PMC-ND

(1.08.09.13)

U.S. DEPARTMENT OF ENERGY OFFICE OF ENERGY EFFICIENCY AND RENEWABLE ENERGY NEPA DETERMINATION



STATE: PA **RECIPIENT:** Lehigh University

PROJECT

Exploiting Fixed Charge at Selective Contacts for Silicon Photovoltaics TITLE:

Funding Opportunity Announcement Number Procurement Instrument Number NEPA Control Number CID Number DE-FOA-0001840 DE-EE0008743 GFO-0008743-001

Based on my review of the information concerning the proposed action, as NEPA Compliance Officer (authorized under DOE Policy 451.1), I have made the following determination:

CX, EA, EIS APPENDIX AND NUMBER:

Description:

A9 Information gathering,

Information gathering (including, but not limited to, literature surveys, inventories, site visits, and audits), data analysis (including, but not limited to, computer modeling), document preparation (including, but not limited to, conceptual design, feasibility studies, and analytical energy supply and demand studies), and information analysis, and dissemination (including, but not limited to, document publication and distribution, and classroom training and dissemination informational programs), but not including site characterization or environmental monitoring. (See also B3.1 of appendix B to this subpart.)

B3.6 Smallscale **laboratory** operations, and pilot projects

Siting, construction, modification, operation, and decommissioning of facilities for smallscale research and development projects; conventional laboratory operations (such as preparation of chemical standards and research and sample analysis); and small-scale pilot projects (generally less than 2 years) frequently conducted to verify a development, concept before demonstration actions, provided that construction or modification would be within or contiguous to a previously disturbed or developed area (where active utilities and currently used roads are readily accessible). Not included in this category are demonstration actions, meaning actions that are undertaken at a scale to show whether a technology would be viable on a larger scale and suitable for commercial deployment.

B3.15 Smallscale indoor projects using nanoscale materials

Siting, construction, modification, operation, and decommissioning of facilities for indoor small-scale research research and and development projects and small-scale pilot projects using nanoscale materials in accordance with **development** applicable requirements (such as engineering, worker safety, procedural, and administrative regulations) necessary to ensure the containment of any hazardous materials. Construction and modification activities would be within or contiguous to a previously disturbed or developed area (where active utilities and currently used roads are readily accessible).

Rationale for determination:

The U.S. Department of Energy (DOE) is proposing to provide funding to Lehigh University to examine the role of fixed electronic charge in controlling barrier height in charge carrier selective contacts. Lehigh University would experiment with various contact materials and process conditions when performing atomic layer deposition in order to develop materials that would allow for control over interface fixed charge, and in turn, minimize electrical losses and increase passivation quality in solar photovoltaic (PV) applications. The project would be completed over a single Budget Period (BP).

Proposed project activities would include alumina film synthesis under varying process conditions (e.g. growth temperatures, annealing conditions, and with/without hafnium dioxide), material characterization, thin film deposition, and fixed charge quantification via capacitance-voltage measurements and surface recombination velocity. All project activities would be performed by Lehigh University at existing, purpose-built facilities at its campus in Whitaker, PA. No change in the use, mission or operation of any existing facilities would be required. Likewise, no additional permits or authorizations would be needed.

Project work would involve the use and handling of hazardous substances, including toxic solvents/chemicals and pyrophoric and/or reactive chemicals. Machinery would also be used at high temperatures that can pose a burn

hazard and electrocution hazard. All work activities would be performed in controlled laboratory settings, in which similar work is routinely conducted. Lehigh University would adhere to established health and safety policies and procedures. All hazardous materials would be stored and disposed of using qualified waste management services. Leigh University would observe all applicable Federal, state, and local health, safety, and environmental regulations.

Thin film materials with thicknesses between 1 - 200 nanometers (nm) would be employed throughout the project. Nanomaterials would be used as coatings and would be adhered to substrates, thus eliminating inhalation and volatility hazards. Inhalation hazards would nonetheless be mitigated against through the use of fume hoods.

NEPA PROVISION

DOE has made a final NEPA determination.

Notes:

Solar Energy Technologies Office This NEPA determination does not require a tailored NEPA Provision. NEPA review completed by Jonathan Hartman, 05/15/2019

FOR CATEGORICAL EXCLUSION DETERMINATIONS

The proposed action (or the part of the proposal defined in the Rationale above) fits within a class of actions that is listed in Appendix A or B to 10 CFR Part 1021, Subpart D. To fit within the classes of actions listed in 10 CFR Part 1021, Subpart D, Appendix B, a proposal must be one that would not: (1) threaten a violation of applicable statutory, regulatory, or permit requirements for environment, safety, and health, or similar requirements of DOE or Executive Orders; (2) require siting and construction or major expansion of waste storage, disposal, recovery, or treatment facilities (including incinerators), but the proposal may include categorically excluded waste storage, disposal, recovery, or treatment actions or facilities; (3) disturb hazardous substances, pollutants, contaminants, or CERCLA-excluded petroleum and natural gas products that preexist in the environment such that there would be uncontrolled or unpermitted releases; (4) have the potential to cause significant impacts on environmentally sensitive resources, including, but not limited to, those listed in paragraph B(4) of 10 CFR Part 1021, Subpart D, Appendix B; (5) involve genetically engineered organisms, synthetic biology, governmentally designated noxious weeds, or invasive species, unless the proposed activity would be contained or confined in a manner designed and operated to prevent unauthorized release into the environment and conducted in accordance with applicable requirements, such as those listed in paragraph B(5) of 10 CFR Part 1021, Subpart D, Appendix B.

There are no extraordinary circumstances related to the proposed action that may affect the significance of the environmental effects of the proposal.

The proposed action has not been segmented to meet the definition of a categorical exclusion. This proposal is not connected to other actions with potentially significant impacts (40 CFR 1508.25(a)(1)), is not related to other actions with individually insignificant but cumulatively significant impacts (40 CFR 1508.27(b)(7)), and is not precluded by 40 CFR 1506.1 or 10 CFR 1021.211 concerning limitations on actions during preparation of an environmental impact statement.

The proposed action is categorically excluded from further NEPA review.

SIGNATURE OF THIS MEMORANDUM CONSTITUTES A RECORD OF THIS DECISION.

| NEPA Compliance Officer Signature: | | Signed By: Kristin Kerwin | Date: | 5/17/2019 |
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| | | NEPA Compliance Officer | | |
| FIE | CLD OFFICE MANAGER DETERMINA | ATION | | |
| | Field Office Manager review not required Field Office Manager review required | I | | |
| BA | SED ON MY REVIEW I CONCUR WIT | TH THE DETERMINATION OF THE NCO | : | |
| Field Office Manager's Signature: | | | Date: | |
| | | Field Office Manager | | |