

# Advanced Instrumentation, Information, and Control Systems Technologies



Nuclear Power Plant  
Control Room Modernization

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Light Water Reactor Sustainability R&D Program



# Control Room Modernization - Objectives

- Address obsolescence and reliability issues of legacy analog control rooms (potential nuclear plant life-limiting issue)
- Enhance operator performance with new digital technologies
- Improve operational support functions with a seamless digital environment

## Resulting in

- Increased capacity factors
- Reduced O&M costs
- Enhanced nuclear safety
- Improved workforce job satisfaction and retention



# Control Room Modernization R&D

- Utility Partners

- Southern California Edison
- Duke Energy Corporation
- Arizona Public Service Company
- Southern Company
- Exelon Nuclear Corporation



- Research Collaborators

- IFE Halden Reactor Project
- Electric Power Research Institute
- Vanderbilt University
- Korea Atomic Energy Research Institute
- Engineering and Human Factors Consultants





# Human System Simulation Laboratory (HSSL)





# Partnership with Arizona Public Service

- APS is undertaking significant upgrades of important control systems under their Strategic Modernization Program at their Palo Verde Nuclear Generating Station.
- They have partnered with the LWRS Program in control room modernization as part of these upgrades.
- This project will extend over 10 years in 5 major phases.
- This represents the first major control room modernization in the current operating fleet.



# Three Dimensional Modeling

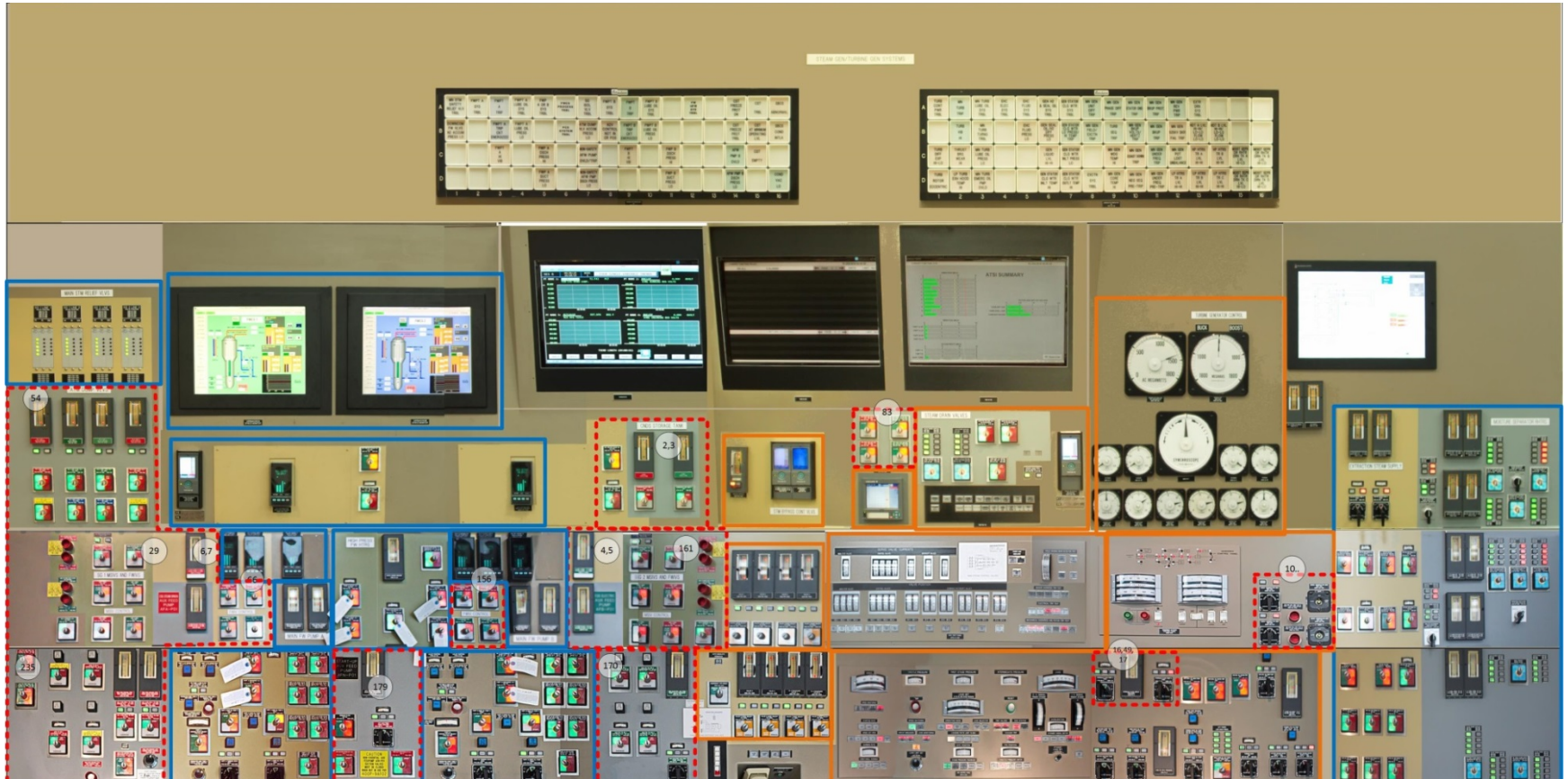


# Feedwater and Turbine Systems Original Analog Control Board

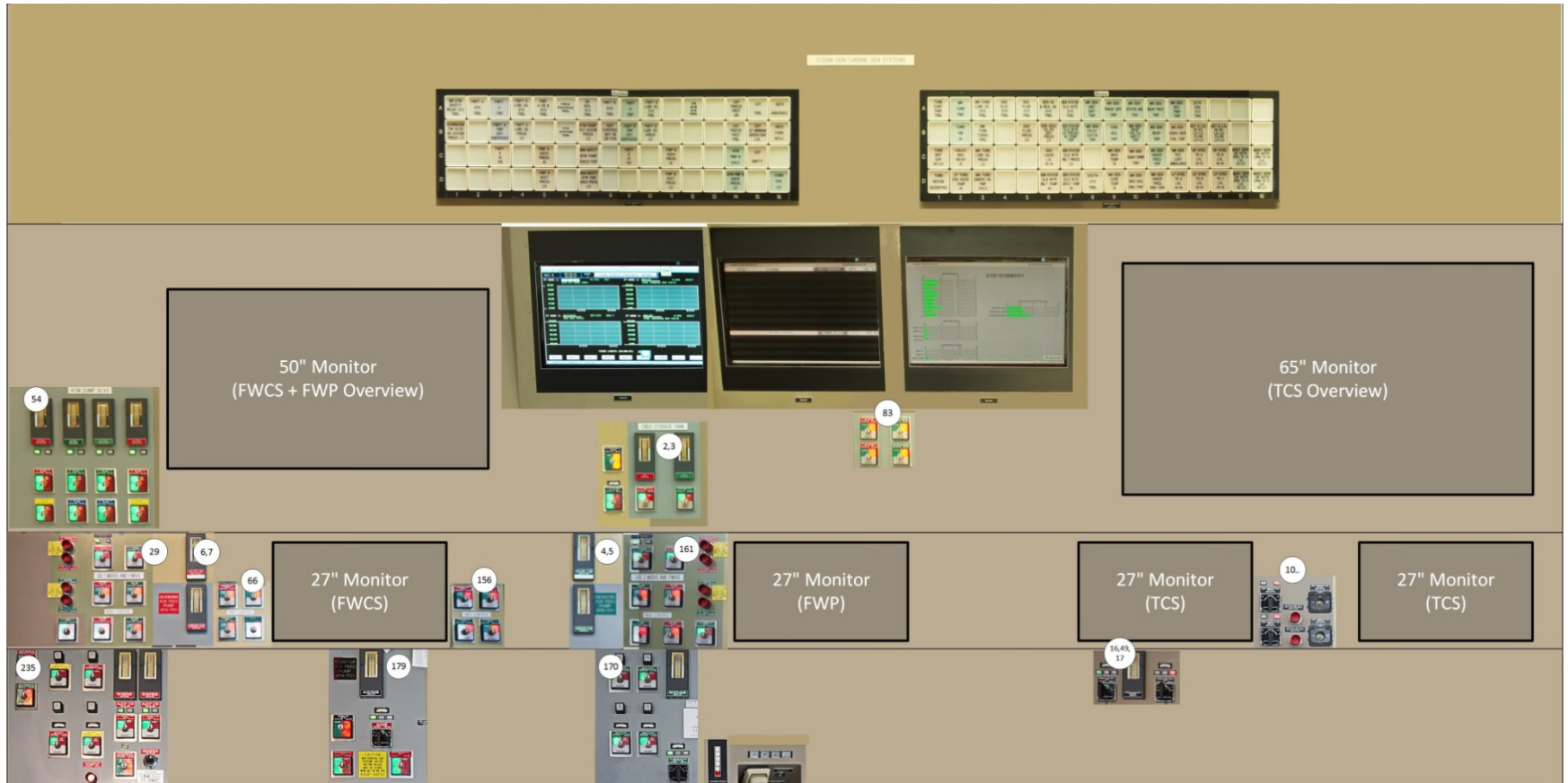




# Step 1 – Model Existing CB

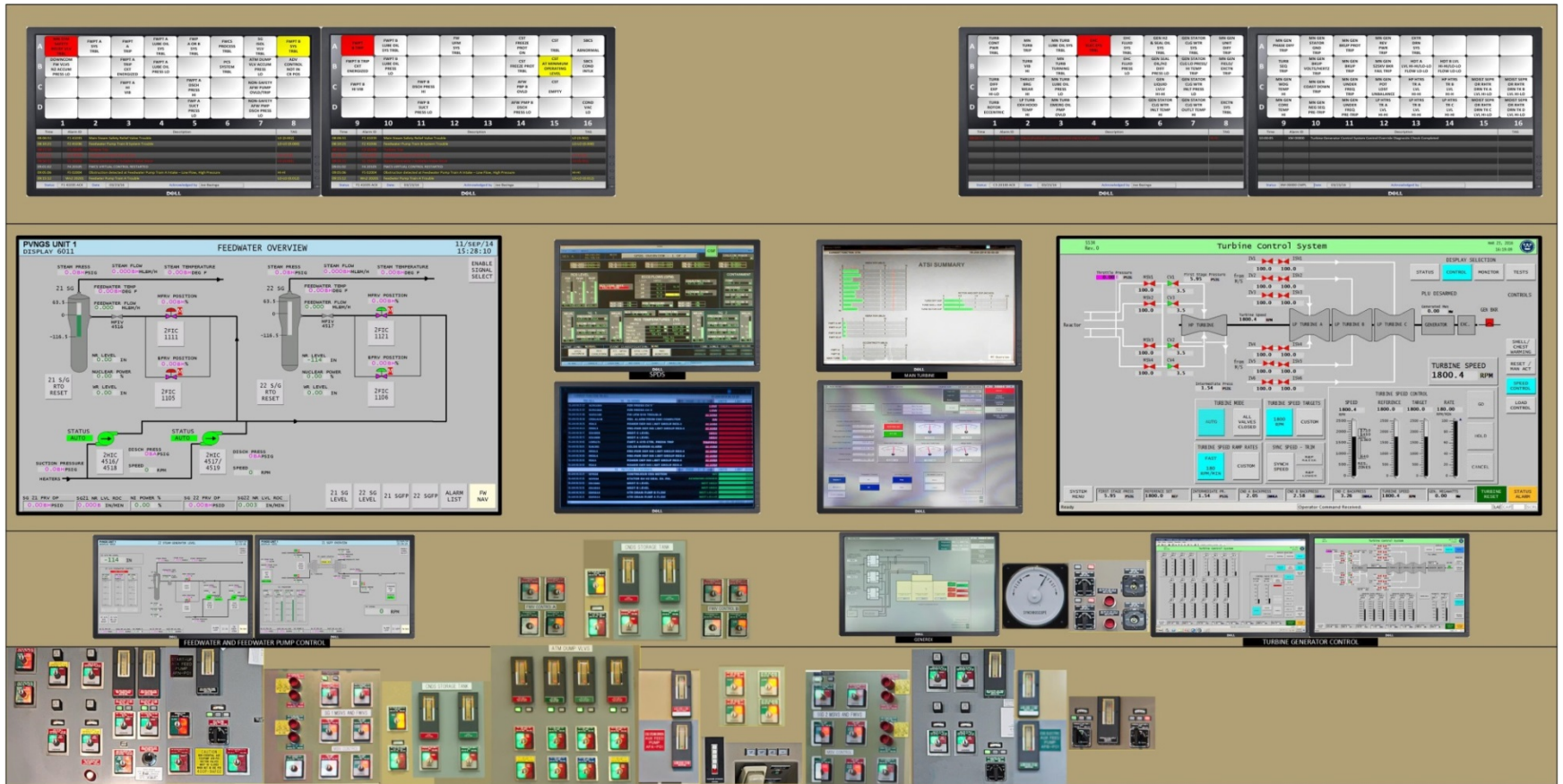


# Step 2 – Delete Devices Being Replaced and Model New HMI



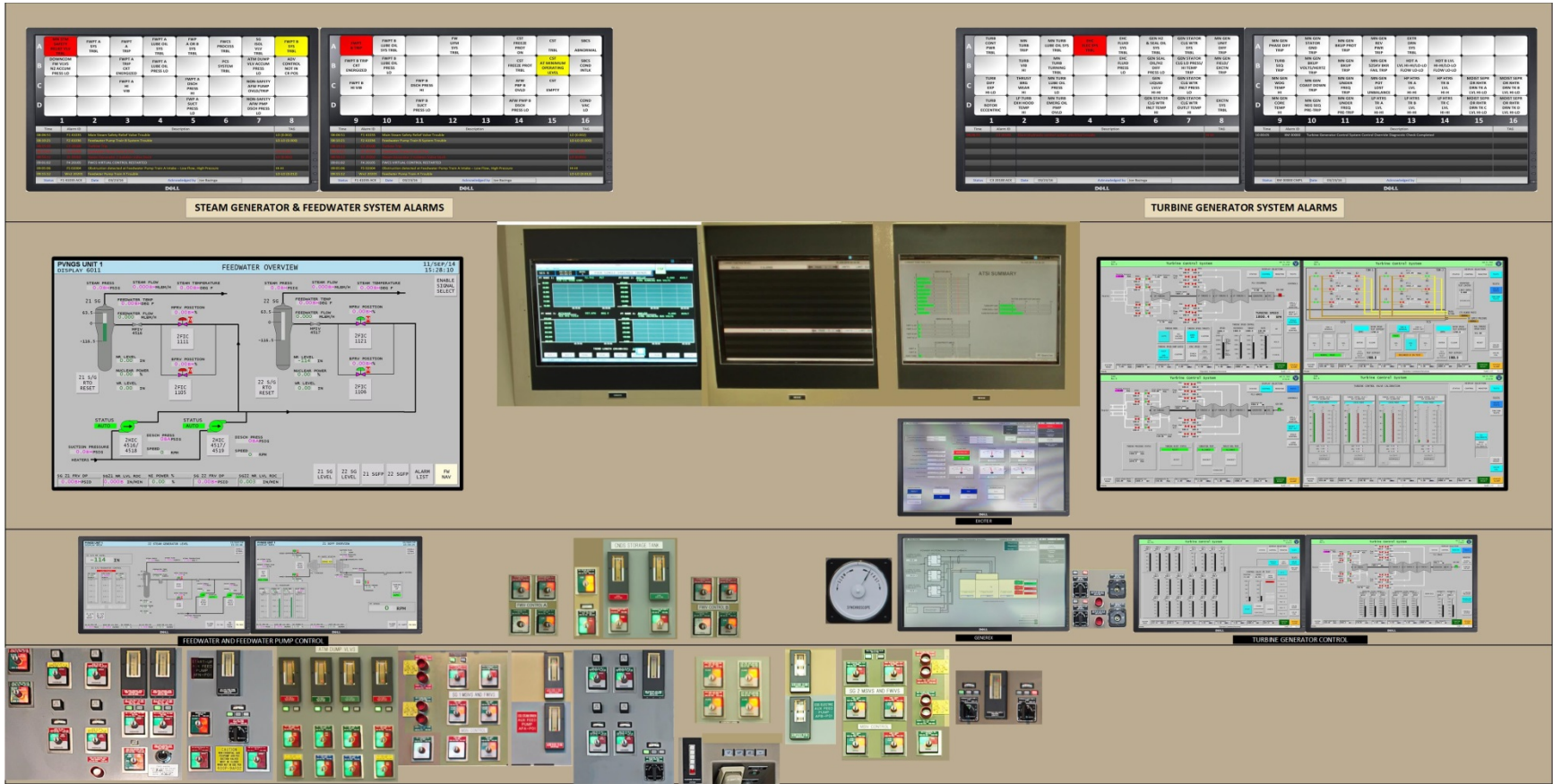


# Step 3 – Rearrange Remaining Devices and HMI for Improved Human Factors





# Step 4 – Optimize Human Factors and Practical Considerations



# Human Factors Verifications



# Feedwater and Turbine Systems Control Board Final Concept





# Reactor Coolant System Control Board



# Reactor Coolant System Control Board Final Concept





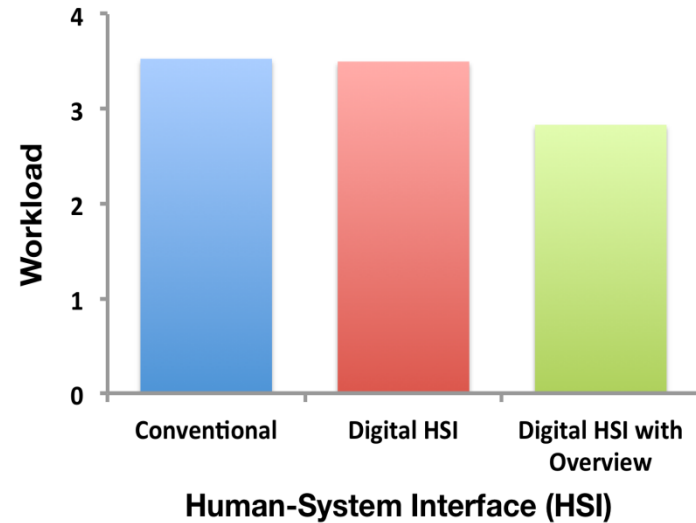
# Hybrid Control Room End-State Concept





# Operator Studies in HSSL

- Utility partner brings operator teams to participate in structured studies in the HSSL to validate control room designs, uncover human error traps, and improve usability.
- Studies use a variety of objective and subjective measures to confirm effects on workload, situational awareness, etc.



# Computer Assisted Virtual Environment



# Fully-Integrated Control Room

- Conceptual design of a compact control room similar to what is now provided in new nuclear builds (e.g. AP-1000)
- All control actions are from operator consoles in front of large overview displays for plant-level functional status.
- Have defined a migration path from conventional control rooms to compact design.
- Cost benefit is higher due to substantial elimination of analog control devices.





# Questions?

