

U.S. Department of Energy (DOE) Bioenergy Technologies Office (BETO) 2017 Project Peer Review

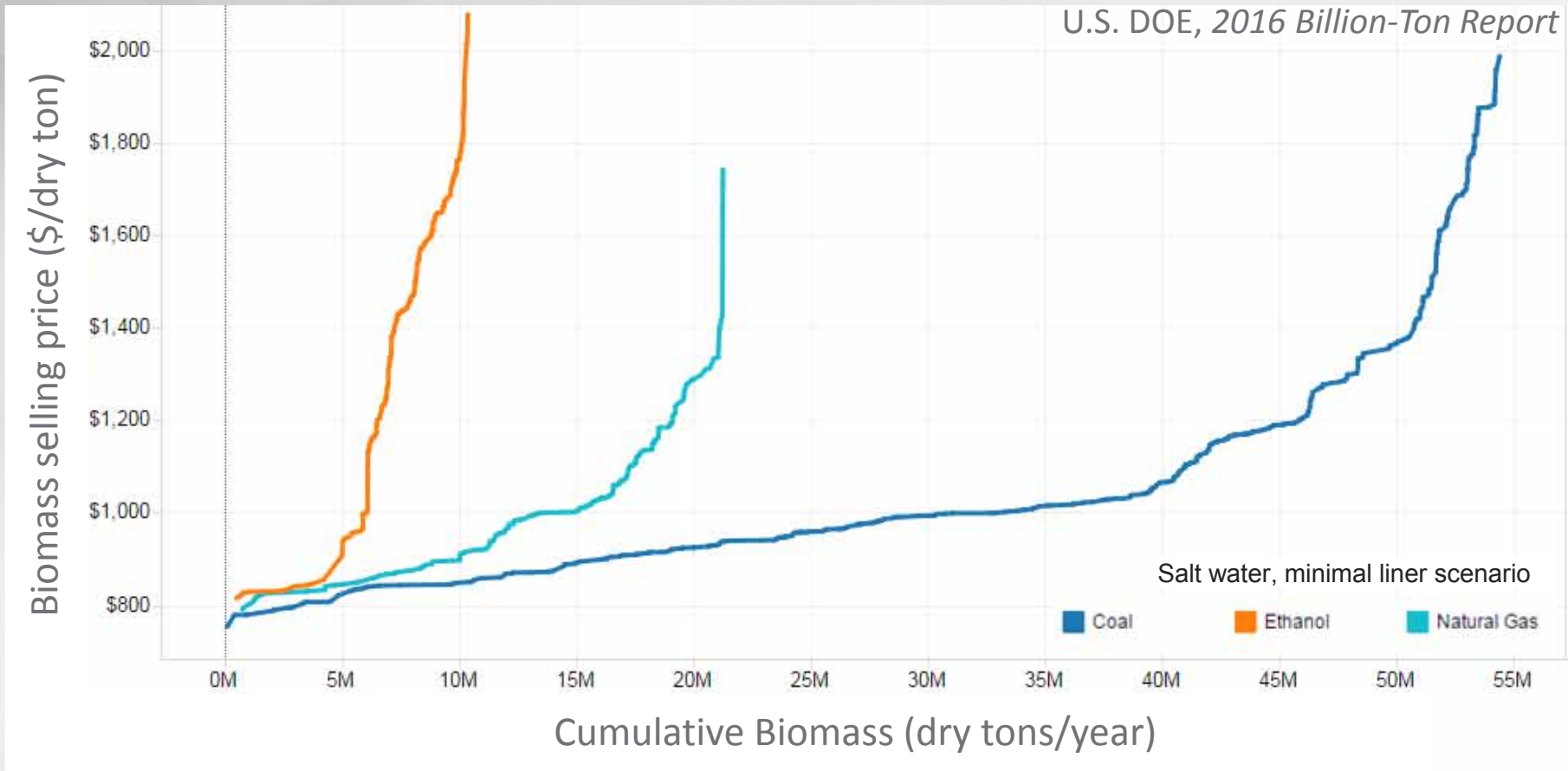
Microalgae Biofuels Production on CO₂ from Air

March 8, 2017
Advanced Algal Systems

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The Microalgae Biofuels Challenge

- ▶ Algae production with CO₂ co-location only displaces 5% of US petroleum imports (50 million dry tons/yr estimated)



- ▶ Production is limited by cost-prohibitive CO₂ pipeline distances, which force cultivation to unfavorable climates

The Microalgae Biofuels Solution



Proudly Operated by **Battelle** Since 1965

- ▶ **Uncoupling ponds from power plants expands algal biofuels production potential by 10x**

Table 2. Summary of Results for Each of the Screening Scenarios

Venteris 2014

| strain | scenario | number of sites | average annual productivity for the top 200 sites (g m ⁻² day ⁻¹) |
|------------------------|---|-----------------|--|
| <i>Arthrospira</i> sp. | no screen | 64412 | 15.38 |
| Sphaeropleales | no screen | 64412 | 17.5 |
| <i>Arthrospira</i> sp. | base scenario | 28638 | 14.56 |
| Sphaeropleales | base scenario | 3418 | 16.46 |
| <i>Arthrospira</i> sp. | base, 10 mile infrastructure, 5 mile rail | 4356 | 13.65 |
| Sphaeropleales | base, 10 mile infrastructure, 5 mile rail | 492 | 14.58 |

- ▶ 28,638 potential, 485 ha unit farms identified
- ▶ Assume 10 g VSS/m²-day productivity
 - 36 dry ton/ha-yr with 330 operating days/yr)
- ▶ 28,638 sites X 485 ha/site X (36 dry tons/ha-yr) = **500 MDT/yr**
 - 1.4x10⁷ Ha required (~Florida)
 - Requires optimistic assumptions regarding infrastructure

Goals and Outcomes



Goals

- ▶ Develop a process, **AlgaeAirFix™**, that would allow micro-algae **biofuels production with air-CO₂** with minimal change in productivity.
- ▶ Demonstrate that **CO₂ transfer from air to algal ponds** can be **enhanced by physical, chemical and biological** processes.
- ▶ **Decouple** algae production from **enriched sources of CO₂**

Outcomes

- ▶ **Significant increase in CO₂ resource potential, expanding microalgae biofuels production by over 10-fold the CO₂ co-location scenario.**
- ▶ Potential **reduction** in microalgae **biofuels cost.**

Quad Chart



Timeline

- ▶ Start date: 10-1-2015
- ▶ End date: 9-30-2017
- ▶ Percent Complete: 75%

Budget

| | FY 16 Costs | FY 17 Costs | Total Funding |
|-------------------------|----------------|----------------|------------------|
| DOE Funded | \$450K | \$450K | \$900K |
| Cost Share MBE, Inc. | \$112K | \$113K | \$225K |

Barriers

- ▶ Aft-A Biomass Avail + Costs
 - Addresses potential locations and quantity of feedstocks
- ▶ Aft-B Sustainable Production
 - Addresses resource (industrial CO₂) limitations

Partners

- ▶ John Benemann, Co-PI (MicroBio Engineering)
- ▶ 22% of project budget for MBE, Inc.

Project Management



Meetings

- ▶ **Biweekly teleconferences** with the entire project team (5-6 members)
- ▶ **Annual face to face meetings**
- ▶ Other meetings on *ad hoc* basis

Quarterly Reports and Tracking of Milestones

- ▶ Data flows through the PI
- ▶ **PI tracks milestones and generates all reports**
- ▶ Synthesis of results into publications & solutions tracked & mediated by PI
- ▶ **Coordination with BETO**

Decision Making Process

- ▶ Decision making is through **consensus of PI and project team members**
- ▶ Technical leads at PNNL & MBE are responsible for achieving milestones
- ▶ PI retains ultimate decision-making authority

Approach: Increasing CO₂ Flux (F) from Air Into Pond via Carbonic Anhydrase

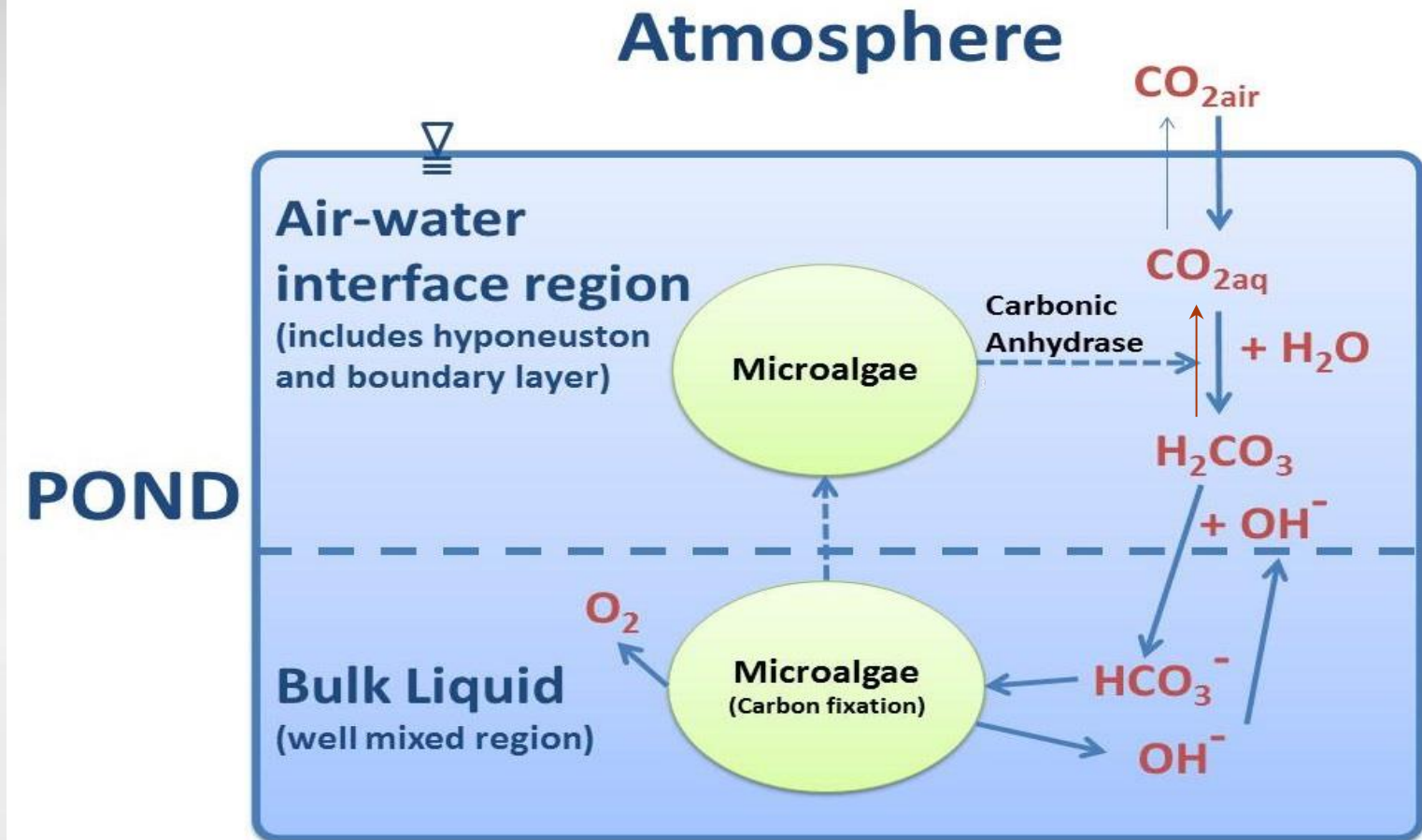
$$F = k_L A (C_{sat} - C_{bulk})$$

k_L = CO₂ mass transfer rate coefficient

A = air-water interface area

C_{sat} = CO₂ concentration at surface (equilibrium with air)

C_{bulk} = CO₂ concentration in bulk liquid

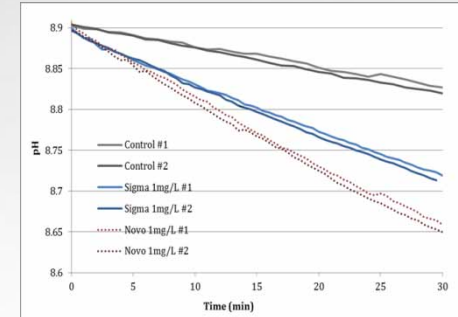


- ▶ Determine the **baseline biomass productivity** of outdoor microalgae pond cultures **grown on air CO₂**.
 - What increase in biomass productivity is needed to reach BETO targets?
 - What is the effect of culture depth, mixing speed, and alkalinity?
- ▶ Identify the **optimum concentration of carbonic anhydrase (CA)** and the range of suitable environmental conditions:
 - How much CA should be added to the cultures? How stable is CA?
 - What is the effect of salinity, alkalinity, temperature?
- ▶ Demonstrate that **addition of CA increases biomass productivity** in photobioreactor and pond cultures by **at least two-fold** relative to controls supplied with CO₂ from air.
- ▶ Conduct **techno-economic analysis** and **resource assessment** of **AlgaeAirFix™** process.

Approach: FY16 Tasks

▶ **PNNL: Demonstrate increase in CO₂ mass transfer rate coefficient (k_L) as a function of:**

- CA concentration and type
- Alkalinity
- Salinity
- Temperature



▶ **PNNL: Demonstrate increase in biomass productivity with exogenous CA enhanced air CO₂ mass-transfer in ePBRs**



▶ **MBE: Measure biomass productivity of algae pond cultures grown on air CO₂**



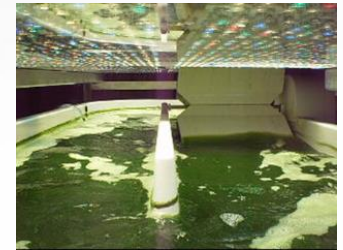
▶ **MBE: Conduct a techno-economic and resource analysis of the AlgaeAirFix™ process**

Approach: FY17 Tasks

- ▶ **GO/NO GO Criteria:** Demonstrate greater than two-fold increase in biomass productivity with exogenous CA enhanced air CO₂ mass-transfer in ePBRs

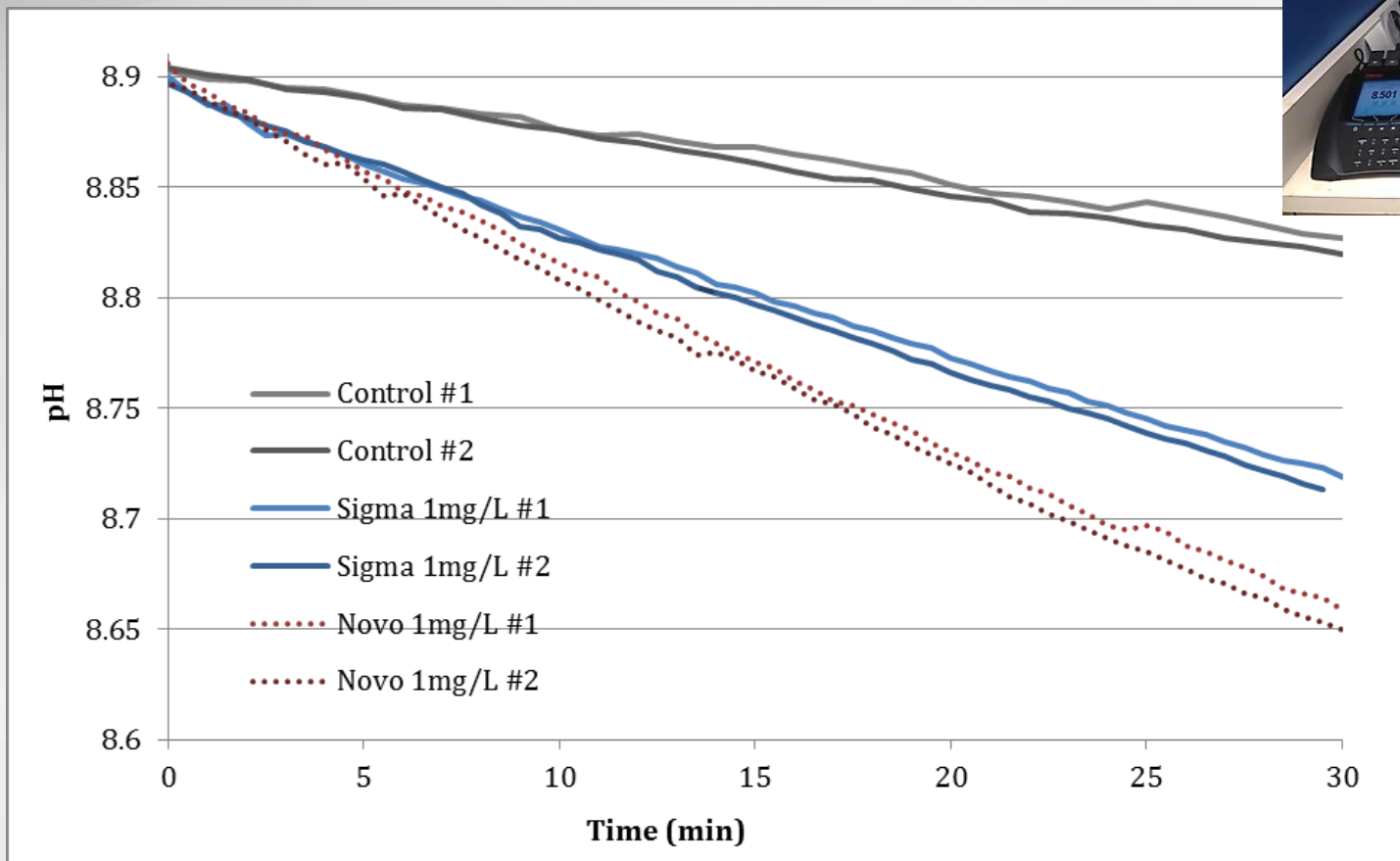
- ▶ **PNNL:** Demonstrate increase in biomass productivity with exogenous CA enhanced air CO₂ mass-transfer in raceway ponds

- ▶ **MBE:** Selection of algal cultures for increased productivity under air CO₂:
 - Productivity in shallow ponds with and without CO₂ supplementation
 - Measure CA activity and algal productivity in ponds operated with surface recycle



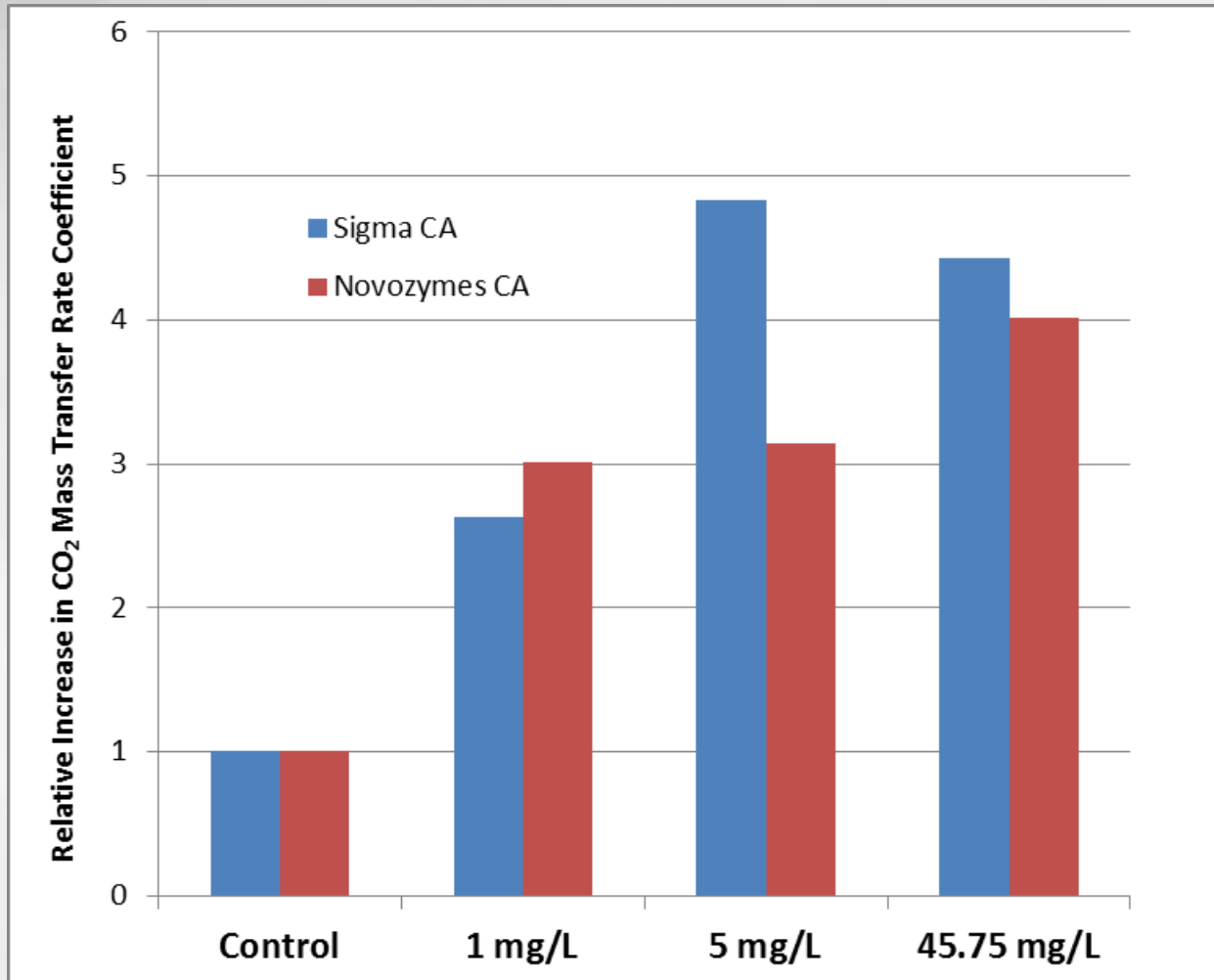
Progress: Measure CO₂ Mass Transfer Rate Coefficients (k_L)

pH versus Time Data Collected during typical CO₂ Mass Transfer Rate Experiment



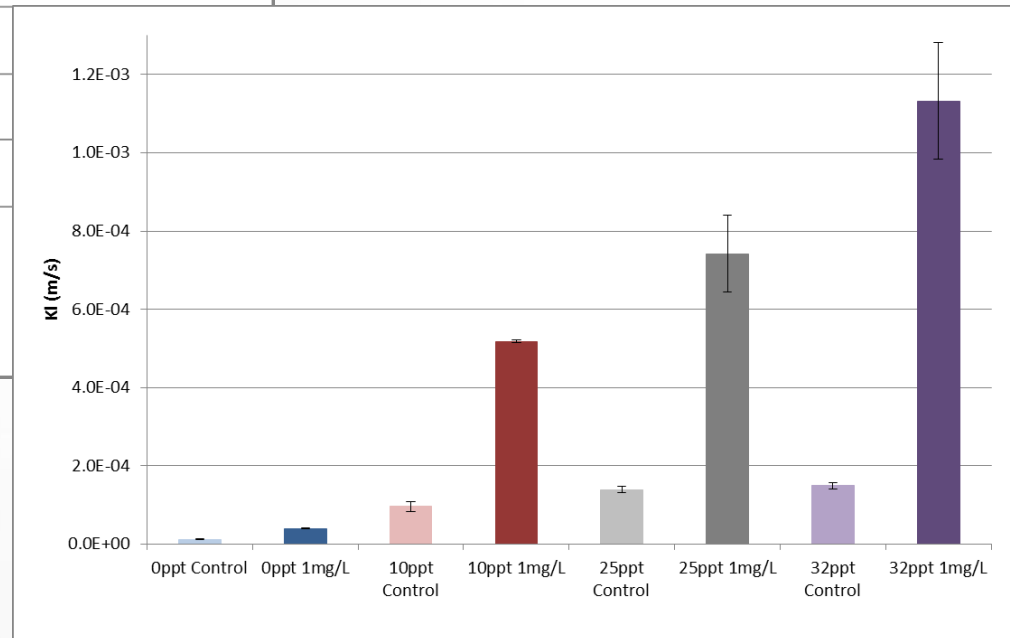
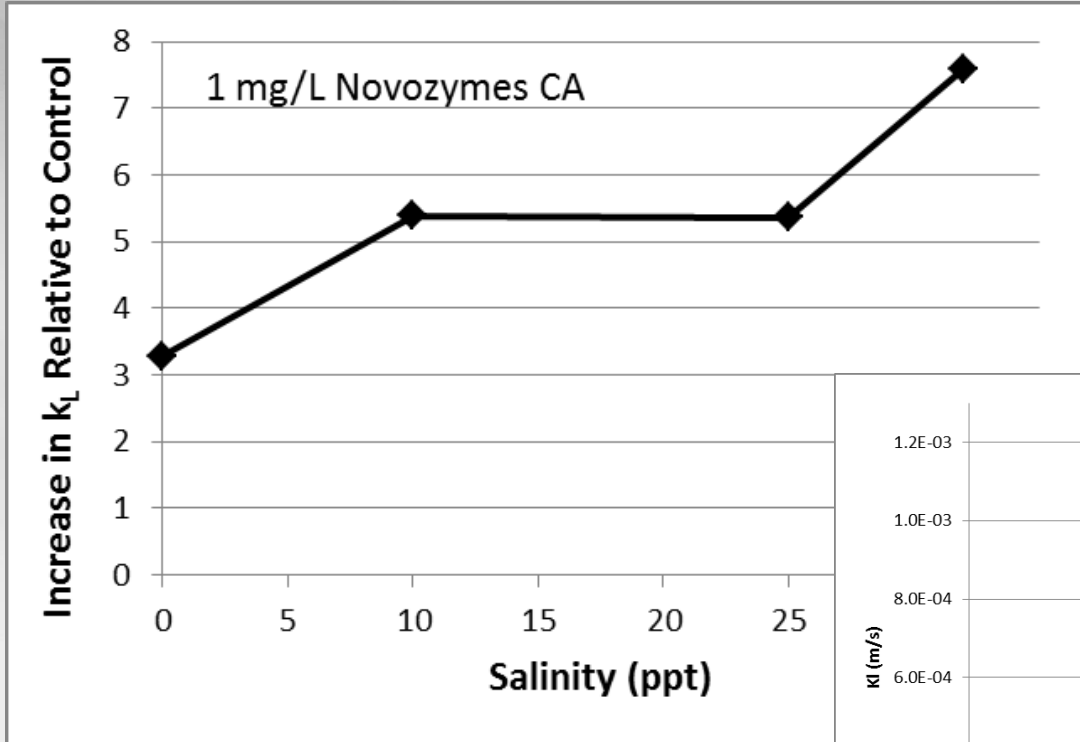
Progress: Identify Optimal CA Concentration

Addition of Carbonic Anhydrase (CA) Increases k_L Relative to Unamended Controls in Dose-Dependent Manner Exhibiting Saturation



Progress: Effect of Salinity on the CO₂ mass transfer rate coefficient (k_L)

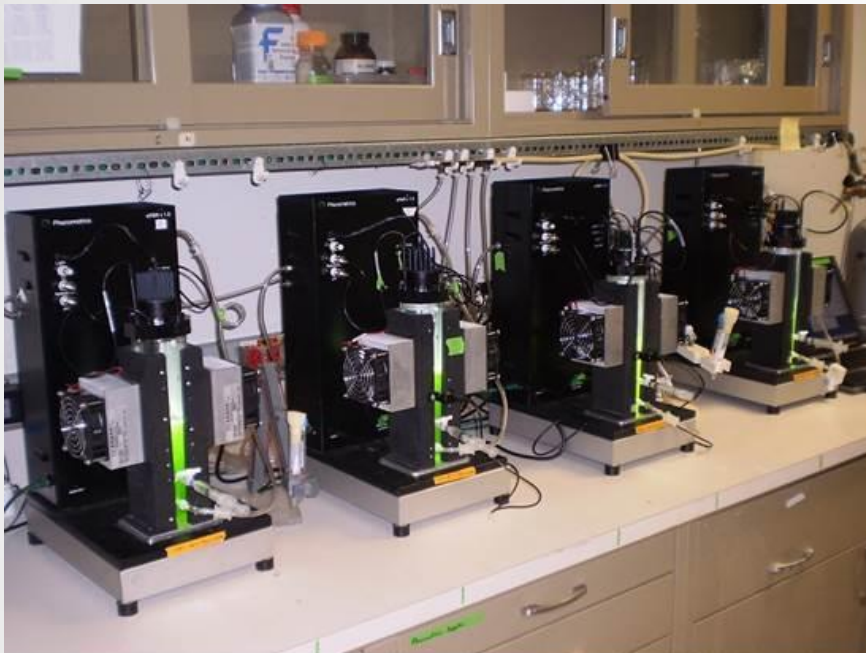
Addition of CA at 1 mg/L results in a relative increase in k_L , increasing with salinity up to a 7.5x enhancement at seawater salinity.



Progress: Effect of CA Addition in ePBRs

The Effect of Novozymes CA (18 mg/L or 60 Wilbur Anderson Units per mL) Addition on Biomass Productivity and pH in ePBR Cultures of *Chlorella sorokiniana* (DOE 1412)

- ▶ **Unsparged Control:** CO₂ from air in headspace (simulates pond with air flow)
- ▶ **Sparged Control:** Periodic CO₂ for pH control (Set-point = ca. pH 9)
- ▶ **CA Treatment (2x):** Add 18 mg/L Novozymes CA with initial pH of 8 (BG-11)

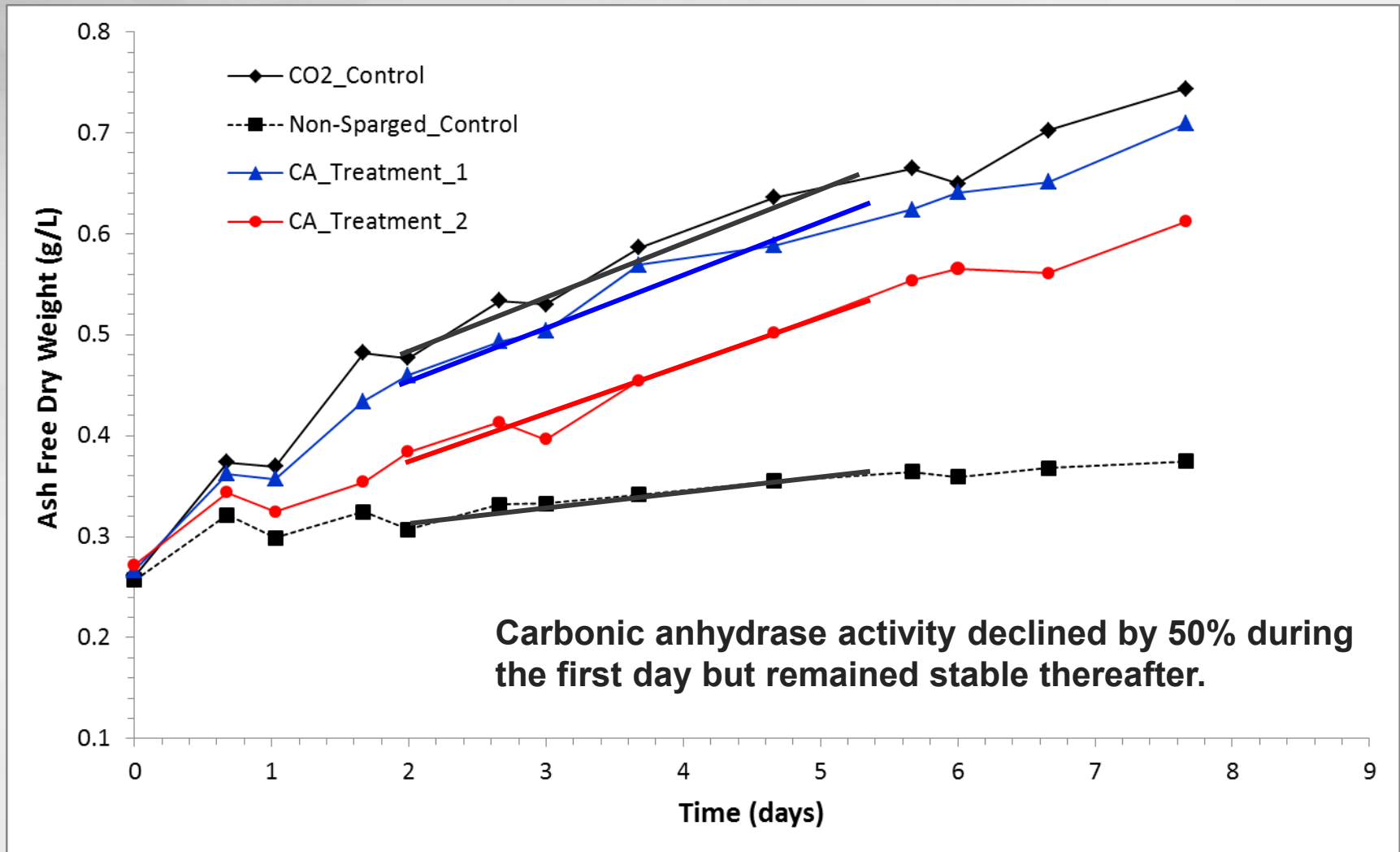


ePBR Culture Conditions:

- Sinosoidal (16:8 hr) temperatures (25-35 °C)
- Sinosoidal (16:8 hr) light intensities (0 – 2000 $\mu\text{mol}/\text{m}^2\text{-sec}$)
- Culture depth = 20 cm
- Mixing speed = 300 rpm
- Headspace purged with air at 844 mL/min
- Purged every 10 minutes for 10 sec with air to simulate paddlewheel mixing and remove foam on surface

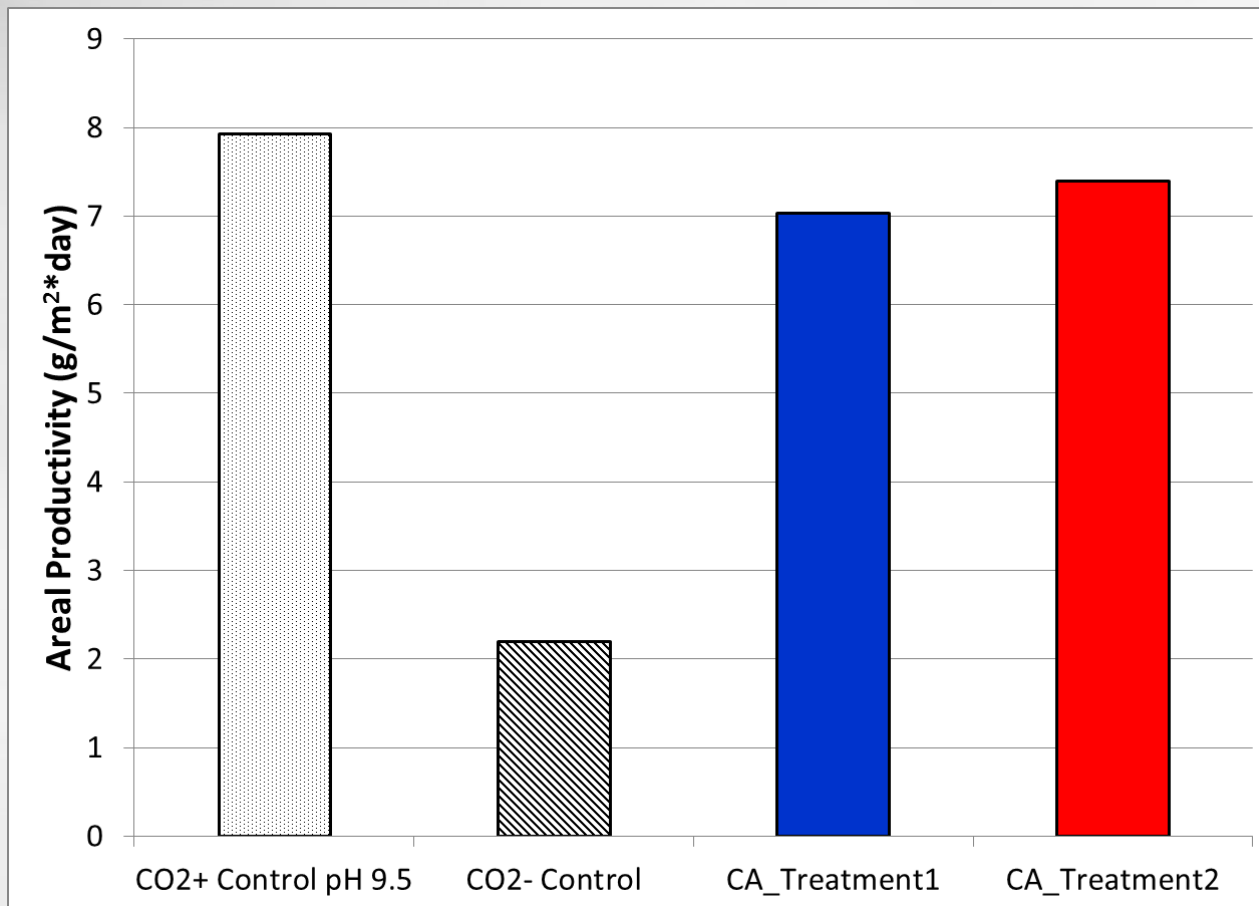
Progress: Effect of CA Addition in ePBRs

The Rate of Biomass Growth in CA Treated Cultures is Almost as Fast as in CO₂-sparged Control



Achieved Go/No Go Decision Criterion (>2-Fold Increase in Productivity due to CA Addition)

The Linear Phase Biomass Productivity in CA Treatments was More Than Three Times Higher than in the Non-sparged Control and Approached that of the Sparged Control.

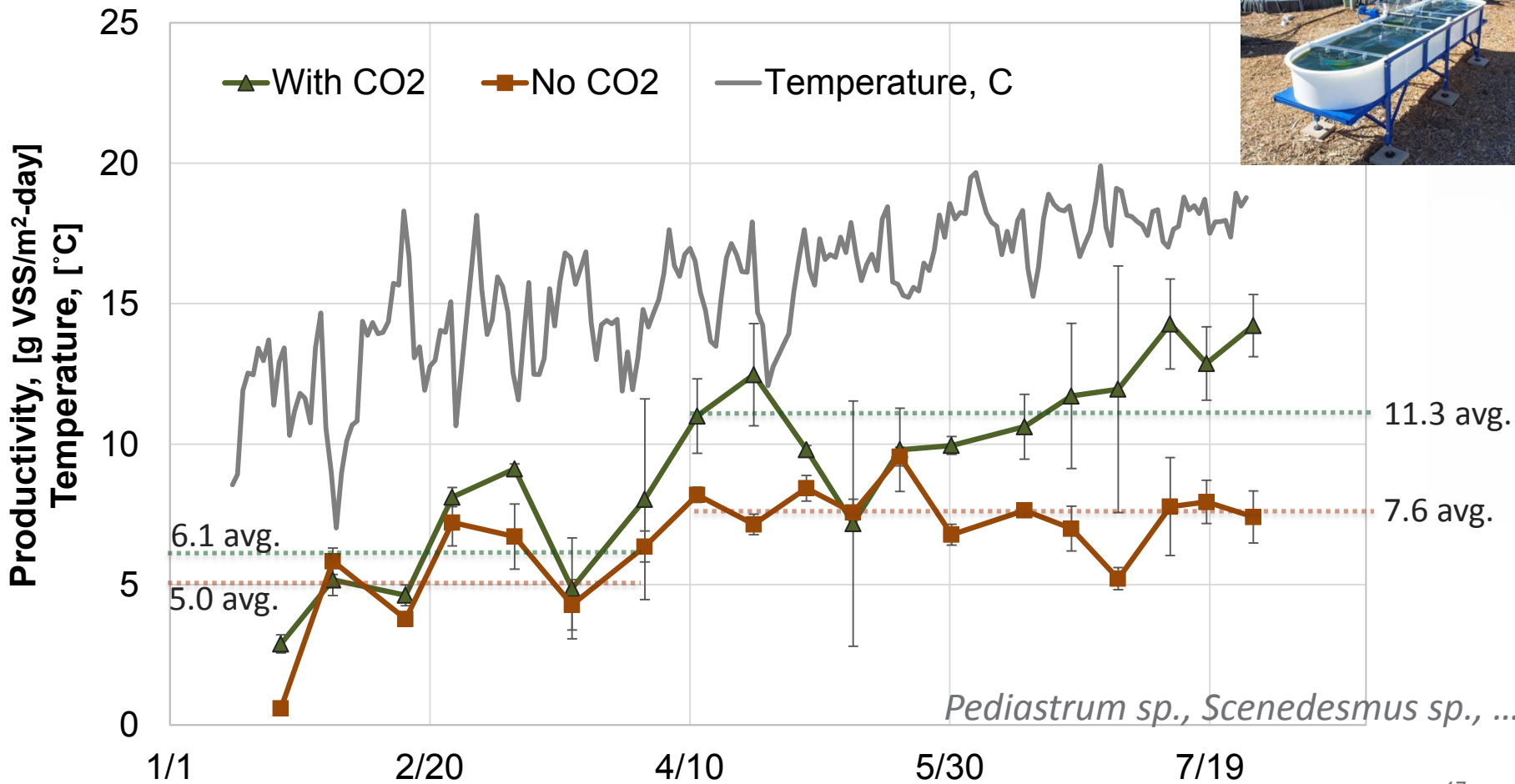


*Biomass productivities were calculated from linear regression AFDW vs. time slopes from day 2 to day 5.7.

Progress: Outdoor Pond air-CO₂ Productivity

Productivity saturates at ~8 g/m²-day when grown on only air-CO₂ (native strain consortium)

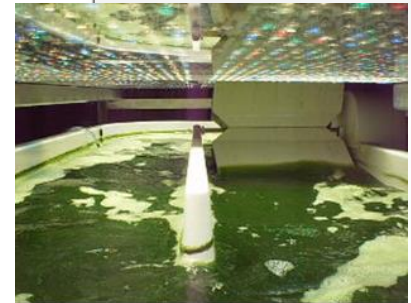
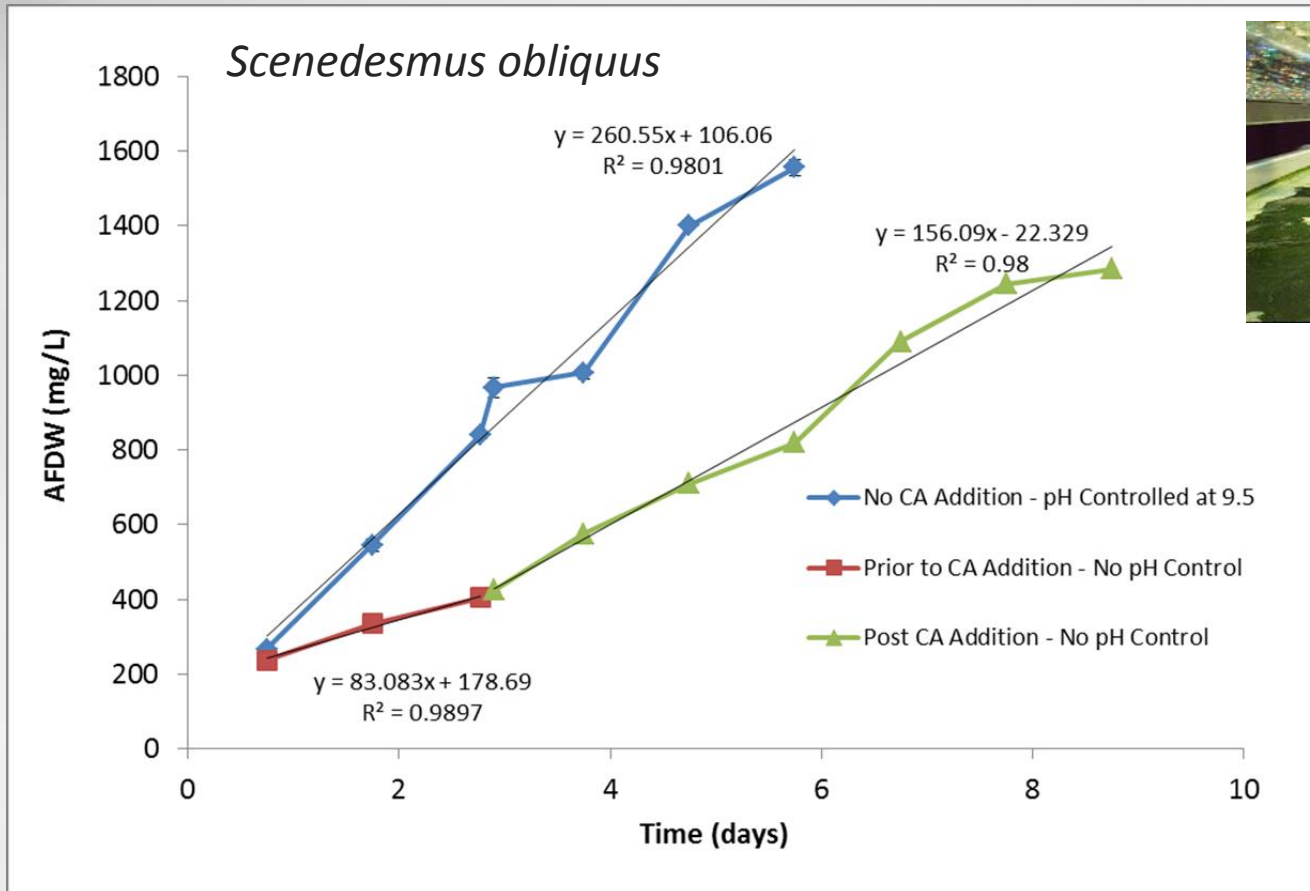
Similar productivity in winter, 33% decrease in summer



*Error bars represent the standard deviation between duplicate ponds

Progress: Effect of CA Addition in Ponds

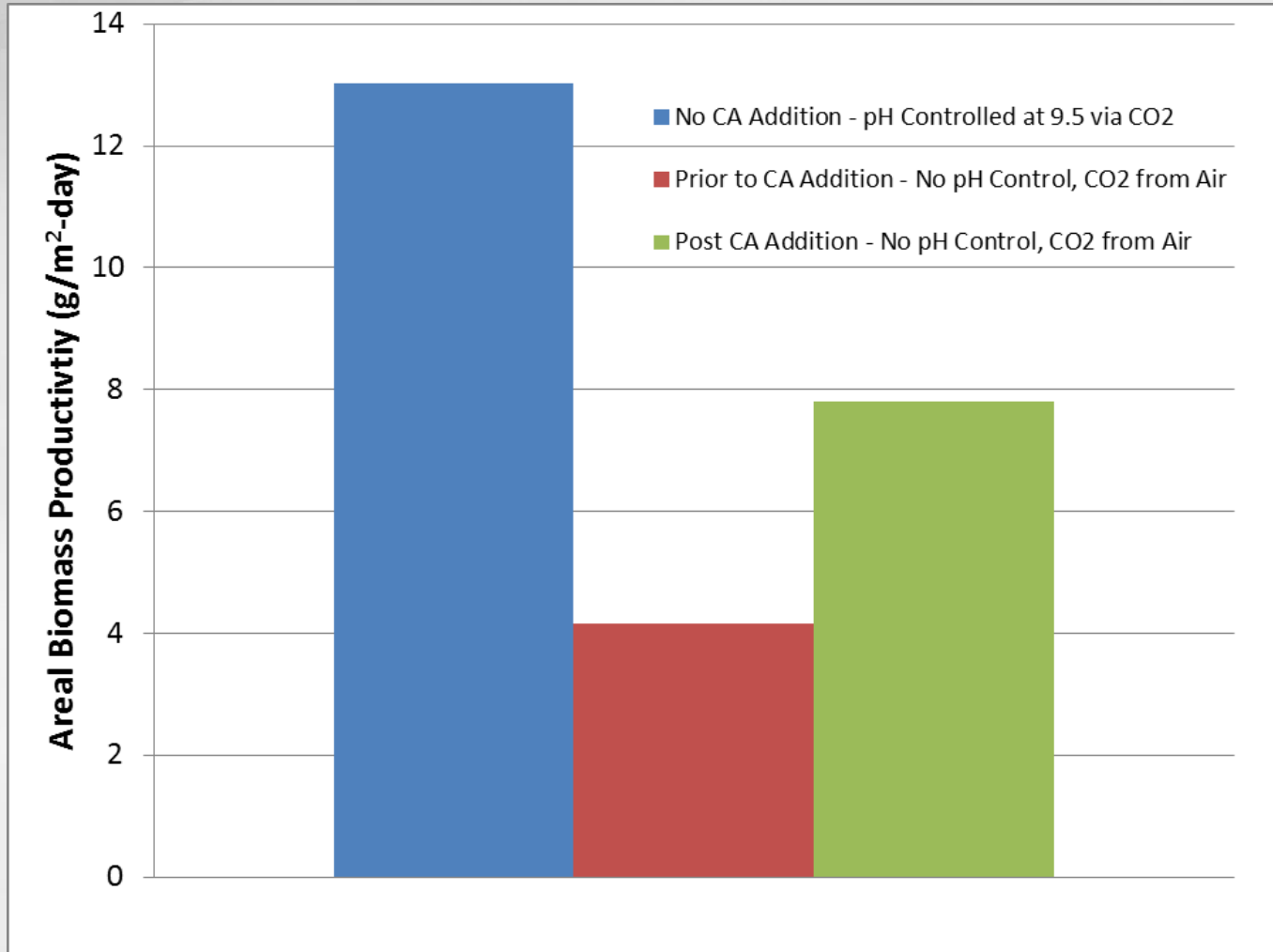
Addition of CA at Day 3 Increases Rate of Biomass Growth but Does Not Reach Rate Observed in CO₂-Sparged Control.



Key West, FL
July Script

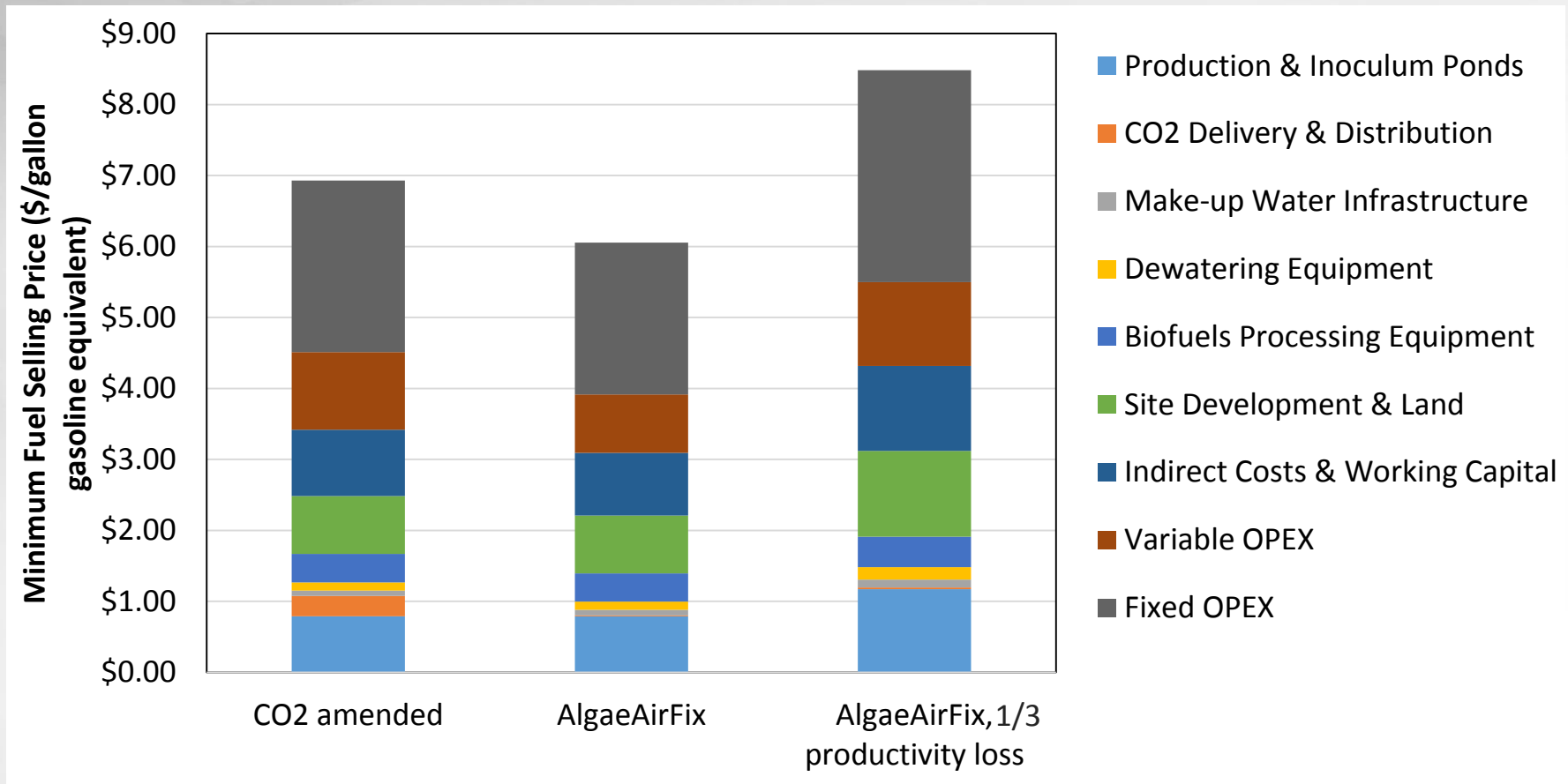
Progress: Effect of CA Addition in Ponds

Addition of CA Doubles Biomass Productivity (from 4 to 8 g/m²-day) due to Increased CO₂ Mass Transfer and Lower pH



AlgaeAirFix™ TEA Implications

- ▶ The AlgaeAirFix™ process decreases minimum fuel selling price by \$1/gallon, if no change in productivity



- ▶ The main advantage of AlgaeAirFix™ is the 10x expansion in resource potential

Relevance

- ▶ The goal of this project is to develop a process, **AlgaeAirFix™**, that would allow microalgae **biofuels production with air-CO₂**.
- ▶ We have **successfully demonstrated** that **CO₂ transfer from air to *Chlorella* and *Scenedesmus* cultures** can be **enhanced over two-fold** by addition of **carbonic anhydrase**.
- ▶ **Addition of carbonic anhydrase** can **increase the baseline (CO₂ from air only) productivity measured in outdoor ponds**.
- ▶ **AlgaeAirFix™** **reduces fuel selling price by \$1.00/gallon (\$7.00 to \$6.00/gallon)** if no reduction in productivity.
- ▶ **Endogenous CA production** avoids prohibitive enzyme cost
- ▶ By **eliminating the need for concentrated sources of CO₂** (e.g., flue gas CO₂), a fully improved AlgaeAirFix™ process will increase the **CO₂ microalgae biofuels potential over 10-fold**.

- ▶ We have **demonstrated** that **CO₂ transfer from air to algal ponds** can be **enhanced over two-fold** with **carbonic anhydrase**
- ▶ An **additional two to three-fold** improvement is needed to **enable year-round outdoor pond cultivation using only air CO₂**, at little to no reduction in productivity
- ▶ **Future work for continued development of AlgaeAirFix™:**
 - Optimize mass transfer via exogenous carbonic anhydrase
 - Use of floating immobilized CA
 - Evaluate chemically enhanced CO₂ mass-transfer at high pH, using alkaliphilic strains
 - Assess marine strains, given k_L increases with salinity
 - Investigate endogenous carbonic anhydrase production by microalgae



Pacific Northwest
NATIONAL LABORATORY

*Proudly Operated by **Battelle** Since 1965*

Supplemental Viewgraphs

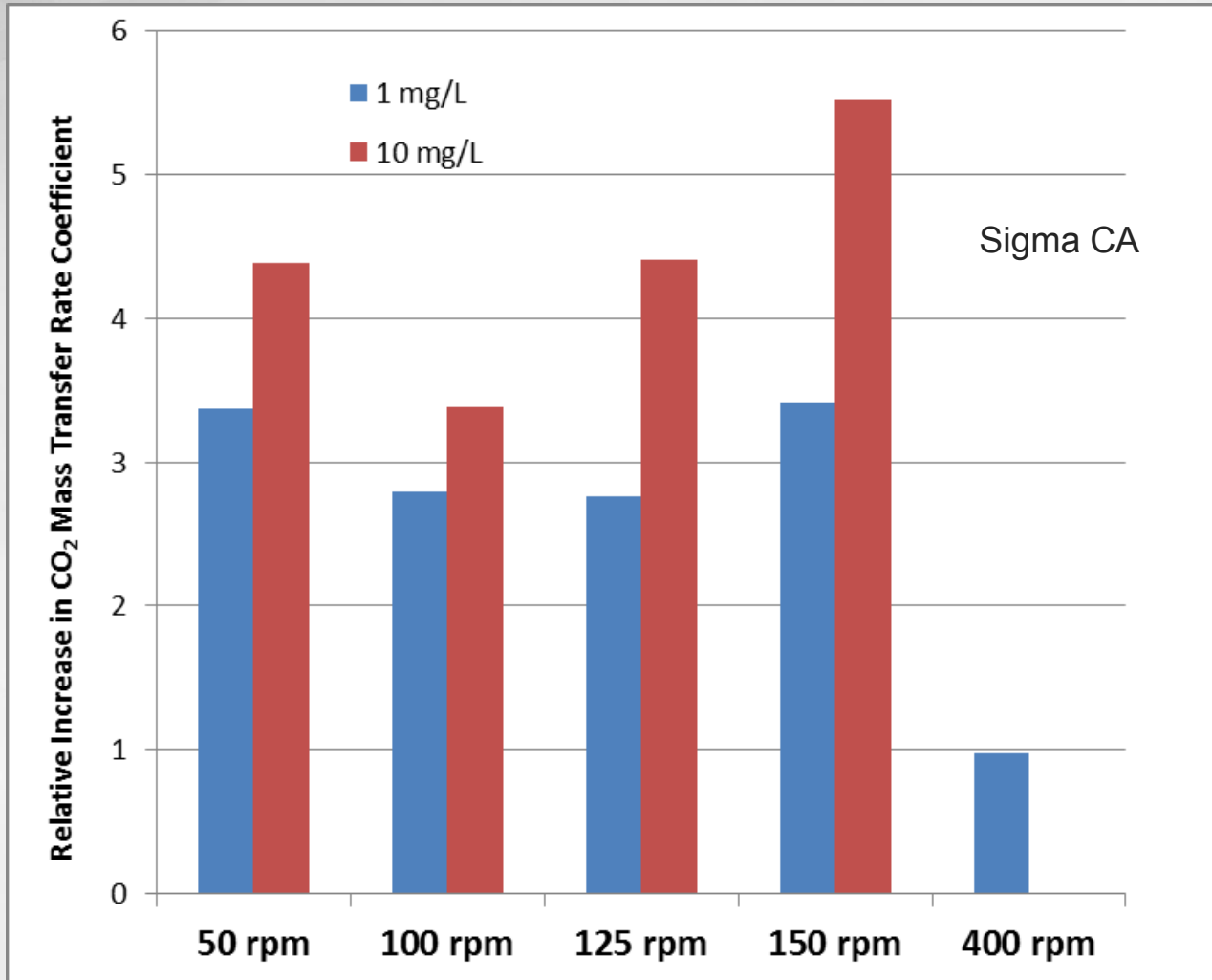
- ▶ **PNNL: Demonstrate increase in biomass productivity with exogenous CA enhanced air CO₂ mass-transfer in raceway ponds:**
 - **Confirm** earlier ePBR results in raceway ponds.
 - **Evaluate whether winter biomass productivities** (10 g/m²-day) can be achieved with **CA addition** and CO₂ from air only.
 - Evaluate **marine** and **alkaliphilic** strains (high alkalinity, high pH)

- ▶ **MBE: Selection of algal cultures for increased productivity under air CO₂:**
 - Productivity in shallow ponds with and without CO₂ supplementation
 - Measure CA activity and algal productivity in ponds operated with surface recycle
 - Select for strains with **endogenous CA production capability**

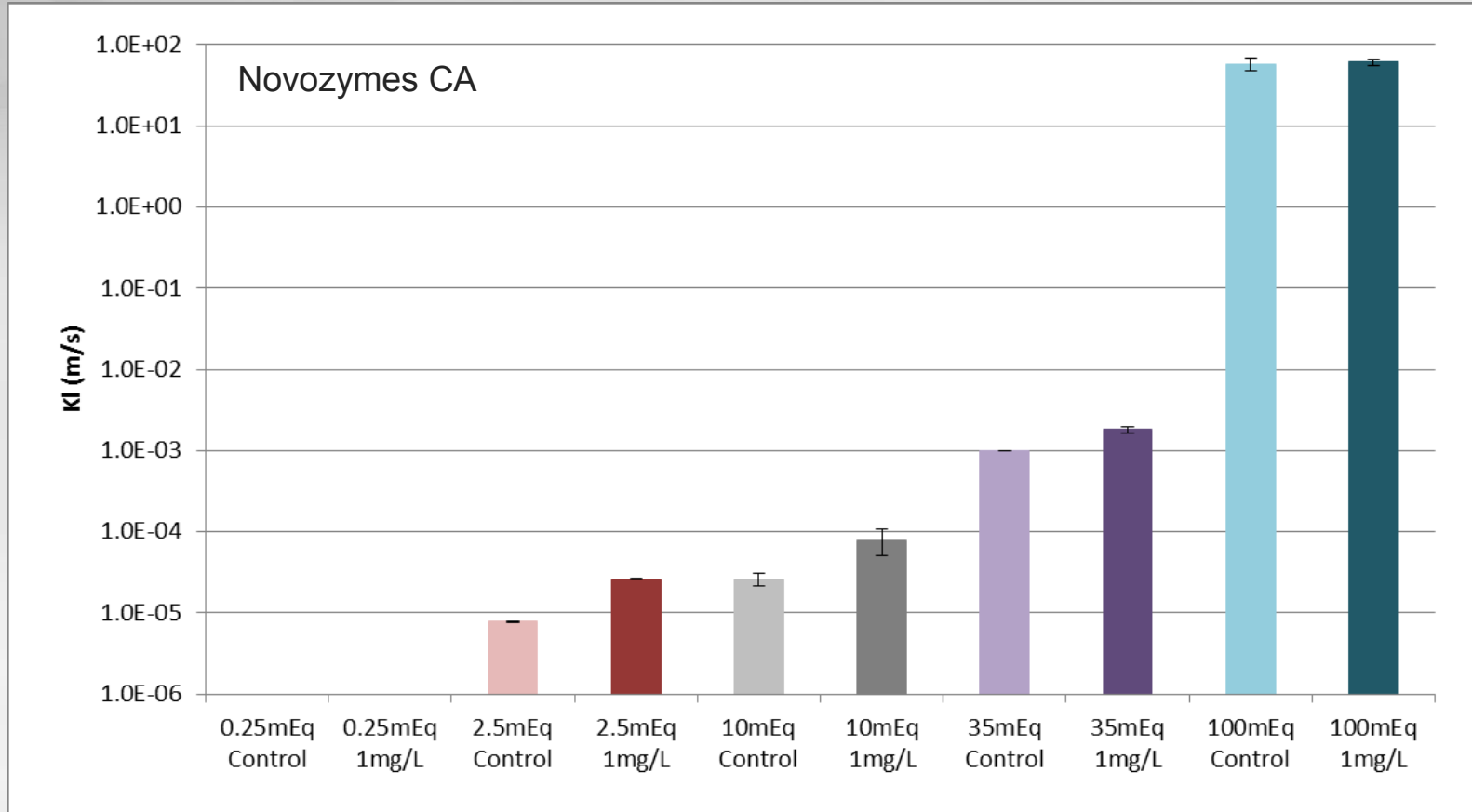
- ▶ **MBE: Update TEA/LCA/RA based on Year 2 results**

Effect of CA Concentration and Mixing Speed

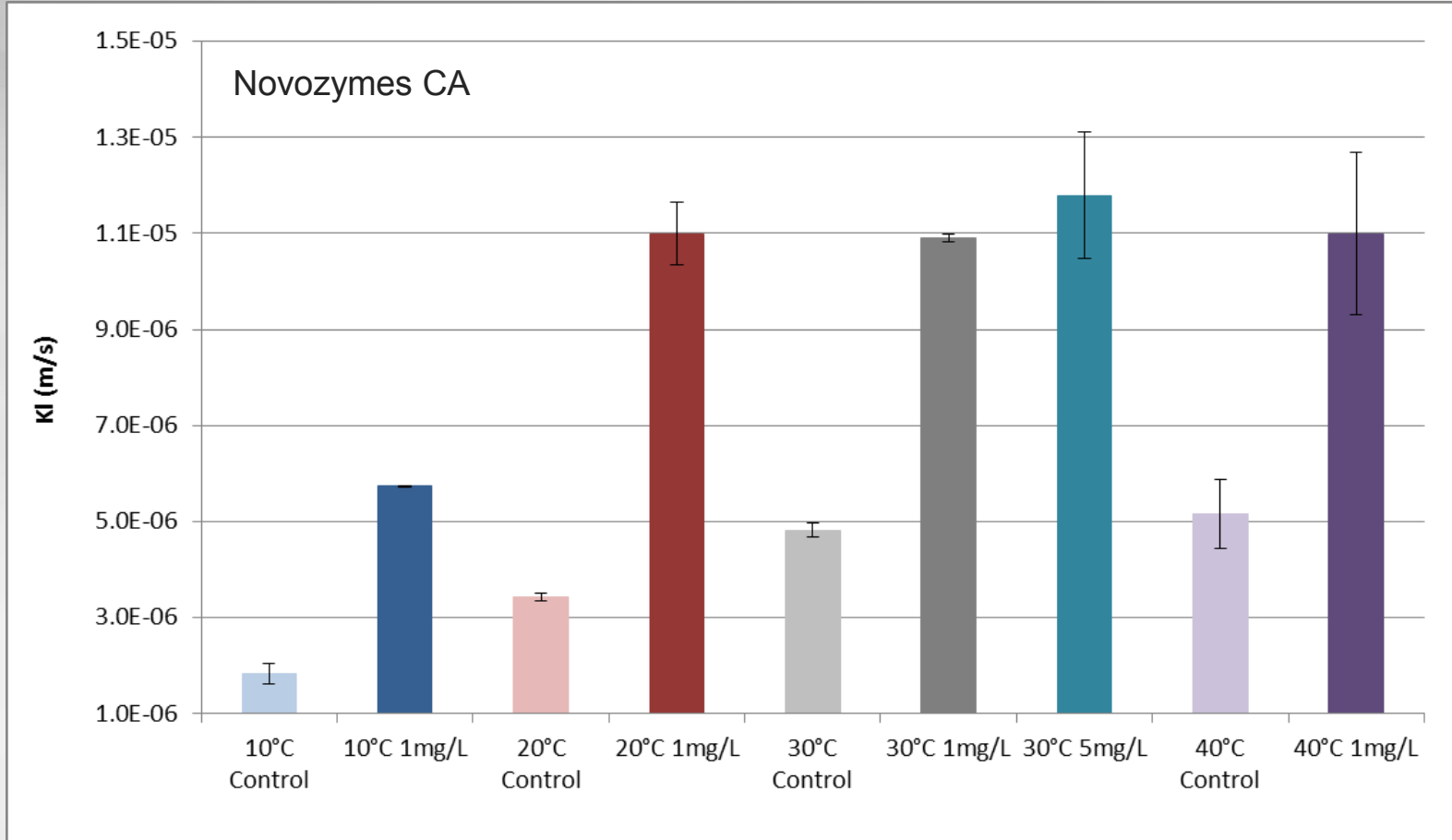
Addition of Carbonic Anhydrase (1 and 10 mg/L) at Mixing Speeds (50 to 150 rpm) Increases k_L Relative to Unamended Controls 3 to 5-fold .



Effect of Alkalinity with 1 mg/L CA on the CO₂ Mass Transfer Coefficient

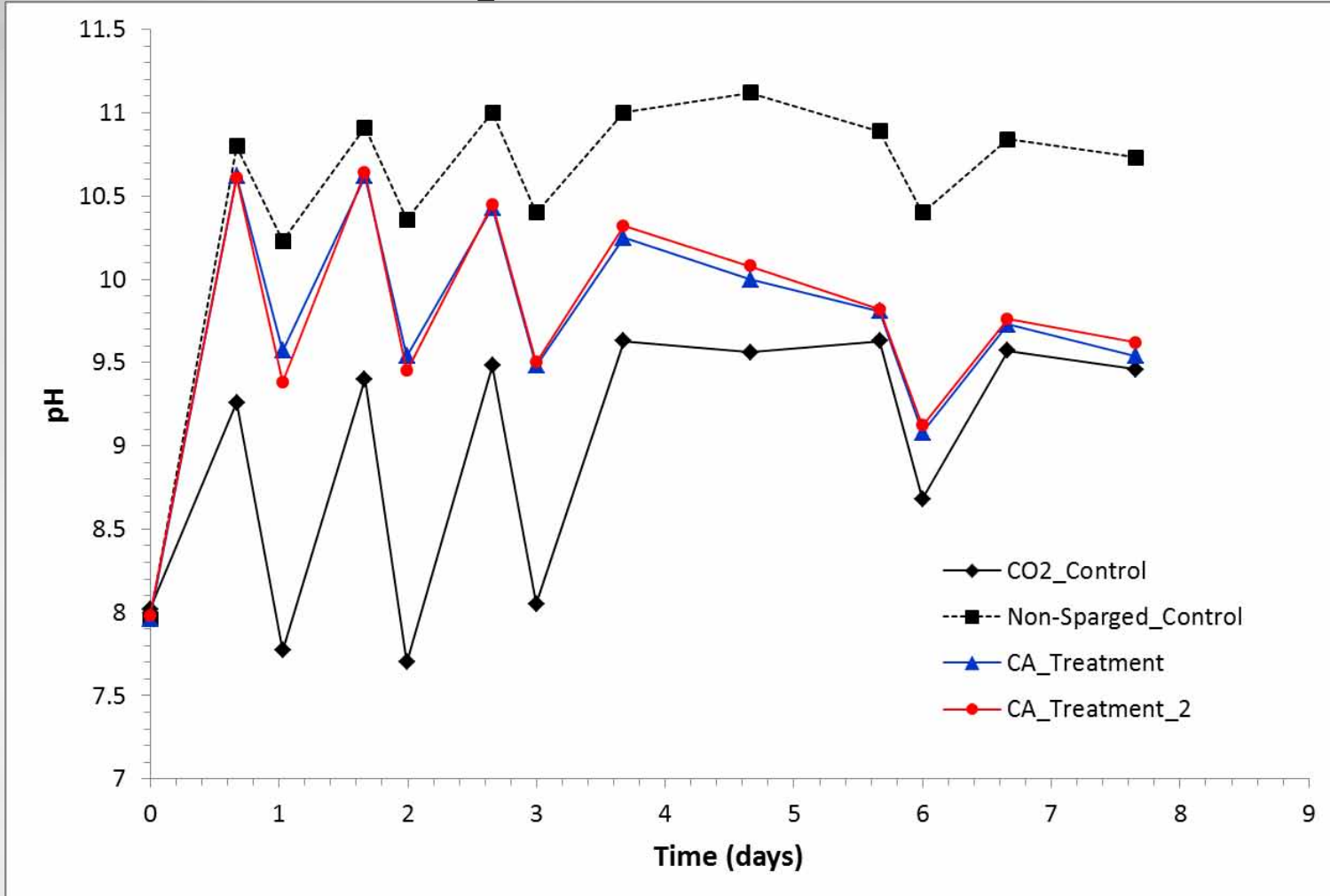


Effect of Temperature with 1 mg/L CA on the CO₂ Mass Transfer Coefficient



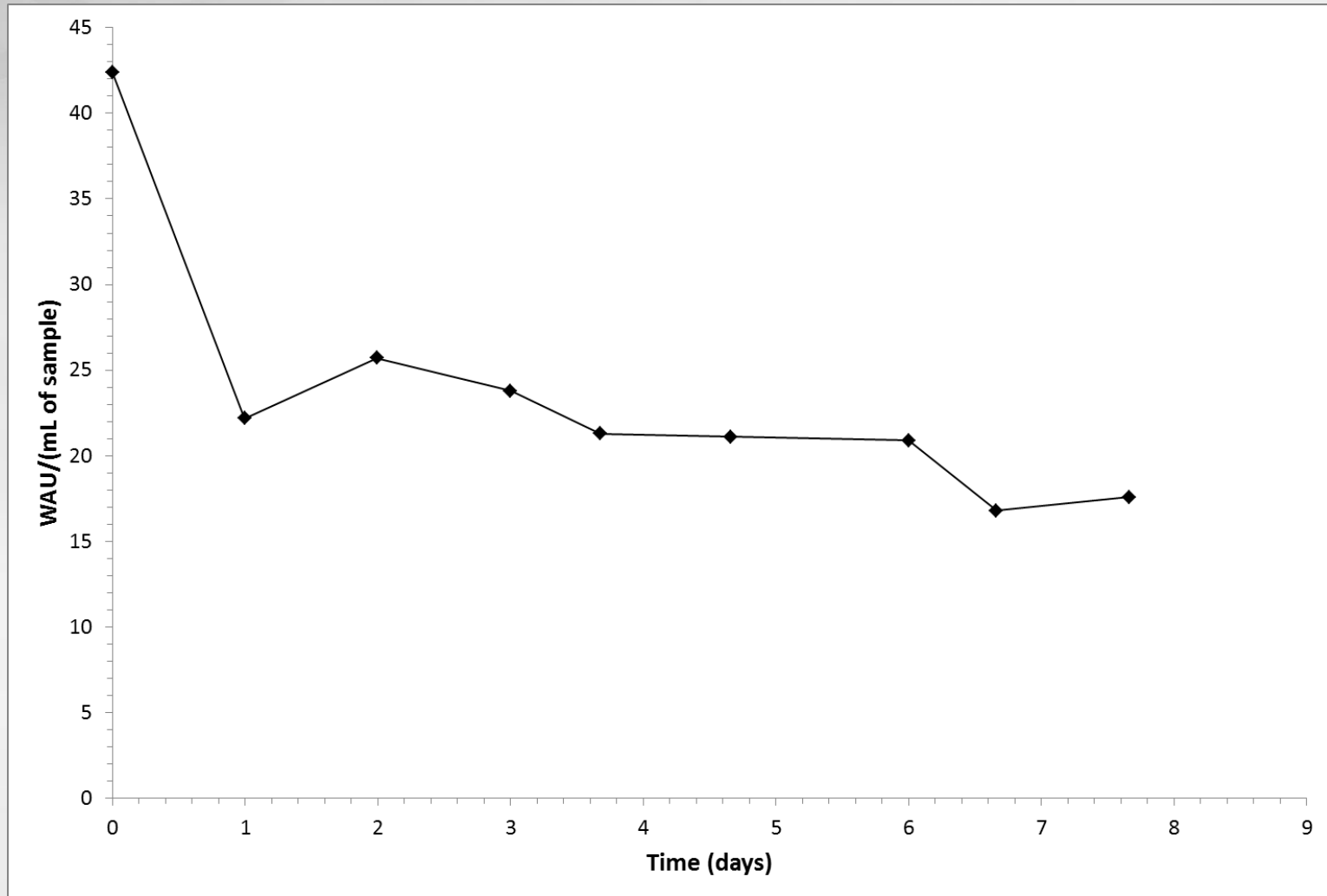
Progress: Effect of CA Addition in ePBRs

The pH in the CA Treated Cultures was Lower than in the Non-sparged Control, Indicating Effectiveness of CA to Increase Transfer of CO₂ from Headspace Air into Cultures.



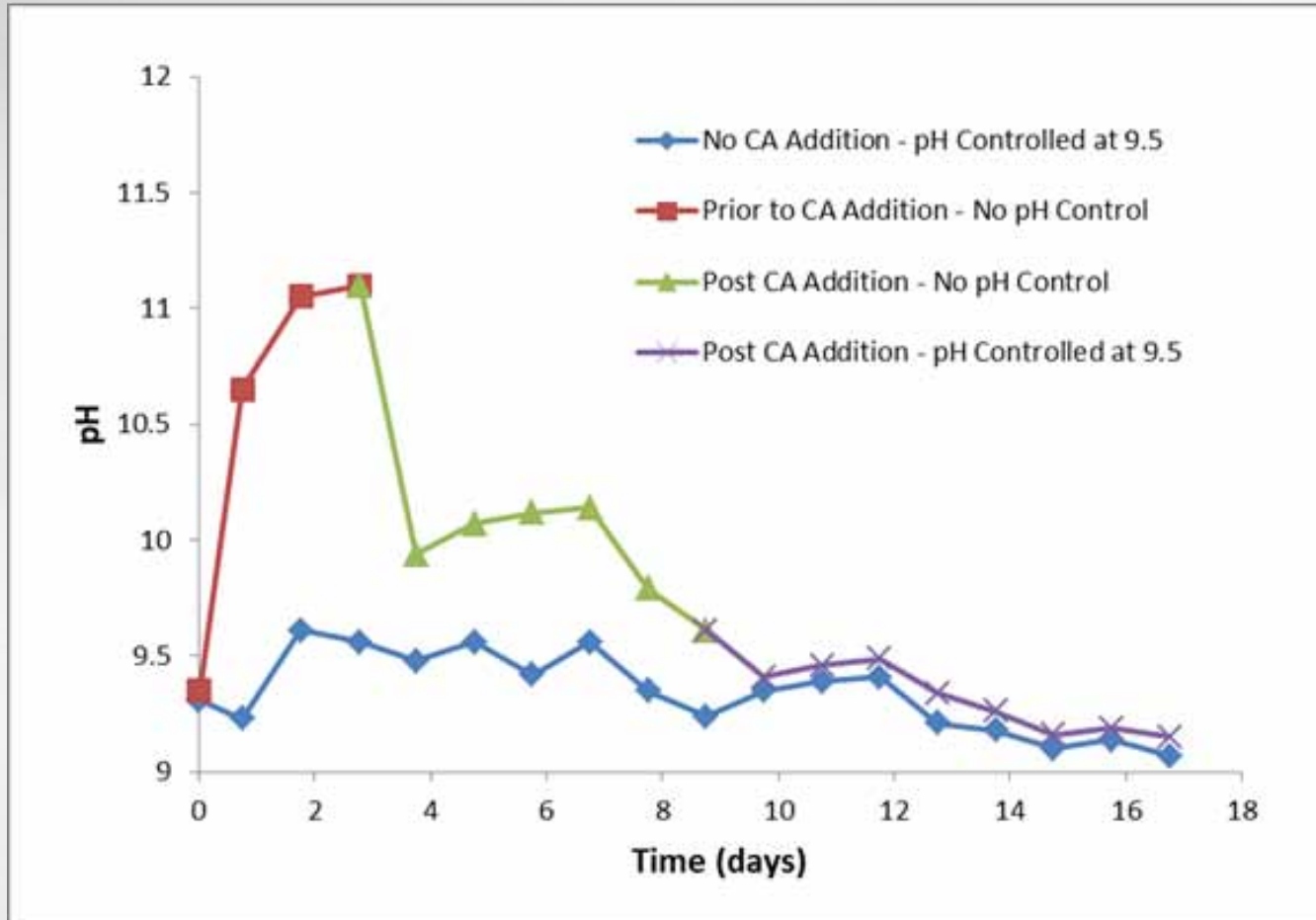
Progress: Effect of CA Addition in ePBRs

Carbonic anhydrase activity declines sharply during the first day but then remained stable for the duration of the experiment.



Progress: Effect of CA Addition in Ponds

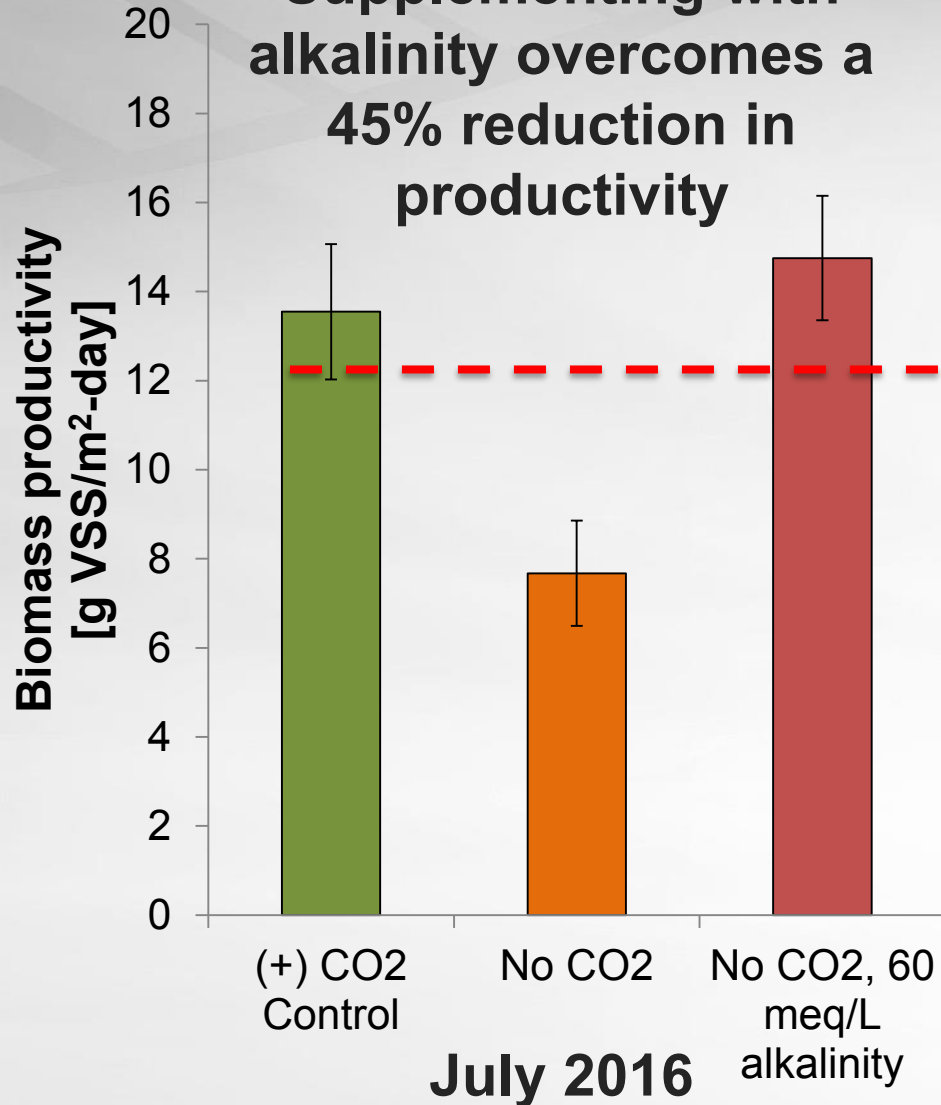
Addition of CA at Day 3 Sharply Reduces the Culture pH, Indicating Effectiveness of CA in Transferring CO₂ from Air into Climate-Simulation Pond Culture



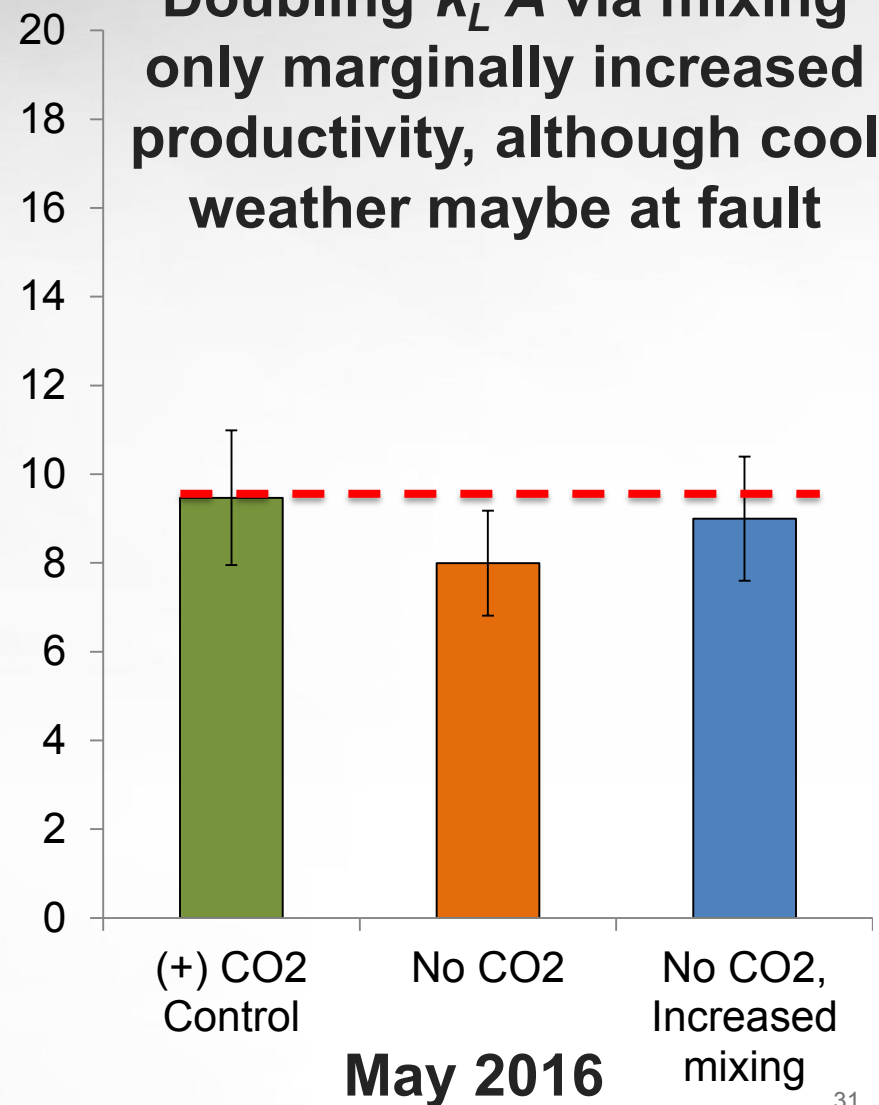
Progress: Outdoor pond air-CO₂ Productivity



Supplementing with alkalinity overcomes a 45% reduction in productivity



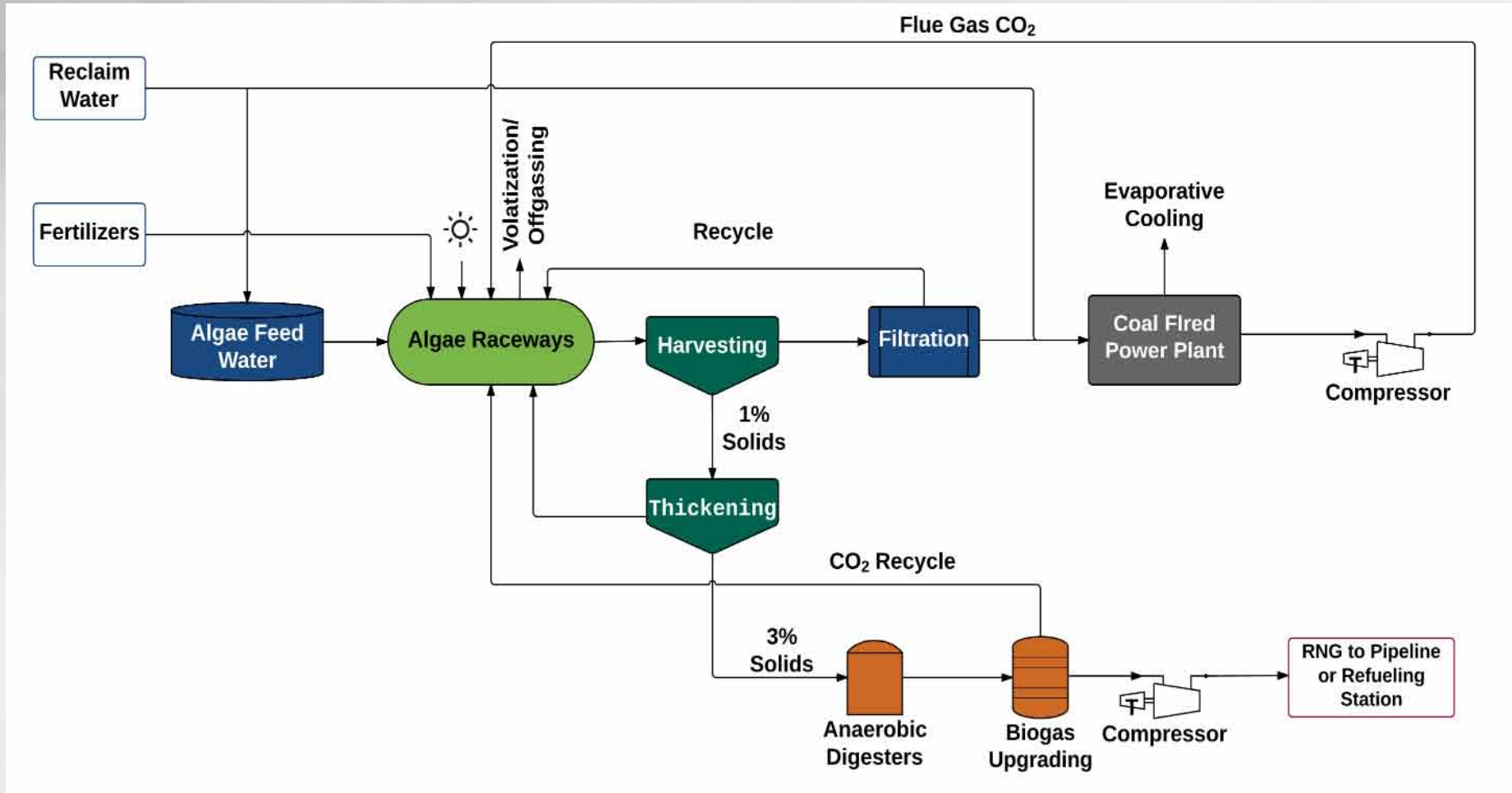
Doubling $k_L A$ via mixing only marginally increased productivity, although cool weather maybe at fault



Progress: TEA and Resource Assessments



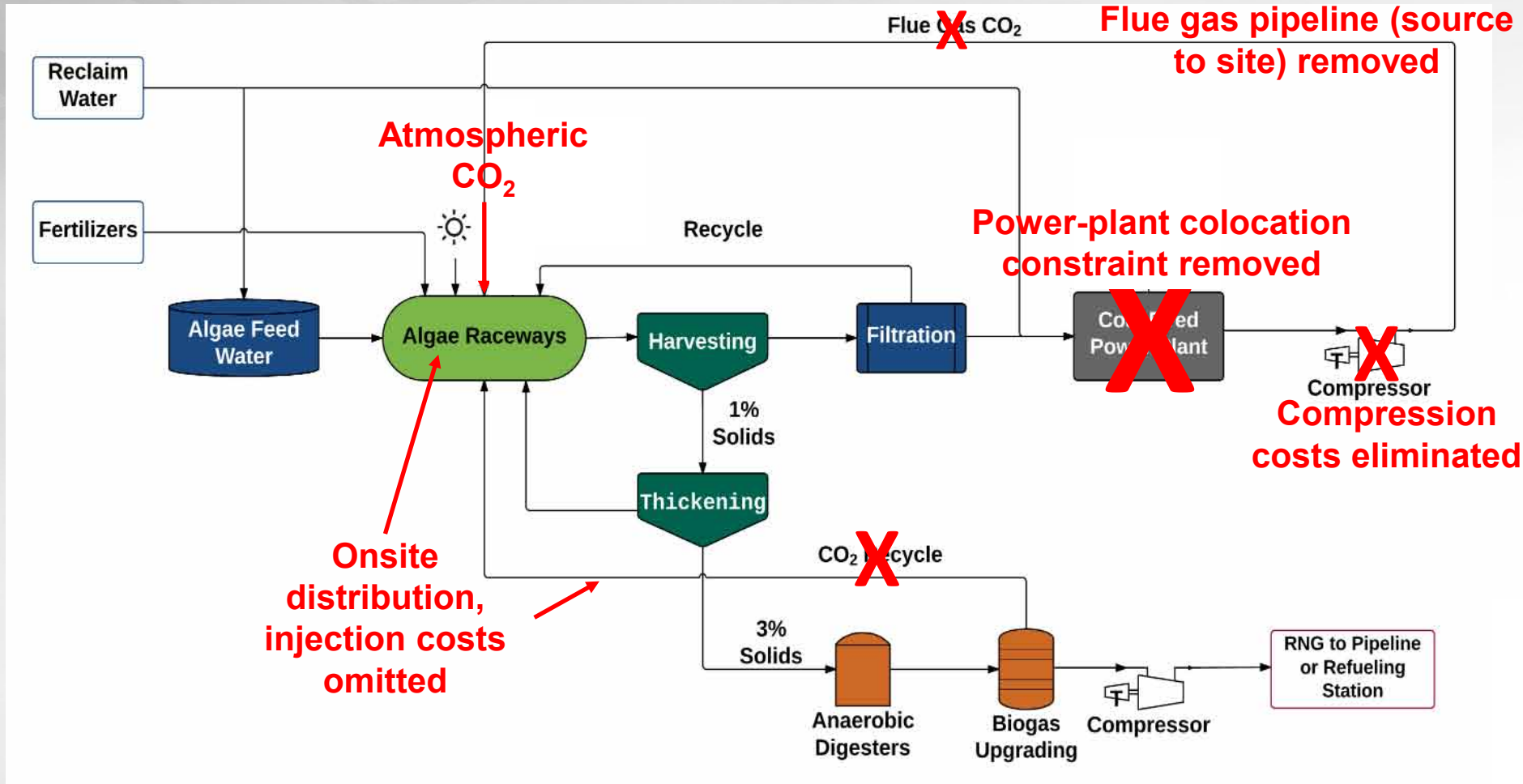
Baseline Scenario (+CO₂) Process Flow:



Progress: TEA and Resource Assessments



AirFix Process Flow:



Endogenous enzyme production assumed