

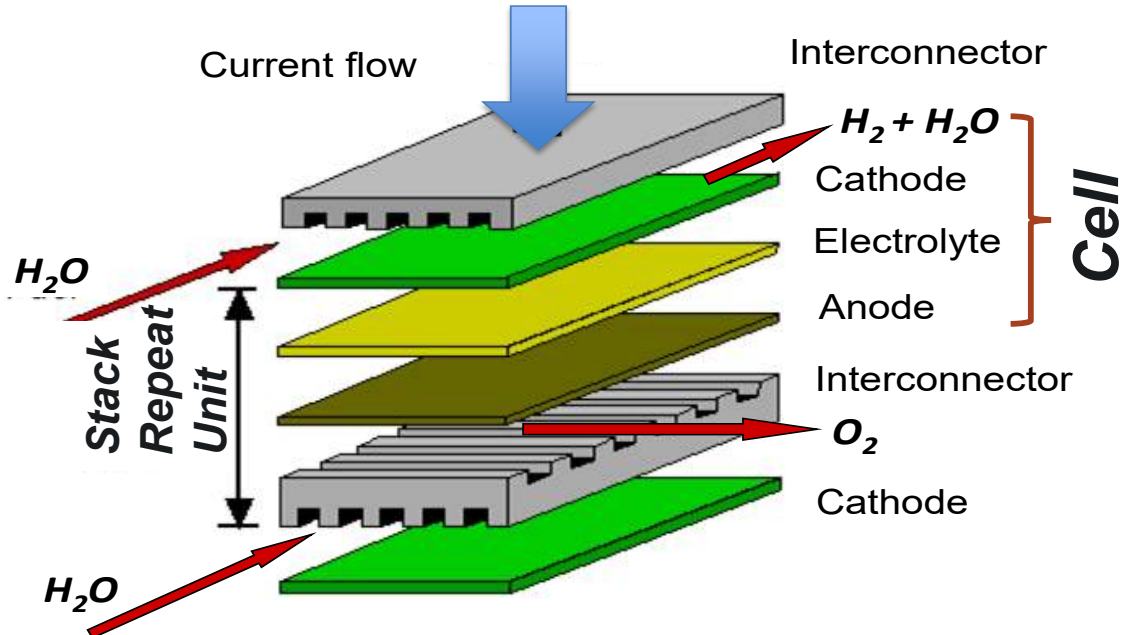


HTE Status, Needs, and Meeting Hydrogen Shot Target

Olga Marina

Hydrogen Shot Summit

Solid Oxide Electrolysis Cell (SOEC): Mature Technology with Low-Cost Materials

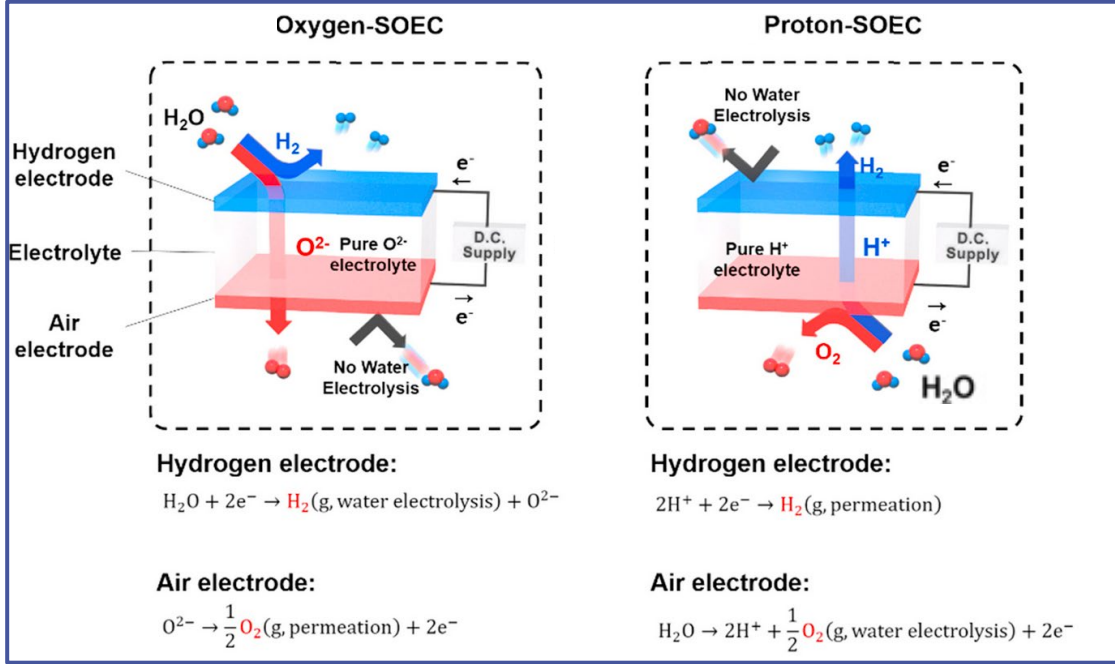


Single Cell



Stack of cells

- Electrolyte: stabilized zirconium oxide
- Hydrogen electrode: Ni-zirconium oxide composite
- Oxygen electrode: ceramics $La(Sr)CoO_3$ or $La(Sr)Fe(Co)O_3$
- Interconnect: stainless steel with protective coatings against oxidation and Cr volatilization
- Low cost (no Pt, Ir) materials



HTE Achieve Very High Electrical Efficiencies; Energy is Provided by Heat

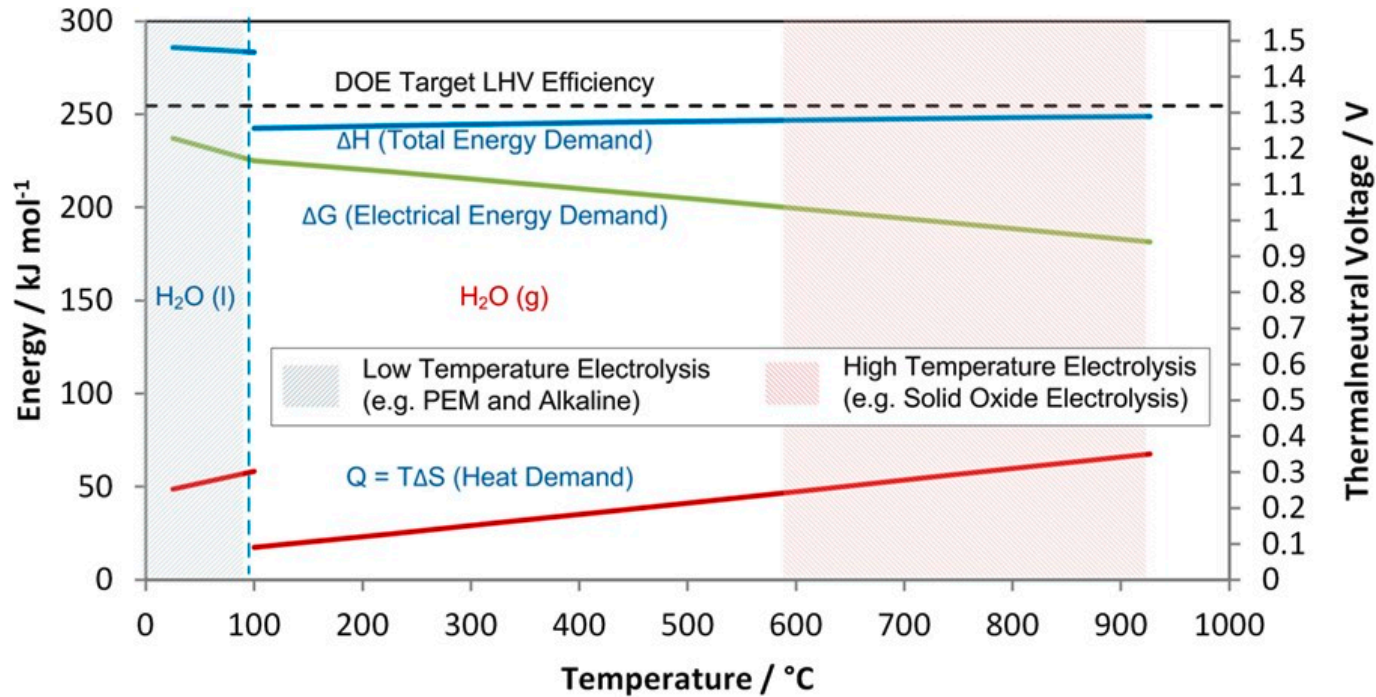


Figure source: DOI 10.1002/fuce.201600185)



FuelCell Energy (USA)



OxEon (USA)



Nexceris (USA)



BloomEnergy (USA)

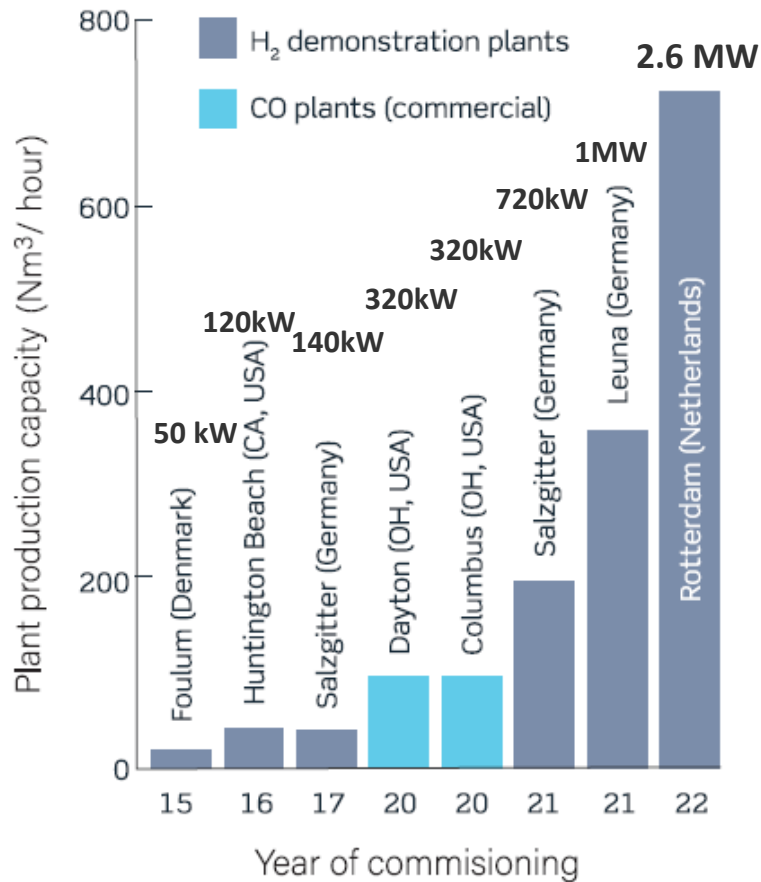
High temperatures provide thermodynamic and kinetic advantages

- > 95% stack electrical efficiency
- Thermal integration opportunities with process heat sources
- 90% system thermodynamic efficiency of making H₂
- Pressurization
- Low operating voltage, 1.28V

To enable large-scale commercialization, at least 5 years life is required

Scaleup and Demonstration Projects Started

Demo Projects



Hauch et al., *Science* **370**, eaba6118 (2020)



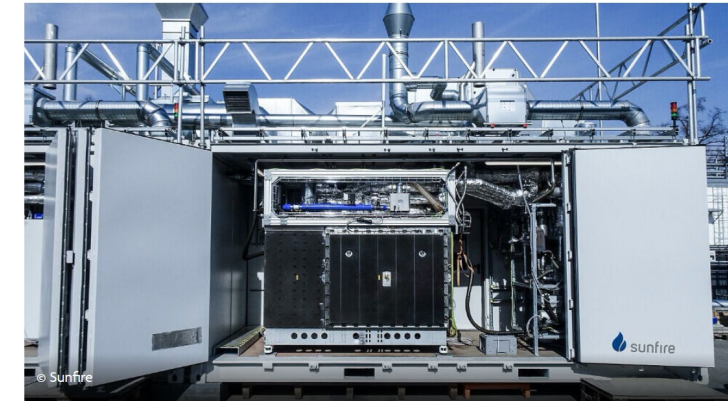
120 kW_{DC} reversible SOFC energy storage system demonstrated at Boeing Huntington Beach connected to the Southern California Edison grid.

<https://onlinelibrary.wiley.com/doi/full/10.1002/fuce.201600185>



Bloom Energy's manufacturing facilities are capable of producing 500 MW of electrolyzers; GW within a year

<https://www.bloomenergy.com/news/bloom-energy-unveils-electrolyzer/>



250 kW HTE module successfully tested in May 2021 by Sunfire; 2.6 MW planned for 2022

<https://fuelcellsworks.com/news/sunfire-successfully-tests-the-worlds-largest-high-temperature-electrolysis-module/>

March 4, 2021

Haldor Topsoe to build large-scale SOEC electrolyzer manufacturing facility to meet customer needs for green hydrogen production

Production capacity of 500 MW/year, expandable to 5 GW; operational by 2023

<https://blog.topsoe.com/haldor-topsoe-to-build-large-scale-soec-electrolyzer-manufacturing-facility-to-meet-customer-needs-for-green-hydrogen-production>

Joint EERE-NE Hydrogen Production Demonstration Projects at NPP



- Demonstrate hydrogen production using direct electrical power offtake from a nuclear power plant (NPP)
- Develop monitoring and controls procedures for scaleup to large commercial-scale hydrogen plants
- Evaluate power offtake dynamics on NPP power transmission stations to avoid NPP flexible operations
- Produce hydrogen for captive use by NPPs and first movers of clean hydrogen

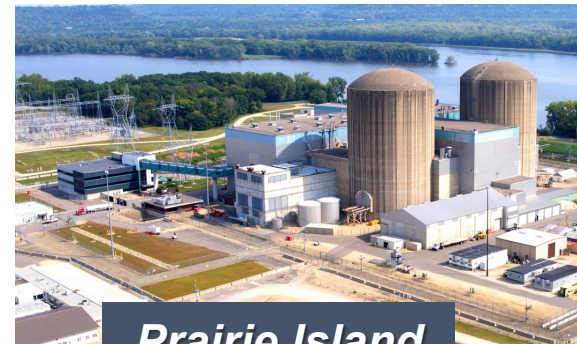
*Davis-Besse Nuclear Power Plant
LTE-PEM Vendor 1*



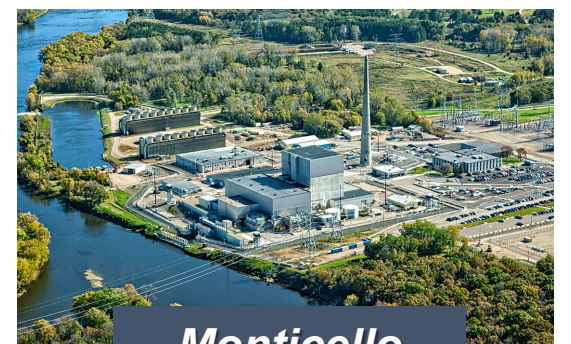
*Nine Mile Point Nuclear Power Plant
LTE/PEM Vendor 2*



Thermal & Electrical Integration at an Xcel Energy Nuclear Plant HTE/Vendor 1

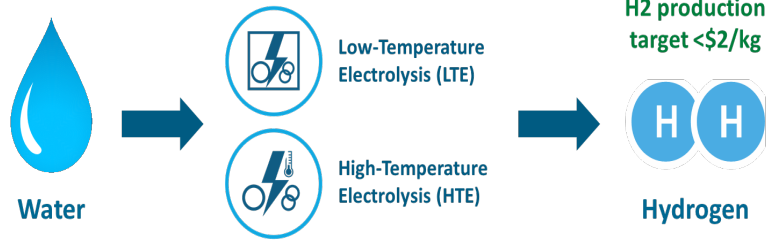


Prairie Island



Monticello

H2NEW Consortium: H₂ from the Next-generation of Electrolyzers of Water



H₂ production target <\$2/kg

H2NEW for HTE focuses on higher TRL electrolyzer technologies, based on oxide ion conductors

The emphasis is not on new materials but addressing components, materials integration, and manufacturing R&D



Clear, well-defined stack metrics to guide efforts

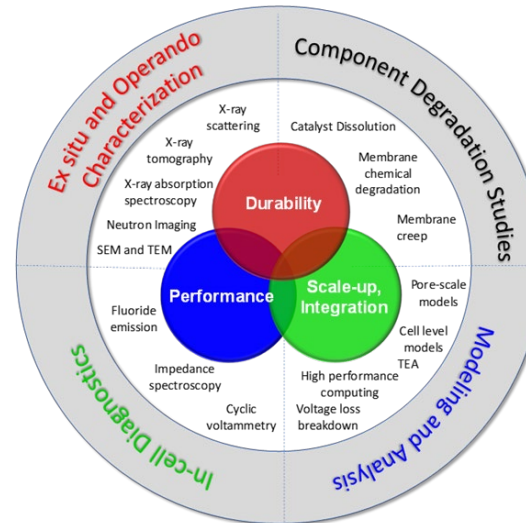
Electrolyzer Stack Goals by 2025

	LTE PEM	HTE
Capital Cost	\$100/kW	\$100/kW
Elect. Efficiency (LHV)	70% at 3 A/cm ²	98% at 1.5 A/cm ²
Lifetime	80,000 hr	60,000 hr

Durability/lifetime is most critical, initial, primary focus of H2NEW

- Limited fundamental knowledge of degradation mechanisms including under future operating modes
- Lack of understanding on how to effectively accelerate degradation processes.
- Develop and validate methods to accelerate identified degradation processes to evaluate durability in weeks or months instead of years.
- National labs are ideal for this critical work due to existing capabilities and expertise combined with the ability to freely share research findings.

Makes use of a combination of world-class experimental, analytical, and modeling tools



National Lab Consortium Team



Hydrogen Energy Earthshot

“Hydrogen Shot”

“1 1 1”

\$1 for 1 kg clean hydrogen
in 1 decade

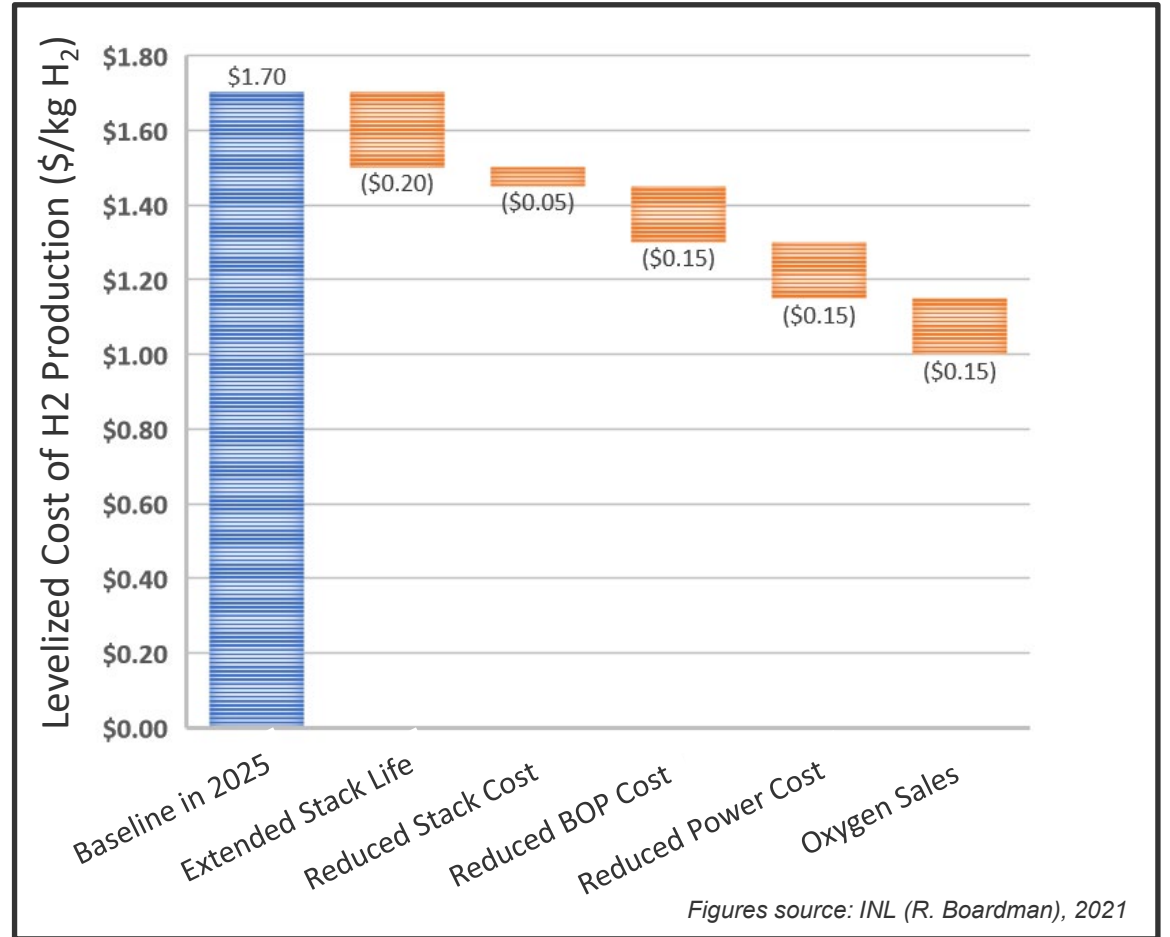
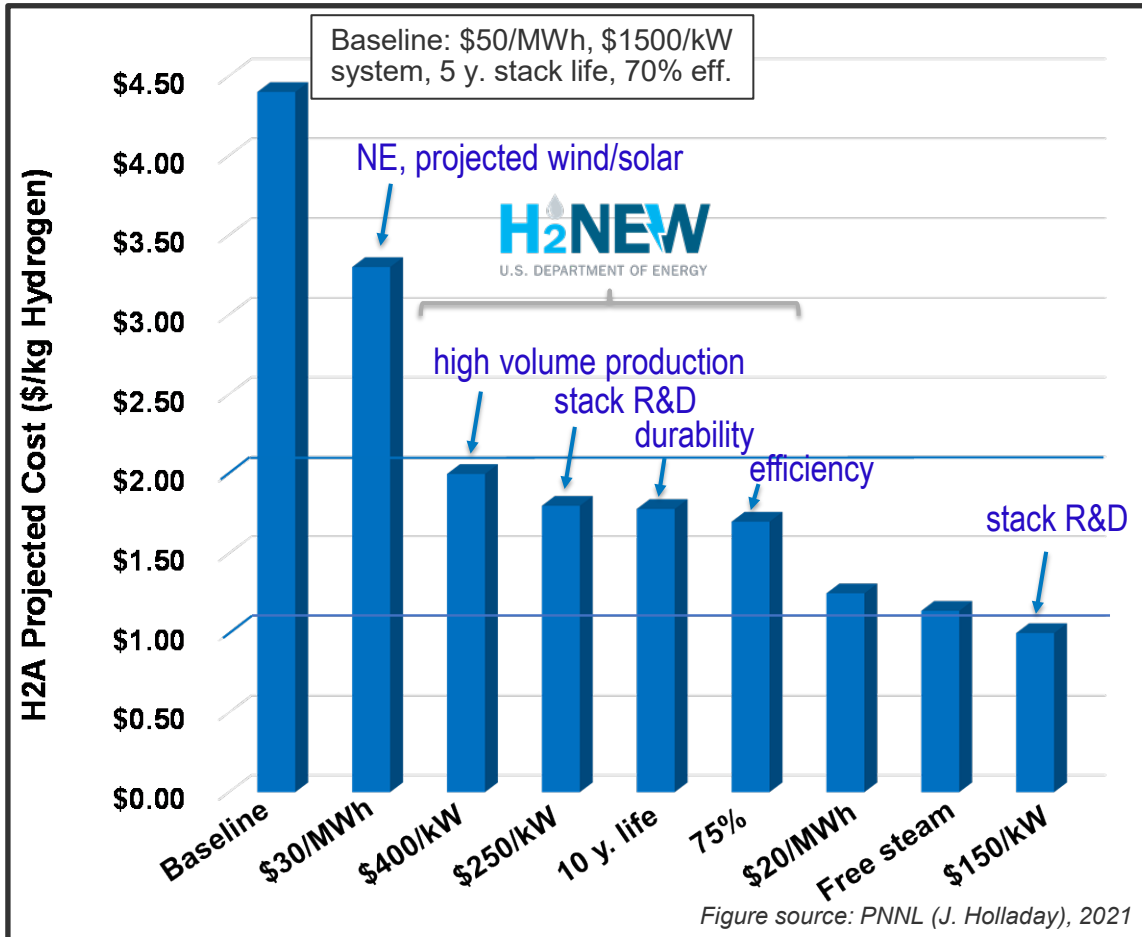
Launched June 7, 2021



Is Hydrogen Shot Achievable? How can we get there?

- R&D needs and technical gaps (panel session)
- Materials and components
- Key cost drivers:
 - Overall efficiency
 - Low electricity price
 - Thermal integration
 - Operating strategy/dynamic response
 - Low CAPEX

Identifying Pathways to Reduce Hydrogen Cost to \$1/kg H₂



Key enablers for lower cost electrolytic H₂

- Electricity price
- High electrical efficiency
- Thermal integration
- Low-cost CAPEX
- Manufacturing at scale
- Low-cost manufacturing methods