



# Risk Reduction in Excess Contaminated Facilities at the Y-12 National Security Complex and the Oak Ridge National Laboratory

Brian Henry, Y-12 Portfolio Federal Project Director

Bill McMillan, ORNL Portfolio Federal Project Director

# The Oak Ridge Reservation includes three distinct sites with a variety of cleanup challenges

Lifecycle cost risk at the East Tennessee Technology Park

Environmental risk at the Y-12 National Security Complex (Y-12)

Radiological risk at the Oak Ridge National Laboratory (ORNL)



# Over \$70 million was appropriated in the past two years for Excess Facilities

Fiscal Year 2016 enacted appropriation provided \$28 million to begin OREM Risk Reduction work. Objectives were clear in the purpose of the appropriated funds:

- Characterize hazards
- Abate hazards and stabilize buildings to reduce near-term risks

Fiscal Year 2017 enacted appropriation provided \$45 million to continue work in excess facilities.

OREM funded risk-reduction work at both ORNL and Y-12.



# DOE has over 1,600 excess facilities across the DOE Complex, with more than one-fourth at sites in Oak Ridge



The Excess Contaminated Facilities Working Group (ECFWG) was established in 2015 by the Secretary of Energy.

Rough order of magnitude estimate to D&D 1,600 excess facilities is \$6.2 billion, excluding related costs for associated waste treatment and disposal facilities.

In the ECFWG 2017 Annual Report, DOE proposes to address the challenges of managing contaminated excess facilities through the following steps:

- Include \$225 million in the President's FY2018 budget request to address certain higher-risk facilities at Y-12 and the Lawrence Livermore National Laboratory
- Continue to improve the data collection used to track and report progress on the D&D of excess facilities
- Evaluate strategies that increase efficiencies for D&D, such as streamlining requirements where appropriate and investing in technology research and development



# DOE oversees a large number of excess facilities at Y-12

## Y-12 National Security Complex Excess Facilities Investment Tracker

 Risk reduction underway

 Excess contaminated facilities



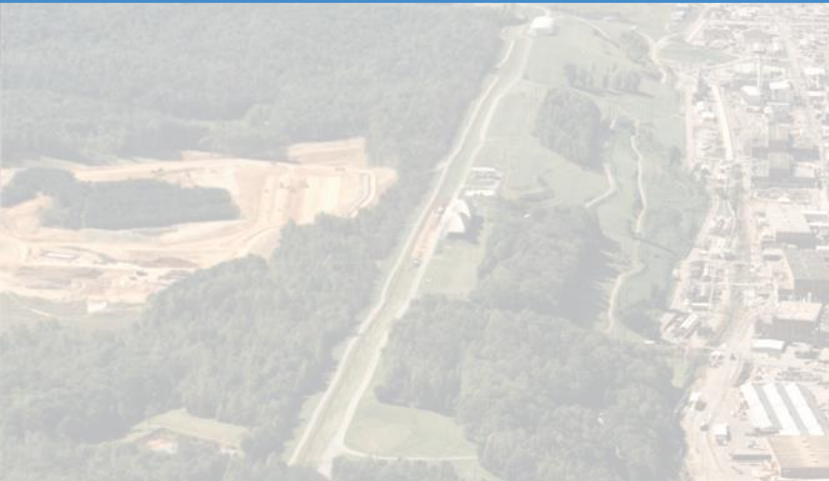
Alpha 4 (9201-04)  
Alpha 4 (COLEX Equipment)

### Biology Complex

- 9207
- 9207-A
- 9210
- 9743-2
- 9767-6
- 9767-7
- 9770-2



# Alpha 4 (Building 9201-04)



## Alpha 4 (9201-04)

**Constructed:** 1945

**Use:** Initially used for uranium enrichment, but later it used massive amounts of mercury for lithium separation and weapons development.

**Last operational:** 1993

**Current condition:** Deteriorated high-risk facility with extensive mercury contamination.

**Risk addressed:** Repaired the roof to prevent additional water damage, accelerated structural deterioration, and the spread of contamination.



# Alpha 4 (COLEX Equipment)



## Alpha 4 (COLEX Equipment)

**Constructed:** 1953

**Use:** Supported lithium separation for weapons development and used massive amounts of mercury.

**Last operational:** 1962

**Current condition:** Deteriorated and extensive rust

**Risk addressed:** Extracted 4,000 pounds of mercury from equipment on west side before demolition—preventing mercury release into environment.

Equipment on south and east sides are being characterized for removal.



# Remaining Biology Complex facilities continue to degrade



## Biology Complex (9207)

**Constructed:** 1943

**Use:** Initially used for uranium recovery/salvage operations, but it later housed ORNL Biology Division Research Operations.

**Last operational:** 2000

**Current condition:** Deteriorated high-risk facility with chemical, radiological, physical, and biological hazards.

**Risk addressed:** Completed hazard investigation and characterization necessary for future demolition.



## Biology Complex (9207-A)

**Constructed:** 1965

**Use:** Administration offices

**Last operational:** 2000

**Current condition:** Deteriorated high-risk facility with chemical, radiological, physical, and biological hazards.

**Risk addressed:** Completed hazard investigation and characterization necessary for future demolition.



# Risk reduction within the Biology Complex facilities is a high priority



## Biology Complex (9210)

**Constructed:** 1945

**Use:** Initially used for uranium recovery and salvage operations. Later, it was used to conduct mammalian genetics research.

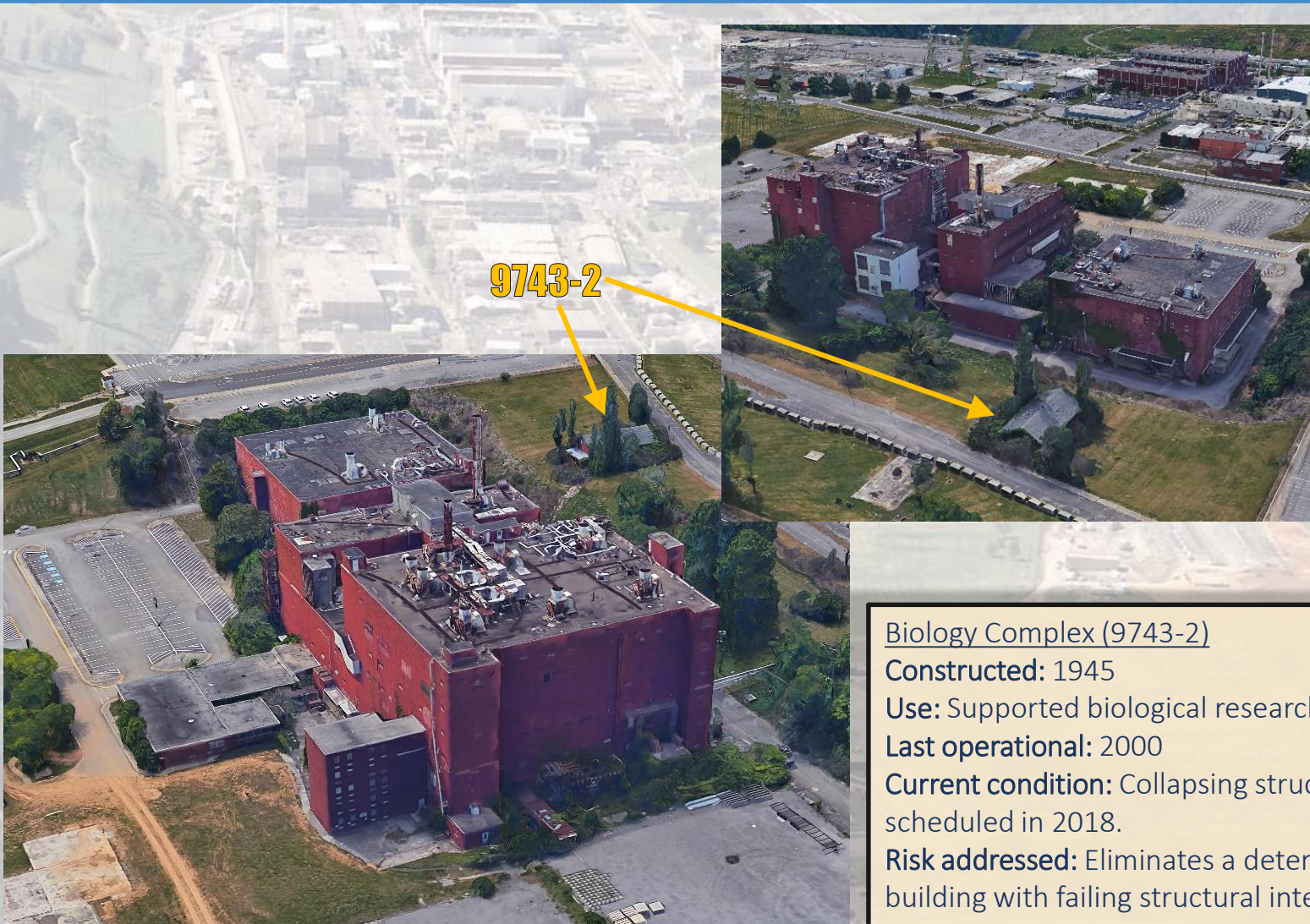
**Last operational:** 2000

**Current condition:** Deteriorated high-risk facility with chemical, radiological, physical, and biological hazards.

**Risk addressed:** Completed hazard investigation and characterization necessary for future demolition.



# Characterization work was completed in the Biology Complex to support future demolition



## Biology Complex (9743-2)

**Constructed:** 1945

**Use:** Supported biological research.

**Last operational:** 2000

**Current condition:** Collapsing structure, demolition is scheduled in 2018.

**Risk addressed:** Eliminates a deteriorating high-risk building with failing structural integrity.



# Biology Complex Buildings 9767-6 and 9767-7

## Biology Complex (9767-6)

**Constructed:** 1967

**Use:** Housed utilities

**Last operational:** 2000

**Current condition:** Deteriorated high-risk facility with chemical, radiological, physical, and biological hazards.

**Risk addressed:** Completed hazard investigation and characterization necessary for future demolition.

## Biology Complex (9767-7)

**Constructed:** 1968

**Use:** Housed utilities

**Last operational:** 2000

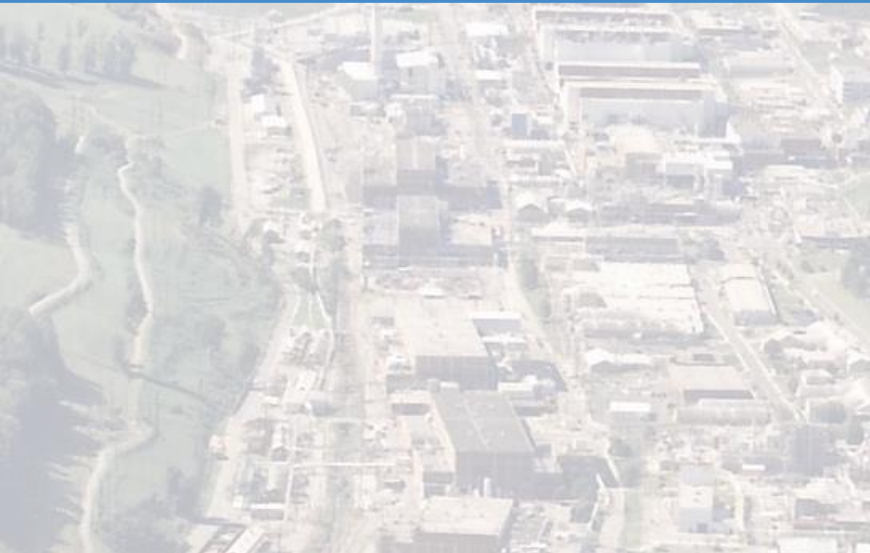
**Current condition:** Deteriorated high-risk facility with chemical, radiological, physical, and biological hazards.

**Risk addressed:** Completed hazard investigation and characterization necessary for future demolition.





# Biology Complex Building 9770-2



## Biology Complex (9770-2)

**Constructed:** 1945

**Use:** Stored source materials

**Last operational:** 2000

**Current condition:** Collapsing structure, demolition is scheduled in 2018.

**Risk addressed:** Eliminates a deteriorating high risk building with failing structural integrity.



# Reducing risk at ORNL protects investments in science and isotope missions

## Oak Ridge National Laboratory Excess Facilities Investment Tracker

Building 3026 C/D

Building 3028

Building 3029


Building 3517

Building 7500

Building 7503

Other

 Risk reduction underway

 Excess contaminated facilities





# Radioisotope Development Lab (Building 3026 C/D)



## Radioisotope Development Lab (Building 3026 C/D)

**Constructed:** 1943

**Use:** Constructed to isolate large quantities of Barium-140 for criticality testing. Also used for segmenting, examining and assembling irradiated metals.

**Last operational:** 1990

**Current condition:** EM's work has downgraded facility from a Hazard Category 3 nuclear facility to a radiological facility. Two highly contaminated hot cells remain from the facility.

**Risk addressed:** Sealed hot cells; characterized, drained, and disposed the water in a connecting tunnel; and sealed radioactively contaminated areas in concrete to prevent contamination migrating to nearby modernized portion of ORNL.





# Radioisotope Development Lab - A (Building 3028)



## Radioisotope Production Lab – A (Building 3028)

**Constructed:** 1950

**Use:** Initially housed the Iodine-131 processing facility, then the separation facility for Promethium-147.

**Last operational:** 1985

**Current condition:** Shutdown pending deactivation and decontamination.

**Risk addressed:** Fogged hot cells to immobilize contamination. Reduces radiation contamination risk at an aging facility adjacent to modernized portion of ORNL.



# Radioisotope Development Lab - B (Building 3029)

## Radioisotope Production Lab – B (Building 3029)

**Constructed:** 1952

**Use:** Conducted isotope research.

**Last operational:** 1989

**Current condition:** Shutdown pending deactivation and decontamination.

**Risk addressed:** Fogged hot cells to immobilize contamination. Reduces radiation contamination risk at an aging facility adjacent to modernized portion of ORNL.





# Fission Products Development Lab (Building 3517)

## Fission Products Development Lab (Building 3517)

**Constructed:** 1958

**Use:** Recovered megacurie quantities of fission products from waste generated in reactor fuel reprocessing operations.

**Last operational:** 1989

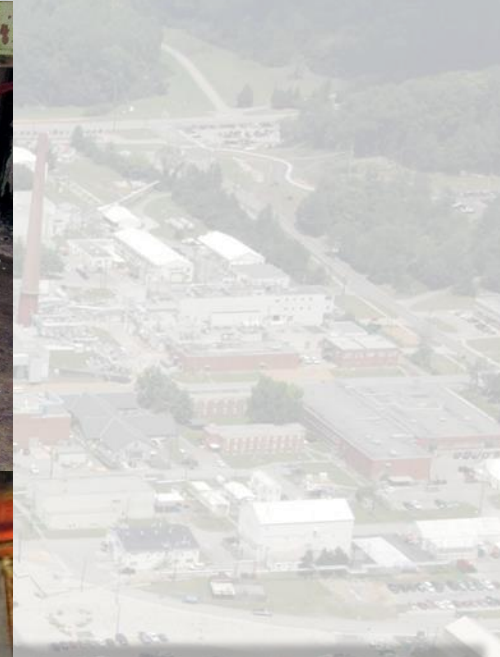
**Current condition:** A Hazard Category 2 nuclear facility that contains radioactive and hazardous materials and is awaiting deactivation and decontamination.

**Risk addressed:** Successfully changed the ventilation system HEPA filters to reduce the potential for contaminants to break through the filters and contaminate ORNL.





# Building 7500 Homogenous Reactor Experiment risk is driven by worker safety



Homogenous Reactor Experiment Building (Building 7500)  
**Constructed:** 1952  
**Use:** Nuclear safety pilot plant  
**Last operational:** 1961  
**Current condition:** Shutdown pending deactivation and decontamination.  
**Risk addressed:** Removed all of the combustible materials and asbestos from interior of the facility.



# Molten Salt Reactor Experiment (Building 7503)

## Molten Salt Reactor Experiment (Building 7503)

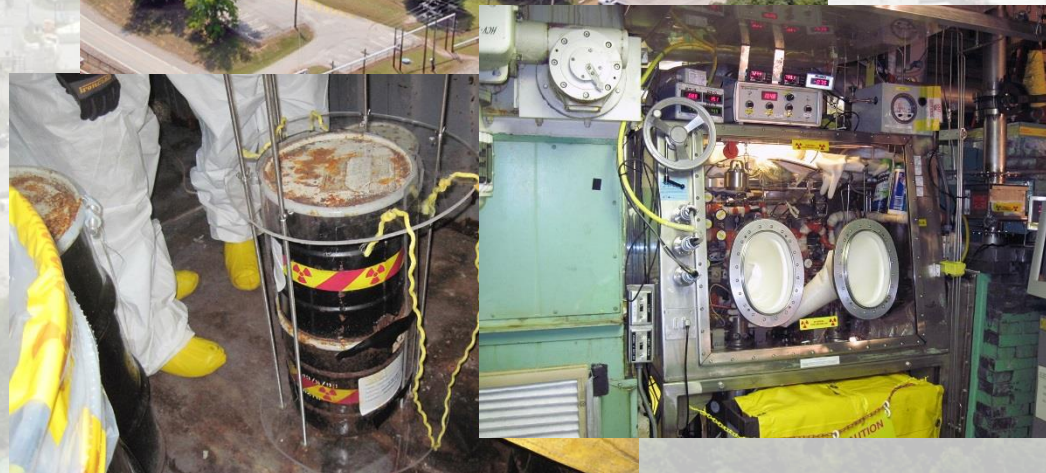
**Constructed:** 1951

**Use:** Graphite-moderated, liquid-fueled reactor that investigated the practicality of the molten salt reactor concept.

**Last operational:** 1969

**Current condition:** Currently in the S&M program. Due to the contents of facility, an event could result in a partial or complete facility collapse or release of contamination and hazardous chemicals that impacts workers and the public. Non-EM missions could be impacted.

**Risk addressed:** Conducting studies and evaluations to identify risks and facilitate near-term risk reduction planning.





## MSRE Lay-up Approach

- Provide electrical power with backup capability for essential equipment and relocates personnel to reduce risk to workers

## Liquid/Gaseous Waste Operations Equipment Removal and Moyno Pump replacement

- Removal of surplus equipment required to access pump vault, and replacement of pump required for sludge transfers

## Phase 3 Liquid/Gaseous Waste Operations Engineering Evaluation

- Evaluation of above/below ground piping, facility electrical conditions, Liquid Low-Level Waste evaporator feed system, and tritium treatment options



# Questions?

