

# **Key Factors to Enable the Anaerobic Digestion of Food Waste at WWTPs**

Paper coauthors: Jacqueline Zipkin and Phoebe Grow

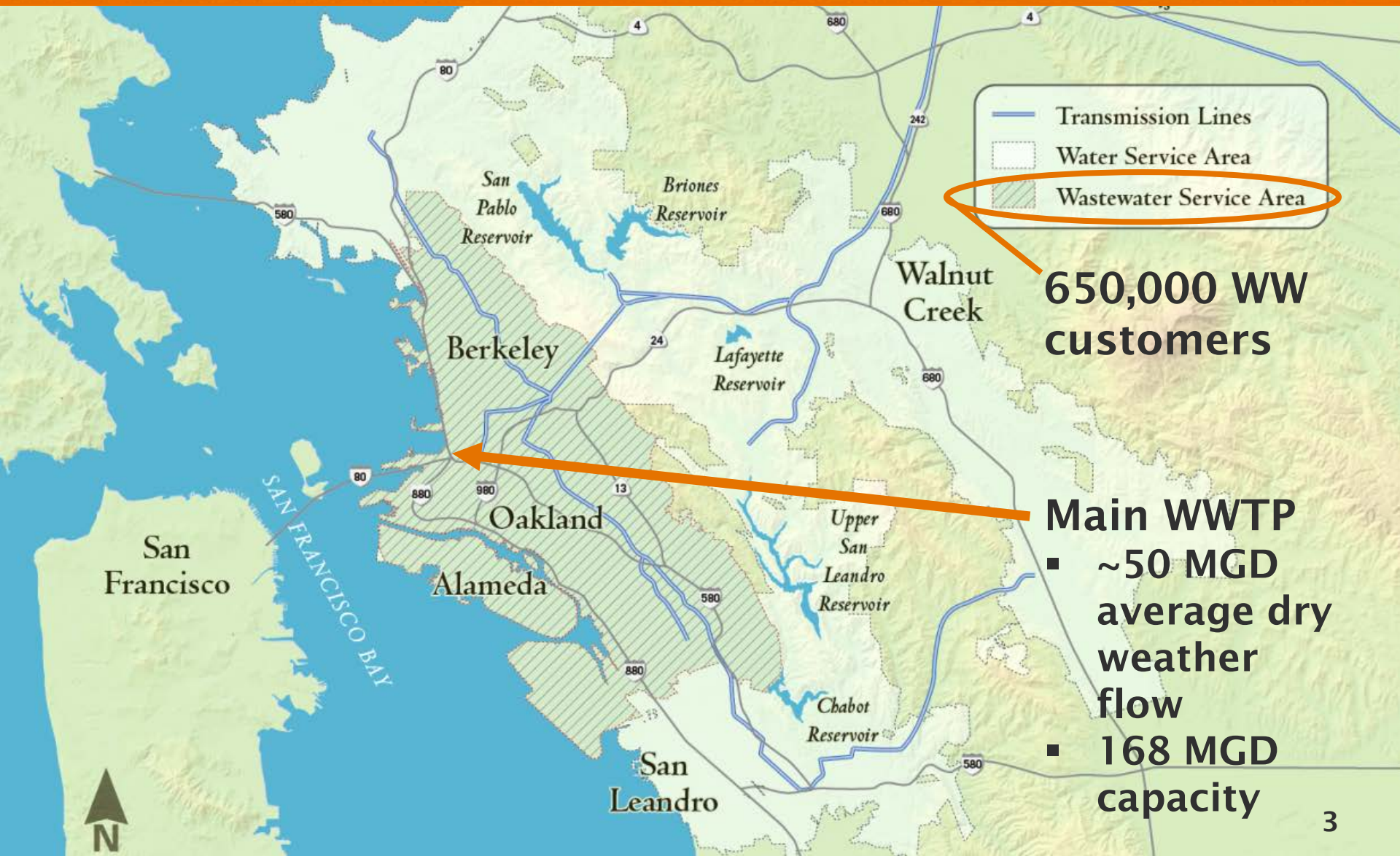
**Presenter: John Hake, P.E.  
East Bay Municipal Utility District  
DOE Biofuels and BioProducts Workshop – June 6, 2017**

# Presentation Overview



- EBMUD Background
- Resource Recovery (R2) Program Overview
- Biogas Production and Utilization
- R2 Program Evolution
- Existing Food Waste Program
- FW Program Expansion and Keys to Success
- Next Steps and Lessons Learned

# EBMUD Background Service Area



**650,000 WW customers**

**Main WWTP**

- ~50 MGD average dry weather flow
- 168 MGD capacity



# EBMUD Background

## Excess Digestion Capacity



- 11 in-service anaerobic digesters (1.8 MG each)
- Canneries facility was designed to serve: **20**
- Remaining canneries: **0**





# R2 Program Overview

## Trucked Waste



- Began accepting trucked waste in 2002
- 4,000 trucks/month
- 20 million gallons/month non-hazardous liquids
- Trucked wastes received 24-7, 365 days/year

2002 ● **Septage Receiving**  
**\$1M**



2004 ● **Solid-Liquid Receiving**  
**\$7M**



2014 ● **Blend Tank Receiving**  
**\$13M**



# R2 Program Overview

## Renewable Energy Generation



- Savings of ~\$2M on plant power costs
- Electricity export revenue of ~\$1M/year
- First wastewater treatment plant in N. America to produce more electricity than plant demand

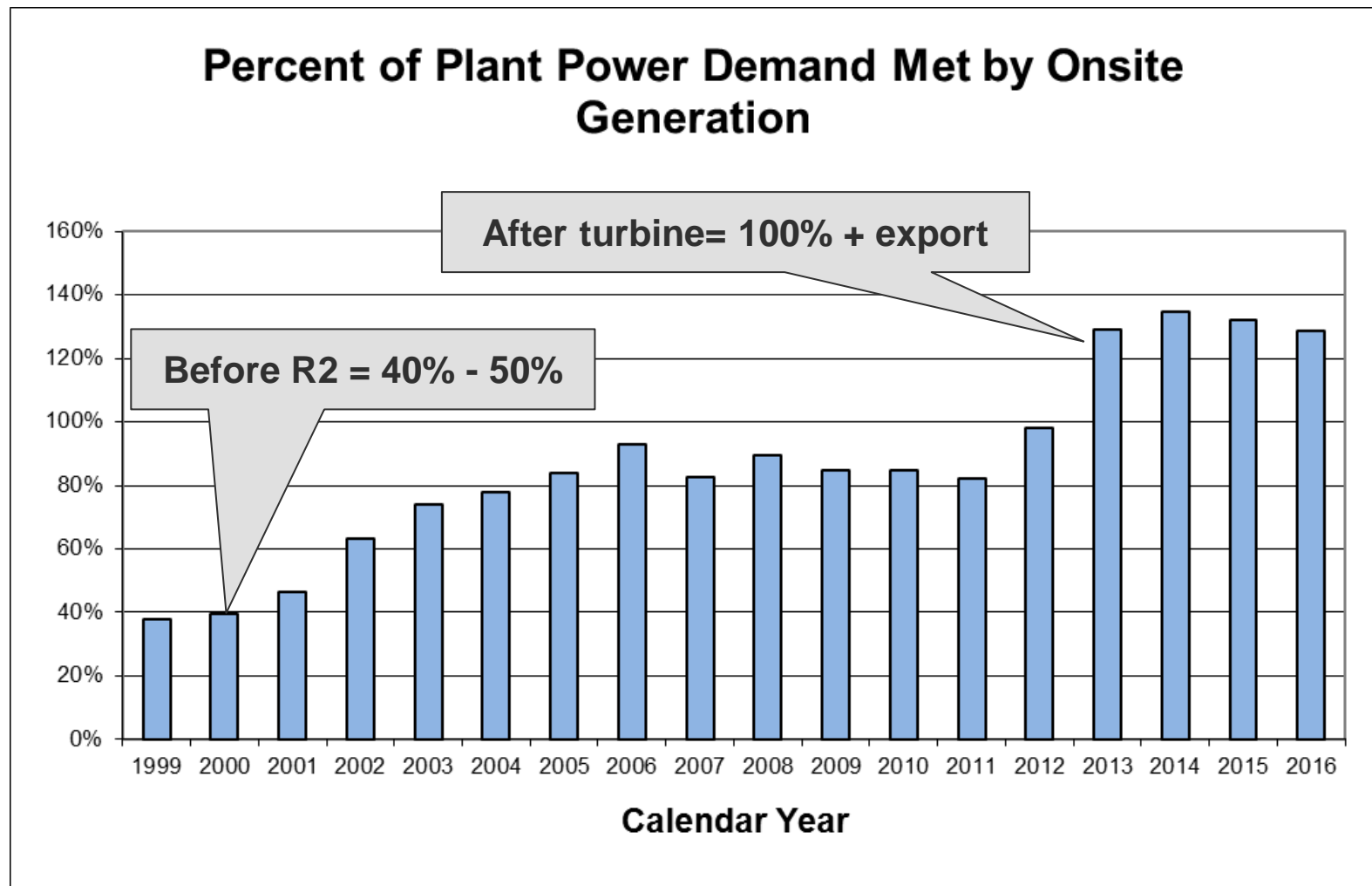


# R2 Program Overview

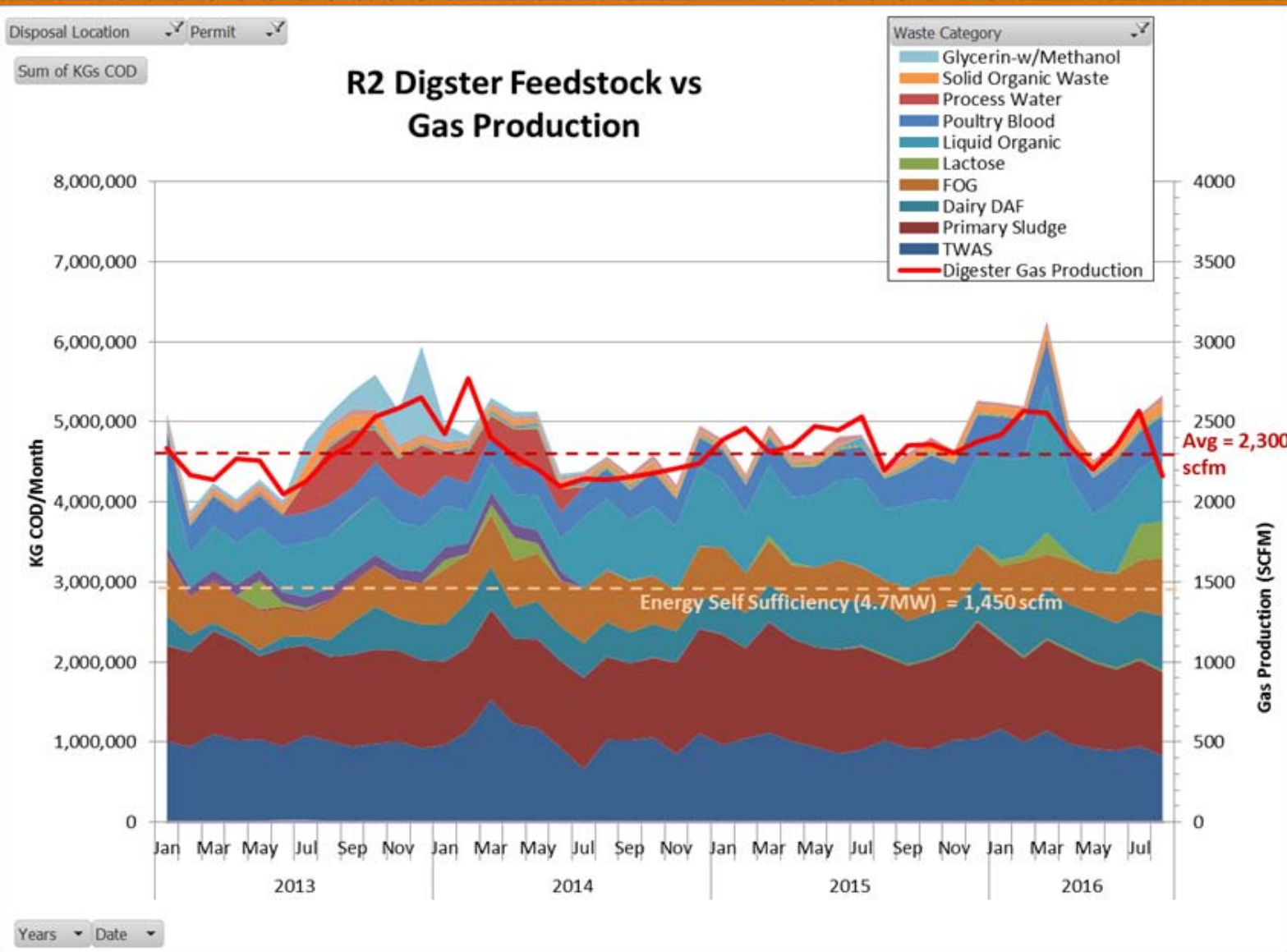
## Renewable Energy Generation



**% of WWTP demand met by onsite generation**



# Biogas Production High Strength Waste Contribution



~2/3 of  
biogas from  
R2 wastes



# Biogas Utilization

## Current Flaring Patterns



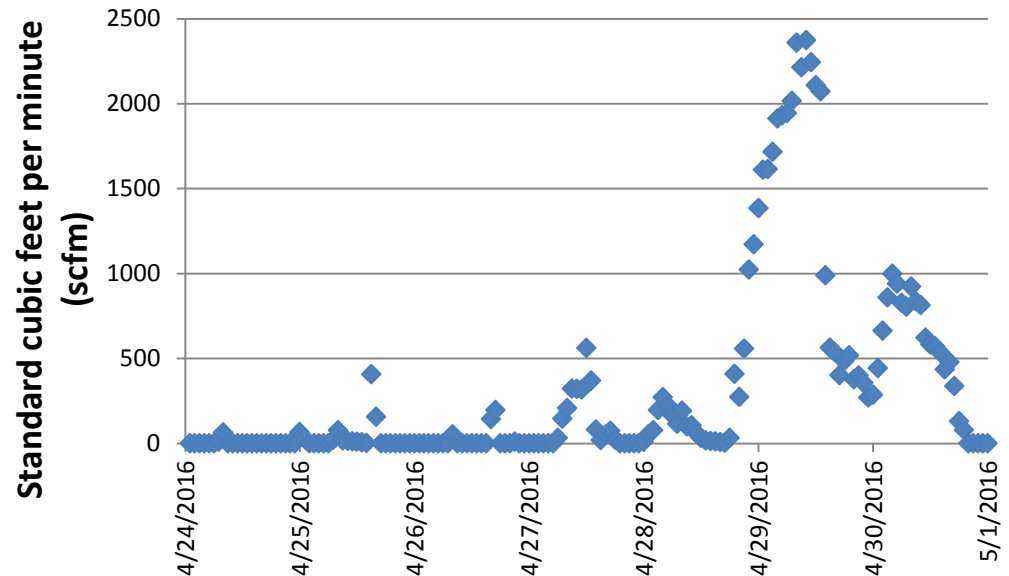
Biogas Utilization	2015 Volume (cubic ft)	% of Total
Turbine	533,000,000	47%
Engines	471,000,000	41%
Boiler	5,000,000	0.4%
Flare	137,000,000	12%

**Total 1,145,000,000**

High strength wastes are delivered on no particular schedule. EBMUD often flares at the end of the week as deliveries increase and biogas production exceeds generation capacity.



**Flaring - Week of April 24, 2016**



# Biogas Utilization

## Biogas Alternative Analysis



Biogas Alternative	Comments
Biogas Storage	Biogas storage would reduce flaring by 7 to 13% but best to implement with future digester rehabilitation.
Additional Turbine	Greater benefits with >500 scfm additional biogas beyond current production.
CNG Production	CNG potentially a viable option, especially if an additional ~500 scfm biogas is produced such that existing electricity sales continue. Public filling station/tube trailers or pipeline injection considered.
Renewable Liquid Fuel Production	Bleeding edge technology and uncertain regulatory environment. No known successful analogous projects.
Hydrogen Production	Potential option as a biogas off-take agreement with a private partner.

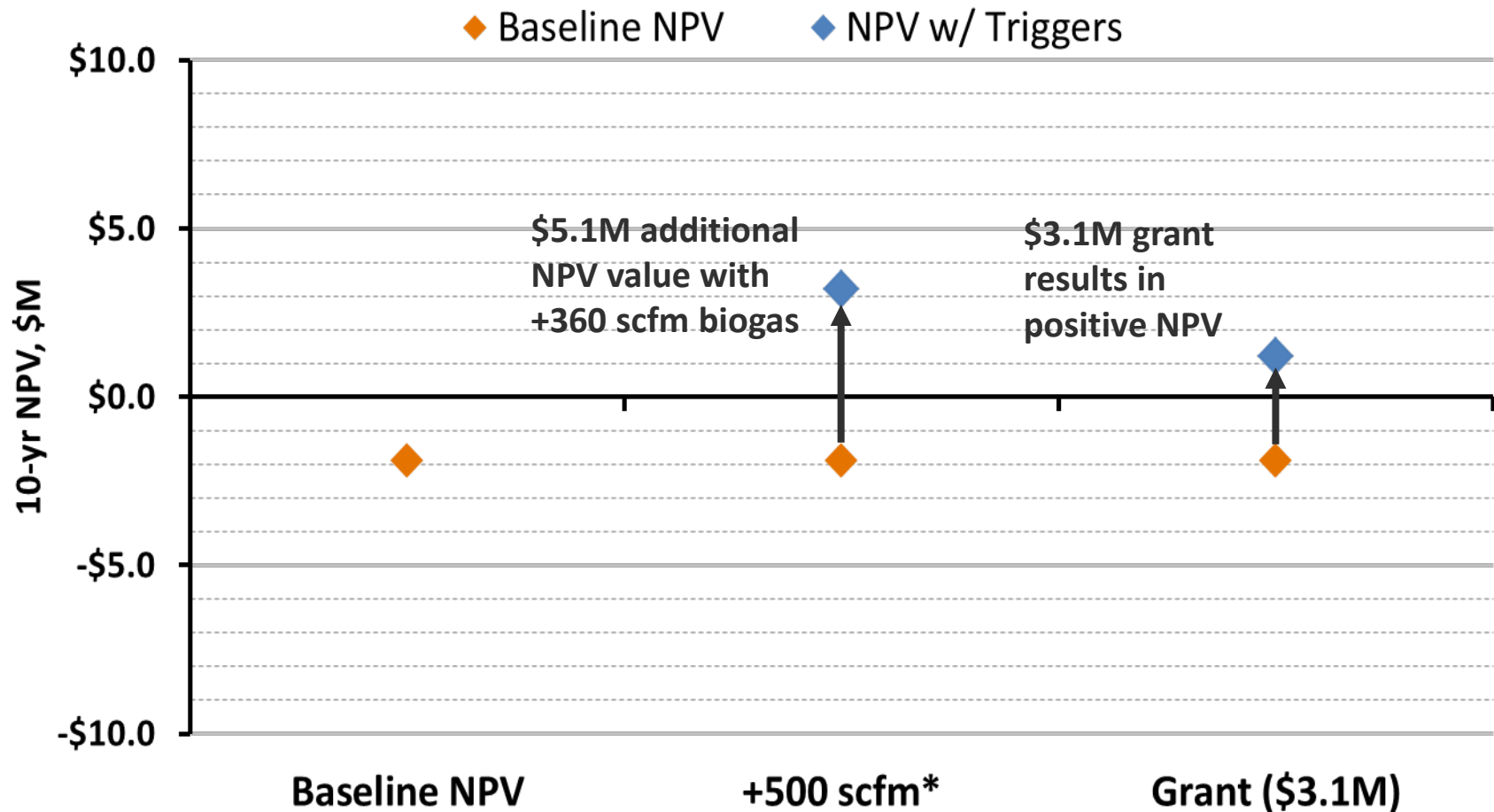


# Biogas Utilization

## NPV of 500 scfm biogas project

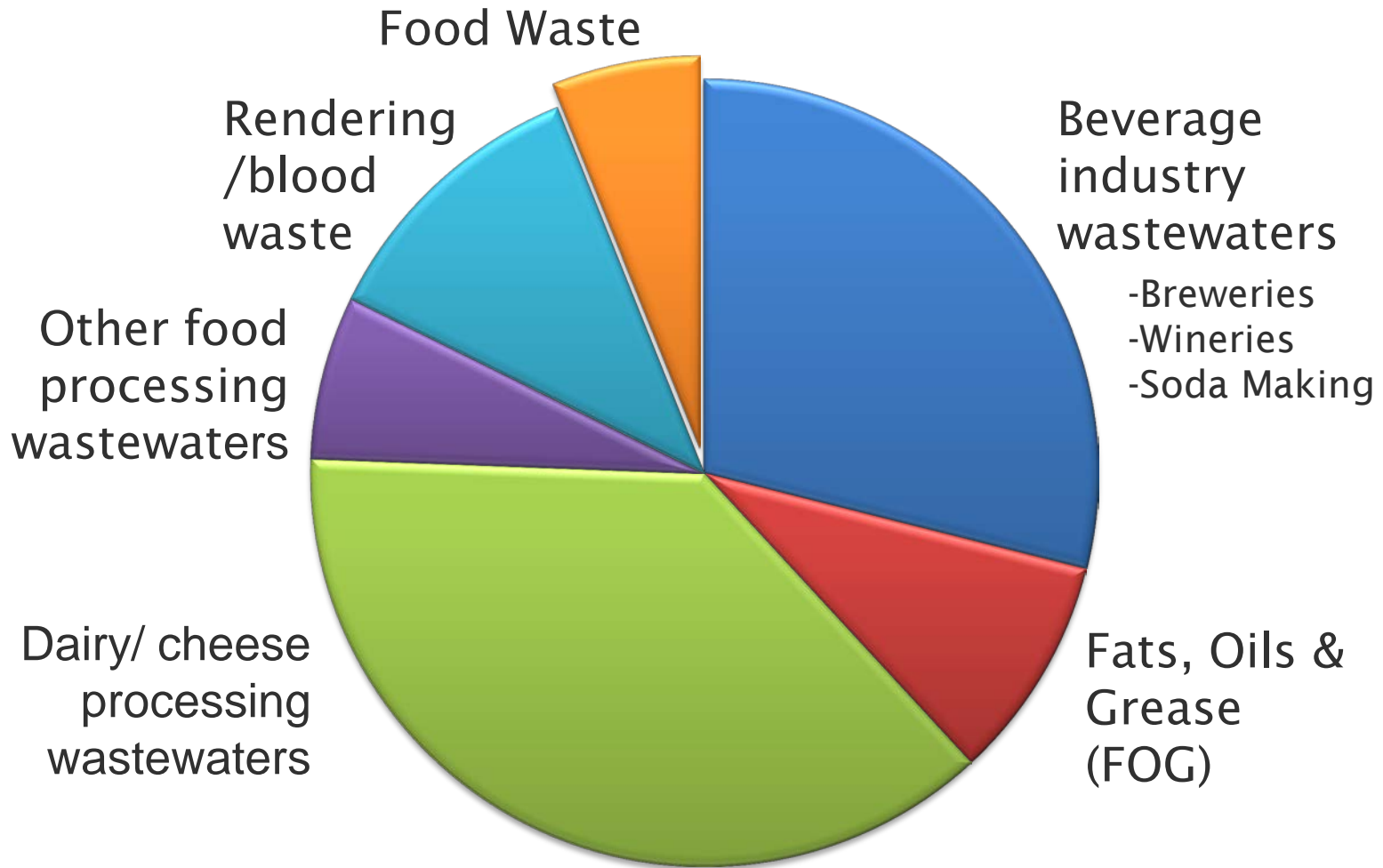


### Pipeline Interconnection – Effect of “triggers” on 10-year NPV



# R2 Program Evolution

## An Evolving Feedstock Portfolio



**FY 2016 High-Strength Wastes**



# R2 Program Evolution

## Food Waste Program Expansion





# R2 Program Evolution

## Benefits of FW Digestion at WWTPs



- Landfill diversion plus generation of renewable energy prior to compost or land application
- Volume reduction, less trucks on the road
- Most communities generate food waste and have wastewater treatment facilities – shorter haul distances
- Leverage existing infrastructure





# R2 Program Evolution

## Key Challenges in Scaling Up FW



- Competing for feedstock
  - Lowest cost is landfill disposal
  - Next lowest is poor quality compost
  - Followed by high quality compost
  - Highest net cost is anaerobic digestion (including the offset of the energy revenues)
- Costs for anaerobic digestion likely to become more competitive as technology matures and the value of the renewable energy is fully captured
- Capital investments
  - Managing risks
  - Not core business for wastewater agencies
  - Partnering is key

# Existing Food Waste Program Preprocessing SSO Offsite



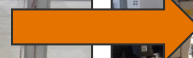
1. Source separated organics (SSO) on transfer station tip floor



2. Food waste after grinding



3. Off-loading at EBMUD



4. Contaminant removal at EBMUD





# Existing Food Waste Program

## Ongoing Pilot Study: OFMSW



1.  
Press at  
offsite  
facility

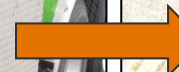


2.  
Reject from  
offsite  
press

3. Off-  
loading at  
EBMUD



4.  
Contaminant  
removal at  
EBMUD





# Food Waste Program Expansion Pre-processing Offsite or Onsite?



- Onsite advantages:
  - Potential for direct haul to WWTP
  - Greater control of quality of material sent to digesters
  - “Build it and they will come”
- Offsite advantages:
  - Potential cost savings due to existing physical and administrative infrastructure at offsite locations
  - Synergy with other transfer station operations

# Food Waste Program Expansion Significant Capital Cost



## Pre-processing Equipment



# Food Waste Program Expansion

## High Costs, Uncertain Revenues



Tip Fees (\$/ton)		Biogas Revenue (\$/ton)		Operating Costs (\$/ton)		Net Operating Revenue (\$/ton)	
worst	best	worst	best	worst	best	worst	best
\$50	\$100	\$5	\$40	-\$100	-\$25	-\$45	\$115

<b>100 TPD project 20 year present value (\$M)</b>	<b>-\$20</b>	<b>\$50</b>
<b>100 TPD project capital cost (\$M)</b>	<b>\$40</b>	<b>\$20</b>
<b>20 year project NPV (\$M)</b>	<b>-\$60</b>	<b>\$30</b>

Notes:

- \$/ton is \$/ton as-collected source-separated organics
- 4% discount factor used, escalation not included



# Keys to FW Program Success

## External Factors



✓	Proximity to local sources of food waste	<ul style="list-style-type: none"><li>➤ Densely populated San Francisco Bay Area</li><li>➤ EBMUD proximity to Port may afford opportunities for additional food waste</li></ul>
✓	Favorable regulatory environment	<ul style="list-style-type: none"><li>➤ California regulatory agencies willing to be flexible in order to achieve broad climate change/sustainability goals</li></ul>
✓	Limited food waste disposal alternatives	<ul style="list-style-type: none"><li>➤ Increasingly difficult for composters to operate in urban environments</li><li>➤ California regulations increasingly restrict landfilling of organics</li></ul>
✗	Markets for end products	<ul style="list-style-type: none"><li>➤ Prices for renewable energy and alternative fuels at historic lows</li><li>➤ Under-developed market for digestate fertilizer products</li></ul>

# Keys to FW Program Success

## Internal Factors



✓	Institutional framework and internal support	<ul style="list-style-type: none"><li>➤ R2 program performance supports continuation/expansion</li><li>➤ Existing administrative framework for trucked waste program</li></ul>
✓	Existing infrastructure/ excess capacity	<ul style="list-style-type: none"><li>➤ &gt;200 tons per day (TPD) capacity at digesters</li><li>➤ ~60 TPD capacity at dewatering</li><li>➤ Limited excess capacity for power generation</li></ul>
✗	Ability to offset existing O&M costs	<ul style="list-style-type: none"><li>➤ WWTP electrical demand already met</li><li>➤ Limited opportunities to fuel EBMUD fleet with compressed natural gas (CNG)</li></ul>
✗	Control of feedstock quantity and quality	<ul style="list-style-type: none"><li>➤ EBMUD is not a municipality and has no control of waste hauling contracts</li><li>➤ Contamination level of food waste greatly influences operating costs</li></ul>

# EBMUD Next Steps and Lessons Learned



- Continue on current course with:
  - Pilot studies
  - Development of partnerships
  - Investigation of FW program expansion
- Keeping in mind:
  - Resource Recovery requires innovative thinking and problem-solving approach
  - Adaptive management is key to addressing multiple, unanticipated challenges
  - Resource Recovery is not without risk and competition is real





# Questions?

## Contact info:

John Hake

East Bay Municipal Utility District

[John.hake@ebmud.com](mailto:John.hake@ebmud.com)

[www.ebmud.com](http://www.ebmud.com)