



Sodium-Bearing Waste Treatment Project Update

Presented at the Citizens Advisory Board Meeting,
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Richard Craun/Joel Case

Department of Energy-Idaho



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Sodium Bearing Waste Treatment Project Mission

- New Facility to Treat 900,000 Gallons of Radioactive Liquid Waste currently stored in underground tanks at the INTEC Tank Farm
- Idaho Settlement Agreement Requires Treatment of Tank Waste by December 2012
- Consent Order requires the remaining INTEC Tank Farm tanks to be emptied by December 2012
 - Tank Farm tanks secondary containments non-compliant with RCRA

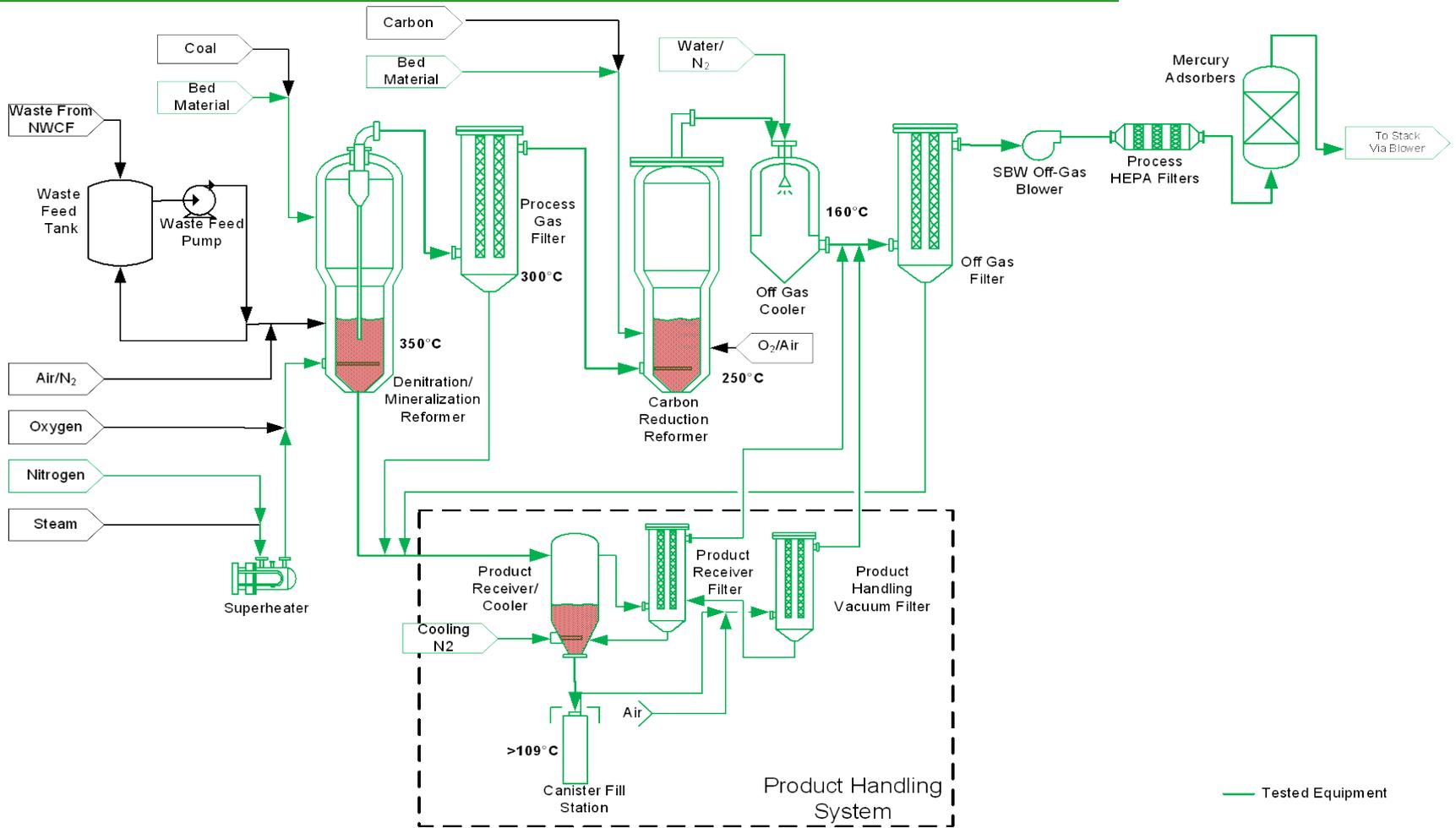


Sodium Bearing Waste Treatment Project Description

- Steam Reforming technology converts acidic radioactive liquid waste to solid carbonate particles
- New facility - includes Process Building with reinforced concrete process cells inside a structural steel building, along with a Product Storage Building
- Produces ~ 650 – 700 remote-handled waste canisters
- Product Storage Building provides interim storage for entire product volume
- Project at times referred to as the Integrated Waste Treatment Unit (IWTU)



Demonstration Flowsheet



Sodium Bearing Waste Treatment Project

- January 2011 ESAAB established CD-4 date of December 31, 2011 and TPC of \$571M per contract modification 167
- Contract modification 167 established cost cap of \$533M



Project Status

- Project Construction was completed on June 3, 2011
- Overall Project completion is approximately 93%.
- Systems turnover/testing in progress. All process systems have been turned over and are in testing
- Hot Nitrogen Systems Integrated Systems test scheduled for August 2011
- Emergent work resulting from system testing is challenging CD-4 Project Completion date of December 31, 2011

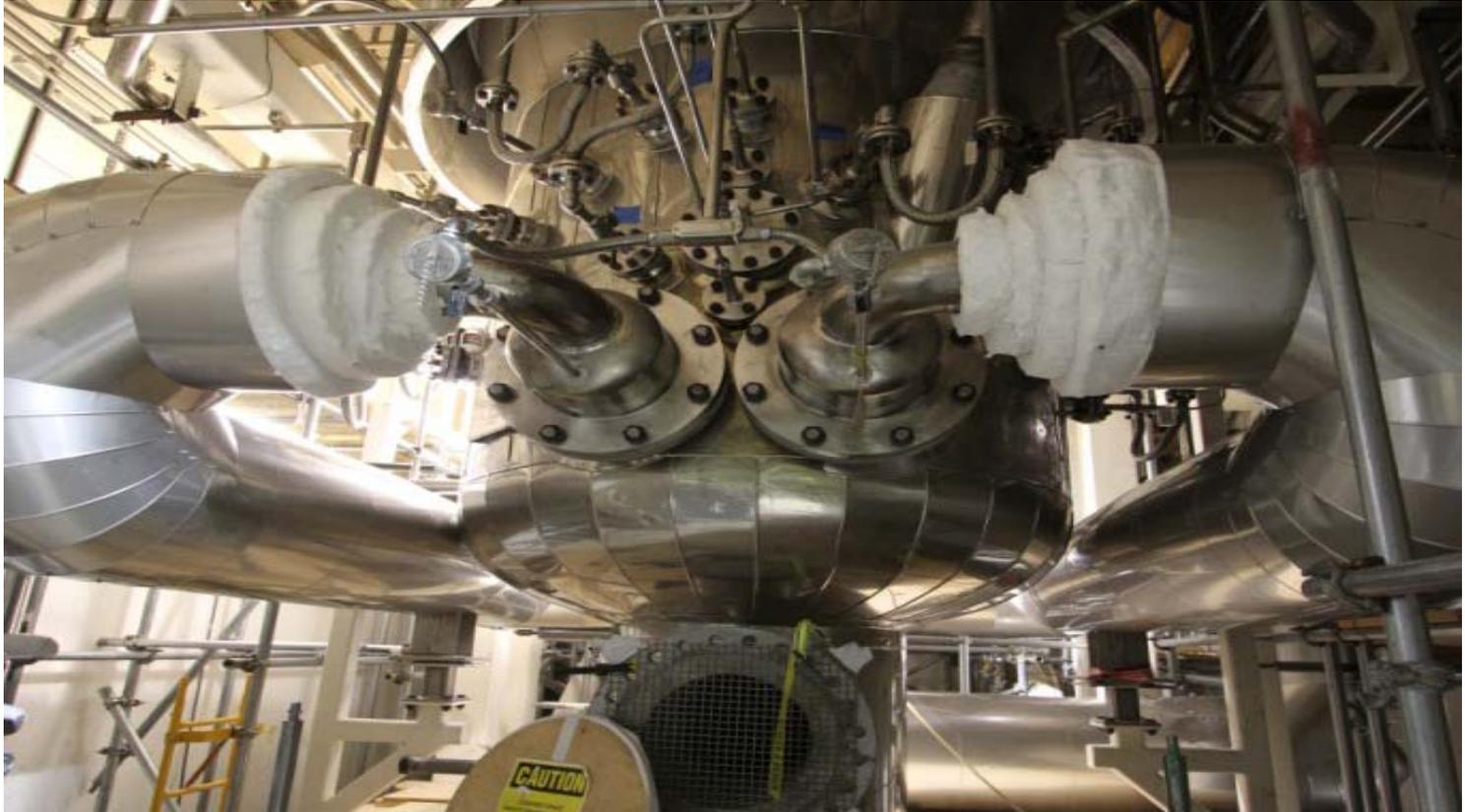


IWTU Facility



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Process Vessel



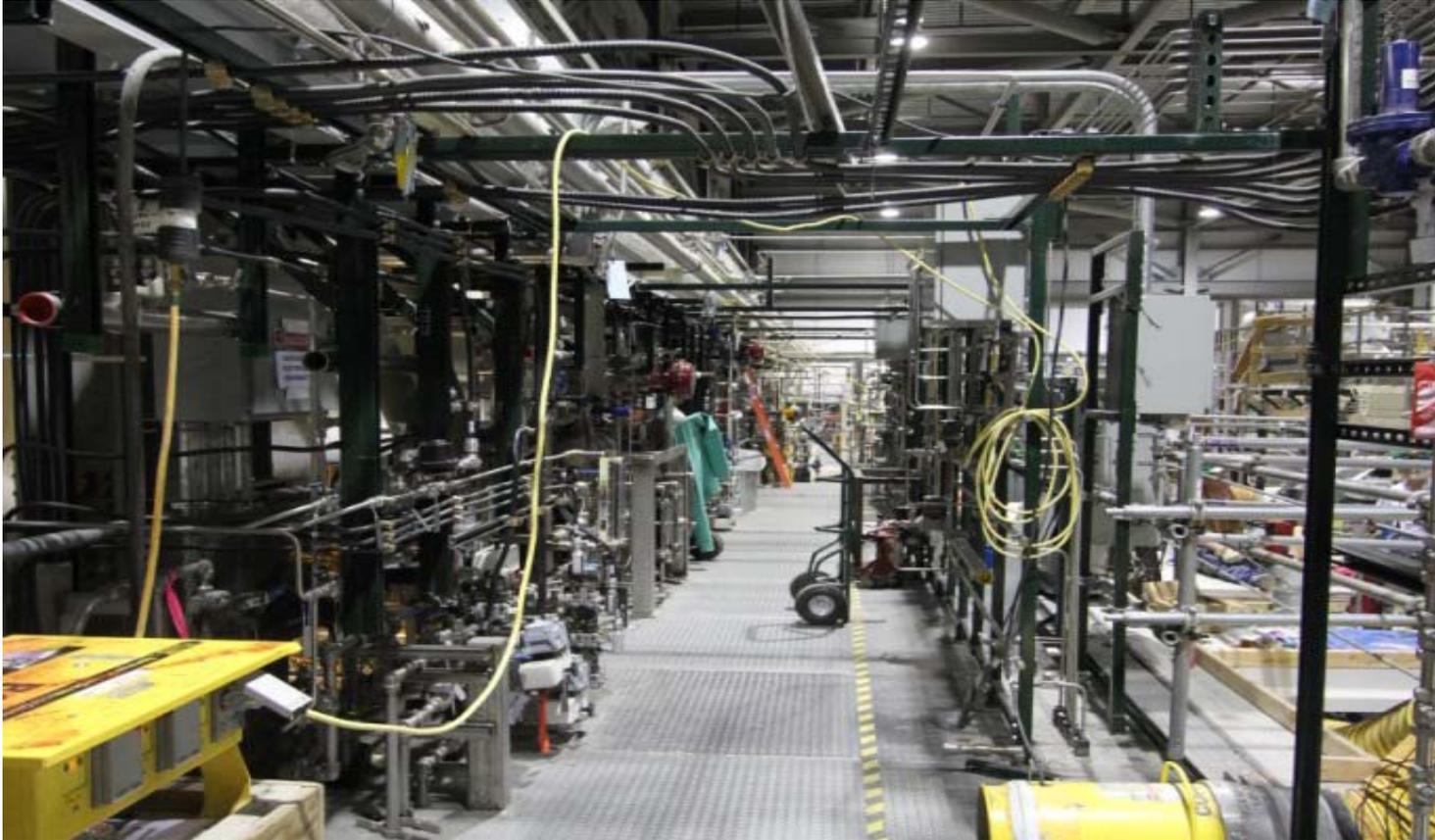
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Piping



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Piping



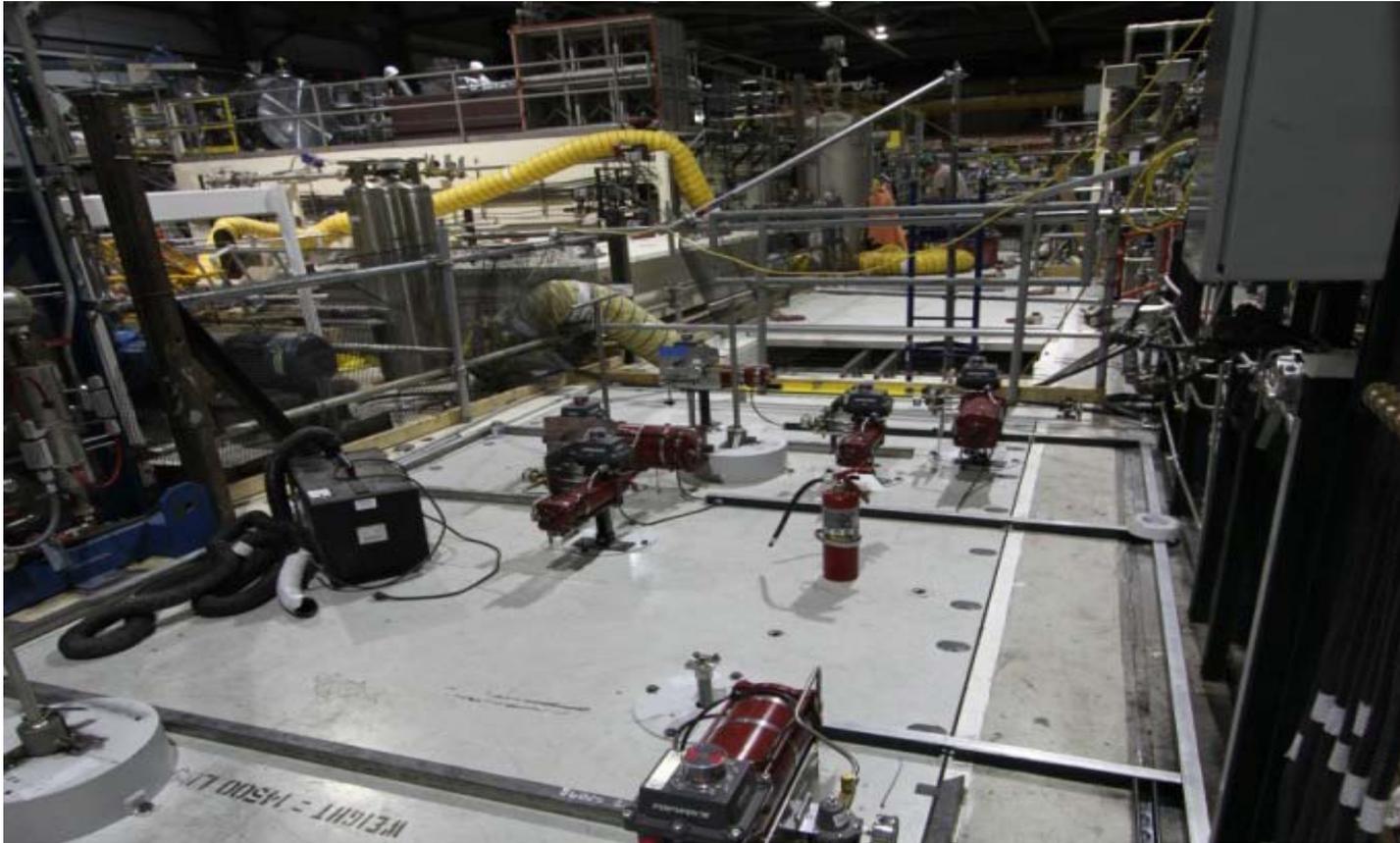
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Auger Grinder



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Top of Process Cell



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Overhead Crane and Canister Transfer Bell



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Product Canister



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Canister Vaults



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Product Storage Building and Vaults



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IWTU Control Room



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