



DOE Bioenergy Technologies Office (BETO) 2021 Project Peer Review

Biobased and Biobeneign, an Environmental Reference Framework for Product Design: RIPE (*Responsible Innovation for bioPlastics in the Environment*)

12 March 2021
Technology Area Session

Cristina Negri, Margaret MacDonell, Minh Vo, Christopher Rademacher, James Drayton
Environmental Science Division, Argonne National Laboratory



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PROJECT OVERVIEW

- **Problem:** Most used plastics are discarded, many “leak” to environment
 - Scale: US generates most waste (~50M t/yr in 2016), ranks 3rd in coastal litter
 - Concerns: Persistence, ecological & health implications, resource linearity
 - Need: Environmentally benign plastics
- **Our goal:** Provide **environmental reference framework** to enable developers **at the bench** to consider post-use fate at the outset, as part of bioplastics design
 - Toward new bioplastics that excel in use *and* **post-use performance**, advancing the EERE/BETO bioeconomy initiative, plastics innovation challenge, analysis & sustainability platform
- **Current situation:** Product design largely focuses on **use**, key data are limited & scattered
 - Lack **systematic approach** for considering polymer after-life up front
- **Importance:** Advance the **bioeconomy and circular economy**, improve recyclability-upcyclability & reduce future environmental liabilities, strengthen **bioproduct** adoption and industry competitiveness



RESPONSIBLE INNOVATION FOR bioPLASTICS IN THE ENVIRONMENT

Environmental reference framework

- *Why?* Enable **environmentally responsible** design
 - Reduce environmental footprint, avoid future liability (*bisphenol A, per/polyfluoroalkyl substances*)
 - Strengthen bioproduct adoption & industry competitiveness
- *How?* Apply **predictive environmental understanding** to propel innovation
 - Incorporate **human & eco risk** in performance criteria at **design** phase

Elements

▪ Disposition

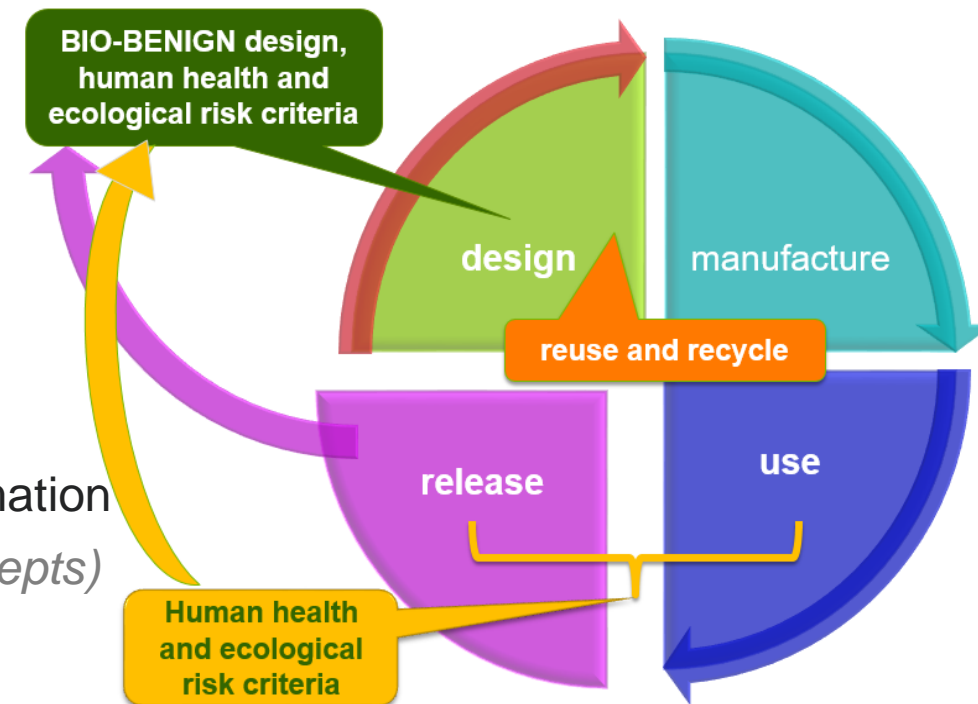
- *What?* End-of-life path (*source of releases*)

▪ Environmental fate

- *What?* Polymer composition, setting characteristics
- *Where?* Transport, mobility
- *When?* Persistence / degradation / phys-chem-bio transformation

▪ Risk:

- *How?* Exposures, bioaccumulation
- *How bad?* Effects, toxicity



1 – MANAGEMENT

▪ Critical success factors

- Incorporating **stakeholder** inputs to address needs
- Synthesizing information from multiple sources to build framework
- *Helping specific part of bioeconomy: **bioproducts-bioplastics***

▪ Progress measurement

- Tracking milestones, reporting monthly progress, team & collaborator meetings
- Go/no go decision, redirect if indicated

▪ Communication and collaboration

- **Projects:** *BETO competitive awards: ResIn/Northwestern, BOTTLE/NREL; AMO: food waste to film*
- **Stakeholders:** Agencies, industry, universities, non-governmental organizations

▪ Project risks and approach to mitigate

- **Stakeholder engagement:** Provide opportunities for regular input (*workshop & follow-on interactions*)
- **Data availability:** If lacking, pursue analogues & develop surrogates

▪ Project team structure

- Principal investigator (PI): M. Cristina Negri overall project direction
- Co-PI: Margaret MacDonell day-to-day operations, technical approach
- Framework modeler: Minh Vo structure framework
- Database: Chris Rademacher, Khanh Nguyen+ extract & integrate data



2 – APPROACH

▪ Technical approach for achieving goals

- **Implementation:** Phased & iterative (*5 tasks*)
- **Collaboration:** Practical context via insights & leveraging (*e.g., databases, toxicity testing*)
- **Demonstration:** Testing to refine components, linkages
- **Application:** Illustrate practical case, in coordination with BETO-stakeholders

▪ Top potential challenges

- **Data availability:** Missing, limited (proprietary), scattered, discordant
- **Buy-in:** Stakeholder tradeoffs, adaptable to needs (*e.g., weightings, multiple indices*)

▪ Go/No-Go decision point

- **Go:** Have 10% of data needed to test conceptual model

▪ Technical metrics used to measure progress

- Extent of data & information sources tapped, **thematic coverage** of conceptual model
- Variety of **stakeholders** engaged, range of inputs received
- Type of **application case** enabled

Scoping,
synthesis, and
engagement

Conceptual model
and database

RIPE
environmental
reference
framework

RIPE-GREET
integration

Design criteria
and case study

3 – IMPACT

▪ Anticipated impact on the state of technology and/or industry

- **Bioproduct developers** (& broader community interested in environmentally friendly bioplastics) will have a tool to consider *post-use fate* during design

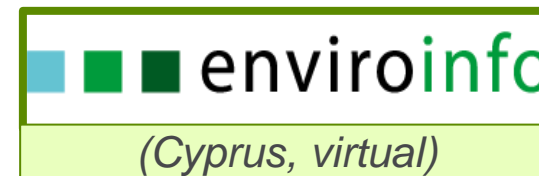
▪ Disseminating results

- Engaging stakeholders to inform project deliverables

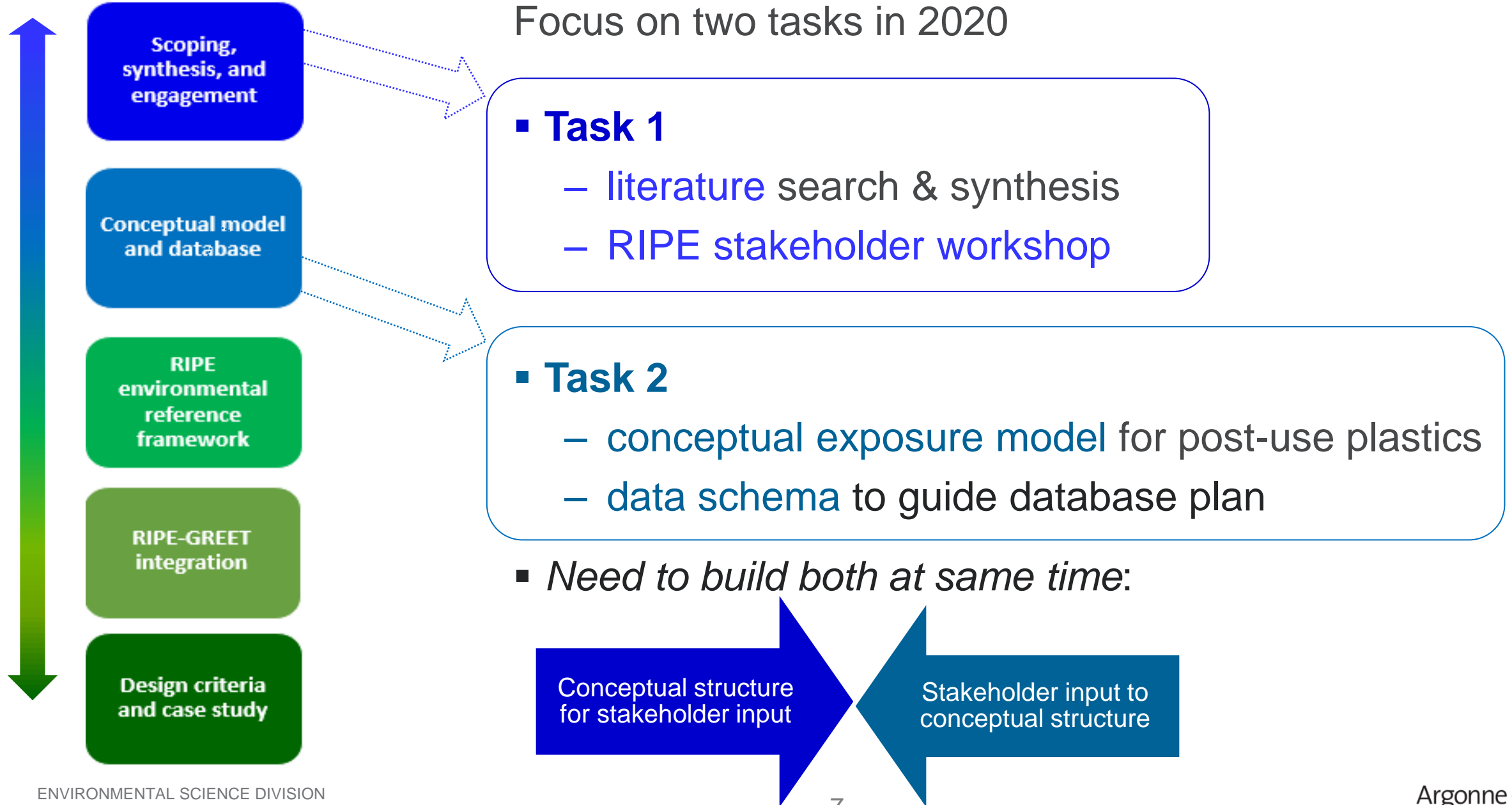
- Discussed early concepts with 50 stakeholders in highly interactive virtual workshop, valuable suggestions are being incorporated into framework development

- Sharing progress with scientific & technical community

- 2 international conferences: 12 presentations & 5 proceedings papers
 - Environmental Informatics (Sep 2020)
 - Society for Risk Analysis (Dec 2020)

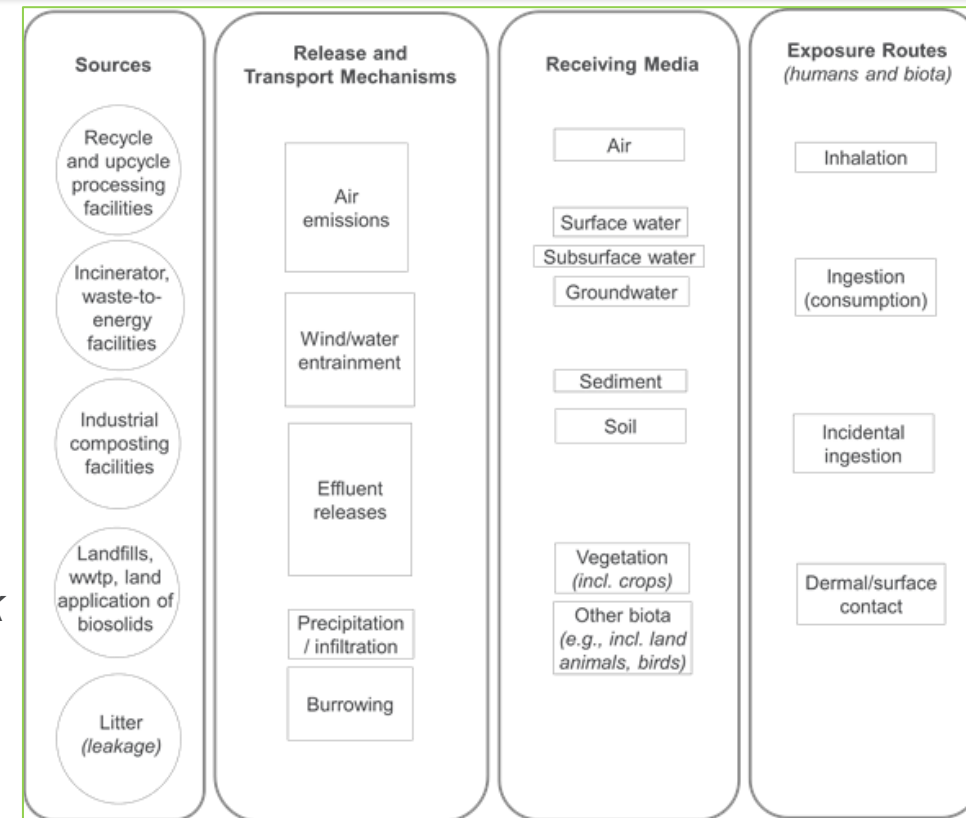


4 – PROGRESS AND OUTCOMES



4 – PROGRESS AND OUTCOMES

- Progress on schedule, no risk mitigation needed to date
- Accomplishments, including key milestones:
 - **Conceptual exposure model:** *Organizing themes for database*
 - **Data schema:** *Informing database structure*
 - **Stakeholder workshop:** *Gaining insights & buy-in*
 - **Initial synthesis of state of knowledge:** *Framing the framework*
- Tasks leading to technical accomplishments:
 - Extensive planning for stakeholder workshop, **collaborator network**
 - User needs & approach options: refined **framework concept**
 - Literature & database syntheses inform conceptual model & data schema
 - **Foundation** for environmental reference framework & database



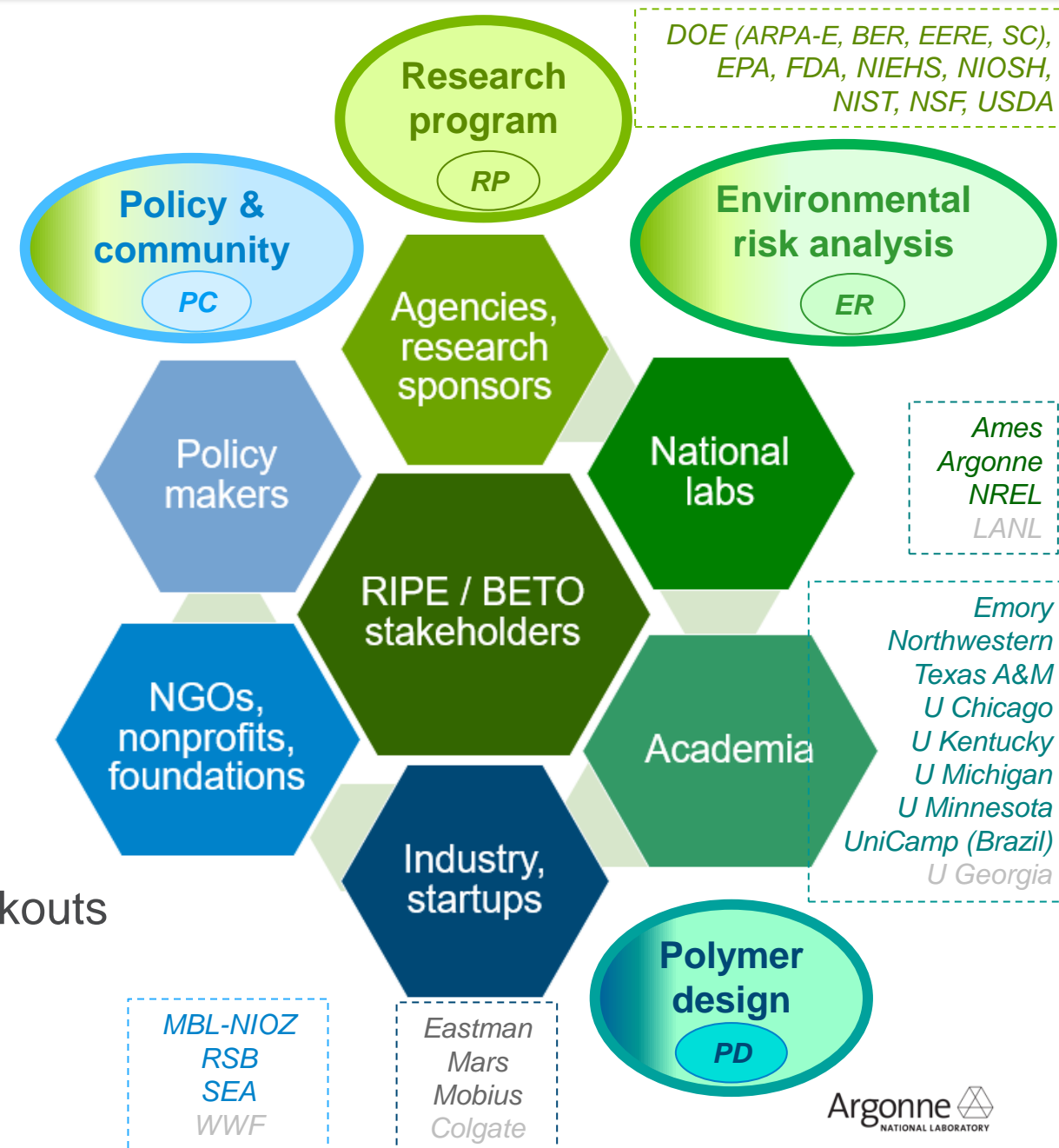
RIPE STAKEHOLDER WORKSHOP

▪ Objectives

- Dialogue with those interested in this tool: range of sectors, perspectives, needs
- Share what we're building & how can help; benefit of data-driven choice for downstream
- Get input into needed functions of RIPE
- Create connections to progress together

▪ Planning & implementation


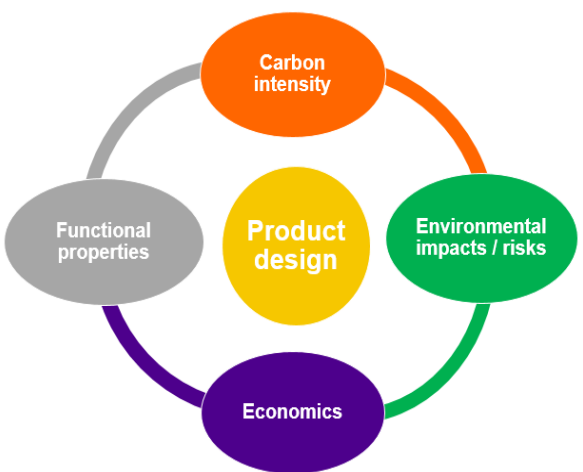
- 50 experts, 4 perspectives
- 2 panels (*framing & agencies*), interactive breakouts
- facilitated by Community@Work



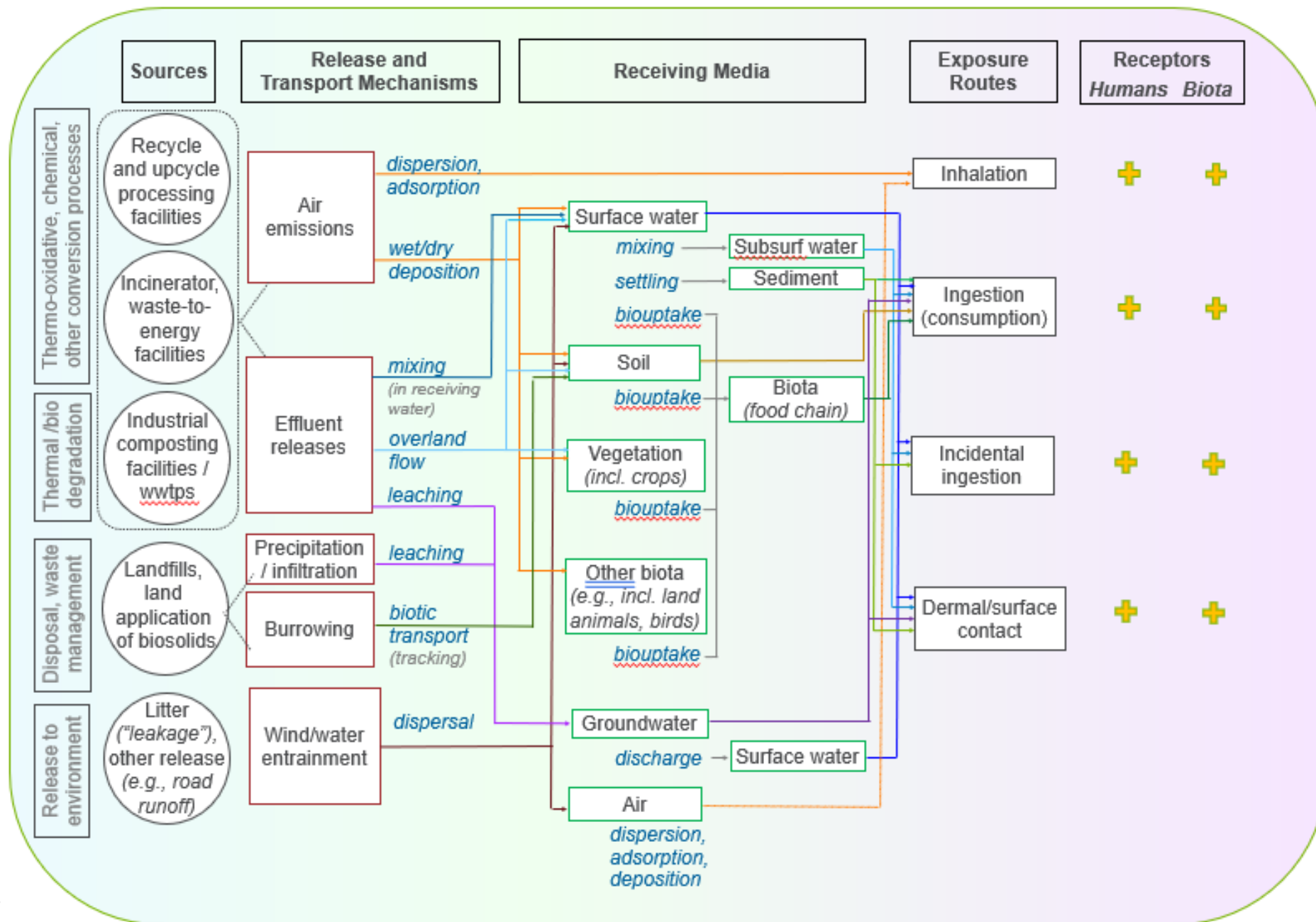
EXAMPLE: MULTIPLE STAKEHOLDERS & PROCESS STAGES

<p><i>What answers do you need from this tool?</i></p>	<p>Intended Application/ Anticipated Product Use</p>	<p>Exploration</p>	<p>Screening & Design</p>	<p>Testing & Validation</p>	<p>Sourcing & Production</p>	<p>Disposition & Afterlife</p>
	<p><i>Policy & Community</i></p> <p><i>PC</i></p>	<p><i>Polymer Design</i></p> <p><i>PD</i></p>	<p><i>Polymer Design</i></p> <p><i>PD</i></p>	<p><i>Research Programming</i></p> <p><i>RP</i></p>	<p><i>Policy & Community</i></p> <p><i>PC</i></p>	<p><i>Environmental Risk Analysis</i></p> <p><i>ER</i></p>
<p><i>Examples from different perspectives:</i></p>	<p>What polymer composition could be more "biofriendly" for a new single-use plastic?</p>	<p>What kinds of uses are best suited for a new polymer with low crystallinity and high melting point?</p>	<p>What polymer/additive combination will provide sufficiently high heat resistance for use in making an innovative tire?</p>	<p>Could a compostability certification metric for large-scale production be downscaled to serve as a screening indicator for small amounts at the bench scale?</p>	<p>What byproducts could be anticipated from the manufacturing process for this new polymer, and could they be hazardous?</p>	<p>Will this new polymer naturally degrade? in what setting? (<i>e.g., inland surface water, silty soil, ocean floor?</i>) -- how? how much, over how long? to what fate products? could those cause harm? to what organism/system? at what exposure level?</p>

STAKEHOLDER INPUTS INFORM RIPE OBJECTIVES

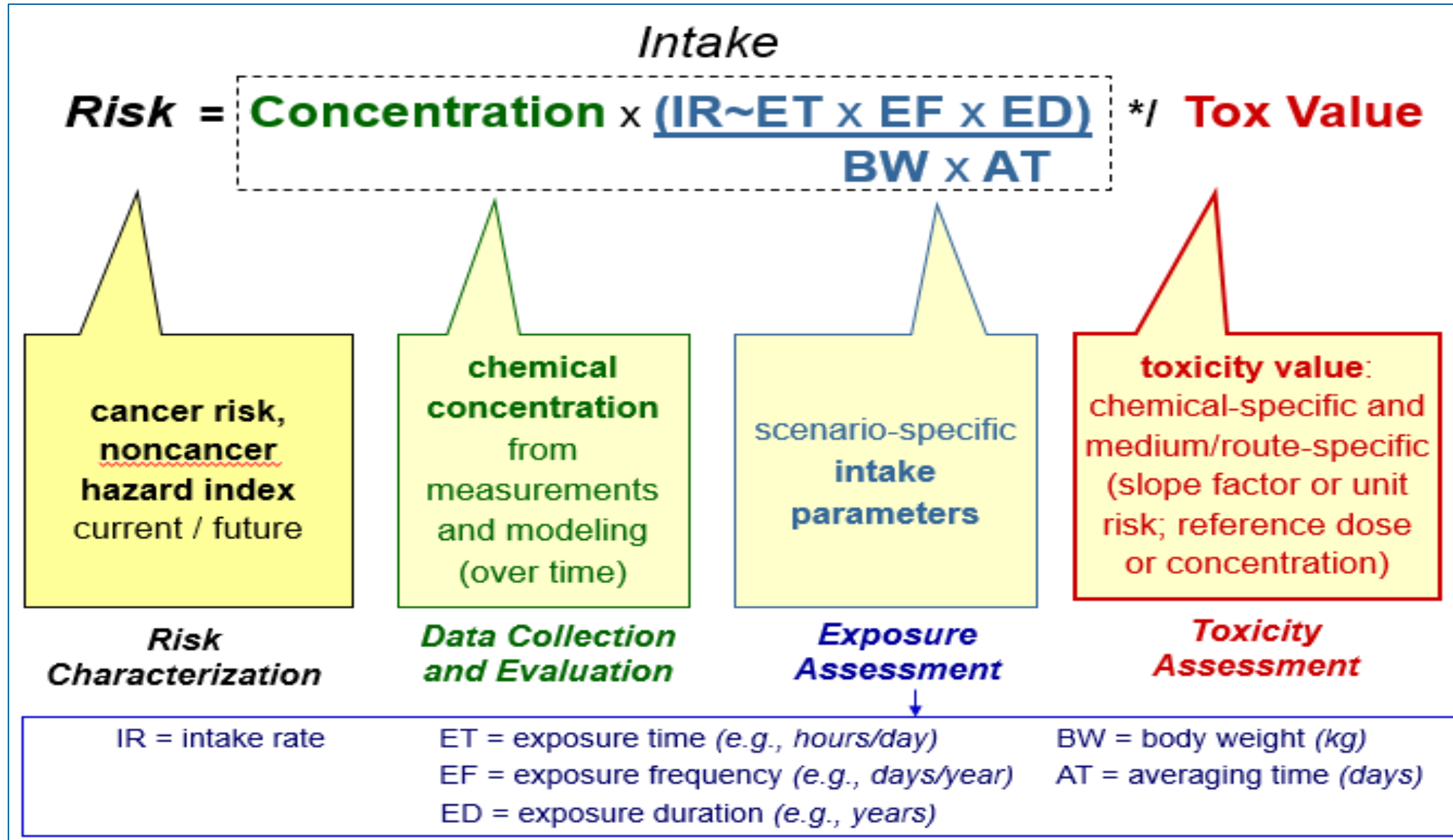
Themes	RIPE Objectives	Stakeholder Inputs
<p>Circularity of man-made & natural systems</p> 	<p>RI paradigm: end of life (EOL) at design stage</p>	<p>Pursue system-level analysis</p>
	<p>Address multiple circularities: use + post-use performance</p>	<p>Needs vertically integrated basic research (<i>from feedstock sourcing to conversion, use, & post-use</i>)</p>
	<p>Enable design of biofriendly plastics, improve re/upcycling</p>	<p>Biodegradability as fail-safe option</p>
<p>Tradeoffs <i>through EOL</i></p> 	<p>Arm developers with way to reduce future environmental liabilities</p>	<p>Better understand disposition-fate paths to develop optimal choices, minimize unfavorable tradeoffs</p>
	<p>Enhance bioproduct adoption & industry competitiveness</p>	<p>Varied community; good / bad differs (<i>pulling one lever can harm another</i>)</p>
		<p>Collaboration key! define terms, cases</p>

STRUCTURED APPROACH: CONCEPTUAL EXPOSURE MODEL

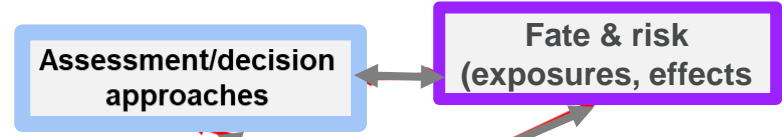
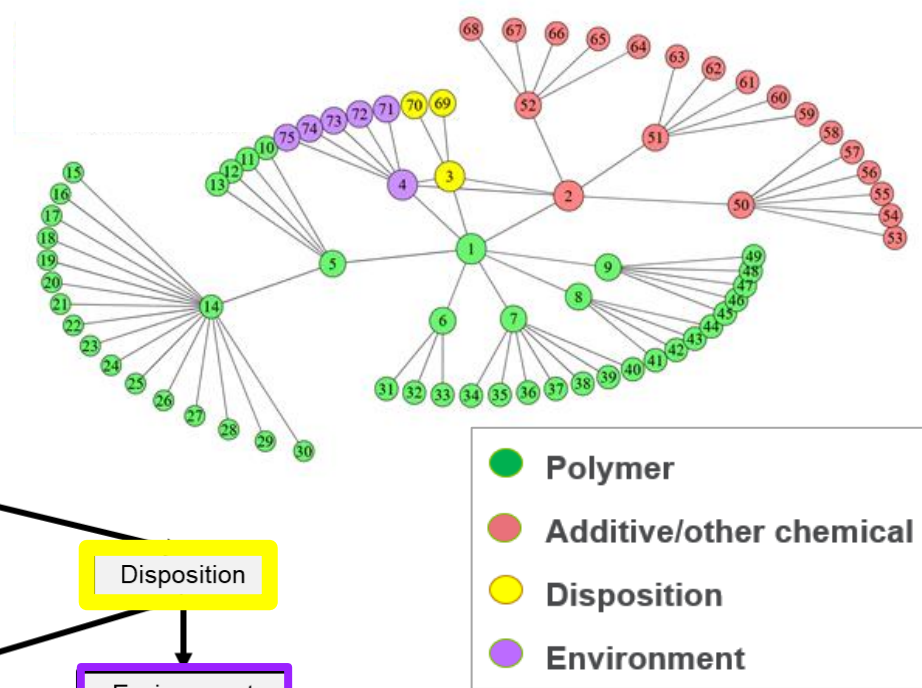




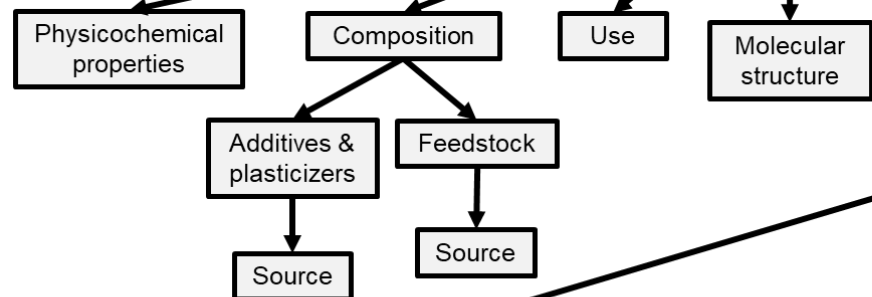
RISK ANALYSIS CONTEXT: EXPOSURES & EFFECTS



DATA SCHEMA CONCEPT



Plastic



Disposition

Environment

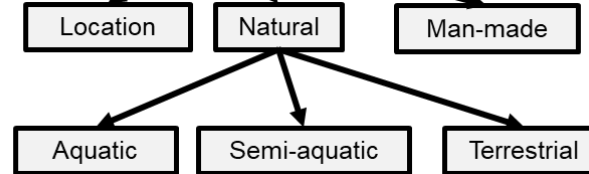
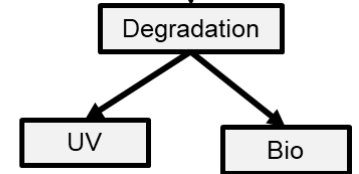
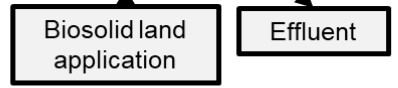
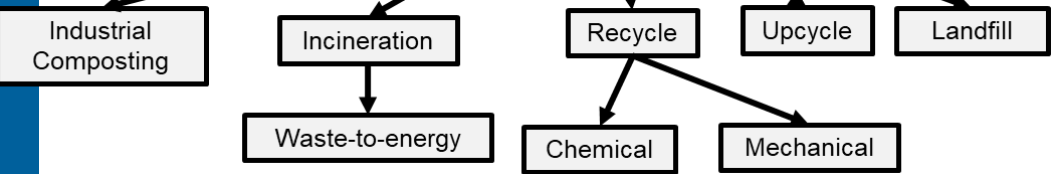
Facility

WWTP

Road Runoff

Litter

Setting



DATABASE CONCEPT

Publications, databases, atlases, tools-models
(e.g., NIST MALDI, ChiMaD, PPDB, materiom.org; USEtox; EPA IRIS, CompTox, TRACI, EcoScale)



Computational data

Analogues, surrogates
(QSAR, QSPR, HTS, read-across, index chemicals, whole mixture & component approaches)

Polymer

Composition
Chain length, MW
Structure, properties
Degree of crystallinity
Aging metrics

Environmental fate

(from disposition)

Salinity, DO, temp *(profile)*
Soil texture, CEC
Moisture content, f_{oc}
Partition coefficients
Microbial composition
Fate mechanisms & products

Environmental health risk

(exposures + effects)

Exposure pathway/routes, amounts
Endpoints, impact types
Effect, timing, level/severity
Exposure-response arrays
TK-TD, adverse outcome pways

CEC = cation exchange capacity

ChiMaD = Center for Hierarchical Materials Design (NIST/NU)

DO = dissolved oxygen

f_{oc} = fraction organic carbon

HTS = high-throughput screening

IRIS = Integrated Risk Information System (EPA)

MALDI = matrix-assisted laser desorption ionization

MW = molecular weight

NIST = National Institute of Standards and Technology

PPPD = Polymer Property Predictor and Database (NIST/UC, ChiMaD)

QSAR = quantitative structure-activity relationship

QSPR = quantitative structure-property relationship

TD = toxicodynamics

TK = toxicokinetics

TRACI = Tool for Reduction and Assessment of Chemicals and other environmental Impacts

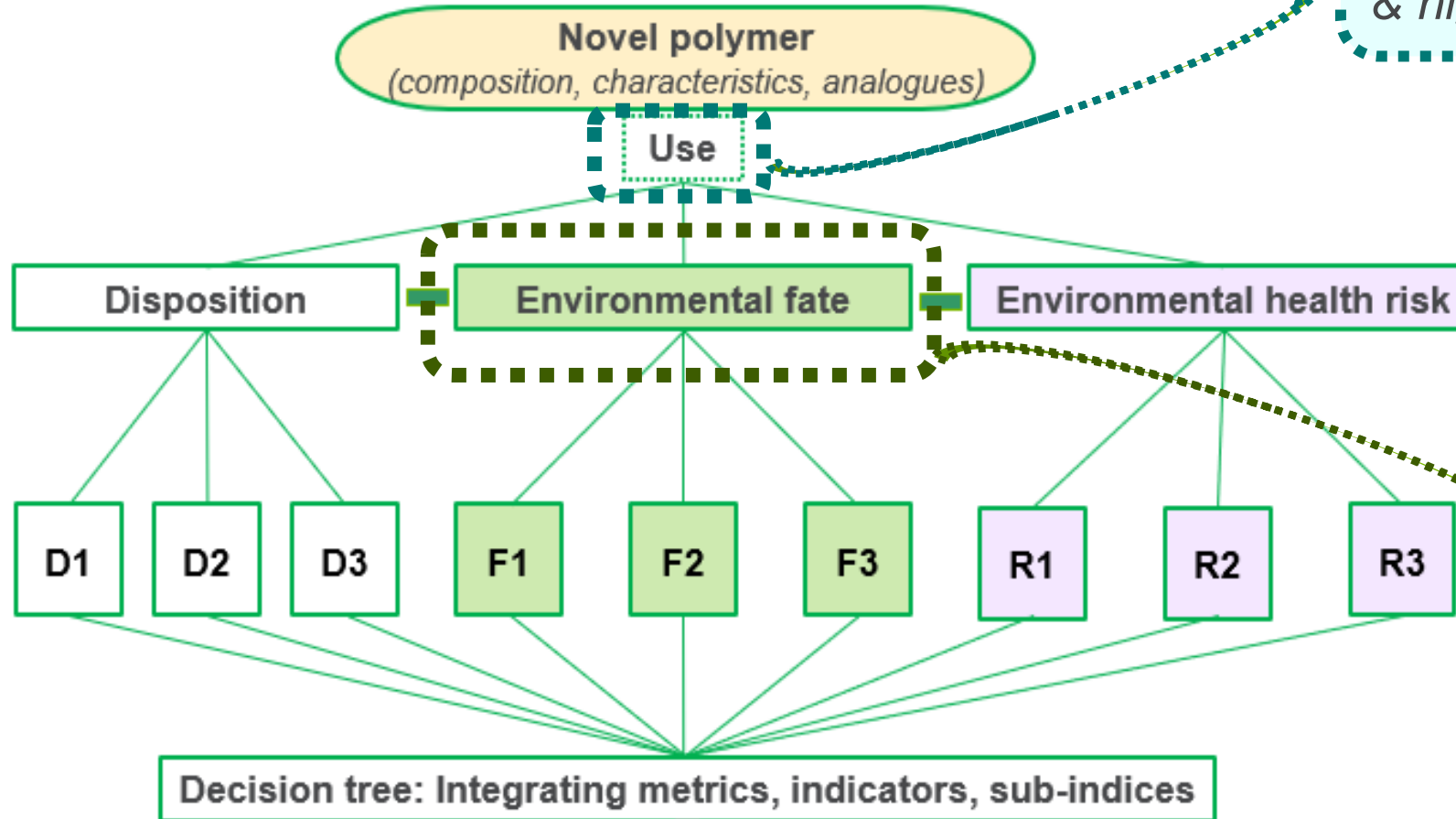
GUIDING THE RIPE FRAMEWORK: EXAMPLE QUESTIONS

What polymer will provide sufficiently high heat resistance to create a multi-purpose tire?

What kinds of uses are suited for a new polymer with low crystallinity & high melting point?

What composition could be more biofriendly for a single-use plastic?

Will this polymer naturally degrade? In what conditions? how much? to what? over what time?




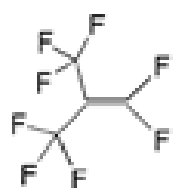
LCA, green principles, cumulative risk methods,


Environmental index(es)

Bioplastics design criteria

DEVELOPING PERSISTENCE, FATE & TOXICITY INDICATORS

<p>Ethylene glycol CAS RN 107-21-1 $C_2H_6O_2$ (MW 62.1)</p> 	Water	Days to weeks (<i>biodegradation</i>)
	Air	Hours to days (<i>hydroxyl radical oxidation and deposition</i>)

<p>Perfluoroisobutylene (PFIB) CAS RN 382-21-8 C_4F_8 (MW 200.0)</p> 	Water	Hours to days (<i>dissolution and reaction</i>)
	Air	Days (<i>deposition</i>)

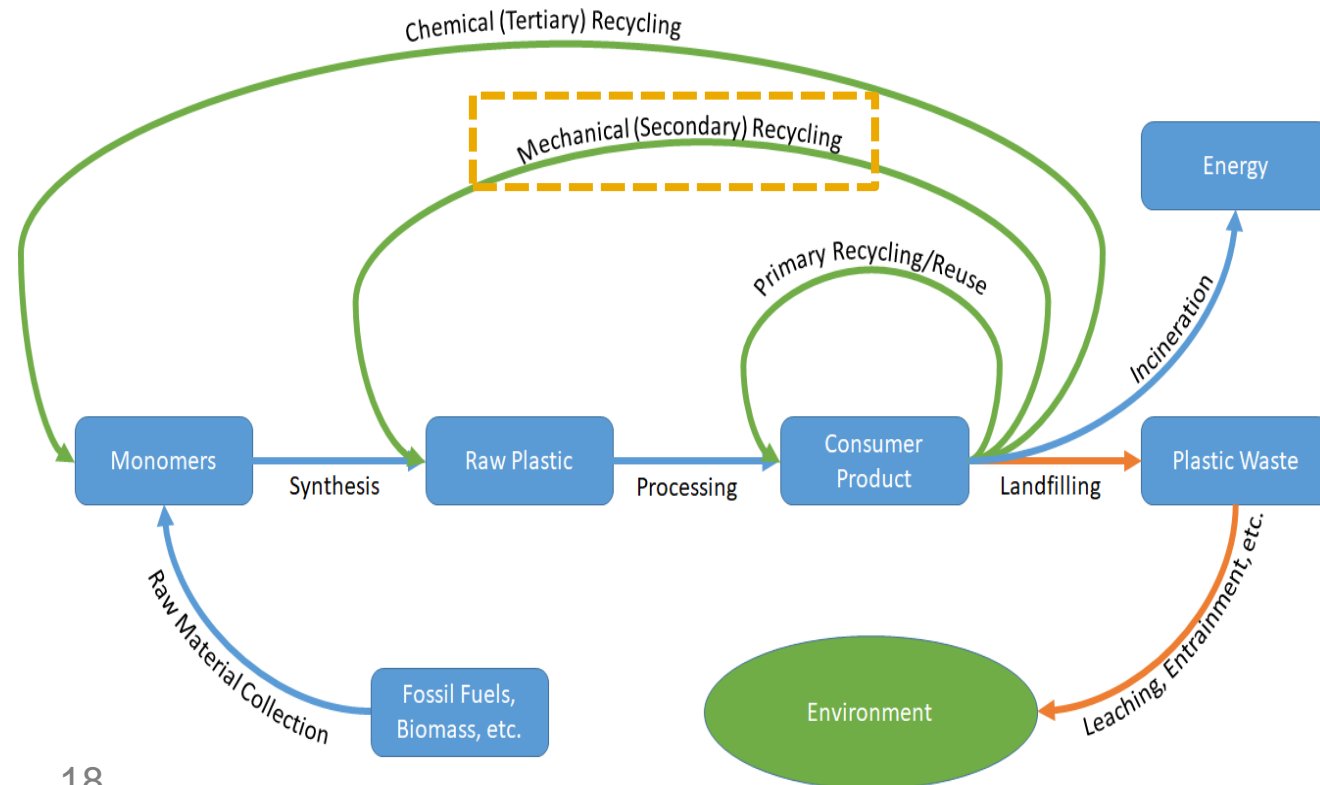
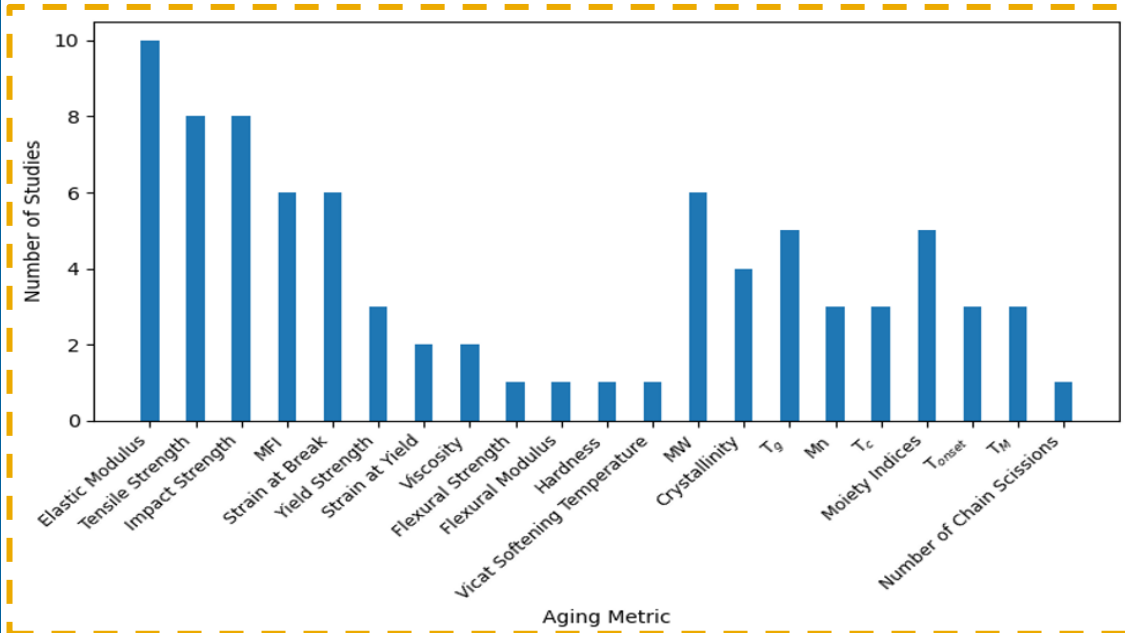
<p>Propylene oxide CAS RN 75-56-9 C_3H_6O (MW 58.1)</p> 	Water	Days (<i>volatilization and hydrolysis</i>)
	Air	Days to weeks (<i>hydroxyl radical oxidation and deposition</i>)

Chemical Name	CAS RN	Formula or Symbol	Molecular Weight (g/mole)	Water			Air		
				General Persistence Estimate	Key Fate Process	Toxicity Indicator	General Persistence Estimate	Key Fate Process	Toxicity Indicator
Ethylene glycol	107-21-1	$C_2H_6O_2$	62.1	Days to weeks	Biodegradation		Hours to days	Hydroxyl radical oxidation and deposition	
Perfluoroisobutylene (PFIB)	382-21-8	C_4F_8	200.0	Hours to days	Dissolution and reaction		Days	Deposition	i
Propylene oxide	75-56-9	C_3H_6O	58.1	Days	Volatilization and hydrolysis		Days to weeks	Hydroxyl radical oxidation and deposition	

EXAMPLE: DATA CHALLENGES & OPPORTUNITIES

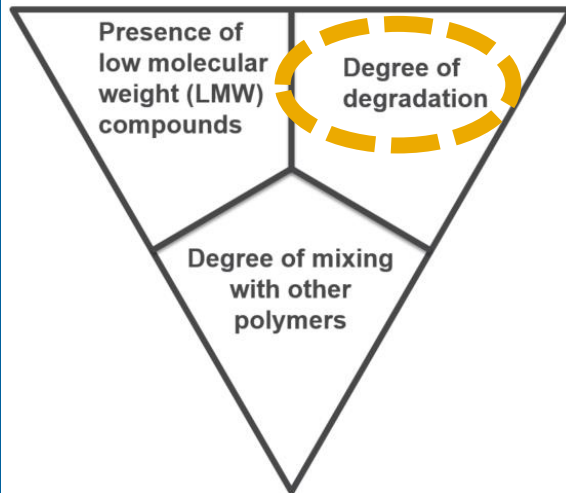
- Relevant **data & standards**: lacking or limited, varied, inconsistent, hard to extrapolate
 - Biodegradation measure: weight loss – no context (*e.g., if/how much amorphous crystalline regions changed*)
 - Toxicity measure: same – same lack of context
- Discordant **metrics**
- Promise lies ahead
 - Expanding **research & standardization** efforts

Recycle example illustrated at workshop



RECYCLING EXAMPLE: OUTCOME / IMPACT OPPORTUNITIES

3 factors are key to performance of mechanically recycled polymers, 21 metrics



1. **Degree of degradation** ~depends on **material** properties, *not* particulars of recycle program

PD ➤ Make data available for **widely used** polymers to guide **replacements** w/**similar properties**

2. **Aging effects:** quantify degradation so can predict properties of recycled plastic

PD ➤ Could suggest **alternate uses** for recycled plastics rendered unsuitable for original use

3. Most data: mechanical changes, ~few on **chemical & structural changes** (*no standard*)

RP ➤ **Targeted research** program could generate **data to fill both gaps**

RP ➤ Make these data available to inform design of new materials more suited for recycling

4. **Additives** used to improve recycling performance

ER ➤ Apply RIPE to assess **environmental implications**, to inform candidate **downselect**

5. **Social-behavioral** aspect

PC ➤ Combining data on recycle **performance** and stream **compositions & quantities** to illuminate improvement areas for recycling industry

PC ➤ If good performers were found to be **under-represented** in recycling streams, could target awareness-engagement campaigns to increase recycling of **these materials**

SUMMARY: RIPE

Responsible innovation:

Taking care of the future through collective stewardship of science & innovation in the present *

* Stilgoe, Owen, & MacNaghten. 2013. *Research Policy*.

- Framework concept: Apply **new paradigm** for bioplastics
 - Conceptual model: Scope “environment”
 - State of knowledge: Anchor environmental reference framework
 - Stakeholder input: Inform objectives, approaches, interactions
- Toward a *practical tool* for **bench scientists** & beyond
- Design to strengthen **post-use** performance
 - Reduce **environmental footprint**, future liability
 - Propel **R&D strategies** for bioplastics
 - Enhance **bioproduct** adoption, industry competitiveness



Illustration: iStockphoto

After-life up front:
design from the start
to enhance our
natural capital &
human well being

QUAD CHART OVERVIEW

Timeline

- Project start date: January 2, 2020
- Project end date: September 30, 2022

	FY20	Active Project
DOE Funding	10/01/2019 – 9/30/2020	\$250K

Barriers addressed

Strategic analysis and cross-cutting sustainability

At-A. Analysis to Inform Strategic Direction:

Better understand factors influencing growth and development of bioenergy and bioproducts industries, identify impactful R&D strategies, define BETO goals, and inform BETO strategic direction.

At-B. Analytical Tools and Capabilities for System-Level Analysis:

Models need to be developed and refined to reflect new knowledge, scientific breakthroughs, and enable informed decision-making. Improvements in model components and linkages are needed to improve utility, consistency, and reliability.

Project Goal

Design, develop, and demonstrate an environmental reference framework that enables polymer developers to account for the potential post-use fate of a plastic during its design, with an emphasis on new bioplastics

End of Project Milestone

Case study completed, illustrating design criteria for a novel bioproduct, including benchmarks to achieve target objectives identified in coordination with BETO and stakeholder inputs; RIPE toolset available online for BETO community and the public (environmental reference framework decision tree and environmental index, conceptual model, supporting database)

Funding Mechanism

National Laboratory Annual Operating Plan (AOP)

THANK YOU!

QUESTIONS?

ADDITIONAL SLIDES

PUBLICATIONS *(conference proceedings)* AND PRESENTATIONS: Environmental Informatics Annual Meeting (Sep 2020)



1. Mechanical Recycling Considerations for Responsible Plastic Innovation
James Drayton, Justice Wright, Minh Vo
2. Engineering for a Circular Economy: Key Factors for the Design of Biodegradable Plastics and Plastic-Degrading Enzymes
Mary Rommer, Margaret MacDonell
3. Developing a Preliminary Data Structure to Assess Plastics in Freshwater Environments
Sneha Nachimuthu, Jennifer Cronin, Margaret MacDonell
4. Database Development and Special Considerations for Storing Polymer Fate Information
Christopher Rademacher, Marina Slijepcevic, Tanden Hovey, Margaret MacDonell
5. A Database on the Health Risks of Plastics
Marina Slijepcevic, L’Nazia Edwards, Aijalon Kilpatrick, Phuong Khanh Tran Nguyen, Margaret MacDonell

PRESENTATIONS:

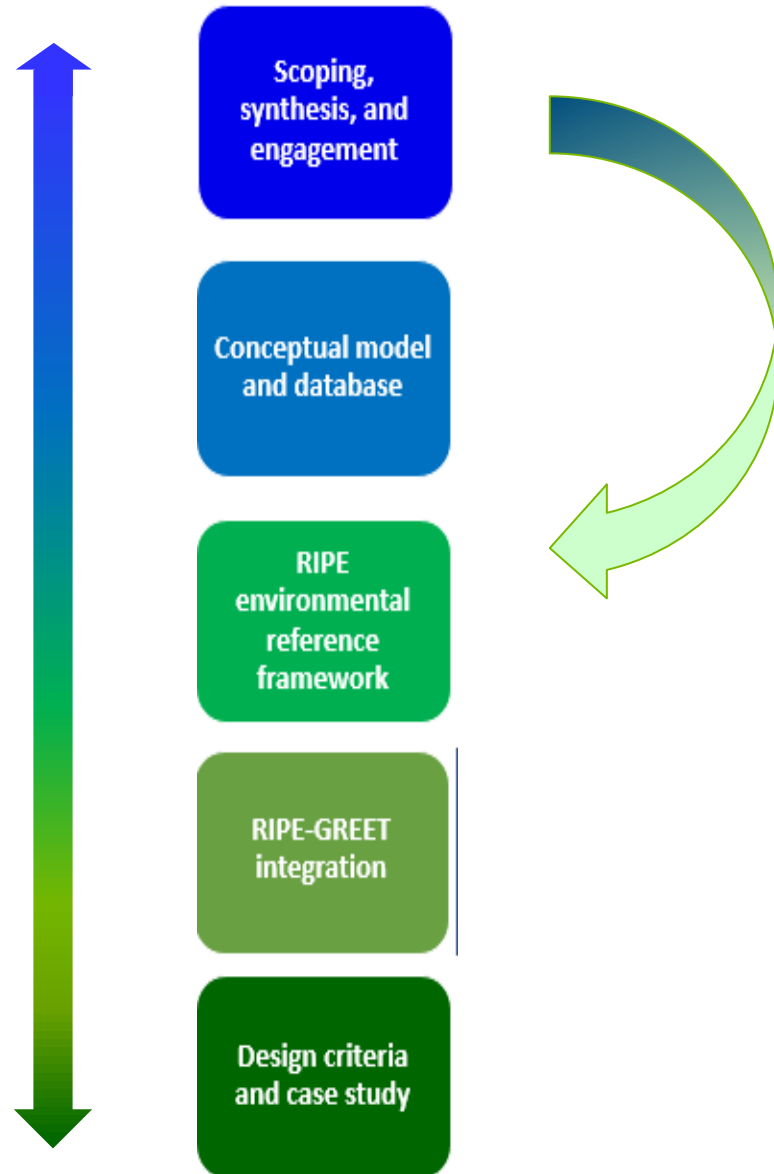
Society for Risk Analysis Annual Meeting (Dec 2020)

1. Exploring the Interactions of Microplastics and Nanoplastics in the Environment
Tanden Hovey, Margaret MacDonell
2. Exploring the Potential for Exposure to Microplastics in Groundwater
Sneha Nachimuthu, Jennifer Cronin, Margaret MacDonell
3. Assessing the Susceptibility of Organisms to Adverse Impacts from Environmental Plastics
Mary Rommer, Margaret MacDonell
4. Assessing Ecological Risks of Microplastics in Terrestrial Ecosystems
Jennifer Cronin, Margaret MacDonell
5. Informing Performance Tradeoffs for Responsible Plastics Innovation
Cristina Negri, Margaret MacDonell, Minh Vo, Christopher Rademacher, Kurt Picel, Bruce Biwer, Rao Kotamarthi, Andres Tapia
6. Computational Approaches to Inform Engineering Options for Recycling Plastics
Minh Vo, Aijalon Kilpatrick
7. Combining Polymer and Environmental Data to Inform Responsible Innovation for Plastics
Christopher Rademacher, James Drayton, Minh Vo, Margaret MacDonell



International conference
(Washington DC, virtual)

FRAMEWORK DEVELOPMENT & LINKAGES AHEAD (FY21-22)



- **Environmental reference framework**
 - decision tree
 - environmental index approach
- **LCA linking**
 - existing life cycle analysis tool/s (GREET)
 - ResIn, BOTTLE, & more
- **Demonstration**