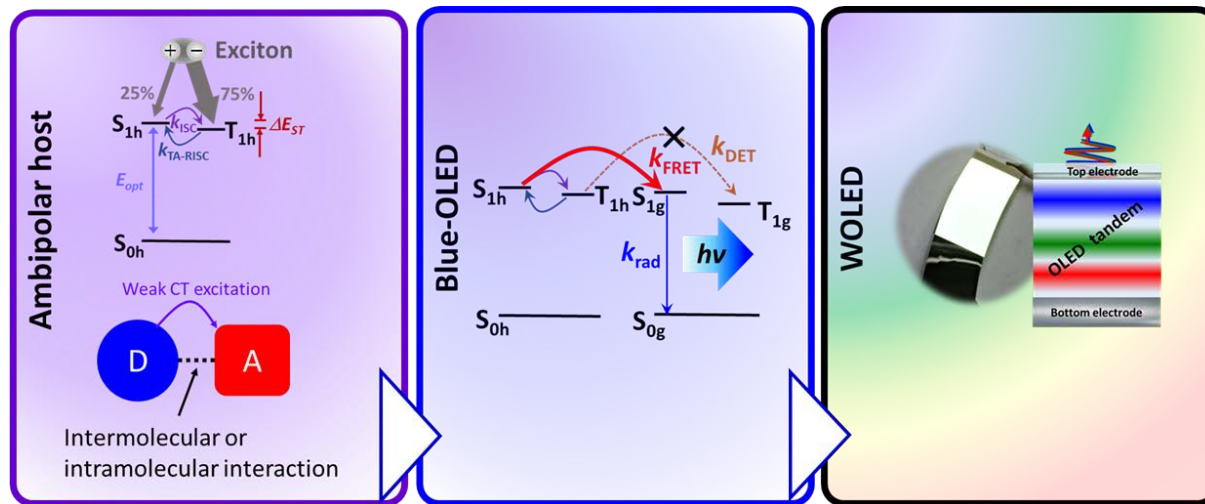


# Stable White Organic Light-Emitting Diodes Enabled by New Materials with Reduced Excited-State Lifetimes



Georgia Tech Research Corporation

PI: Professor Bernard Kippelen

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# Project Summary

## Timeline: New Project

Start date: Sep. 1, 2017 Planned end date: Aug. 31, 2019

## Key Milestones (Budget period 1)

1. Milestone 1; Ambipolar hosts with a wide optical bandgap ( $E_{\text{opt}} > 2.7$  eV) and ( $\Delta E_{\text{ST}} < 0.3$  eV). (09/2018)
2. Milestone 2; blue OLEDs that achieve PE values larger than 40 lm/W with efficiency roll-off (ca. 20%). (09/2018)

## Budget:

### Total Project \$ to Date (03/31/2018):

- DOE: \$233,540
- Cost Share: \$74,382

### Total Project \$:

- DOE: \$896,000
- Cost Share: \$224,000

## Key Partners:

Seth Marder
Jean-Luc Bredas

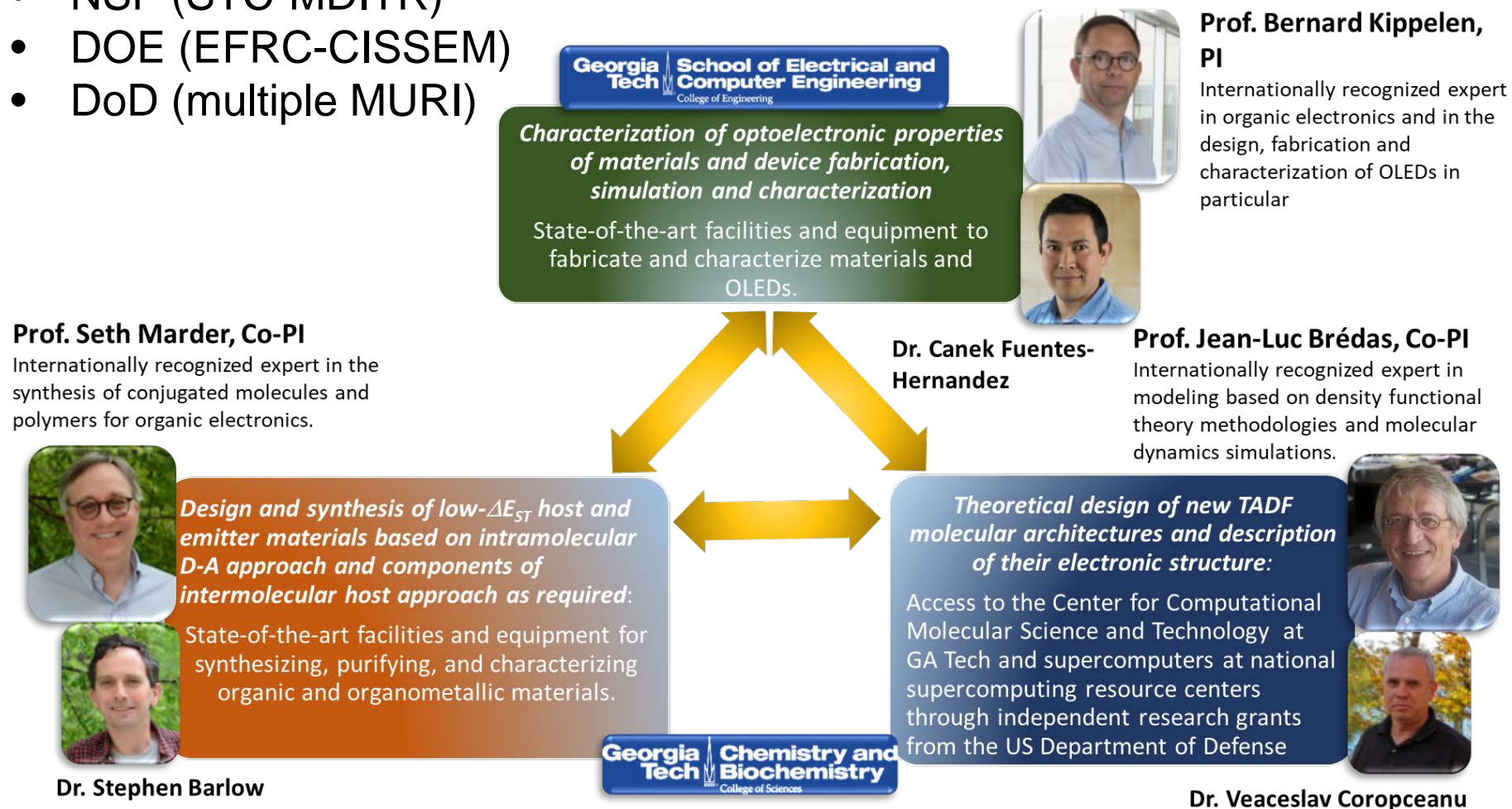
## Project Outcome:

The proposed theoretical and experimental program aims at developing blue-emissive layers that display simultaneously near 100% internal quantum efficiency (IQE) *and* short excited-state lifetimes to overcome the existing efficiency vs. stability tradeoff displayed by blue-emitting OLEDs and by WOLEDs, and to demonstrate stable WOLEDs that fulfill or exceed the 2020 target metrics (RDP 2016 section C.1.2) ahead of schedule

# Team

Two decades of collaboration in the field of organic electronics and photonics:

- Industry-funded projects
- NSF (STC-MDITR)
- DOE (EFRC-CISSEM)
- DoD (multiple MURI)



# Challenge



Over the 20-year analysis period, spanning 2010–2030, the cumulative site energy savings are estimated to total approximately 2,700 terawatt-hours, representing approximately \$250 billion at today's energy prices. Assuming the electric power plant generating mix is held constant over the next two decades, these savings would reduce greenhouse gas emissions by 1,800 million metric tons of carbon.

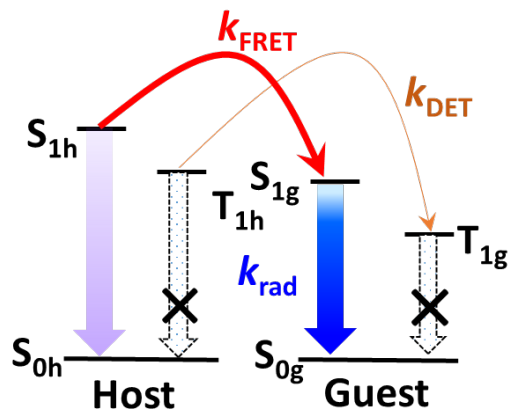


**Challenge:** long-lived excited states in organic lumophores lead to the formation of higher energy states ( $> 4.3$  eV) through up-conversion processes that are responsible for material degradation (e.g. bond cleavage).

**Opportunity:** harvest all excited states through thermally activated delayed fluorescence (TADF) to get 100% internal efficiency and transfer energy through FRET to fluorescent dopant to shorten lifetime and reduce degradation through up-conversion and roll-off of efficiency under high injection.

# Challenge

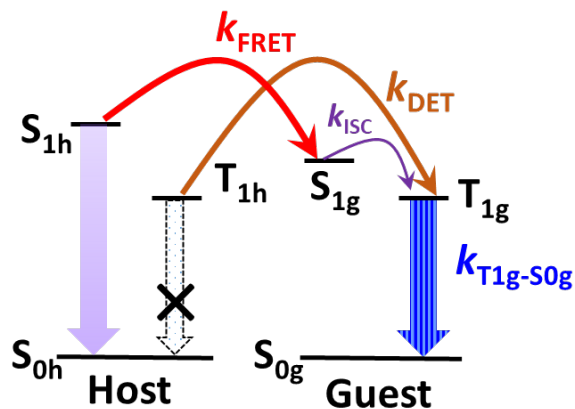
## Fluorescence



- Max. IQE = 25%
- Max. EQE ca. 6% due to out coupling losses

• Long-term stability

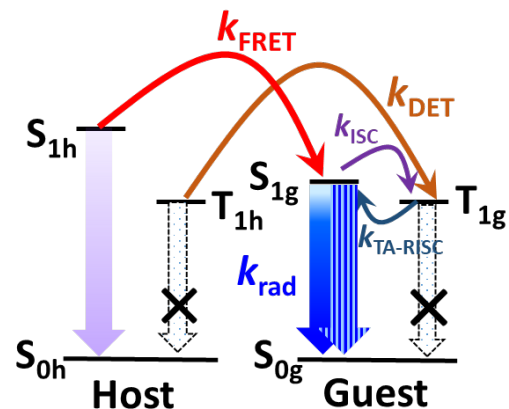
## Phosphorescence



- Max. IQE = 100%
- Max. EQE ca. 25% due to out coupling losses

• Poor long-term stability

## Thermally activated delayed fluorescence

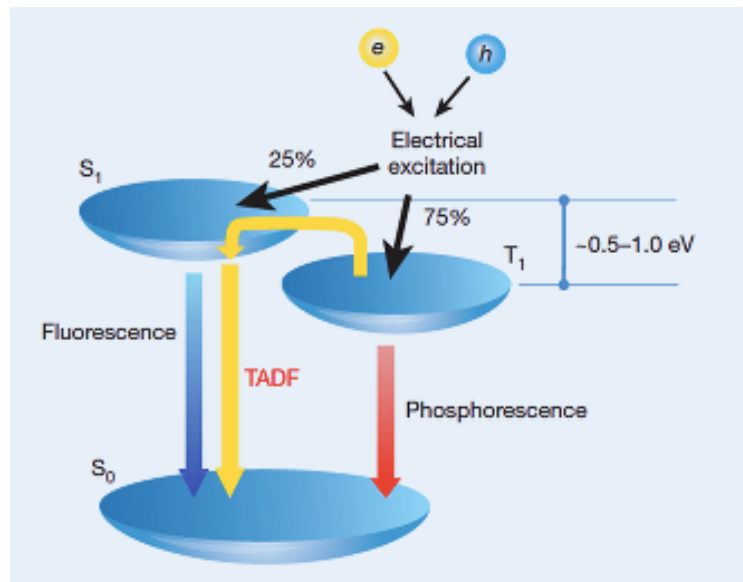


- Max. IQE = 100%
- Max. EQE ca. 25% due to out coupling losses

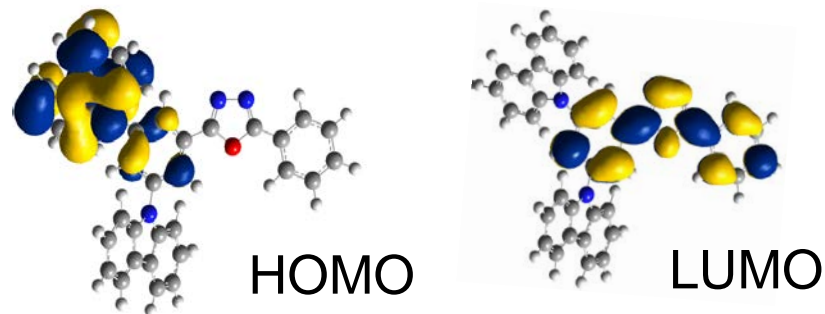
• Poor long-term stability

# Approach: Thermally Activated Delayed Fluorescence

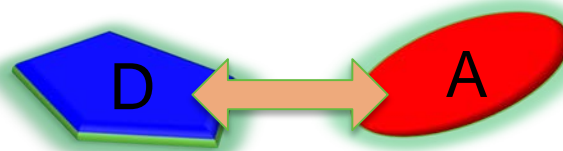
All-organic compounds that do not contain precious heavy metals, an alternative to phosphorescence



Key metric:  $\Delta E_{ST}$



New design criteria based on coupling of donor and acceptor-like moieties.



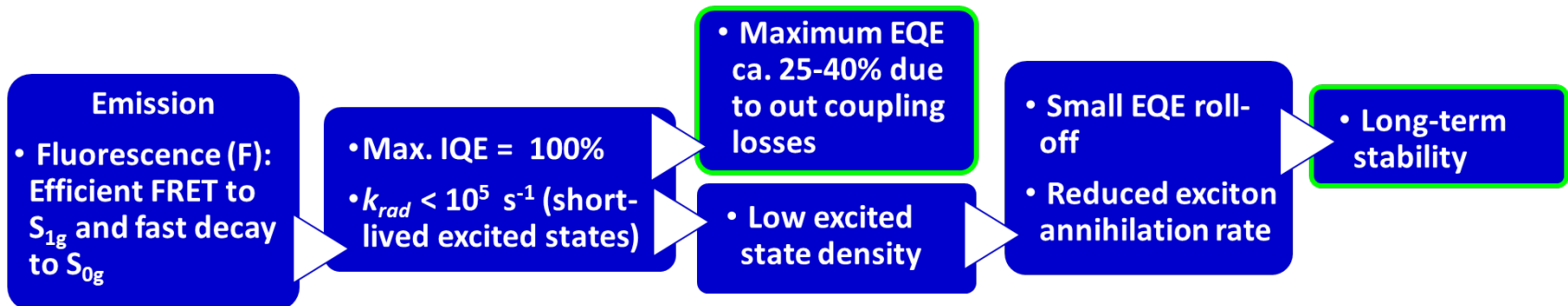
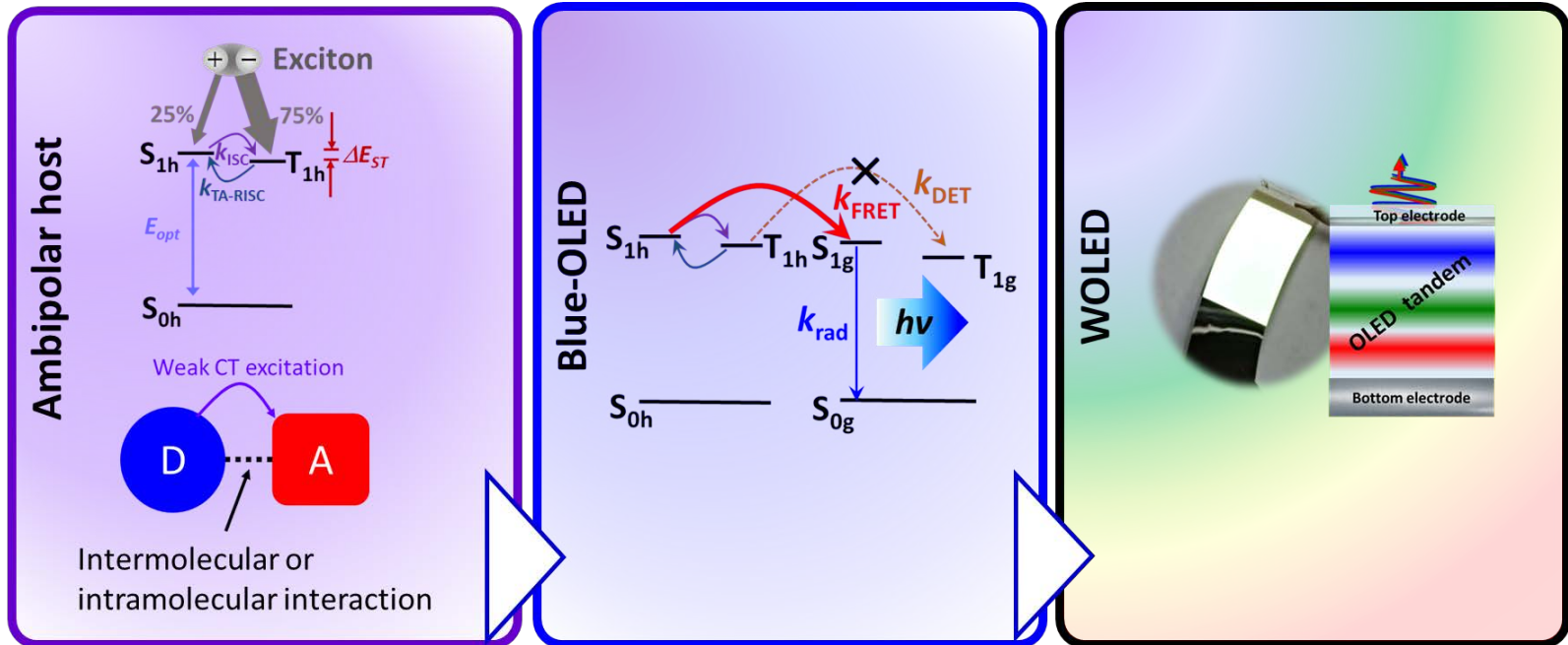
Intramolecular and intermolecular

Uoyama, H., Goushi, K., Shizu, K., Nomura, H., Adachi, C. *Nature*. 492, 234 (2012).

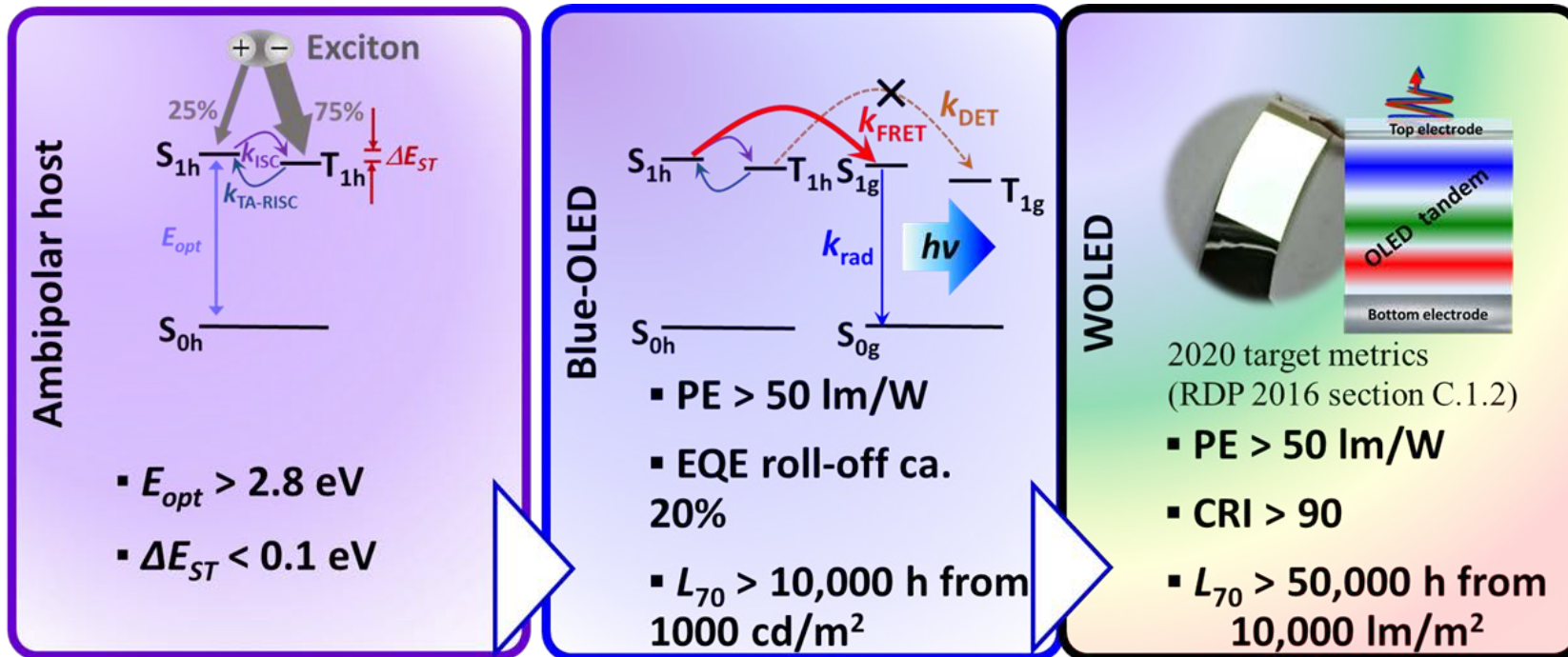
Nakanotani, H., Masui, K., Nishide, J., Shibata, T., Adachi, C., *Scientific Reports*. 4, 2127 (2013).

# Approach

Overcome existing device efficiency vs. device stability tradeoff in blue-emitting OLEDs to enable next-generation stable white OLEDs (WOLEDs).



# Impact

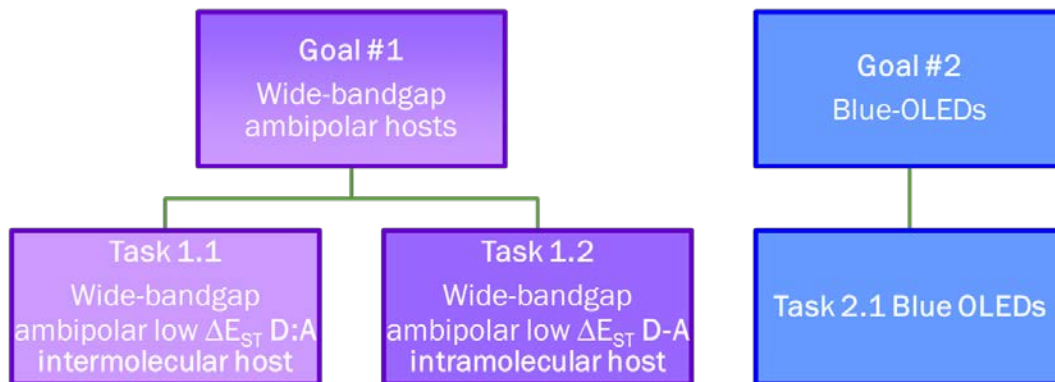


The proposed emissive layers will be all-organic and comprise molecules typically synthesized in a few steps in high yields. We expect the device performance and cost of materials developed in this program to be in alignment with the 2020 target metrics and goals of DOE's SSL program for OLED technology.

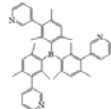
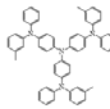
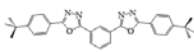
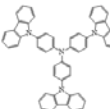

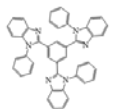
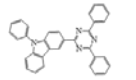


# Progress

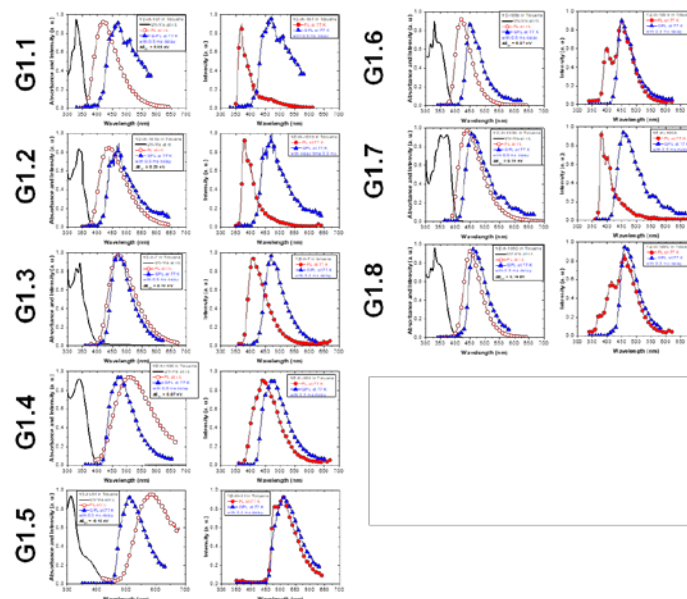
**Early stage:**  
**Q1 and Q2**  
**emphasis is on**  
**material R&D**



Selected & characterized  
 intermolecular hosts (Q1.Milestone)

Acceptor	Donor
 <b>3TPYMB</b> , Tris(2,4,6-triMethyl-3-(pyridin-3-yl)phenyl)borane	 <b>m-MTDATA</b> , 4,4',4''-tris(3-methylphenylphenylamino) triphenylamine
 <b>OXD-7</b> , 1,3-bis[2-(4-tert-butylphenyl)-1,3,4-oxadiazol-5-yl]-benzene	 <b>TCTA</b> , tris(4-carbazoyl-9-ylphenyl)amine
 <b>BCP</b> , 2,9-dimethyl-4,7-diphenyl-1,10-phenanthroline	<b>TCTA</b>
 <b>TPBi</b> , 2,2',2''-(1,3,5-benzinetriyl)-tris(1-phenyl-1-H-benzimidazole)	<b>TCTA</b>
 <b>DPTPCz</b> , 3-(4,6-diphenyl-1,3,5-triazin-2-yl)-9-phenyl-9H-carbazole	<b>TCTA</b>

Synthesized & characterized 1-gen  
 intramolecular hosts (Q2. Milestone)



# Progress

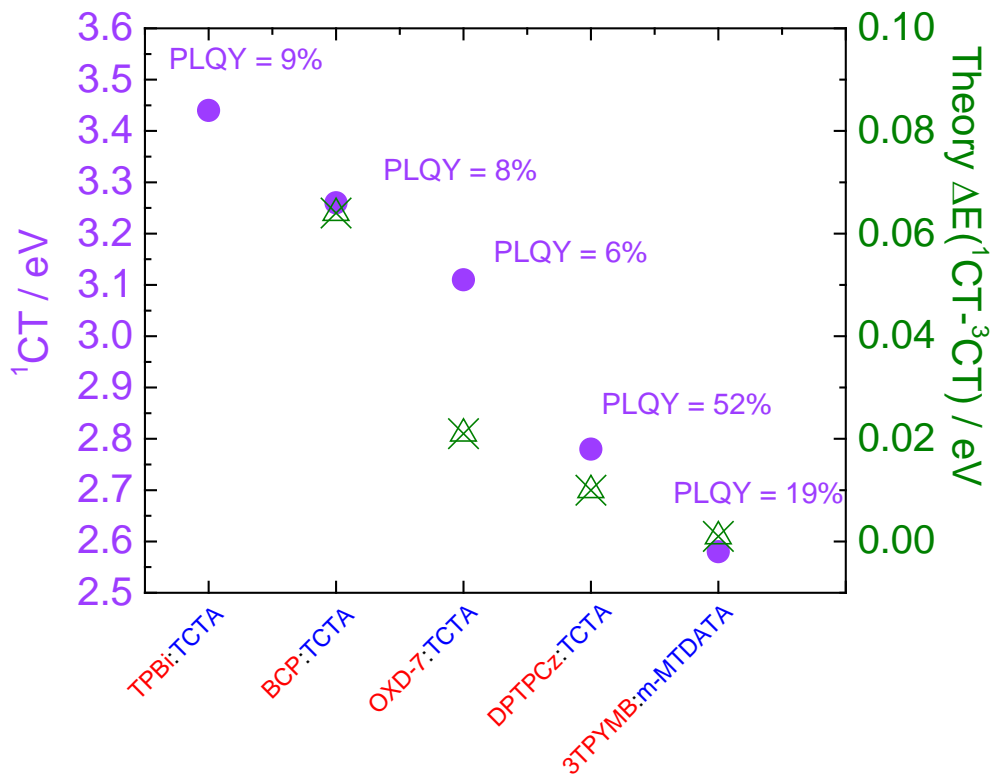
**Goal #1**  
Wide-bandgap ambipolar hosts

**Task 1.1**  
Wide-bandgap ambipolar low  $\Delta E_{ST}$  D:A intermolecular host

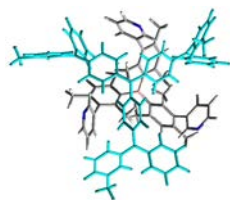
**Subtask 1.1.1**  
Characterization of films of commercially-available D:A molecules

- Selected, acquired and purified D and A materials
- Prepared films by co-evaporation
- Film characterization: PL, PLQY, refractive index, etc. (in progress)
- Conducted computational studies (in progress)

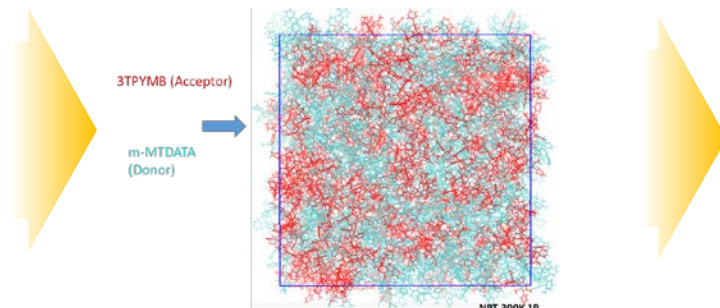
Progress aligned with goals and objectives in the SOW



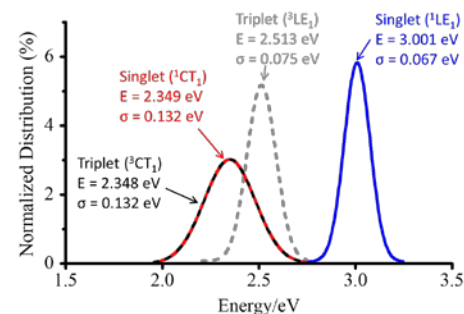
**Structure:**



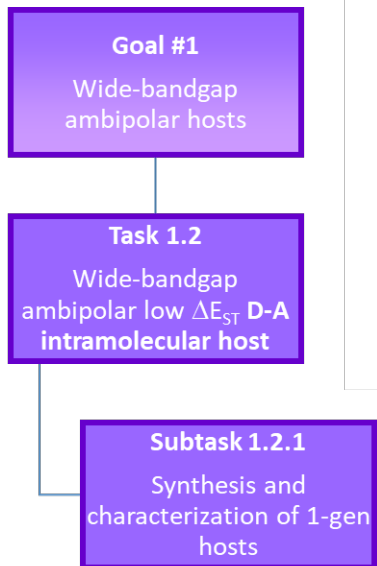
**Morphology:**



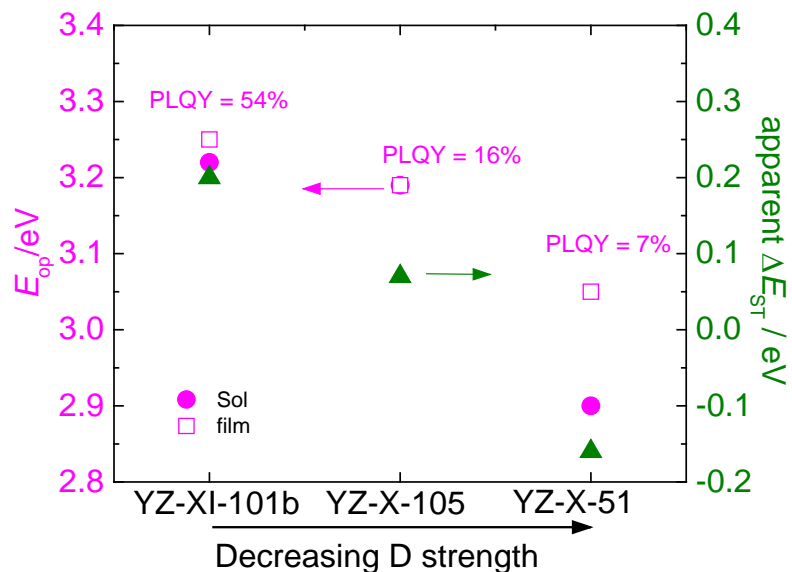
**Distribution of state energies:**



# Progress

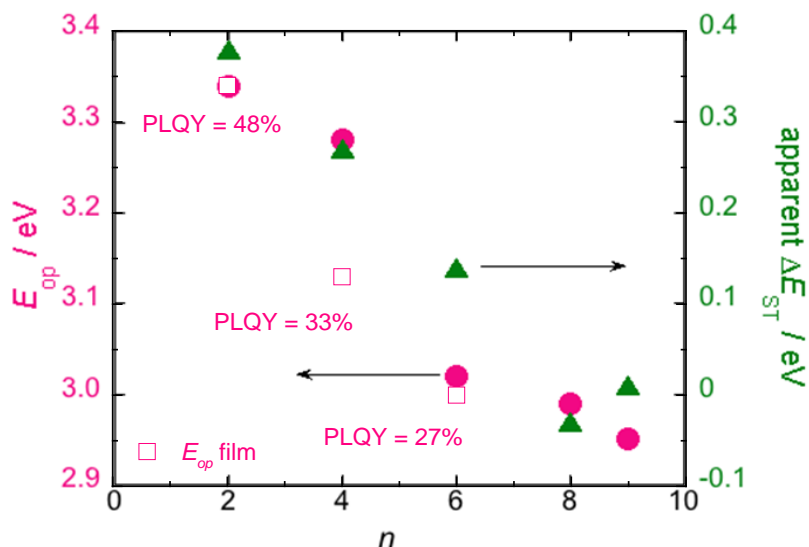


## Series showing effect of decreasing D strength



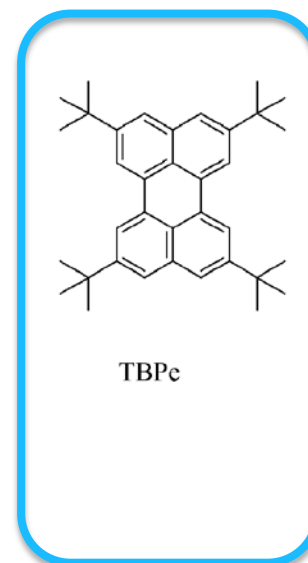
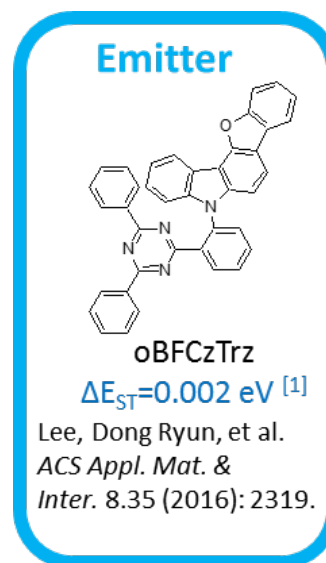
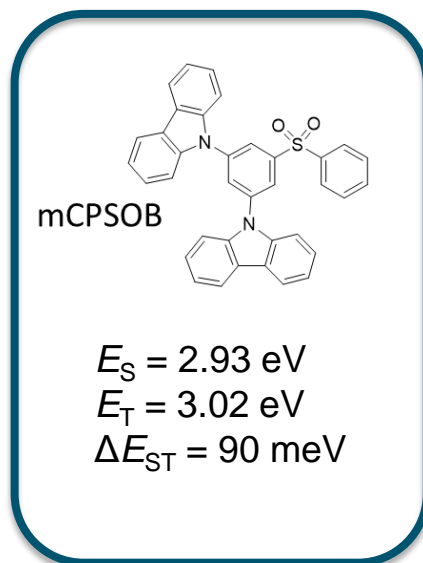
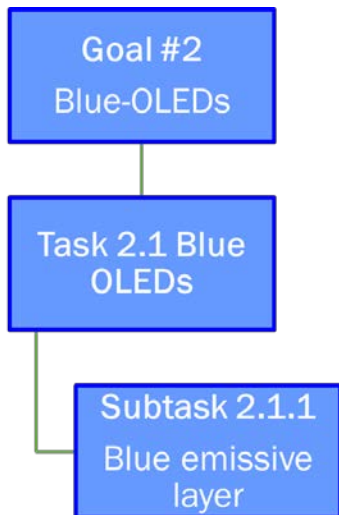
- Synthesized 1-gen intramolecular hosts
- Prepared solutions and films by co-evaporation
- Solution and film characterization: PL, PLQY, refractive index, etc. (in progress)

## Series showing effect of number of carbazoles (n)



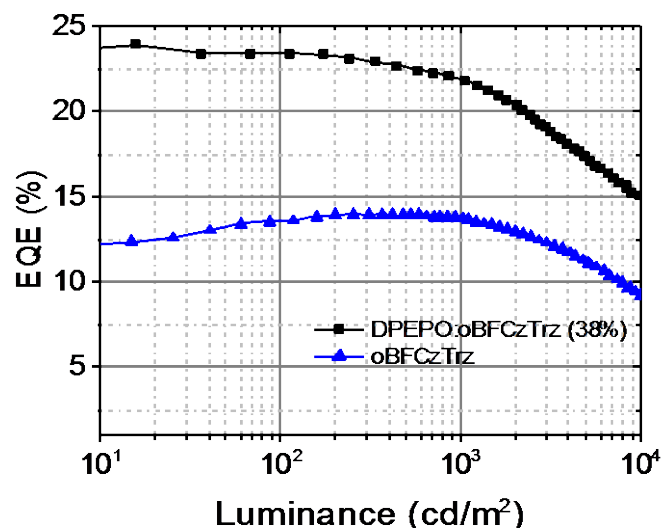
Progress aligned with goals and objectives in the SOW

# Progress



- Scale up of mCPSOB
- Initial selection of emitters /hosts and characterization

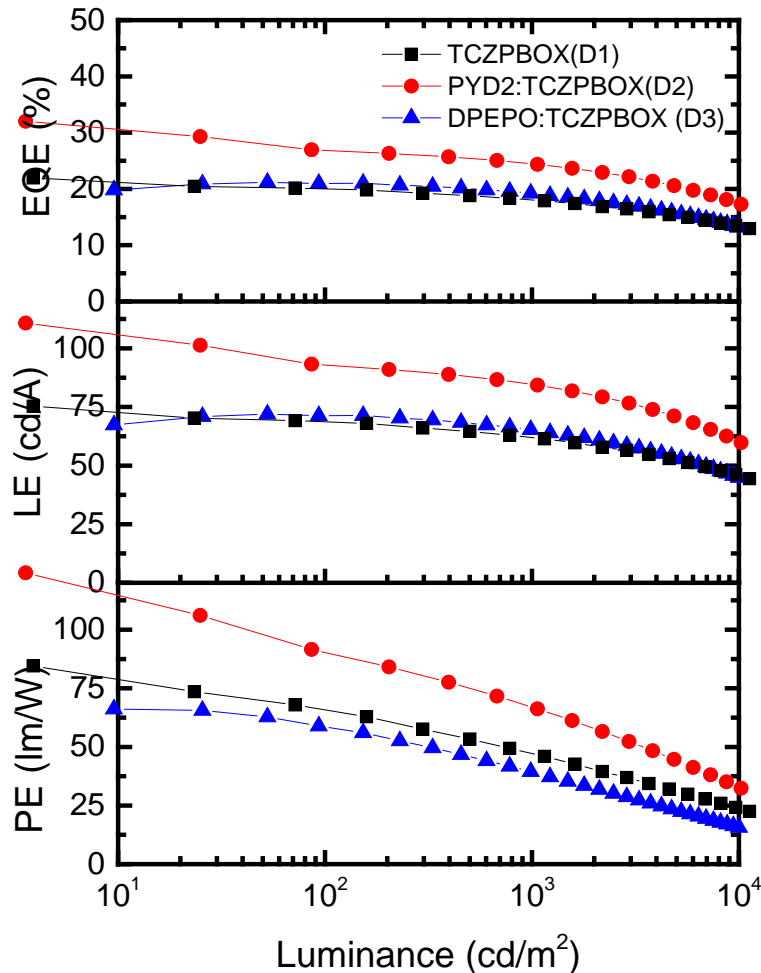
Progress on schedule. Other emitters are currently being considered based on PL characterization of host



Example of past results on blue TADF emitting devices

# Progress

Recent results towards the validation of the project's approach



Al/Ag (50 /100 nm)
EIL (1 nm)
ETL (60 nm)
EML (25 nm)
HTL (70 nm)
HIL (15 nm)
ITO
Glass

**Heavy metal-free** neat and doped TADF emitters can lead to OLEDs with high efficiency. EQE = 24.4% @ 1,000 cd/m<sup>2</sup> (green color).

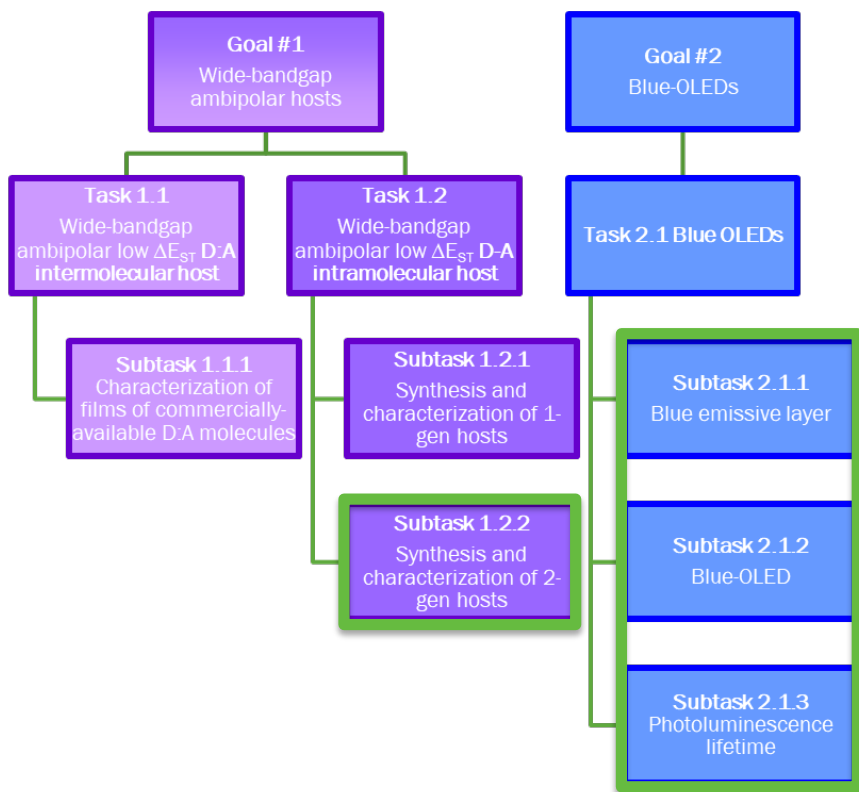
# Stakeholder Engagement

## Early stage:

- Six joint group meetings have been held to review progress
- Weekly interactions between research scientists and students, to conduct experiments and to exchange materials and results
- PI and research scientist attended DOE SSL Workshop in Nashville.
- PI attended OLED Stakeholder meeting hosted by 3M and presented
- PI and Co-PIs have plans to attend conferences such as SPIE and MRS
- The Marder and Kippelen groups, with funding from the Mitsubishi Chemical Group are collaboratively developing blue-emitting OLEDs for display applications.

# Remaining Project Work

## Budget Period 1

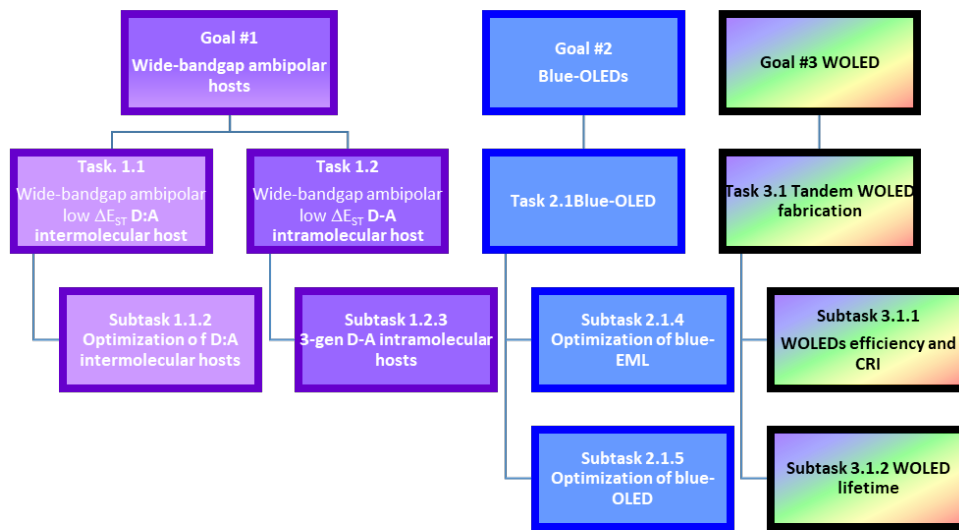


Q1	Commercial D and A Molecules Acquired Task 1.1	Technical	Acquisition and purification of selected D and A molecules completed
Q2	D:A host Films Characterized and Selected Task 1.1	Technical	D:A intermolecular host films with $E_{opt} > 2.5$ eV and $\Delta E_{ST} < 0.3$ eV
Q2	Synthesis of 1-gen D-A Intramolecular Host Molecules Task 1.2	Technical	1-gen D-A intramolecular compounds with $E_{opt} > 2.5$ eV and $\Delta E_{ST} < 0.3$ eV
Q3	Synthesis of 2-gen D-A Intramolecular Host Molecules Task 1.2	Technical	2-gen D-A intramolecular compounds with $E_{opt} > 2.6$ eV and $\Delta E_{ST} < 0.3$ eV
Q3	1-gen Blue-OLED demonstration Task 2.1 Q3	Technical	OLEDs using 1-gen blue emissive layers (EML) with PE > 20 lm/W
Q4	Intermolecular Host Films Characterized Task 1.1	Go/No Go	D:A intermolecular host film with $E_{opt} > 2.7$ eV and $\Delta E_{ST} < 0.3$ eV demonstrated
Q4	Intramolecular Host Compounds Characterized Task 1.2	Go/No Go	D-A intramolecular compounds with $E_{opt} > 2.7$ eV and $\Delta E_{ST} < 0.3$ eV demonstrated
Q4	Blue-OLED Demonstrated Task 2.1	Go/No Go	B-OLEDs PE > 40 lm/W; EQE roll-off ca. 20%

We are here.  
Blue -OLED work will start in Q3

# Remaining Project Work

## Budget Period 2



Q5	Intermolecular Guest/Host Demonstrated Task 1.1 Q5	Technical	D:A intermolecular host with $E_{opt} > 2.8$ eV and $\Delta E_{ST} < 0.1$ eV
Q5	3-gen D-A Intramolecular Films Characterized and Selected Task 1.2 Q5	Technical	3-gen D-A intramolecular films with $E_{opt} > 2.8$ eV and $\Delta E_{ST} < 0.1$ eV
Q6	Blue Guest-host Emitter Layer Optimized Task 2.1 Q6	Technical	D:A or D-A host with $E_{opt} > 2.8$ eV and $\Delta E_{ST} < 0.1$ eV with 80% efficient FRET transfer to dopant and excited-state lifetime $< 1$ $\mu$ s
Q6	Blue OLEDs Demonstrated Task 2.1 Q6	Technical	Blue OLEDs with PE $> 50$ lm/W and EQE roll-off ca. 20% and $L_{70\%} > 10,000$ h at 1,000 $cd/m^2$
Q7	Tandem WOLEDs CRI Values Characterized Task 3.1 Q7	Technical	Tandem WOLEDs with PE values larger than 50 lm/W. Tandem WOLEDs with CRI values larger than 90;
Q8	Tandem WOLEDs Outputs Characterized Task 3.1 Q8	Technical	Tandem WOLEDs with $L_{70}$ larger than 50,000 h from an initial light output of 10,000 $lm/m^2$ ;



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# Thank You

**Georgia Tech Research Corporation**

**PI: Professor Bernard Kippelen**

**PI Tel. 404-385-5163 / Email: [bernard.kippelen@ece.gatech.edu](mailto:bernard.kippelen@ece.gatech.edu)**

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# REFERENCE SLIDES

# Project Budget

**Project Budget:** New project started Sep. 1, 2017.

**Variances:** None

**Cost to Date:** As of 3/31/2018, DOE: \$233,540; Cost-share: \$74,382

**Additional Funding:** NA

## Budget History

New project start date: Sep. 1, 2017		FY 2018 (current) Budget period 1		FY 2019 – Aug. 31, 2019 (planned budget period 2)	
DOE	Cost-share	DOE	Cost-share	DOE	Cost-share
\$233,540	\$74,382	\$443,536	\$110,884	\$452,464	\$113,116

# Project Plan and Schedule

		FY2018				FY2019			
		Q1 (Oct-Dec)	Q2 (Jan-Mar)	Q3 (Apr-Jun)	Q4 (Jul-Sep)	Q5 (Oct-Dec)	Q6 (Jan-Mar)	Q7 (Apr-Jun)	Q8 (Jul-Sep)
<b>Stable White Organic Light-Emitting Diodes Enabled by New Materials with Reduced Excited-State Lifetimes</b>									
<b>Goal #1. Wide bandgap ambipolar hosts</b>	<b>Task 1.1 Wide-bandgap low-<math>\Delta E_{ST}</math> ambipolar D:A intermolecular host</b>				▲				
	<b>Subtask 1.1.1 - Characterization of films of commercially-available D:A molecules</b>	◆	◆						
	* Acquisition and purification of commercially-available D and A molecules * Characterization of relevant optical and electrical properties * Computational studies								
	<b>Subtask 1.1.2 Optimization of D:A intermolecular hosts</b>					◇			
	* Synthesis and characterization of optimized D:A intermolecular hosts * Computational studies								
	<b>Task 1.2 Wide-bandgap low-<math>\Delta E_{ST}</math> ambipolar D-A intramolecular hosts</b>				▲				
	<b>Subtask 1.2.1 Synthesis and characterization of 1-gen hosts</b>		◆	◇					
	* Synthesis and chemical characterization * Characterization of films								
	<b>Subtask 1.2.2 Synthesis and characterization of 2-gen hosts</b>								
	* Synthesis and chemical characterization * Characterization of films * Computational studies								
<b>Subtask 1.2.3 3-gen D-A intramolecular hosts</b>					◇				
* Synthesis and chemical characterization * Characterization of films * Computational studies									
<b>Goal #2. Blue OLEDs</b>	<b>Task 2.1 Blue organic light emitting diodes (OLED)</b>				▲				
	<b>Subtask 2.1.1 Blue emissive layer (EML)</b>			◇					
	* Scaleup mCPSOB * Selection of guest emitters and characterization of EMLs * Computational studies								
	<b>Subtask 2.1.2 Blue OLED</b>								
	* Fabrication and optimization of blue-OLED								
	<b>Subtask 2.1.3 Photoluminescence lifetime</b>							◇	
	* Photoluminescence lifetime studies								
	<b>Subtask 2.1.4 Optimization of blue Emissive Layer (EML)</b>							◇	
* Fabrication and optimization of blue-OLED * Lumen maintenance studies									
<b>Subtask 2.1.5 Optimization of blue OLED</b>							◇		
* Fabrication and optimization of blue-OLED * Lumen maintenance experiments									
<b>Goal #3. WOLEDs</b>	<b>Task 3.1 Tandem white organic light emitting diodes (WOLED)</b>								
	<b>Subtask 3.1.2 WOLED EQE and CRI</b>							◇	
	* Scale up of relevant materials * Modeling, fabrication and optimization of EQE and CRI of WOLED								
<b>Subtask 3.1.2 WOLED lifetime</b>								◇	
* Optimization of WOLED lifetime									
<b>Task 4. Reporting and dissemination</b>	■	■	□	◇	□	□	□	◇	
<b>Task 5. All activities related to managing the program</b>									
Milestone ◇ Go/No-go decision ▲ Detailed briefings □ Annual report ◇ Kippelen									
<b>Filled symbols &amp; areas = Completed</b>									