

Co-Optima Capstone Webinar Series

# How can fuels and combustion reduce pollutants from future diesel engines?

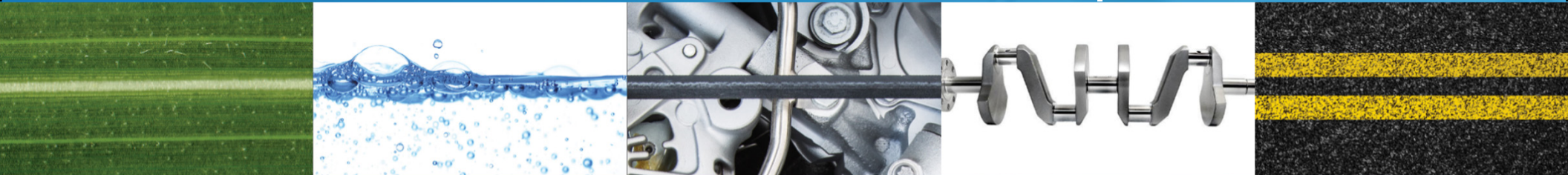
BOB MCCORMICK – National Renewable Energy Laboratory  
CHUCK MUELLER – Sandia National Laboratories

April 29, 2021



CO-OPTIMIZATION OF  
**FUELS & ENGINES**

better fuels | better vehicles | sooner



U.S. DEPARTMENT OF  
**ENERGY** | Office of ENERGY EFFICIENCY  
& RENEWABLE ENERGY

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SAND2021-5216 PE



- The Challenge
- The Goal
- Key Takeaways
- Research Approach
- Notable Outcomes
- Next Steps

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## Better fuels. Better engines. Sooner.



Engine  
R&D

Fuel  
R&D

## The Challenge

Maintain desirable attributes of diesel engines while achieving net-zero carbon, nitrogen oxides, and soot





Society needs **cost-effective, clean, low-carbon** powertrains for applications that require:

- Long range
- Rapid re-energizing
- Light weight
- Compact size



### Potential solutions:

- **Electric motors** powered by
  - **Batteries** (cons: expensive, heavy, large)
  - **Fuel cells** (cons: expensive, low energy density of H<sub>2</sub> fuel, current high net CO<sub>2</sub>)
- **Diesel engines** powered by
  - **Petroleum fuels** (cons: high net CO<sub>2</sub>, toxic emissions)
  - **Sustainable fuels** (cons: toxic emissions, expensive)

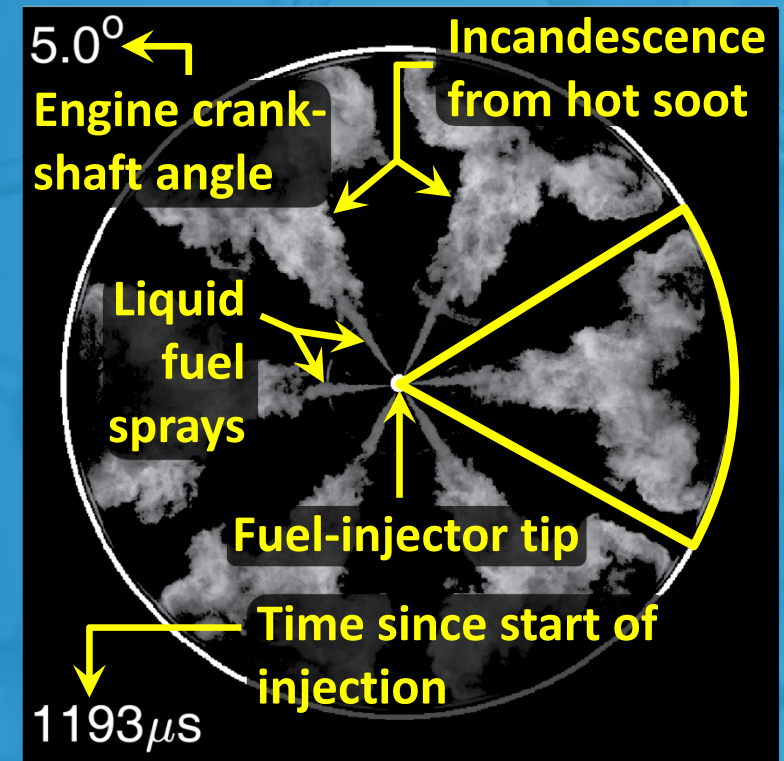
# BACKGROUND

## Why diesel?



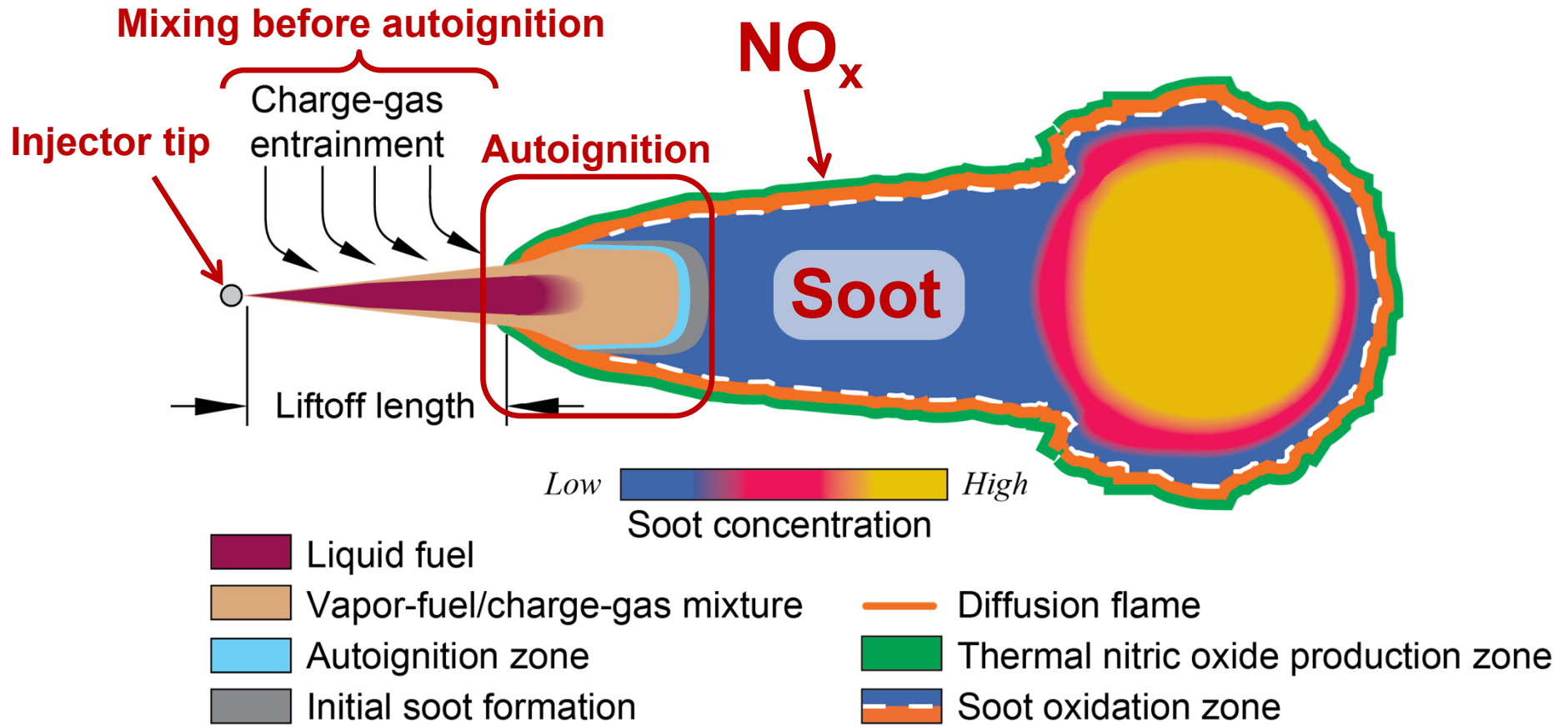
- Cost-effective ✓
- Inherently high efficiency ✓
- Easy to control ignition timing ✓
- Fuel-flexible ✓
- High torque & power density ✓
- Low cyclic variability ✓
- Durable & reliable ✓
- Low hydrocarbon emissions ✓
- Low carbon monoxide emissions ✓
- Low soot emissions ✗
- Low nitrogen oxides (NO<sub>x</sub>) emissions ✗

## Conventional Diesel Combustion (CDC)



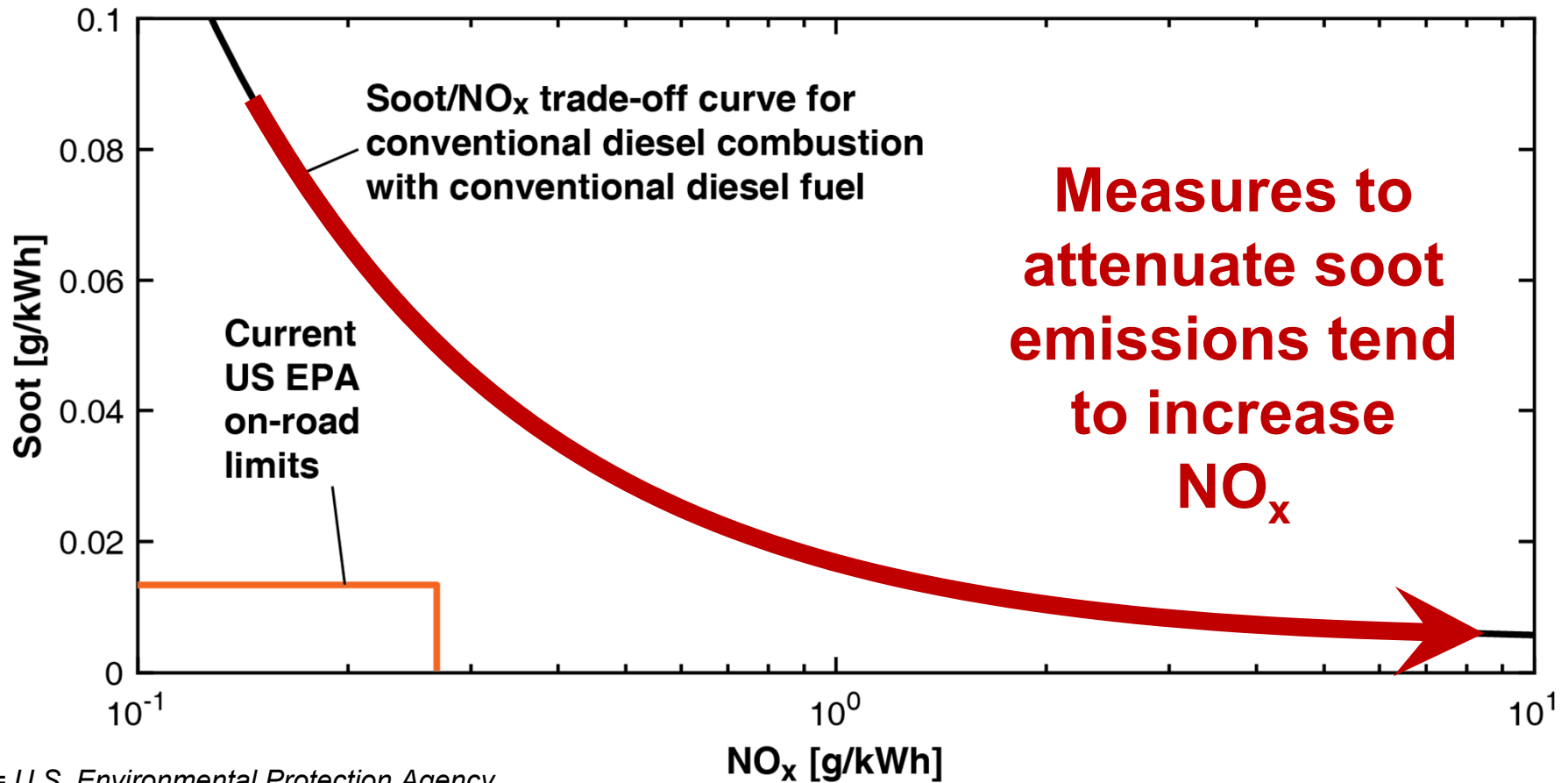
# BACKGROUND

## Why does diesel make soot & NO<sub>x</sub>?



# BACKGROUND

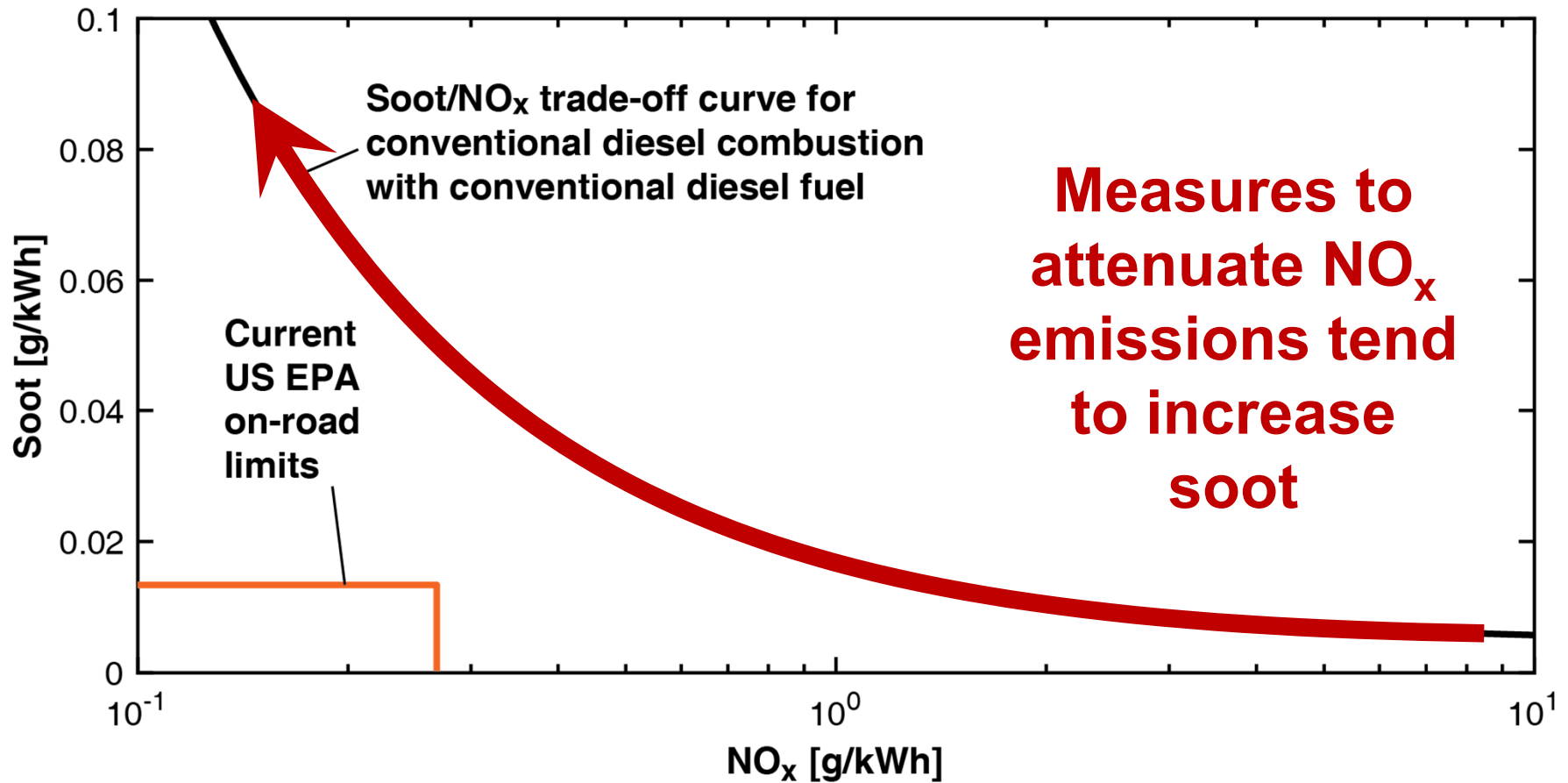
## The soot/NO<sub>x</sub> trade-off



US EPA = U.S. Environmental Protection Agency,  
g = gram, kWh = kilowatt-hour

# BACKGROUND

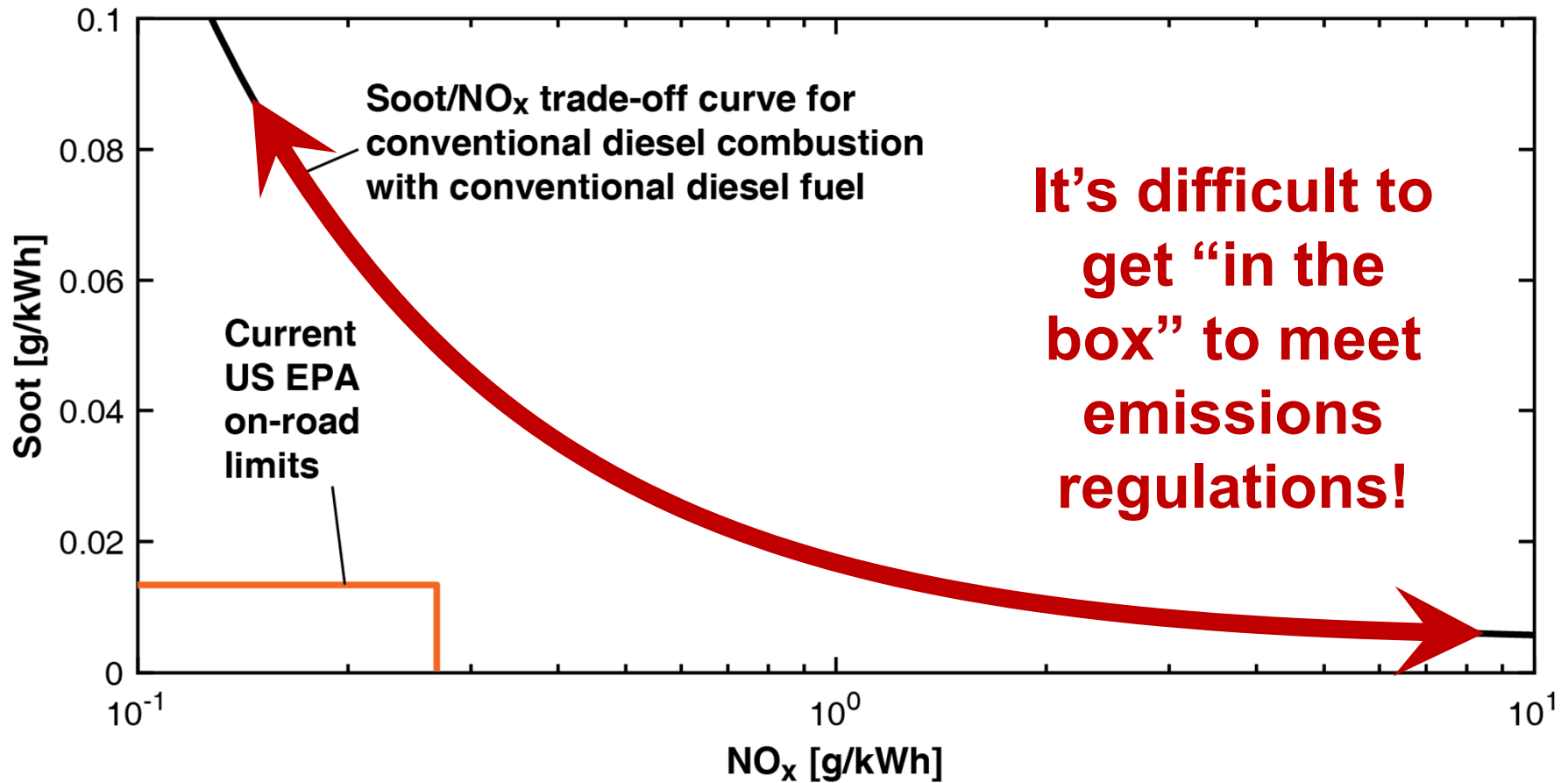
## The soot/NO<sub>x</sub> trade-off





# BACKGROUND

## The soot/NO<sub>x</sub> trade-off



## The Goal

Low-carbon fuel blendstocks and engine combustion strategies to reduce  $\text{NO}_x$  and soot emissions

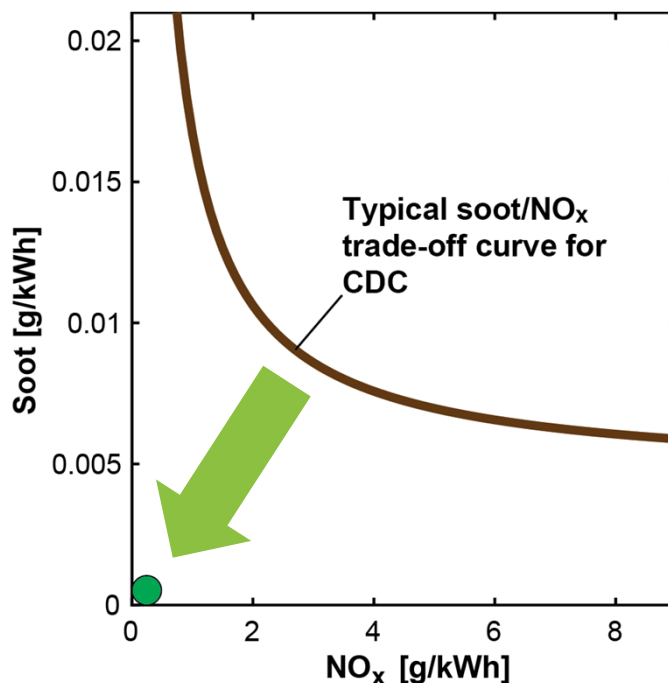


# OBJECTIVE

Maintain all the desirable attributes of CDC...



## Practical



## Secure



...with 10X–100X lower soot & NO<sub>x</sub> emissions  
...while achieving net-zero carbon with home-grown fuels.

## Key Takeaways

We're well on the path to achieving the goal



## TAKEAWAYS

We're well on the path to achieving the goal



- Screened hundreds to thousands of potential fuels to identify those meeting critical diesel properties
- Identified those made via low-net-carbon pathways from biomass and waste feedstocks:
  - Hydrocarbons (lowest barriers to introduction)
  - Esters
  - Ethers (highest barriers to introduction)
- Ducted fuel injection with oxygenated fuel breaks the soot/NO<sub>x</sub> trade-off
  - Maintains desirable attributes of conventional diesel combustion

## Research Approach

Connect engine performance  
to fuel properties to fuel chemistry





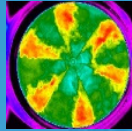
***Hypothesis:***

Equivalent fuel properties result in equivalent performance

- Took a fuel-properties-based, composition-agnostic approach
- Considered new engine designs for realizing emission benefits

# APPROACH

Link properties to engine operability and fuel handling



➤ Rapid fuel ignition (cetane number)



➤ Complete evaporation (boiling point or T90)



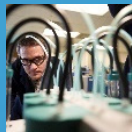
➤ Cold temperature operability (cloud point)



➤ Fuel pump/injector operability (viscosity)



➤ Safety in handling (flashpoint)



➤ Stability in storage (oxidation stability)



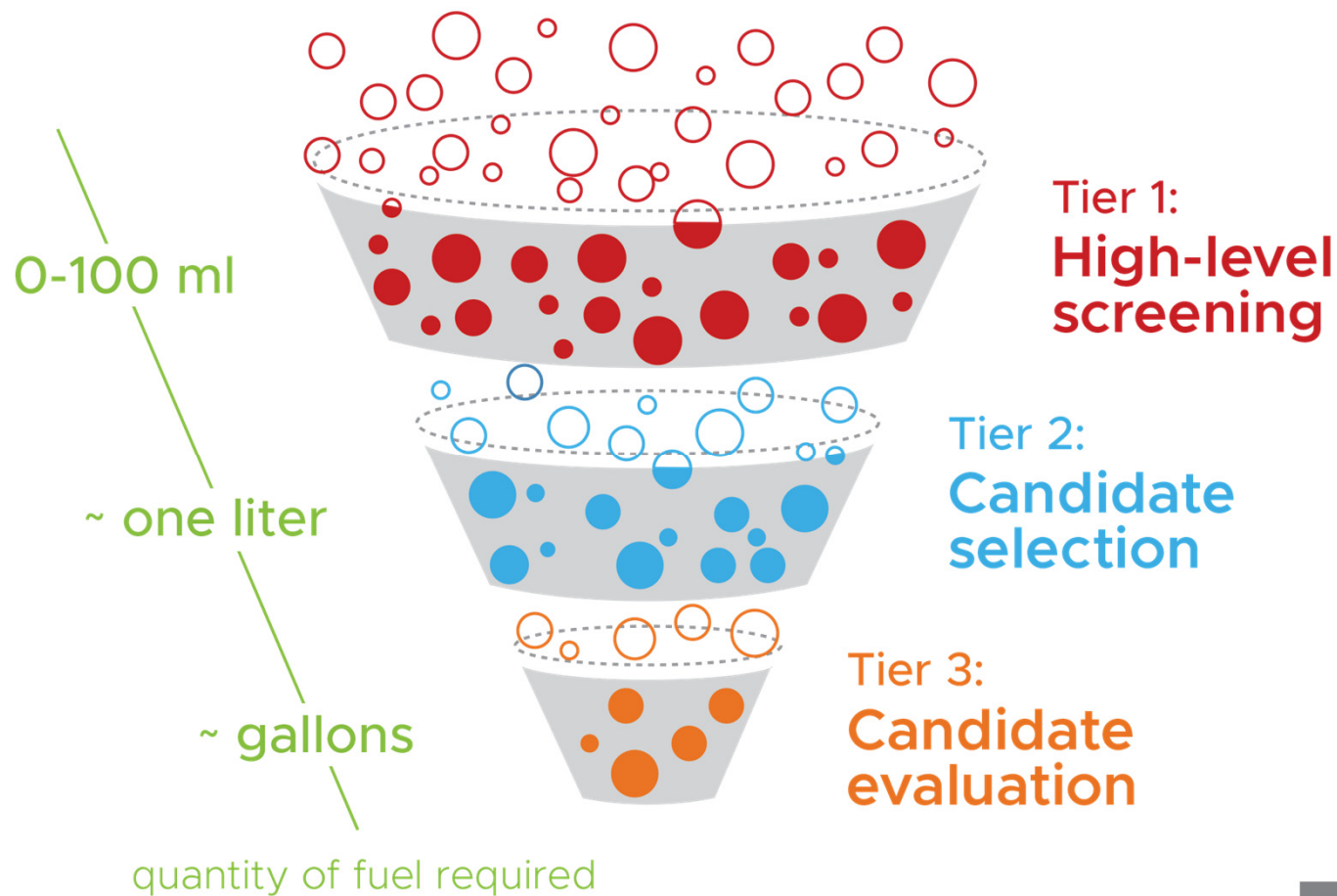
# APPROACH

## Identify blendstocks



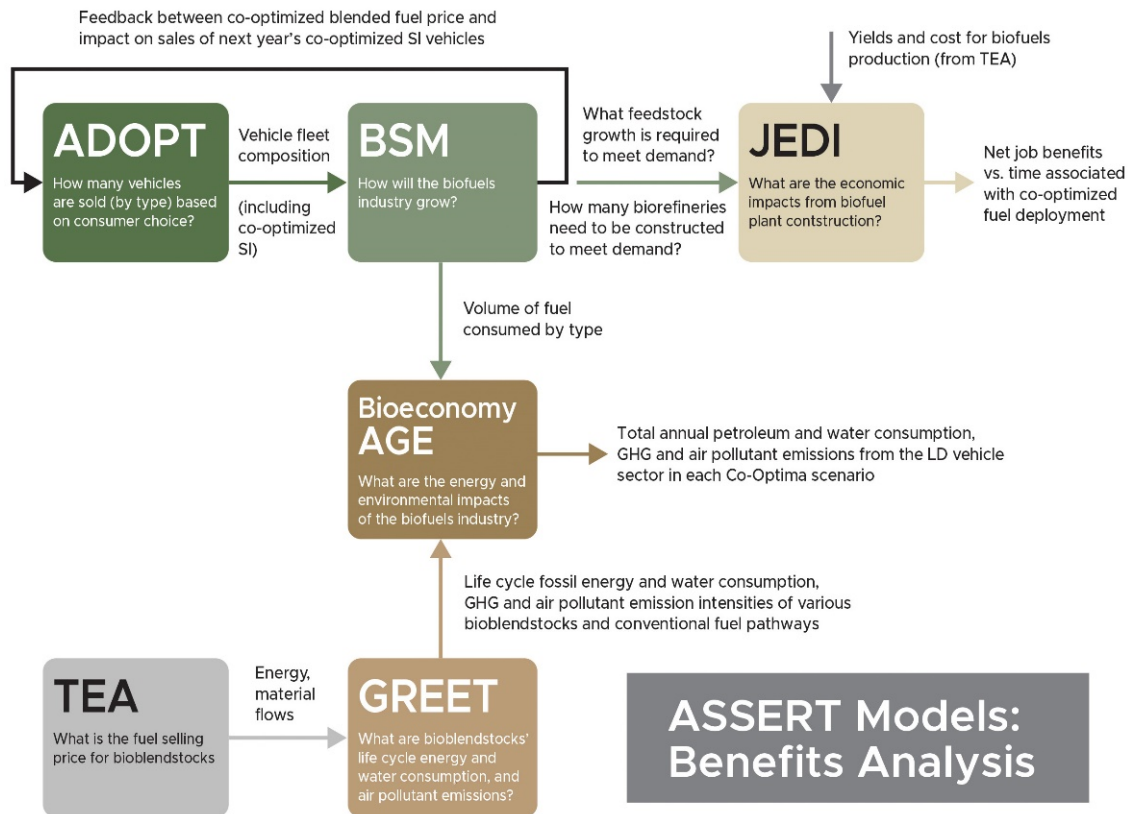
What biomass- and waste-derived blendstocks contribute desired fuel properties?

- Boiling point
- Flashpoint
- Melting or cloud point
- Cetane number



# APPROACH

## Evaluate impacts



- Techno-economic and wells-to-wheels life cycle analyses inform biofuel research
- Validated models linked by analysts answer complex questions on impacts

## Notable Outcomes

- Many sustainable blendstock options
- Pathway to near-zero soot and very low NO<sub>x</sub>

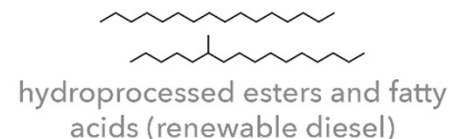
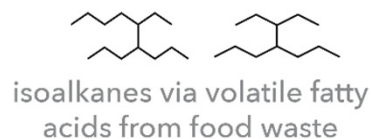
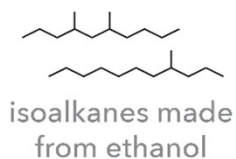
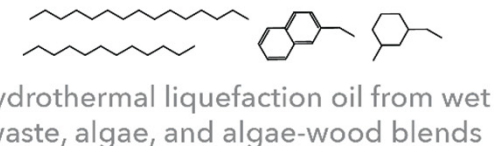
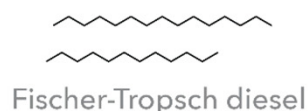
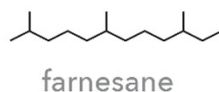


# OUTCOMES Many blendstock options

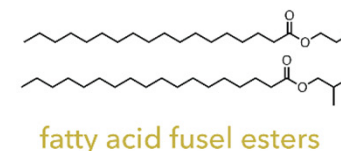
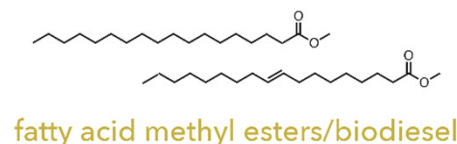
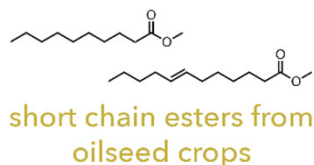


- **Cetane number > 40 (most > 48), lower heating value > 28 MJ/kg, acceptable flashpoint, cloud point, and other properties**
- **Blendstock greenhouse gas (GHG) emissions reduced by 50% or >60% in many cases**
- **Potential to be produced at \$5.50/GGE or better**

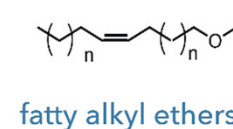
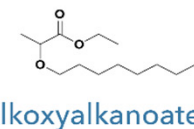
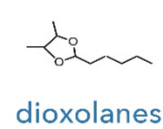
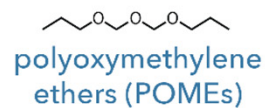
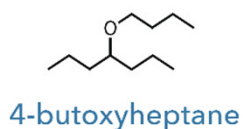
## Hydrocarbons



## Esters



## Ethers

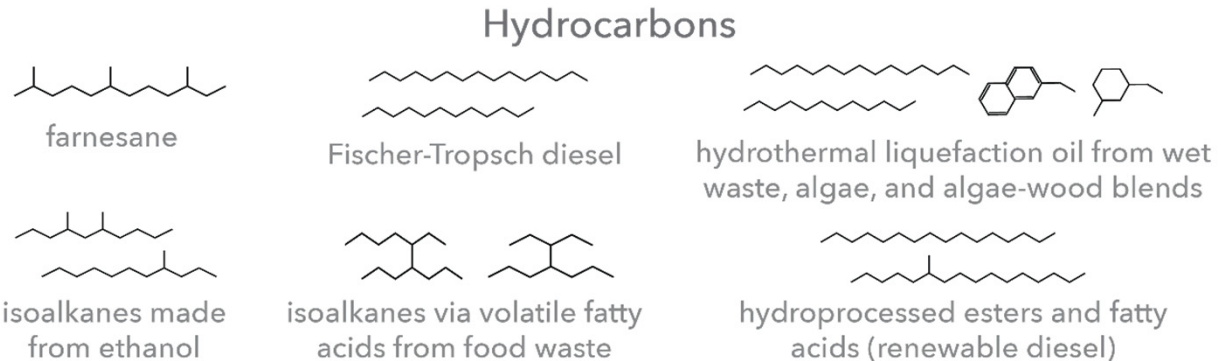


Top 14 MCCI blendstocks report to be released soon

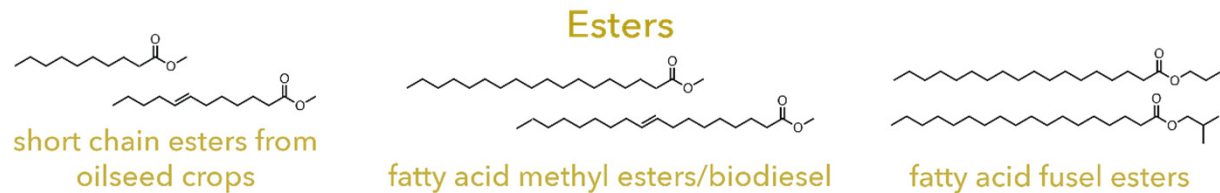


- **Hydrocarbons (lowest barriers to introduction)**

- Ester-based renewable diesel and Fischer-Tropsch diesel from natural gas are produced commercially today

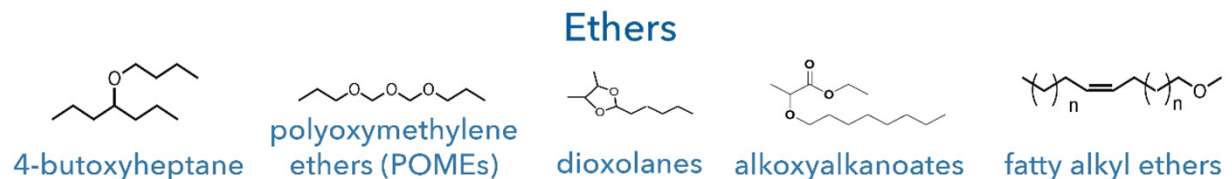


- **Esters (some barriers to use at high blend levels)**



- **Ethers (highest barriers to introduction)**

- Storage stability examined and some will require antioxidant additives
- Assessment of toxicity and biodegradation is ongoing

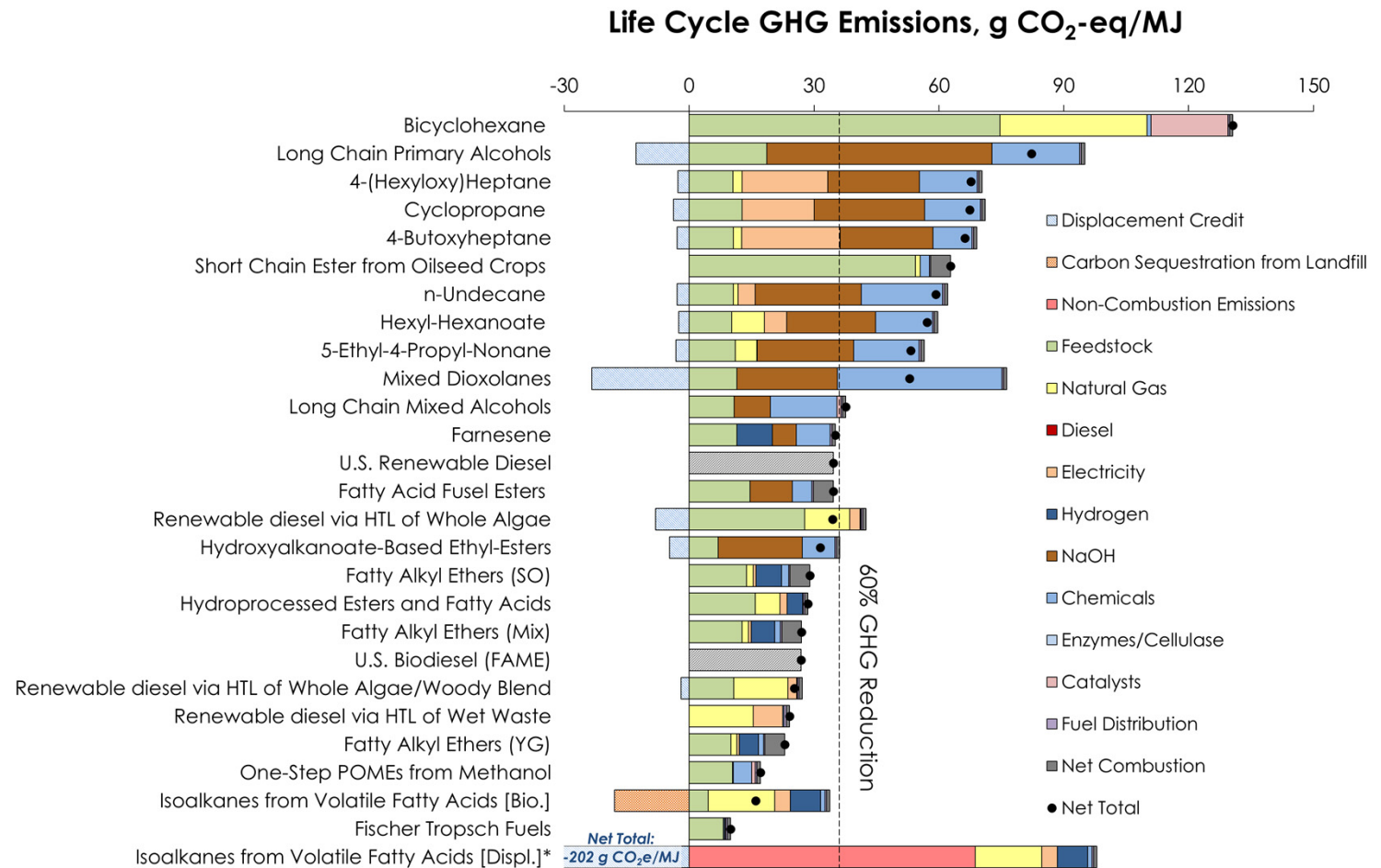


# OUTCOMES

## Biofuels reduce GHG emissions



- Wide range of well-to-wheels GHG emissions reductions
- Top candidates all reduce GHG emissions by >60%
- Petroleum gasoline emissions are ~95 g CO<sub>2</sub>/MJ



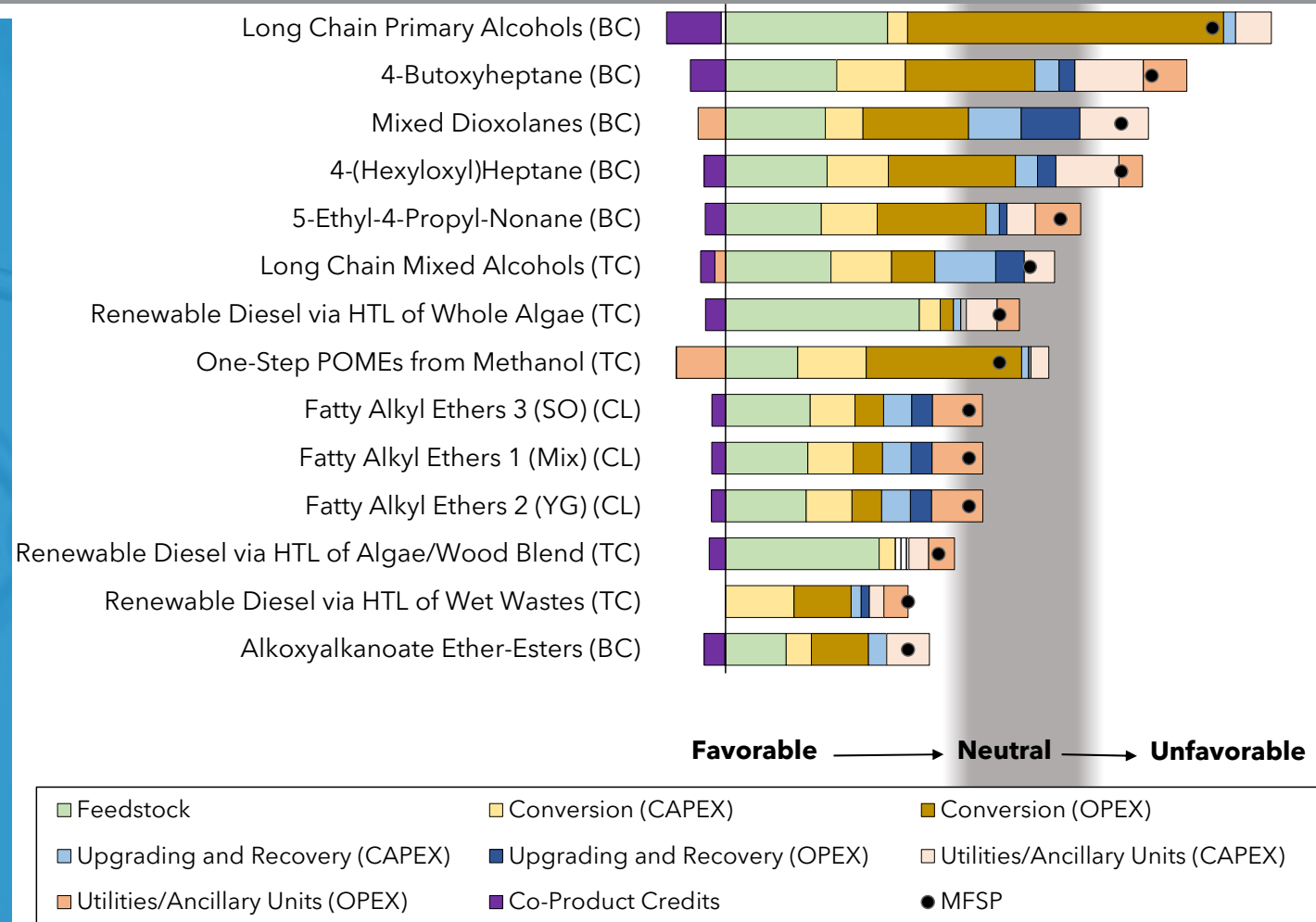
\* Note: The negative GHG emissions from the "Isoalkanes from Volatile Fatty Acids" pathway is because of the credits of avoided emissions from landfill of the food waste feedstock.

# OUTCOMES

Blendstocks remain more expensive than petrodiesel



- Technologies range from early R&D to pre-commercial
- Market renewable fuels (biodiesel, renewable diesel) may be constrained by feedstock supply

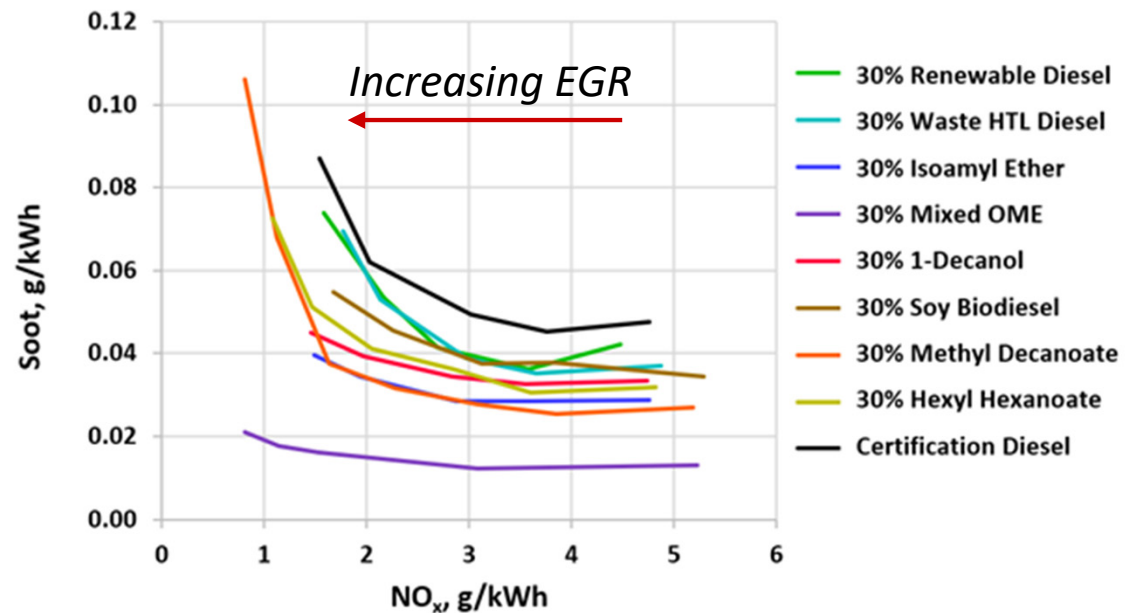


# OUTCOMES

Blendstocks reduced soot and NO<sub>x</sub>



- All bioblendstocks result in lower soot
- Some blends tolerated higher levels of exhaust gas recirculation (EGR), leading to even lower NO<sub>x</sub>

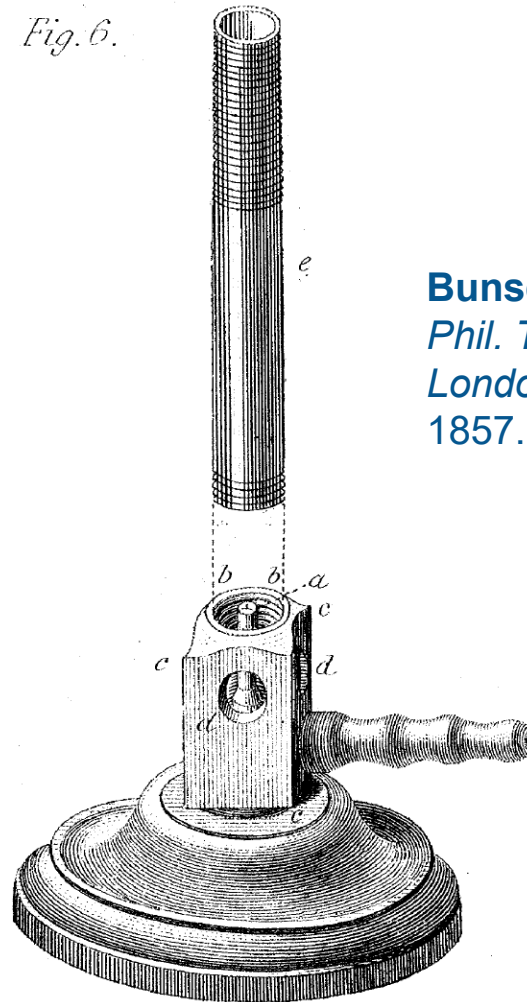


*EGR tolerance = ability to maintain low soot @ high EGR*





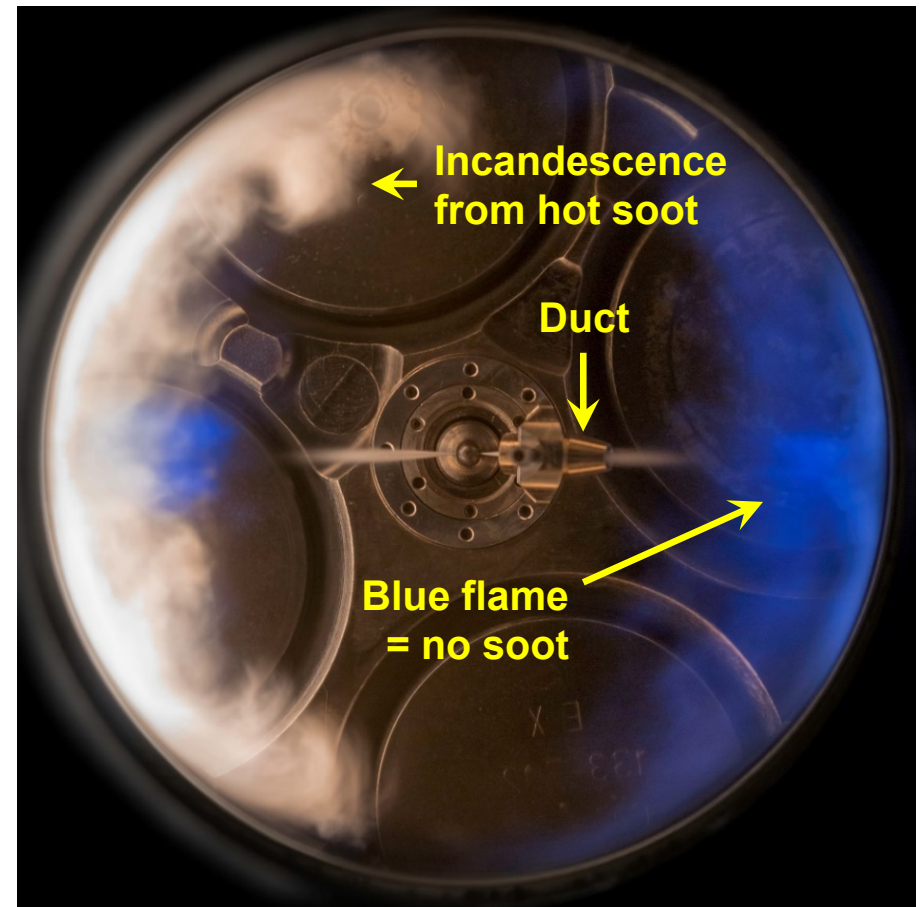
- DFI is a simple, mechanical approach for improving diesel combustion
- Motivated by the Bunsen burner concept



**Bunsen and Roscoe,**  
*Phil. Trans. Royal Soc.*  
*London 147:355-380,*  
 1857.



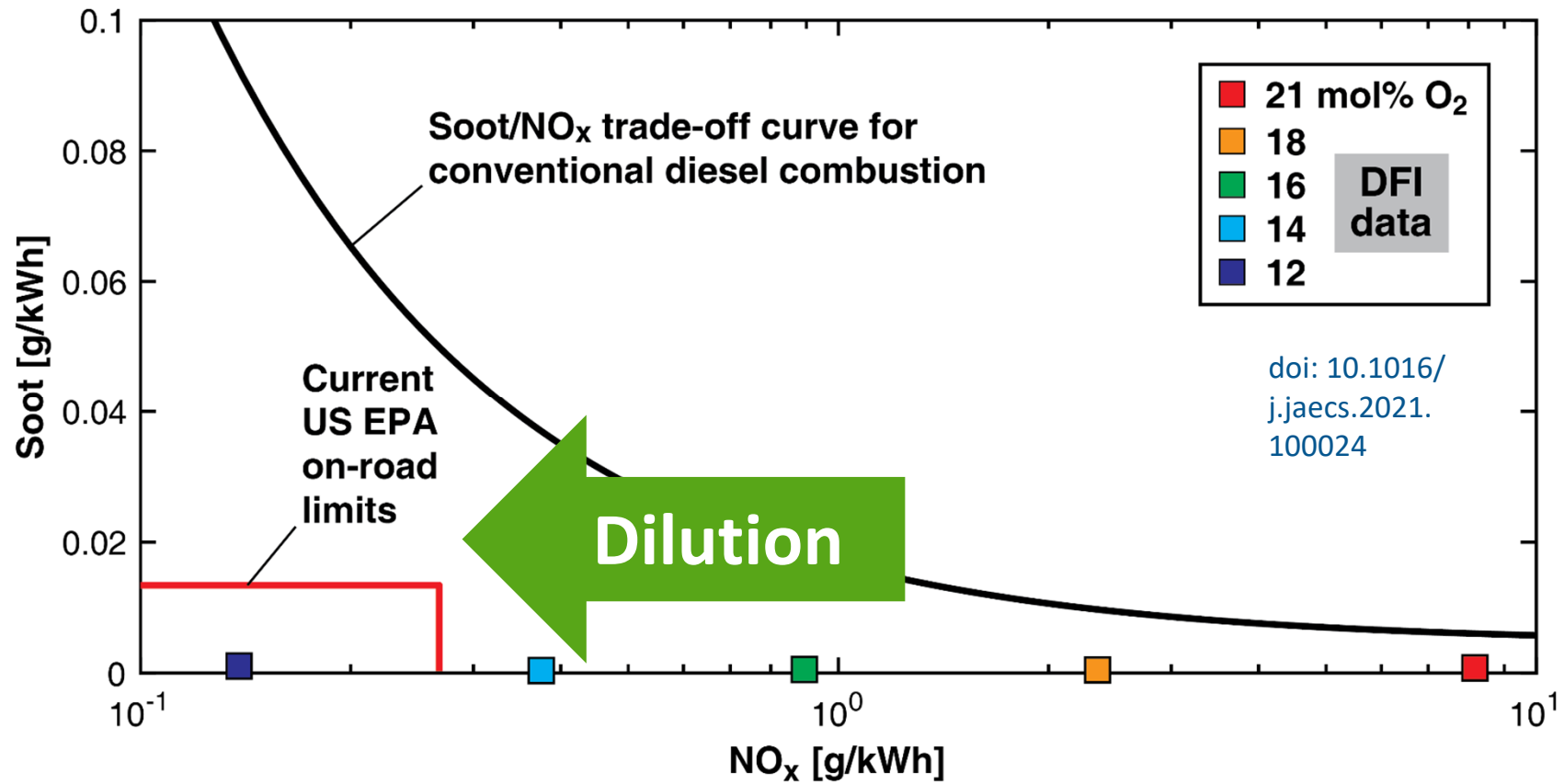
- DFI is a simple, mechanical approach for improving diesel combustion
- Motivated by the Bunsen burner concept
- Initial engine experiments showed that DFI is effective at curtailing/eliminating soot



S. Ashley, <https://www.scientificamerican.com/article/can-diesel-finally-come-clean/>

# OUTCOMES

## DFI + dilution breaks the soot/NO<sub>x</sub> trade-off



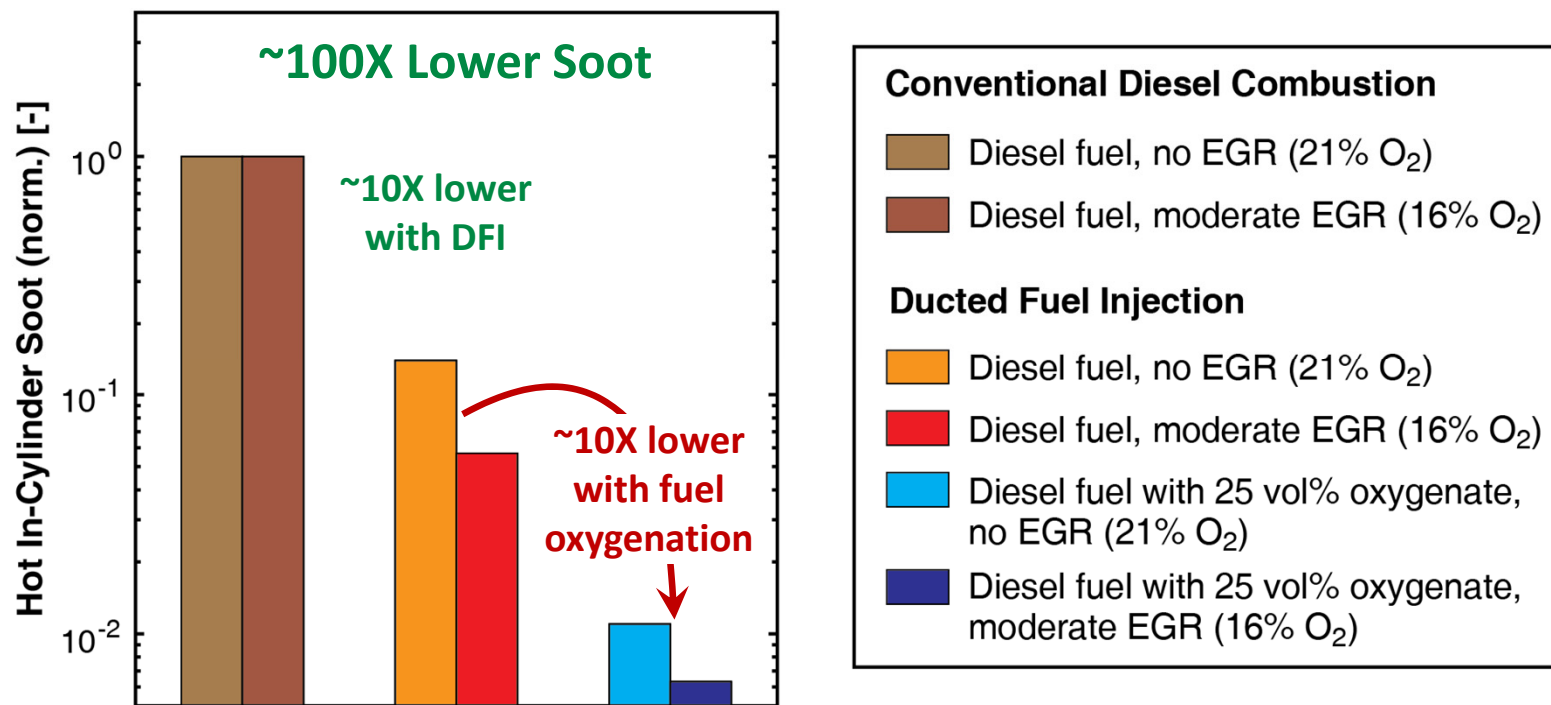
doi: 10.1016/j.jaecs.2021.100024

\*Results for ~2.6 bar gross indicated mean effective pressure, 1200 rpm, steady state, 2-hole injector, No. 2 diesel fuel

# OUTCOMES DFI is synergistic with oxygenated fuels



- Many low-net-CO<sub>2</sub>, sustainable fuels are oxygenated



doi: 10.1016/  
j.jaecs.2021.  
100024

\*Results for ~2.6 bar gross indicated mean effective pressure, 1200 rpm, steady state, 2-hole injector

## Next Steps

Net-zero carbon and removing  
barriers to market entry





- Further reduce carbon intensity
- Increase blend level
- Scaling up for commercial production while reducing GHG even further
- Learning to achieve net-zero criteria pollutants
- Overcoming adoption barriers
  - Fuel quality standards
  - Regulatory compliance
  - Engine manufacturer concerns
  - Multimedia assessment

## Net-zero-carbon fuel development



Leverage Co-Optima work, extending GHG reduction target from 60% to net zero

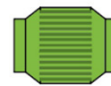


Expand scope to include potential e-fuel candidates

## Net-zero criteria and GHG emissions



Develop ducted fuel injection for soot-less operation



Develop improved emission control systems for lean  $\text{NO}_x$  and low-temperature oxidation

# Acknowledgements



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**Valerie Reed**

Acting Director, Bioenergy Technologies Office (BETO)

**Alicia Lindauer**

Technology Manager, BETO Bioenergy Analysis & Sustainability

# Capstone webinar series



**MAR  
25**

**How can co-optimized fuels and spark-ignition engines enhance efficiency while reducing carbon emissions of light-duty passenger vehicles?**



Daniel Gaspar  
Pacific Northwest National Laboratory



Jim Szybist  
Oak Ridge National Laboratory

**JUN  
24**

**What environmental and economic benefits might be realized by co-optimizing fuels and engines for medium-duty and heavy-duty commercial vehicles?**



Troy Hawkins  
Argonne National Laboratory

**APR  
29**

**How can fuels and combustion reduce pollutants from future diesel engines?**



Bob McCormick  
National Renewable Energy Laboratory



Chuck Mueller  
Sandia National Laboratories

**AUG  
26**

**What unconventional engine-fuel combinations show the greatest promise for efficiency improvements beyond current LD/MD/HD technologies?**



Magnus Sjöberg  
Sandia National Laboratories

**MAY  
27**

**What environmental and economic benefits might be realized by co-optimizing fuels and spark-ignition engines for light-duty passenger vehicles?**



Avantika Singh  
National Renewable Energy Laboratory

**SEP  
30**

**Co-optimization of fuels and engines: past, present, and future—what did we learn and where do we go next?**



Robert Wagner  
Oak Ridge National Laboratories



Daniel Gaspar  
Pacific Northwest National Laboratory

<https://www.energy.gov/eere/bioenergy/co-optima-capstone-webinars>





## Q & A

[energy.gov/fuel-engine-co-optimization](https://energy.gov/fuel-engine-co-optimization)

[energy.gov/eere/bioenergy/co-optima-publications](https://energy.gov/eere/bioenergy/co-optima-publications)



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