

**DOE Bioenergy Technologies Office (BETO)  
2019 Project Peer Review**

***High-Throughput Directed Evolution of  
Microalgae and Phototrophic Consortia for  
Improved Biomass Yields***

March 2019  
Advanced Algal Systems

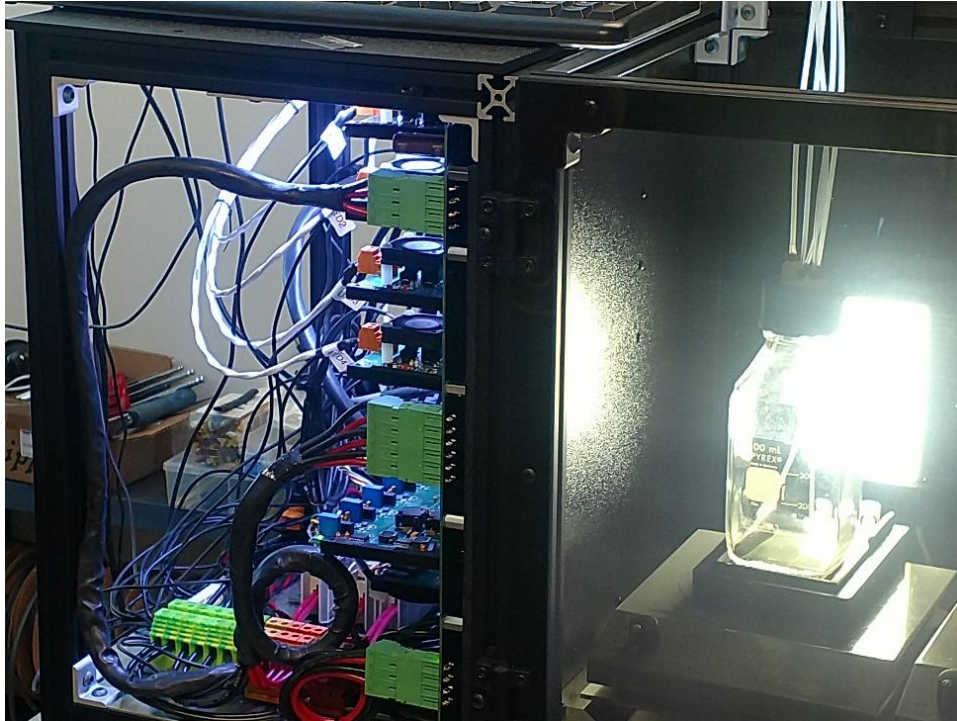
***Matthew Posewitz***  
Colorado School of Mines

Collaboration with Pacific Northwest National Laboratory,  
Colorado State University and Global Algae Innovations

# Goal Statement

- Use directed evolution approaches as a tool for the improvement of photoautotrophic microorganism biomass yields.
- Leverage strains grown by Global Algae Innovations (GAI) to further improve productivities by enabling improved tolerance to higher pH, O<sub>2</sub> concentrations and temperature.
- Directed evolution has a long and successful history in industrial microbiology but has not been leveraged extensively with microalgae.
- Ultimately select strains/consortia that attain 24 g/m<sup>2</sup>/day in the spring growing season in Kauai. <sup>2</sup>

# Goal Statement



Lee DH, Palsson BO: Adaptive evolution of *Escherichia coli* K-12 MG1655 during growth on a non-native carbon source, L- 1,2-propanediol. *Appl Environ Microbiol* 2010, 76:4158-4168.

Hu H, Wood TK: An evolved *Escherichia coli* strain for producing hydrogen and ethanol from glycerol. *Biochem Biophys Res Commun* 2010, 391:1033-1038.

Balderas-Hernandez VE, Hernandez-Montalvo V, Bolivar F, Gosset G, Martinez A: Adaptive evolution of *Escherichia coli* inactivated in the phosphotransferase system operon improves co-utilization of xylose and glucose under anaerobic conditions. *Appl Biochem Biotechnol* 2010, 163:485-496.

Wang Y, Manow R, Finan C, Wang J, Garza E, Zhou S: Adaptive evolution of nontransgenic *Escherichia coli* KC01 for improved ethanol tolerance and homoethanol fermentation from xylose. *J Ind Microbiol*

Cakar ZP, Seker UO, Tamerler C, Sonderegger M, Sauer U: Evolutionary engineering of multiple-stress resistant *Saccharomyces cerevisiae*. *FEMS Yeast Res* 2005, 5:569-578.

Yomano LP, York SW, Ingram LO: Isolation and characterization of ethanol-tolerant mutants of *Escherichia coli* KO11 for fuel ethanol production. *J Ind Microbiol Biotechnol* 1998, 20:132-138.

Kwon YD, Kim S, Lee SY, Kim P: Long-term continuous adaptation of *Escherichia coli* to high succinate stress and transcriptome analysis of the tolerant strain. *J Biosci Bioeng* 2011, 111:26-30.

Agrawal M, Mao Z, Chen RR: Adaptation yields a highly efficient xylose-fermenting *Zymomonas mobilis* strain. *Biotechnol Bioeng* 2010, 108:777-785.

Liu ZL: Genomic adaptation of ethanologenic yeast to biomass conversion inhibitors. *Appl Microbiol Biotechnol* 2006, 73:27-36.

## *Stress adaptation foci*

- *High Light*
- *High pH*
- *High Oxygen Stress*
- *High Temp*
- *Rapid Growth*

# Quad Chart Overview

## Timeline

- Project start date: August 15, 2018
- Project end date: May 14, 2021
- Percent complete: 5%

## Barriers addressed

This project specifically addresses BETO MYPP challenges in algal **Biomass Availability/Cost** (Aft-A).

	Total Costs Pre FY17*	FY 17 Costs	FY 18 Costs	Total Planned Funding (FY 21-Project End Date)
			\$105,504	\$2,732,421
<b>DOE Funded</b>	0	0	\$45,213 (43%)  \$15,041 PNNL (14%)	\$1,919,178 (70%)  \$540,000.00 PNNL (20%)
<b>Project Cost Share*</b>	0	0	\$45,250 (43%)	\$273,243 (10%)

## Objective

Use directed evolution to improve biomass yields by improving pH, O<sub>2</sub> and temperature tolerances in high bicarbonate, high pH media (GAI proprietary).

## End of Project Goal

Increase biomass yields by ~20% above background strains in GAI high bicarbonate/high pH media. Attain 24 g/m<sup>2</sup>/day algal biomass at the GAI facility in Kauai during the spring growing season.

# 1 - Project Overview

- *GAI has isolated a diatom that is among their superior outdoor strains at the Kauai growth facility. Further improvements in biomass and lipid yield will benefit biofuel applications.*
- *Yields presently suffer putatively due to high O<sub>2</sub> levels during periods of high productivity, increases in pH as bicarbonate is assimilated and high temperatures during part of the day.*
- *Both PNNL and Mines have established expertise in building photobioreactors that can mimic the solar day in terms of light intensities and temperatures, including custom turbidostat technology built at PNNL.*
- *Cells can be cultured with increased O<sub>2</sub>/pH/temperature pressures to select more robust strains under “domesticated conditions”.*
- *Starting with an already promising strain, the goal is to further improve yields ~20%.*
- *Additional strains (e.g. cyanobacteria, algae) that grow well in GAI media will also be grown with selective pressures to mitigate risk.*
- *Establish organism consortia.*

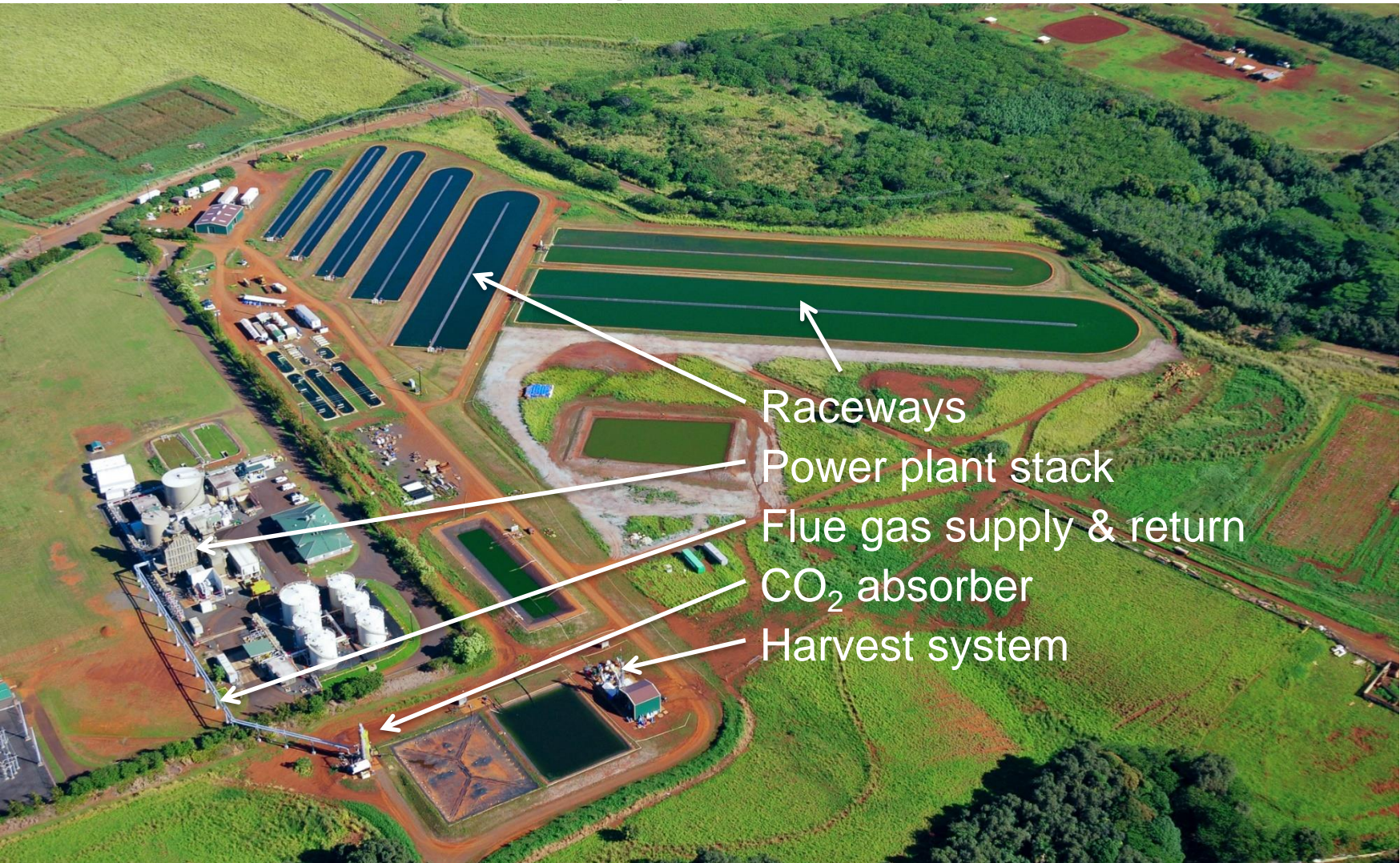
## 2 – Approach (Management)

- *Mines is the overall lead collaborating extensively with PNNL, CSU and GAI.*
- *Mines/PNNL are responsible for the directed evolution of GAI-229 (diatom) and Nannochloropsis.*
- *PNNL is responsible for the directed evolution of cyanobacteria and photoautotroph consortia.*
- *GAI is responsible for outdoor growth trials.*
- *CSU is responsible for geographically resolved TEA and LCA.*
- *Weekly teleconference meetings are held to discuss data and research thrusts.*
- *Annual in person meetings held to assess progress and new directions.*

# 2 – Approach (Technical)

- *Technical approach*
  - *Grow GAI-229 (and mitigation strains) cultured in solar simulating bioreactors (high light).*
  - *Escalate thermal pressures to slightly exceed the highest temperatures recorded at the GAI facility.*
  - *Grow strains at (and slightly above) the highest O<sub>2</sub> levels recorded at the GAI growth facility for extended periods.*
  - *Evolve and probe additional strains for growth in GAI media.*
  - *Assemble and evaluate productivities of photoautotroph consortia.*
  - *Test evolved strains outdoors at the GAI growth facility.*
  - *Develop TEA/LCA model of evolved strains at GAI growth facility.*
- *Potential challenges include*
  - *Inability of strain(s) to adapt to the applied selective pressures.*
  - *Maintaining evolved strains.*
- *Critical success factors*
  - *GAI is already an established algal biomass provider. Improved biomass yields will benefit existing business applications.*

# Algae cultivated on CO<sub>2</sub> supplied from power plant flue gas since June 2014



Raceways

Power plant stack

Flue gas supply & return

CO<sub>2</sub> absorber

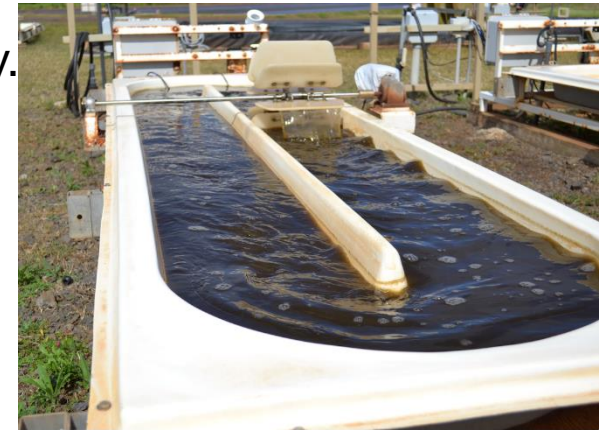
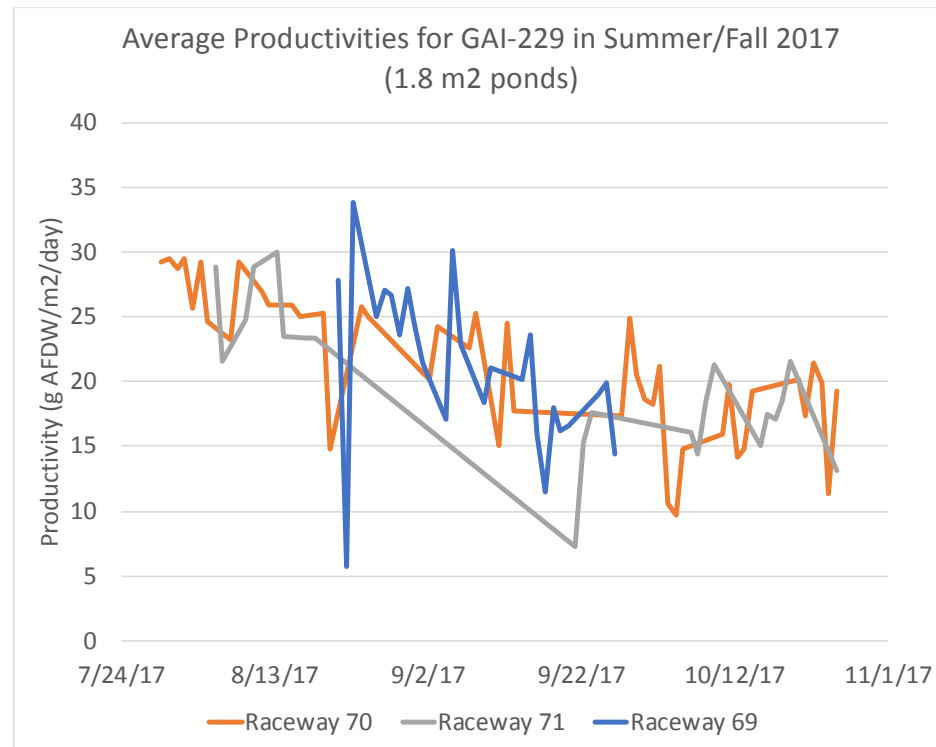
Harvest system

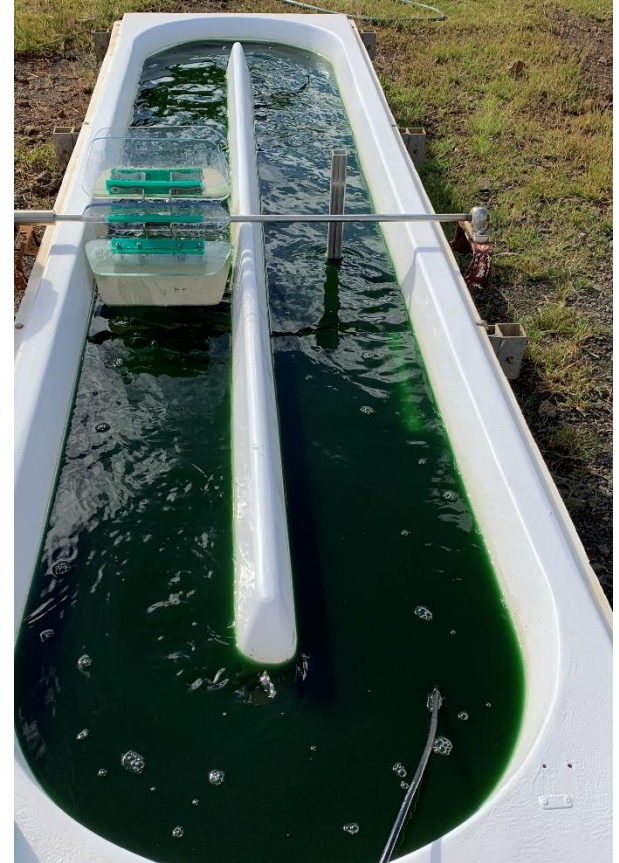


# GAI-229

GAI-229 (*Nitzschia* sp., a diatom) is one of Global Algae's primary production strains that grows well in GAI cultivation conditions. GAI-229 is a great producer of lipid, particularly omega-3 EPA, and is our baseline strain for this project as well as other Global Algae DOE projects.

Summer/Fall from 7/29-10/25 productivity of ~21 g/m<sup>2</sup>/day.





GAI-301 Kauai isolated coccoid cyanobacterium outdoors.

Ran 12/6-12/22/2018

Productivity reached as high as 12.87 g/m<sup>2</sup>/day in December

Further outdoor trials and lab experiments will aid in optimizing. Overall, the first trial was an exciting indicator that this organism is promising

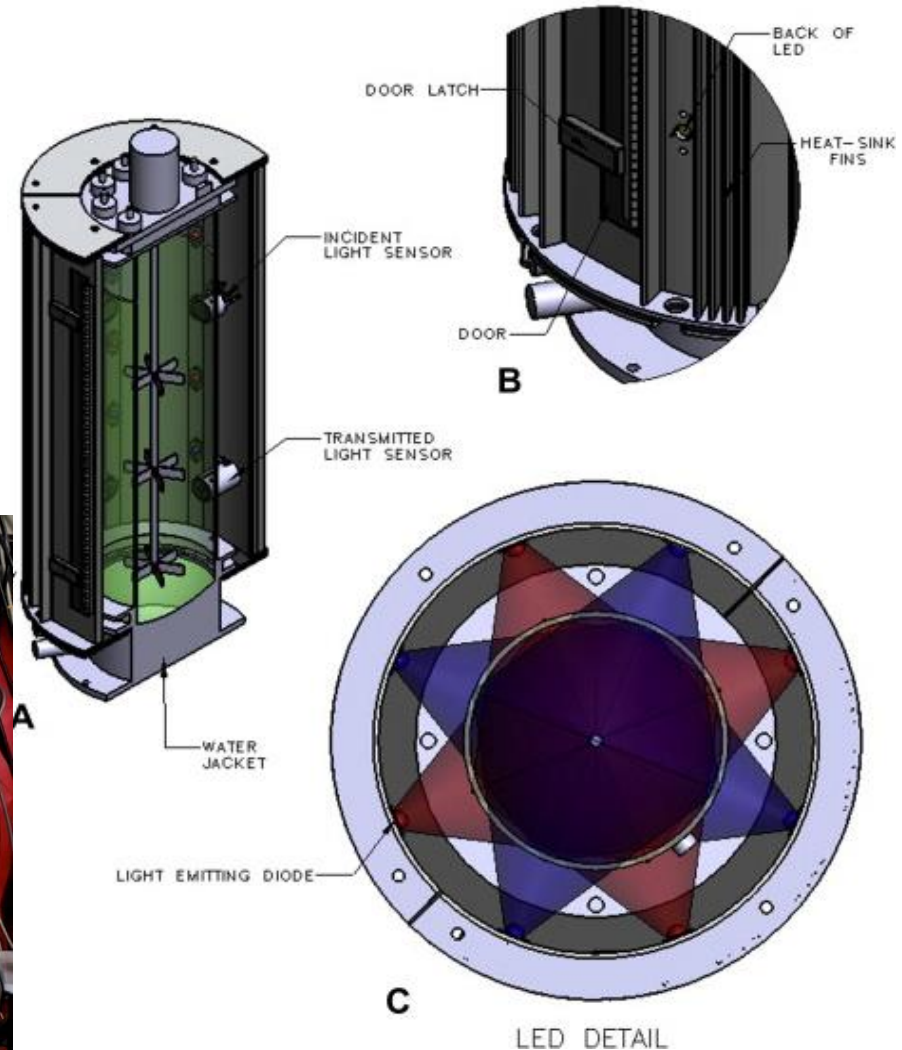
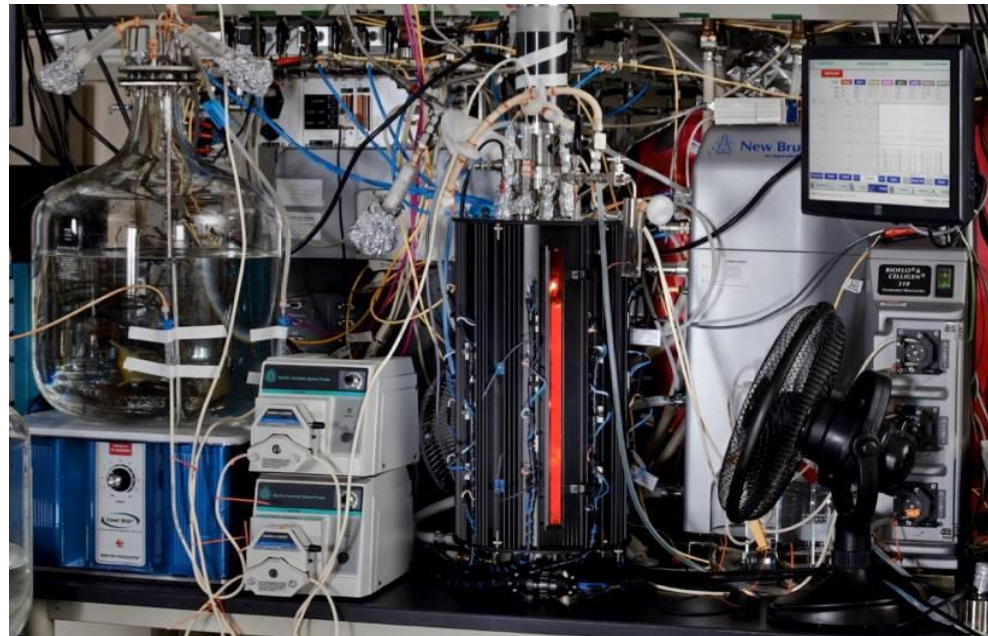
# 3 – Technical Accomplishments/ Progress/Results

- *Kickoff meeting at GAI algal farm in Kauai in August 2018*
- *Transfer of GAI229 to Mines and PNNL*
- *Successful cultivation of GAI229 in all laboratories*



# 3 – Technical Accomplishments/ Progress/Results: GAI-229

- *Both Mines and PNNL successfully culturing GAI229*
- *1<sup>st</sup> Milestone of 2 g/L biomass density attained on schedule*
- *Mapping pH optimum of GAI229 during dilute growth in PNNL turbidostat.*

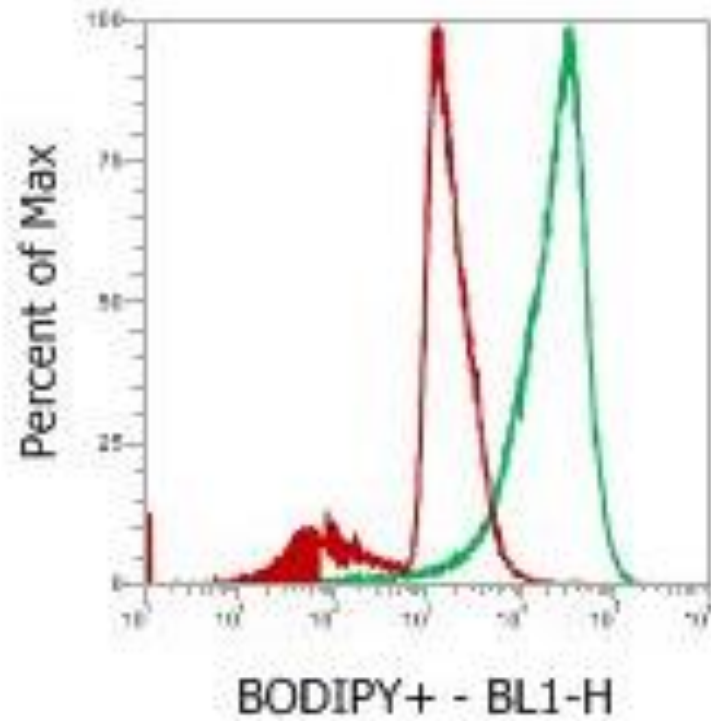
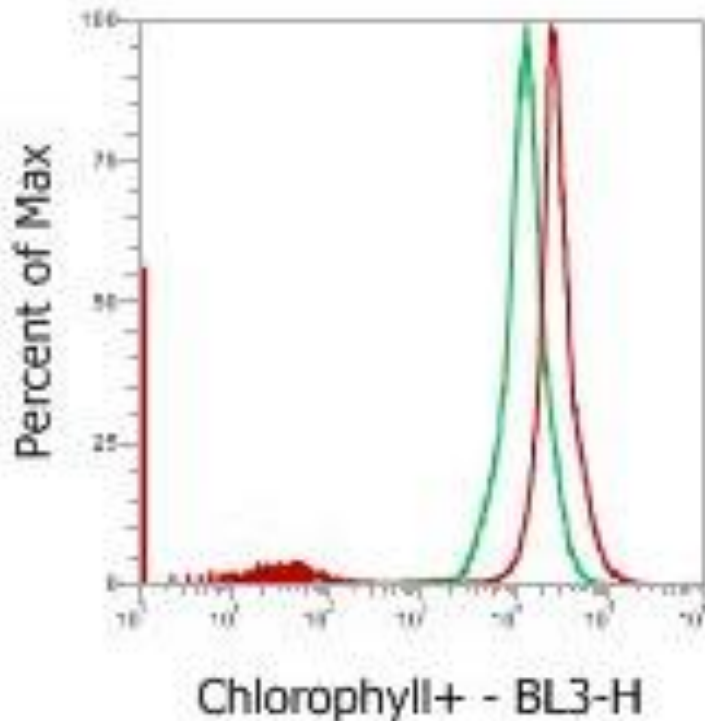


# 3 – Technical Accomplishments/ Progress/Results: diatom

- *Both Mines and PNNL successfully culturing GAI229*
- *Multiple parallel stress tests with high throughput automated bioreactors*
- *pH, O<sub>2</sub>, temperature are the primary pressures*



### 3 – Technical Accomplishments/ Progress/Results: diatom



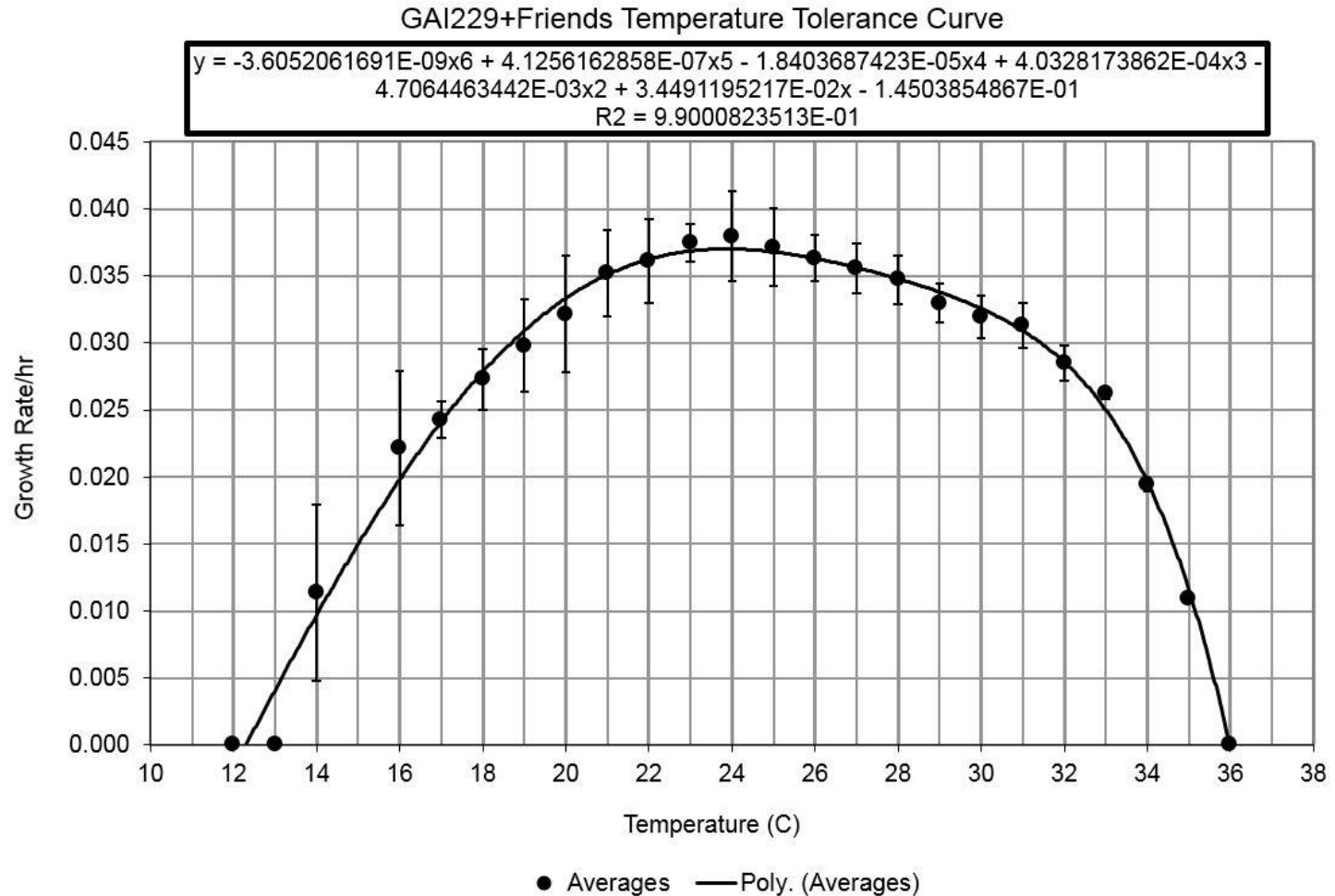
Green = Nutrient limited flask

Red = Nutrient replete bottle without bubbling

Rapid oil/chlorophyll by cell cytometry

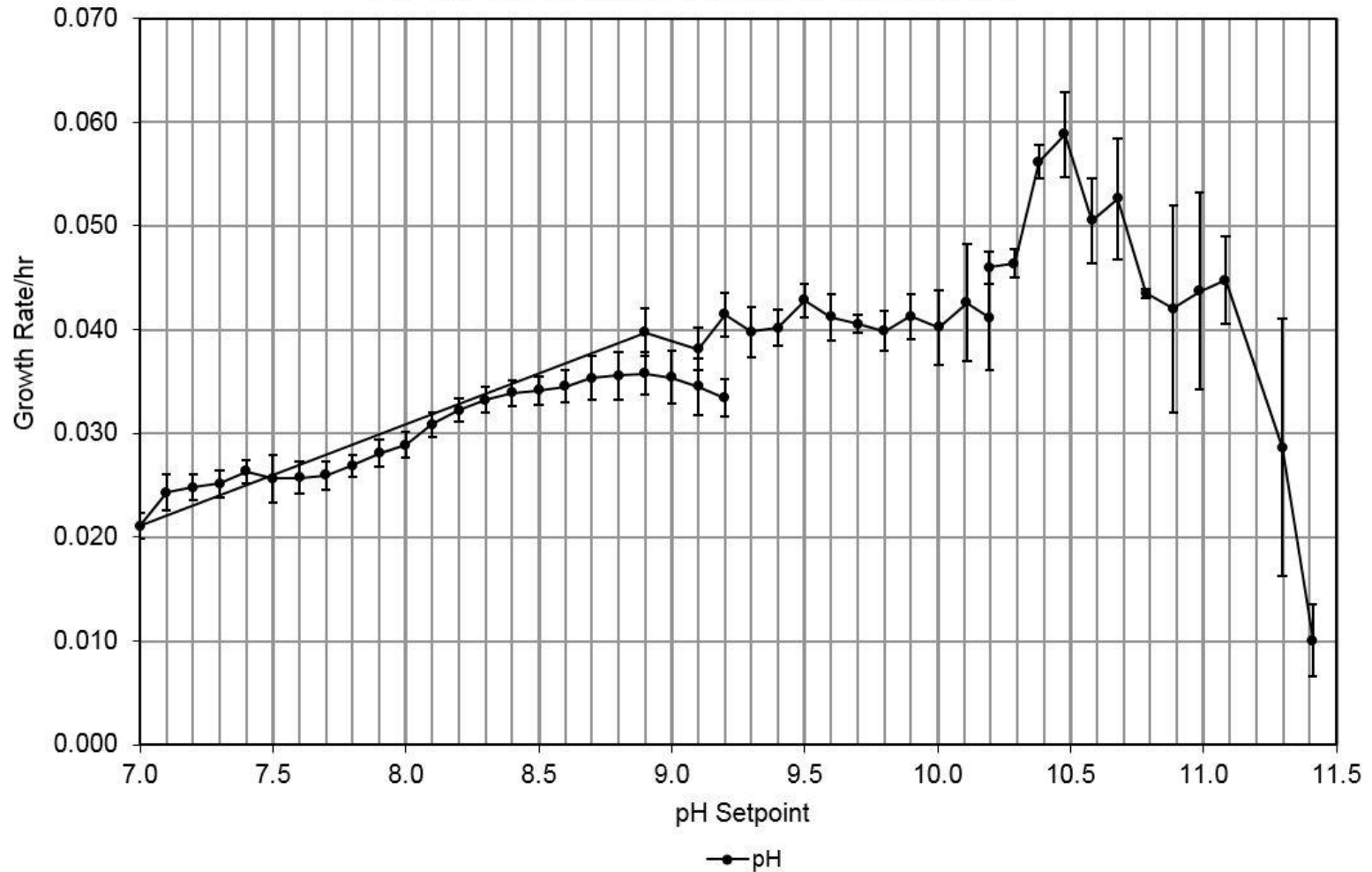
# 3 – Technical Accomplishments/ Progress/Results: diatom

- *Both Mines and PNNL successfully culturing GAI229*
- *1<sup>st</sup> Milestone of 2 g/L biomass density attained on schedule*
- *Mapping temp/pH/O<sub>2</sub> optima of GAI229 during dilute growth in PNNL turbidostat.*



# 3 – Technical Accomplishments/ Progress/Results: diatom

GAI229\_101018R3 pH Tolerance Test at 25C, and ik Light Intensity 28:28 Linear Incident... Started at 9.2 and went down to 7. Then back to 8.9, and up to 11

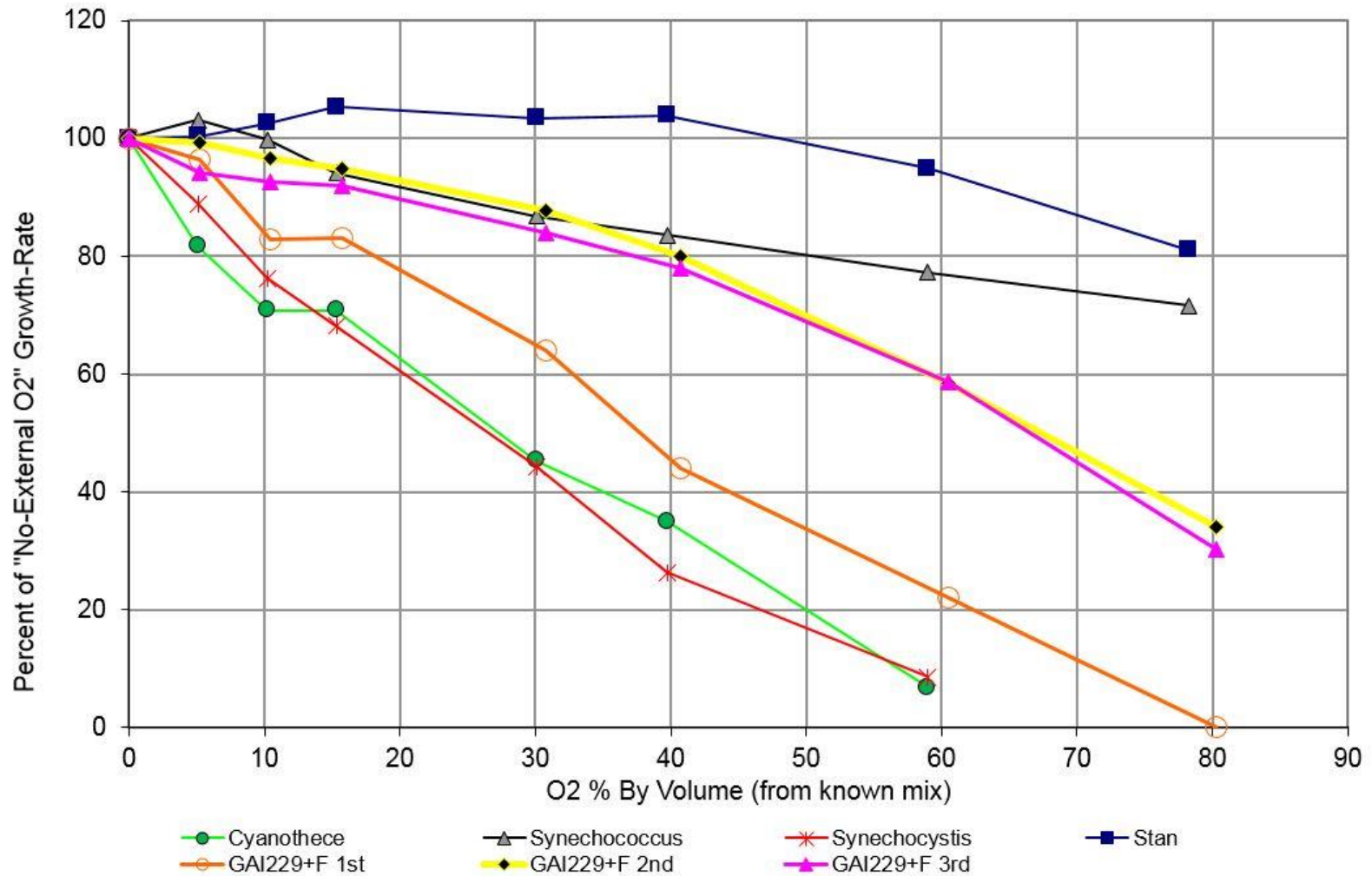


Mapping pH optimum



# 3 – Technical Accomplishments/ Progress/Results: diatom

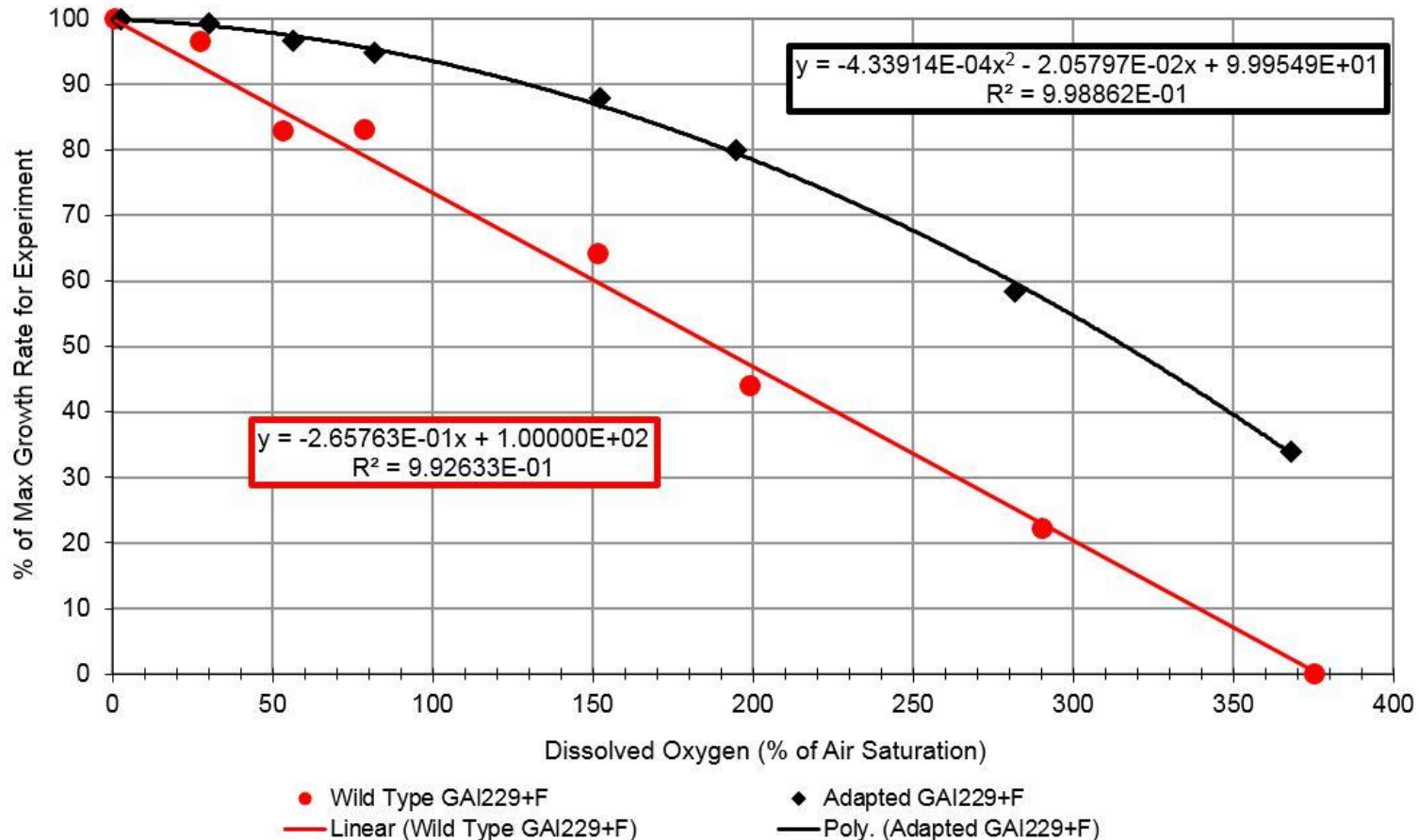
Oxygen Stress Tests at High Light



Multiple O<sub>2</sub> stress tests are leading to increased O<sub>2</sub> tolerance

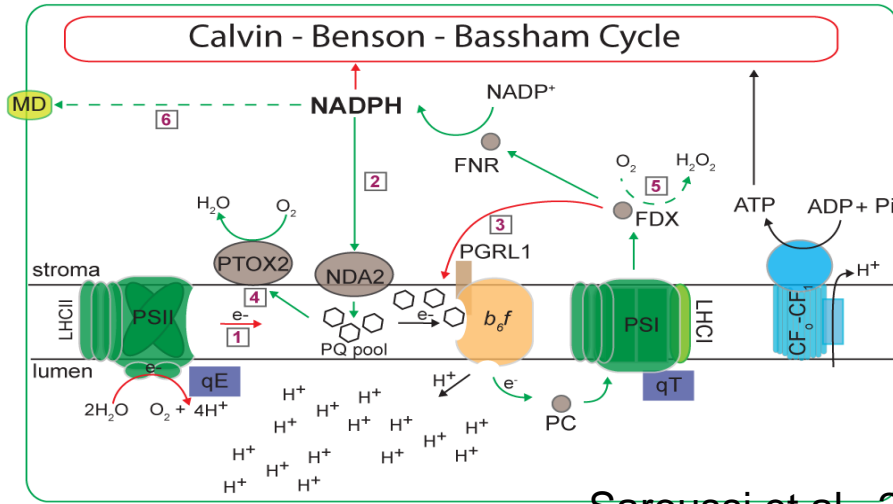
# 3 – Technical Accomplishments/ Progress/Results: diatom

Effect of Oxygen Stress on Growth Rate in Turbidostat  
170 uE/m<sup>2</sup>/sec Linear Incident Light at 630 nm and 60 uE/m<sup>2</sup>/sec @ 680 nm  
**Wild Type GAI229+F vs. "Adapted" GAI229+F**  
50% growth-rate went from 188.138 DOT to 316.416 DOT, for a **68.183% improvement**

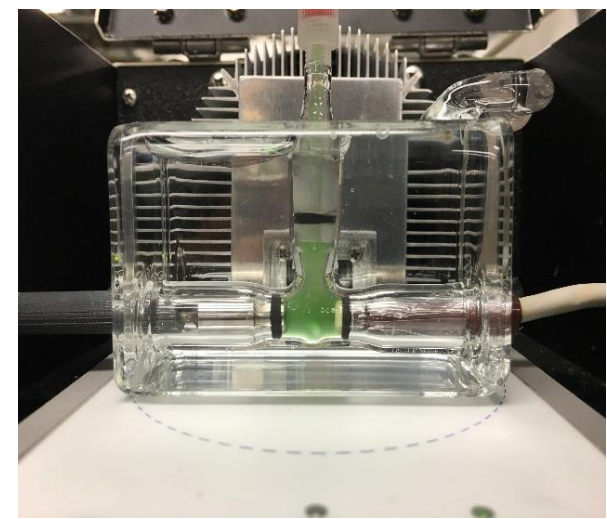
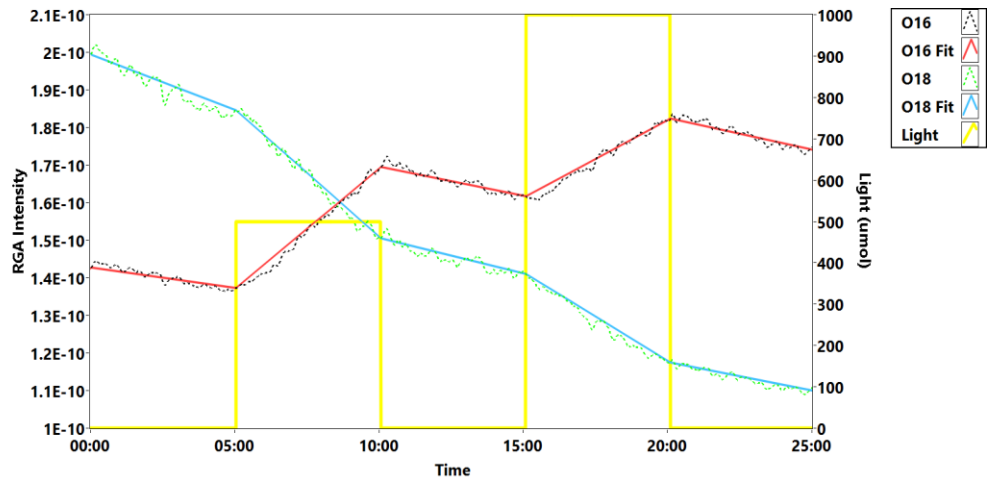
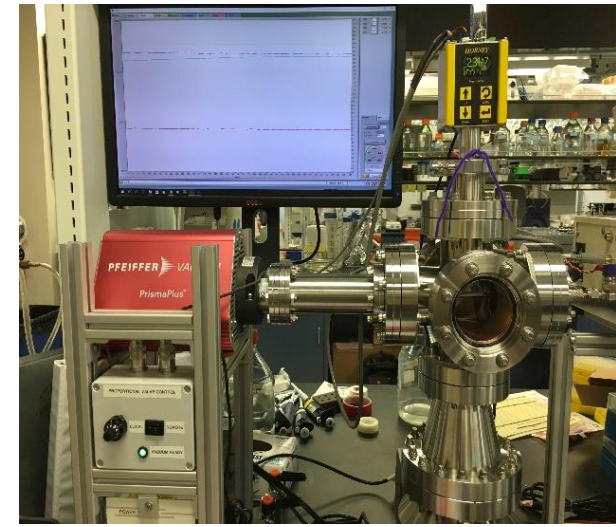


Enhanced O<sub>2</sub> tolerance

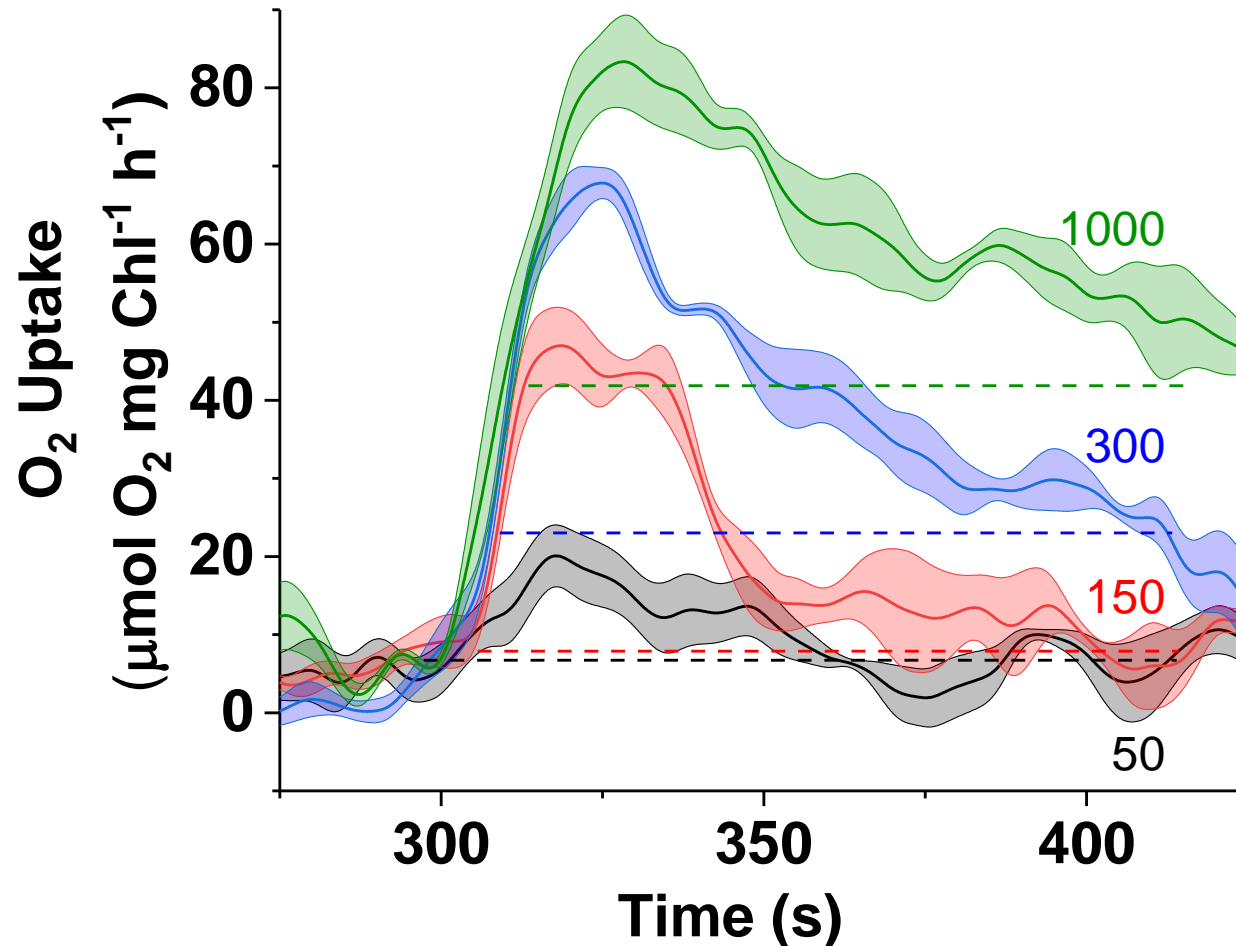
# Enhanced O<sub>2</sub> Reduction in the Light



Saroussi et al., 2016

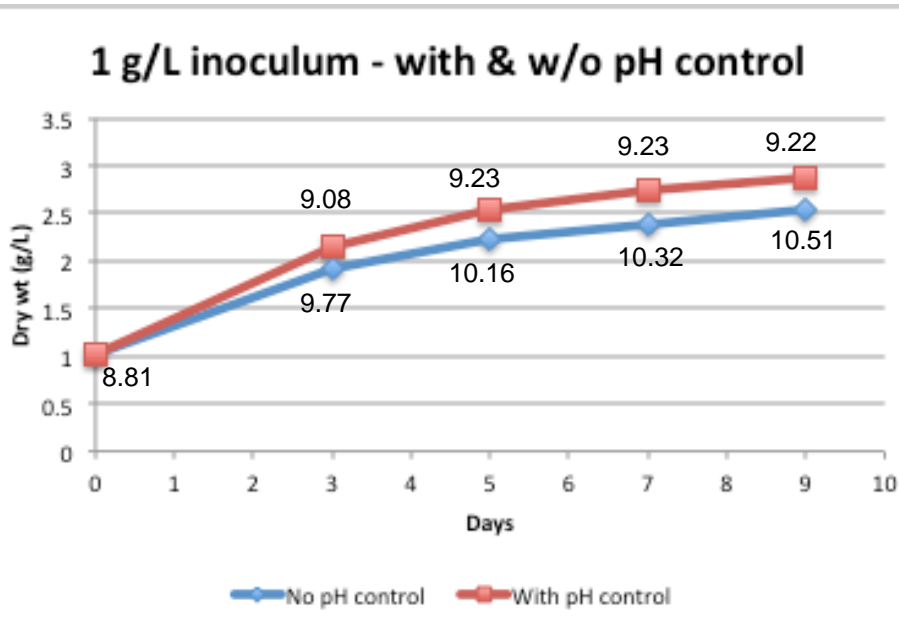


# O<sub>2</sub> Reduction in the Light

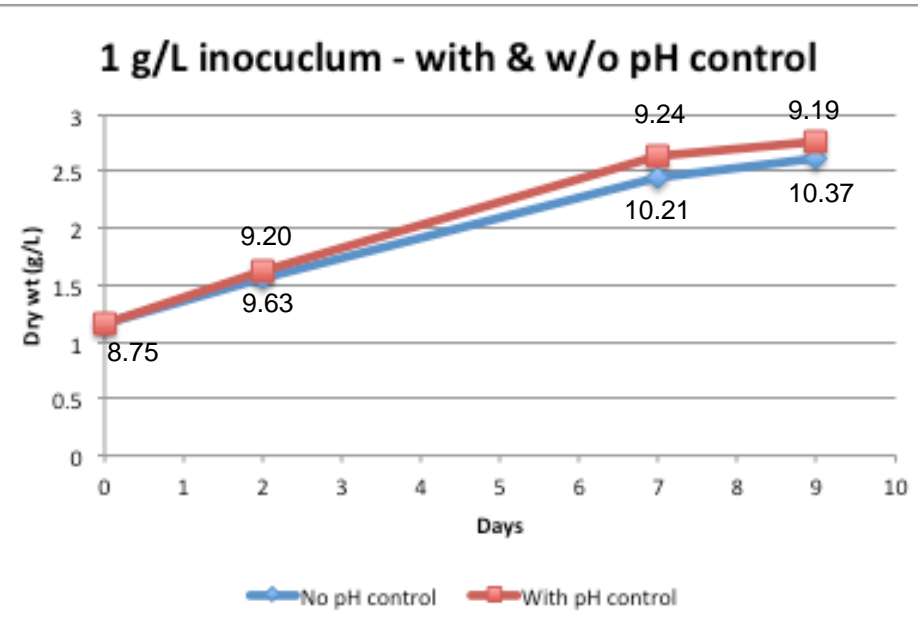


# 3 – Technical Accomplishments/ Progress/Results: diatom

Trial 1



Trial 2



Trial 1

Dry Wt (Inoculum size with & w/o pH Control low light)

	<u>0</u>	<u>3</u>	<u>5</u>	<u>7</u>	<u>9</u>
No pH control	1.01	1.92	2.22	2.39	2.55
With pH control	1.01	2.14	2.53	2.74	2.86

Trial 2

Dry Wt (Inoculum size with & w/o pH Control low light)

	<u>0</u>	<u>2</u>	<u>5</u>	<u>7</u>
No pH control	1.15	1.56	2.45	2.61
With pH control	1.15	1.62	2.63	2.75

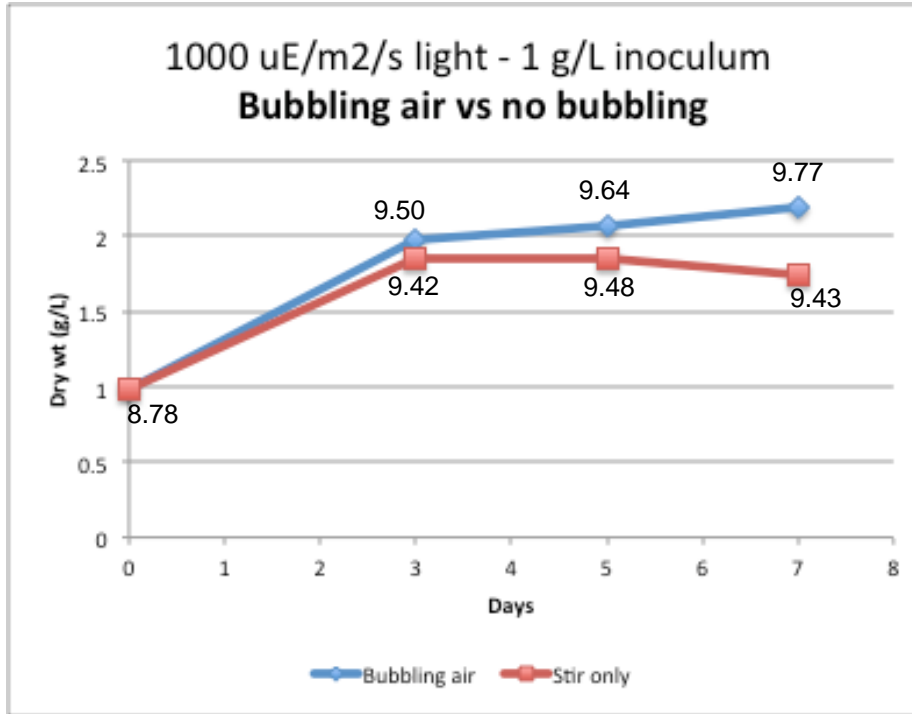
\* pH values are indicated at each time point on graph

Attaining 2 g/L of biomass

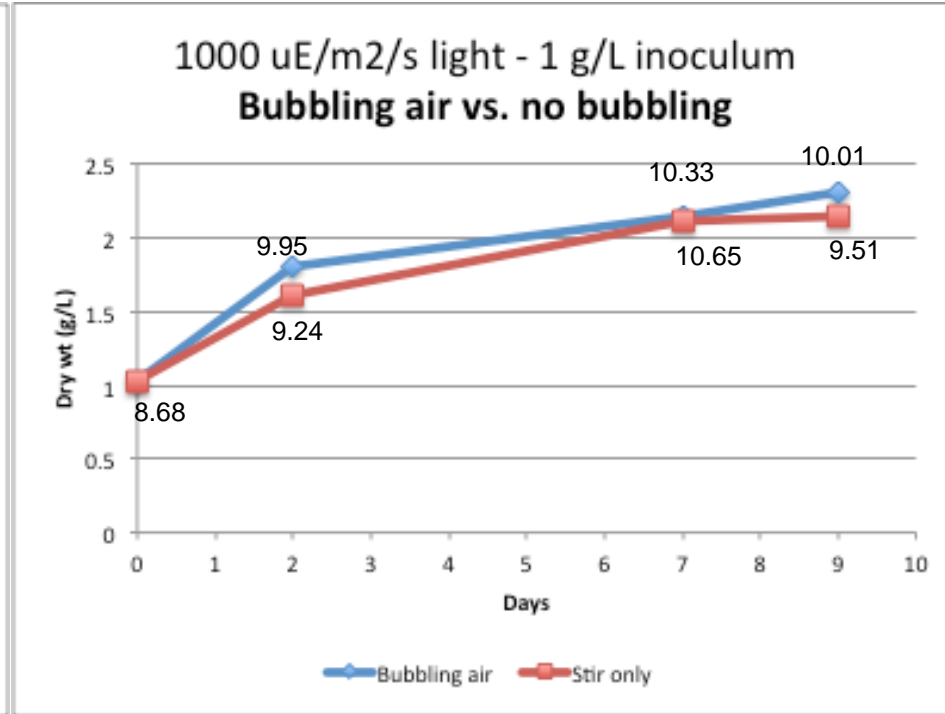


# 3 – Technical Accomplishments/ Progress/Results: diatom

Trial 1



Trial 2



Trial 1

Dry wt (Manual Light Station)

	0	3	5	7
Bubbling air	0.98	1.97	2.07	2.19
Stir only	0.98	1.86	1.86	1.74

Trial 2

Dry wt (Manual Light Station)

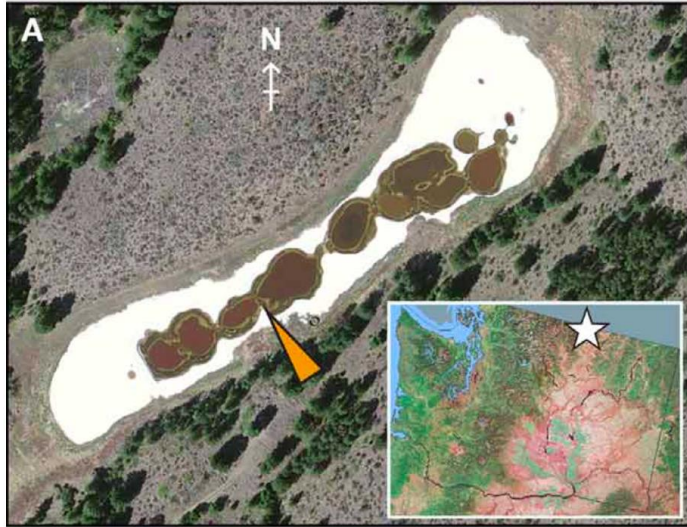
	0	2	5	7
Bubbling air	1.03	1.81	2.14	2.31
Stir only	1.03	1.61	2.11	2.14

\* pH values are indicated at each time point on graph

Attaining 2 g/L of biomass



# 3 – Technical Accomplishments/ Progress/Results: cyanobacteria



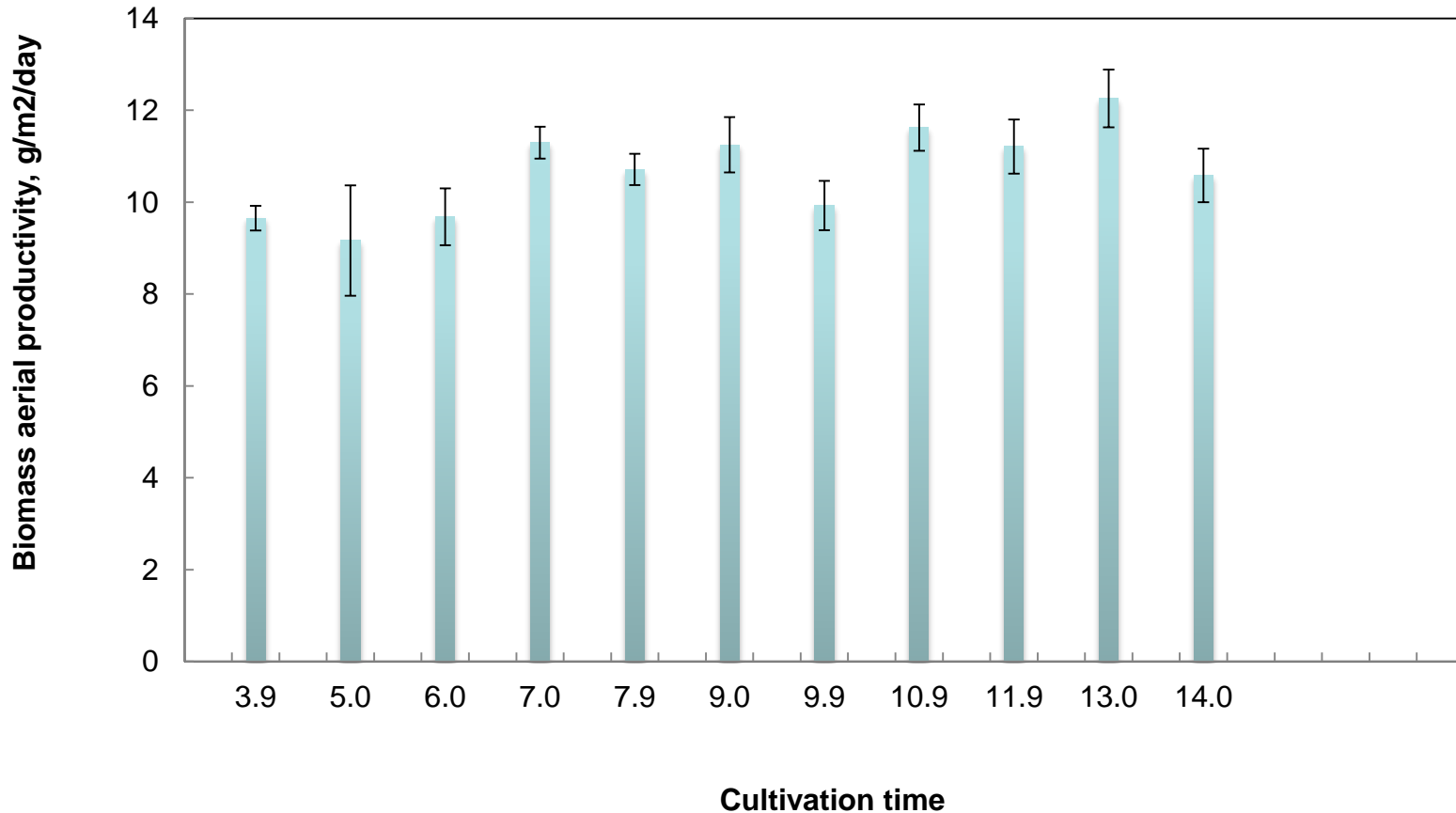
The Hot Lake microbial mat is a source for photosynthetic communities of exceptional productivity and stress resistance

- Hot Lake on July 7, 2011
- heliothermal hypersaline lake in north-central Washington
- contains extreme ( $>1$  M) concentrations of salts
- exhibits an inverse thermal gradient, sometimes  $>50^{\circ}\text{C}$



Isolation of promising cyanobacterium 23

# 3 – Technical Accomplishments/ Progress/Results: cyanobacteria



*C. stanieri* HL-69 biomass areal productivity when grown in Global Algae medium

Isolation of promising cyanobacterium <sup>24</sup>



# 3 – Technical Accomplishments/ Progress/Results: cyanobacteria

- *C. Stanieri* HL - 69 was able to promptly acclimate to high bicarbonate medium, slight growth rate reduction was observed at 45 g/L.
- The batch cultures of adapted *C. stanieri* HL-69 reached high  $OD_{640nm} > 4$  when grown in Global Algae bicarbonate medium
- This concentration corresponded to biomass concentration of up to 1.5 g/L
- There was no significant variation in optical density and biomass concentration between the four biological replicates
- The cultures quickly reached steady state when switched to semi-continuous growth mode with dilution rate  $D = 0.5 \text{ days}^{-1}$
- The biomass density varied from  $OD_{640nm} \sim 1.55-1.7$  (right after addition of fresh medium) to  $OD_{640nm} \sim 3-3.4$  (right before addition of fresh medium). This concentrations corresponded to biomass densities of  $\sim 0.45-0.55 \text{ g/L}$  and  $1.6-1.7 \text{ g/L}$ , respectively
- The volumetric and aerial biomass productivities reached about  $0.5-0.7 \text{ g/L/day}$  and  $9.5-12 \text{ g/m}^2/\text{day}$
- The achieved biomass densities and productivities were observed at relatively low light intensity of  $\sim 85 \mu\text{mol m}^{-2} \text{ s}^{-1}$

## 4 – Relevance

- *The overarching goal is to use directed evolution to improve algal biomass yields at the GAI algal growth facility. Specifically, we are targeting productivities of 24 g/m<sup>2</sup>/day during the spring season.*
- *Low biomass yields remain an impediment to the development of algal biofuels.*
- *Increasing areal biomass yields is essential to realizing BETO targets of 22 g/m<sup>2</sup>/day during the spring growing season and 20 g/m<sup>2</sup>/day on an annualized basis.*
- *Directed evolution has a proven track record in a variety of biotechnology applications and should be particularly useful to the bioenergy industry.*
- *Increasing biomass yields will lower the cost of biomass feedstock.*
- *GAI is already an algal biomass provider – advances in productivity will benefit their existing technologies.*

# 5 – Future Work

- *Use selective pressures to adapt GAI to the highest pH/O<sub>2</sub>/temperature levels where cultures maintain robust growth.*
- *Attain necessary permits to grow Cyanobacterium stanieri strain HL69 at GAI facility in high bicarbonate medium.*
- *Evaluate whether species of Nannochloropsis can adapt to GAI high bicarbonate medium.*
- *Quantify the pH, O<sub>2</sub> and temperature tolerances of evolved Nannochloropsis sp.*
- *Quantify the pH, O<sub>2</sub> and temperature tolerances of evolved Cyanobacterium stanieri strain HL69.*
- *Quantify biomass production metrics at GAI facility*
- *Evolve strains/consortia that can produce 30 g/m<sup>2</sup>/d biomass in solar simulating photobioreactors (Go/No-go decision point).*

# Summary

- **Overview**

*Directed evolution is a powerful tool to improve biotechnology phenotypes.*

- **Approach**

*By using laboratory culturing facilities that better correlate with outdoor environmental conditions, selective pressures can be imposed that improve strain performance.*

- **Technical Accomplishments/Progress/Results**

*GAI229 has been transferred to both Mines and PNNL for strain characterization and phenotyping; Cyanobacterium stanieri strain HL69 has very promising growth metrics in GAI medium; Directed evolution studies are underway.*

- **Relevance**

*Improved photoautotrophic biomass yields are essential to lower feedstock costs. GAI229 is already very promising and directed evolution is being probed to further improve yields.*

- **Future work**

*Directed evolution is ongoing and additional strains are being tested for growth in GAI media.*

# Publications, Patents, Presentations, Awards, and Commercialization

## Presentations

- Posewitz M.C., *Characterization of Algal Phototrophs for Potential Biotechnology Applications*. January 2019 Western Photosynthesis Conference. Friday Harbor, WA.

Research Initiated August, 2018.