puck is going to be and not where it has been.

Wayne Gretzky

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Solar/Thermochemical Processes



PRESENTED BY

Anthony McDaniel

Hydrogen Shot Summit, Sep. 1, 2021

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² Carbon-Free High Temperature Heat Enables Deeply Endothermic Pathways to Large Scale H₂ Production





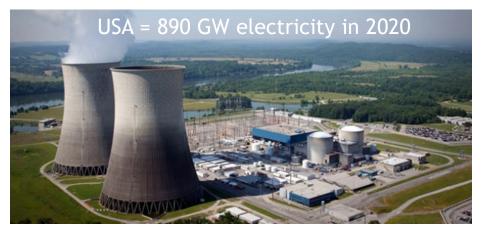
Both CSP and Nuclear currently designed to provide electricity

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Concentrating solar-thermal power (CSP) can achieve process temperatures T > 1000 °C.

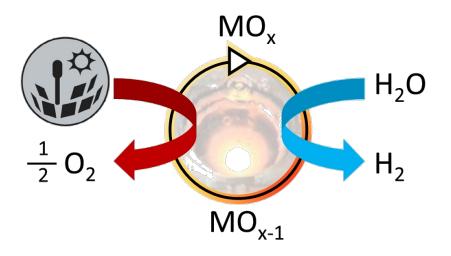
Conventional LWR nuclear reactors T ~ 330 °C.

Advanced HTGR nuclear reactors T ~ 850 °C.



3 Thermochemical Water Splitting Cycles

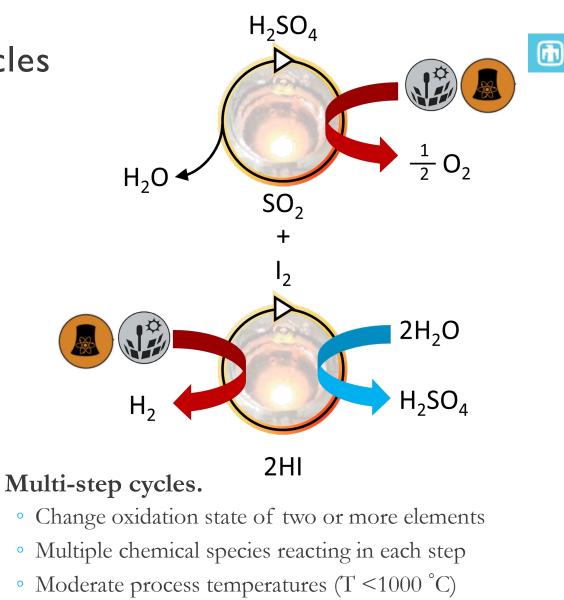
 $M = Ce, Sn, 1^{st}$ row transition metal, Zn group metal $MO_x =$ fluorite, perovskite, spinel, two-phase systems



Two-step metal oxide cycles.

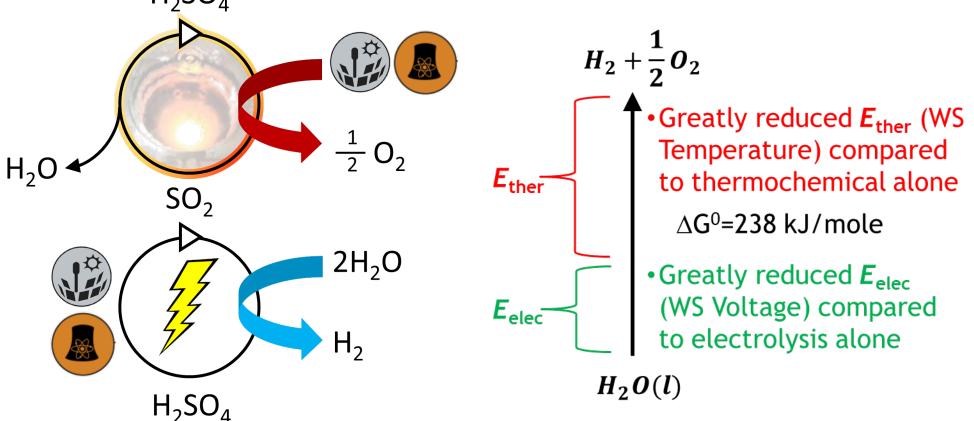
- Change oxidation state of a single element
- Stoichiometric or non-stoichiometric
- May undergo phase changes (s, l, v, cryst)
- $^{\circ}\,$ High process temperatures (T >1500 $^{\circ}\text{C})$

R. Perret, SAND Report (SAND2011-3622), Sandia National Laboratories, 2011.
G. J. Kolb, R. B. Diver, SAND Report (SAND2008-1900), Sandia National Laboratories, 2008.
S. Abanades, P. Charvin, G. Flamant, P. Neveu, *Energy*. **31**, 2805–2822, 2006.
F. Safari, I. Dincer, *Energy Conversion and Management*. **205**, 112182, 2020.



• Several hundred cycles have been proposed

 Hybrid Thermochemical-Electrochemical Water Splitting Cycles H₂SO₄



Number of steps and number of reacting species dependent on cycle complexity.

Most known cycles designed for nuclear power industry.

• Tradeoff high process temperature for applied voltage to tailor cycle dynamics to available thermal resource

Electrochemical step is either oxidative or reductive, but NOT water electrolysis.

Global Pursuits to Collaboration and Scaling Up

Hydrosol Plant project is the largest solar thermochemical H_2 plant in the world.

- DLR (Germany), CIEMET (Spain), HYGEAR BV (Netherlands), and ELLINIKA PETRELAIA AE (Greece)
- $\,^{\rm o}\,$ Two-step metal oxide cycle @ 750 $\rm kW_{th}$

Joint solar thermochemical hydrogen R&D.

- ARENA (Australia) and Niigata University (Japan)
- $\,\circ\,$ Two-step metal oxide cycle @ 500 $\rm kW_{th}$

Iodine sulfur process for hydrogen production.

- Japan Atomic Energy Agency
- 100 NL/hr H_2 test facility using industrial structural materials

Advancing particle receiver design of solar thermochemical fuels.

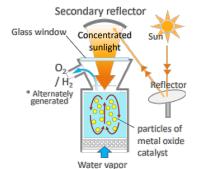
- Sandia National Labs (USA) and DLR (Germany)
- $\,\circ\,$ Two-step metal oxide cycle @ 50 $\rm kW_{th}$

Target large scale production plants that offer advantages in efficiency and cost.

• Can thermochemical H_2 challenge largest SMR facility in the world @ 345t H_2/day ?



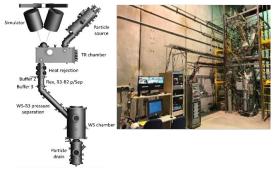
https://www.solarpaces.org/worlds-largest-solar-reactor-will-split-h2o-hydrogen/

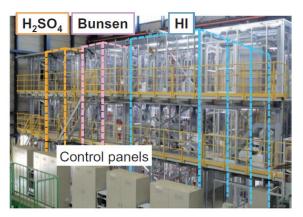




CSIRO's 500kW class solar concentration system to be used in the project.

https://arena.gov.au/projects/solar-thermochemical-hydrogen-research-and-development/





https://doi.org/10.1016/j.nucengdes.2019.110498

What is it Going to Take? Opportunities and Challenges...

Overall challenge is to develop efficient, scalable, thermochemical reactors, optimized materials, and optimized system configurations.

- Understanding behavior of materials in extreme environments
- Efficient heat integration (solar or nuclear)
- Novel methods for improving the efficiency of separations and heat exchange in harsh environments

Two-step MO_x all thermochemical.

- Engineering for extreme process temperatures
- Discovering "good" redox active materials

Multi-step all thermochemical.

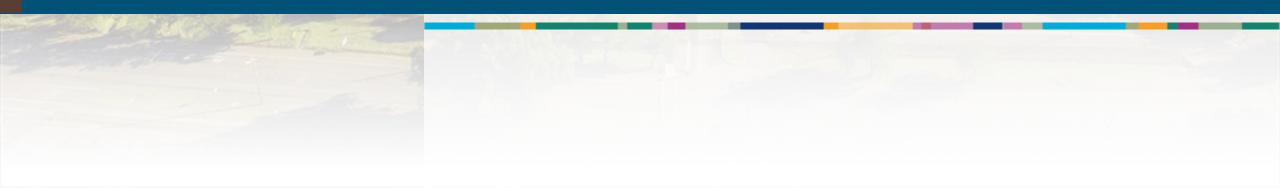
• Engineering for high process complexity due to multi-species and multi-phase chemistries

Thermochemical – electrochemical hybrid.

- Similar issues as "multi-step all thermochemical"
- Efficient electrolytic integration



Thank You



QUESTIONS?

