



U.S. DEPARTMENT OF  
**ENERGY**

**Nuclear Energy**

*Nuclear Science User Facilities*

# 2015 Scientific Accomplishments

**James I. Cole, PhD**

Distinguished Staff Scientist, Idaho National Laboratory



FY 2015 NSUF Program Review  
Germantown, MD  
8 March 2016

# Outline

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## ■ NSUF Research Impact

- Irradiation experiments
- PIE
- RTE
- Nuclear data measurement and instrumentation development

# Crosscutting R&D Outcomes

**Project portfolio spans a variety of basic and applied research objectives that are ultimately focused on both near and long-term technology development goals**

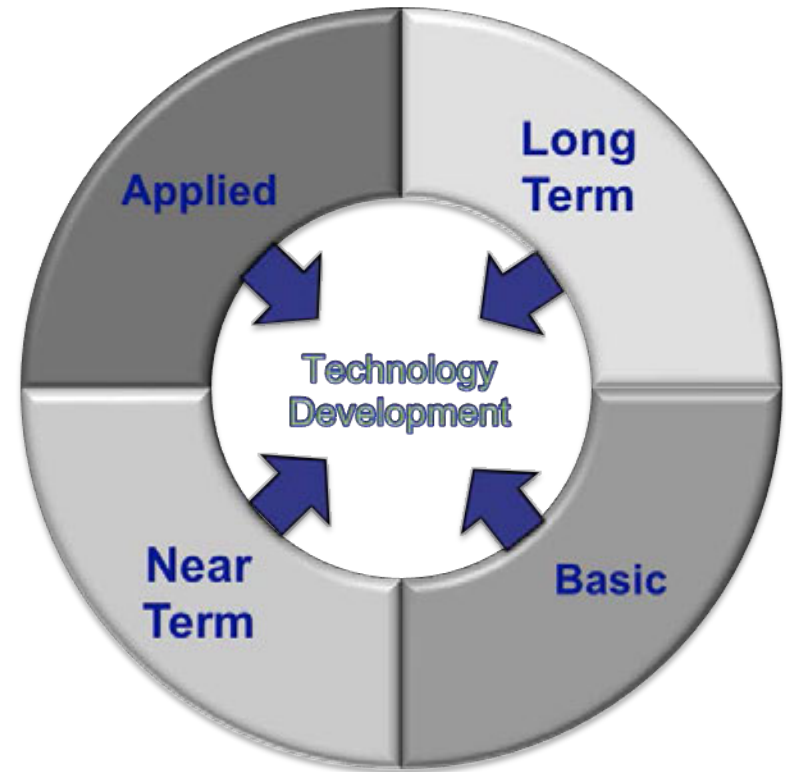
■ **Basic (needed to inform and validate modeling and simulation efforts):**

- Understanding atomistic level thermal transport in ceramic fuels as complex microstructures develop under irradiation
- Understanding fundamental defect evolution in irradiated materials across multiple length scales
- Providing fundamental actinide nuclear data that can help inform advanced reactor and fuel cycle modeling and simulation campaigns

■ **Applied (needed to overcome barriers to technology development and deployment):**

- Development of radiation damage resistant materials for advanced reactor systems
- Innovative accident tolerant fuel designs
- Radiation damage resistant sensors for collecting high fidelity on-line irradiation test data
- Understanding RPV steel embrittlement to support LWR life extension activities

## *R&D Outcomes*

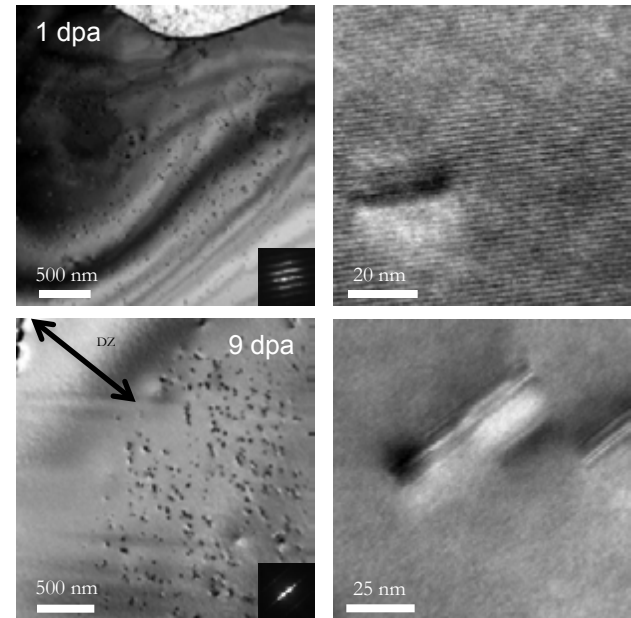


**Motivation**

MAX ( $M_{n+1}AX$  stoichiometry) phase ceramics have properties of a mixture of traditional ceramics and metals (toughness and high temperature strength). The irradiation data for MAX phase ceramics is needed for their application in nuclear reactor systems.

**“Advanced Damage-Tolerant Ceramics: Candidates for Nuclear Structural Applications”**

$Ti_3SiC_2$   
500° C



TEM Images of ATR Irradiated MAX

**Scientific Impact**

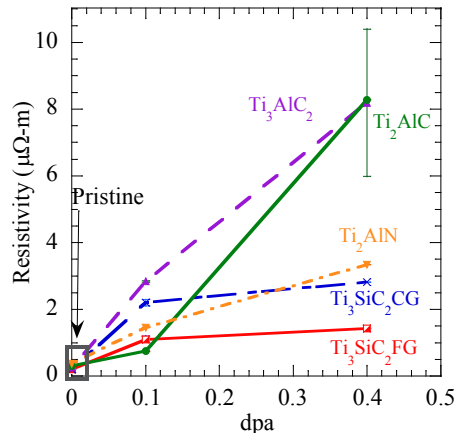
MAX phase show better resistance to irradiation damage compared to corresponding MX binary and significant recovery at temperatures as low as 500° C. Insight gained can further development of improved high temperature structural ceramics for reactor applications.

Materials	Temperatures (°C)	Dose (dpa)
$Ti_3SiC_2$ , $Ti_3AlC_2$ , SiC	100, 600 & 1000	0.1, 1.0 & 9.0



Sample retrieval at HFEF showing problems for Capsule-G, 100°C, 1 dpa

Resistivity as a function of dose. Indication of defect structure build-up.



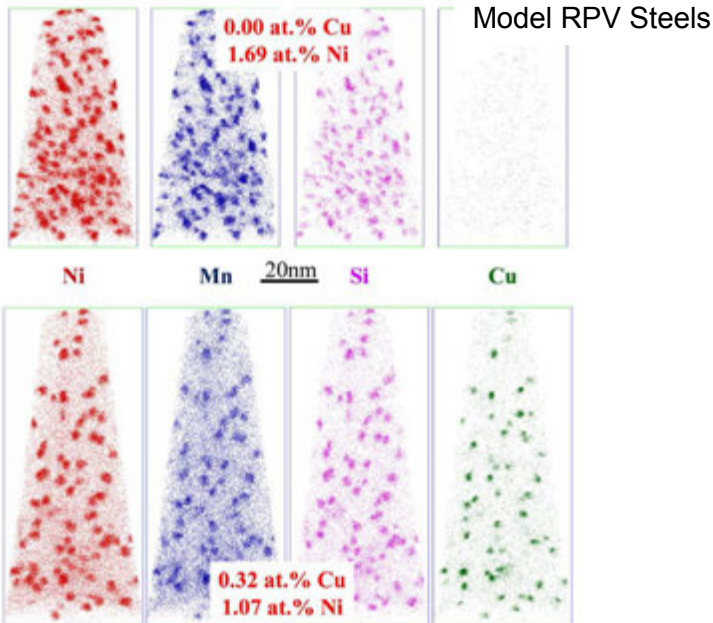
# UCSB-1 and UCSB-2 ATR Irradiation Experiments

Prof. G. Robert Odette, Dr. Jim Cole (INL)  
Dr. Brandon Miller (INL)

### Motivation

Create large library of materials to evaluate scientific issues surrounding radiation-induced degradation in reactor structural materials and evaluate near end-of-life embrittlement behavior in reactor pressure vessel steels.

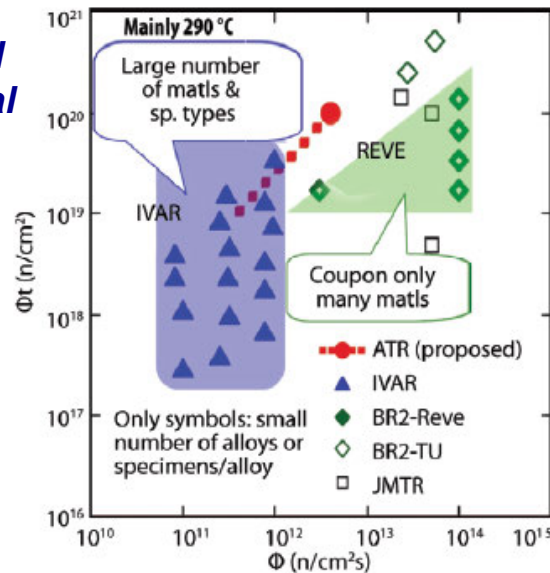
### “Characterization of the Microstructures and Mechanical Properties of Advanced Structural Alloys for Radiation Service”



P.B. Wells et al. / Acta Materialia 80 (2014) 205–219

### “High Fluence Embrittlement Database and ATR Irradiation Facility for LWR Vessel Life Extension”

Large matrix of RPV steels irradiated in instrumented lead with active temperature control.



Materials shipped to ORNL to support testing campaign under DOE-NE LWRs program

### Scientific Impact

Better understanding of embrittlement mechanisms in this important class of materials across temperature, dose, dose-rate regimes can aid in developing predictive material aging models.

# Utah State University

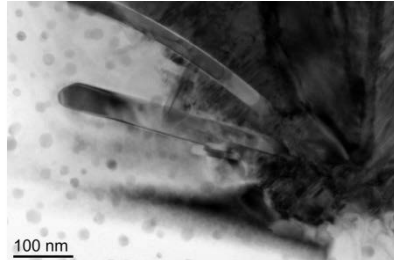
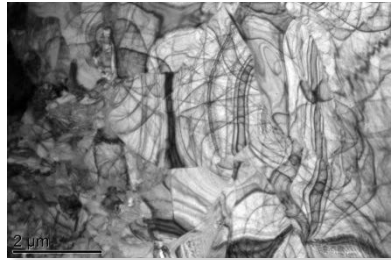
## ATR Irradiation Experiment

Prof. Heng Ban, Dr. Donna Post-Guillen (INL)

### Motivation

Assess irradiation performance of new material developed to enable fast flux materials and fuels testing in ATR. Employs a conduction-cooled neutron absorber made of  $\text{HfAl}_3$  intermetallic particles distributed in an aluminum matrix.

Irradiated, annealed at  $550^\circ\text{C}$  for 20 min

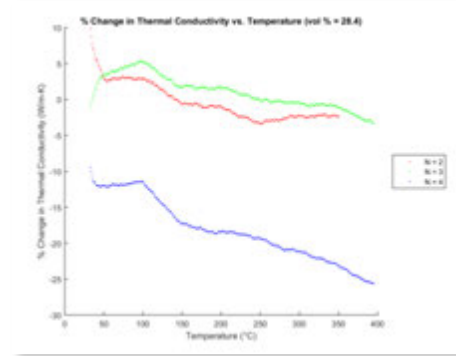


TEM image shows bend contours, indicating strain-release during annealing

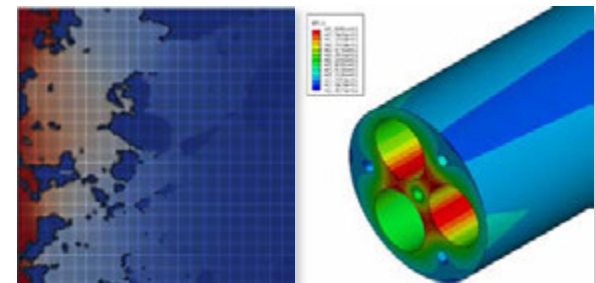
After annealing, nano-sized rectangular-shaped grains formed at the phase boundary between  $\text{HfAl}_3$  and Al—the grains appear to grow from  $\text{HfAl}_3$  phase into Al phase

### “Irradiation Effect on Thermophysical Properties of $\text{HfAl}_3$ -Al Composite: A Concept for Fast Neutron Testing at ATR”

Changes in thermal conductivity as a function of temperature



Modeling of heat conduction behavior using Moose



### Performance and Stability Under Irradiation

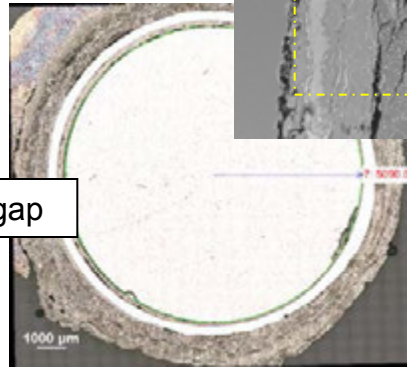
### Scientific Impact

Potential to expand options for conducting fast neutron irradiations in thermal spectrum test reactors through the use of neutron filters.

**Motivation**

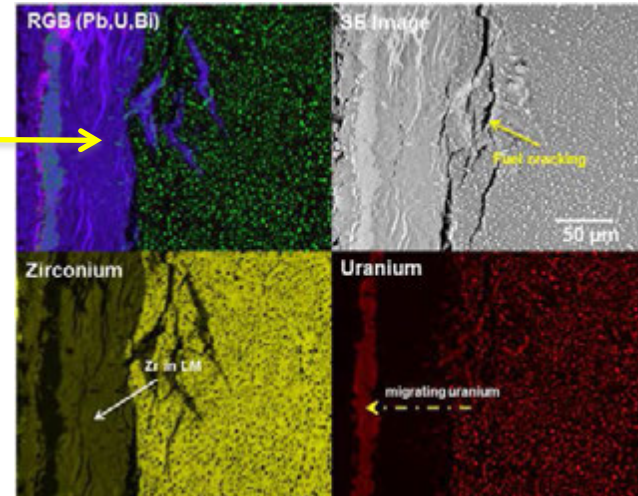
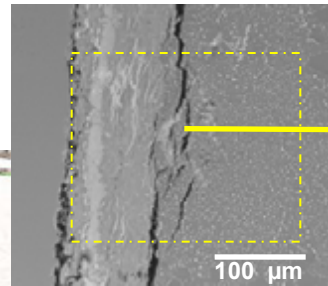
Develop experimental U-Zr-Hydride LWR fuel with improved accident tolerance.

**“Hydride LWR Fuel Rod Irradiation”**

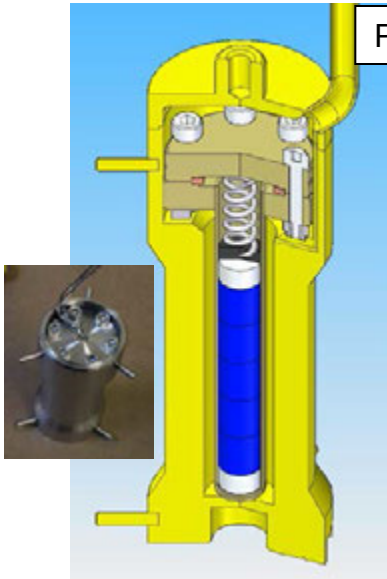


Pb-Bi eutectic in gap

SEM cross-section images of polished fuel rodlet



EDS Map of Fuel-Clad Interface



Schematic and image of experimental capsule assembly

**Scientific Impact**

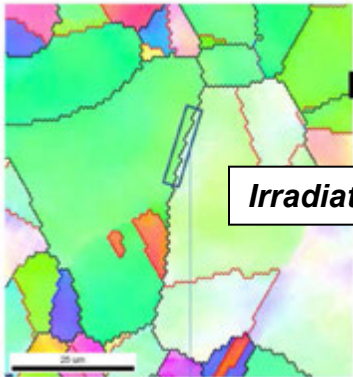
**Achieve scientific insight into the fission gas behavior of a novel LWR fuel concept and evaluate proof of concept for further development.**

**Motivation**

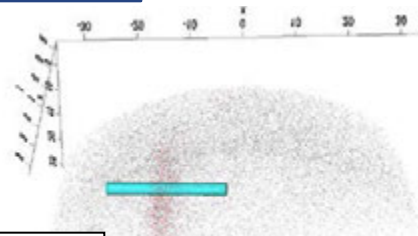
To develop new analysis techniques using state-of-the-art tools in CAES and expand the understanding of the relationship between grain boundary orientation and radiation induced segregation in irradiated austenitic stainless steels.

*“Multi-scale Investigation of the Influence of Grain Boundary Character on RIS and Mechanical Behavior in LWR Steels”*

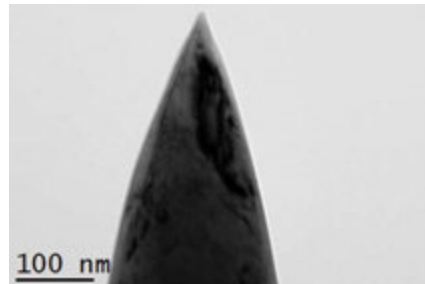
EBSD to select GB



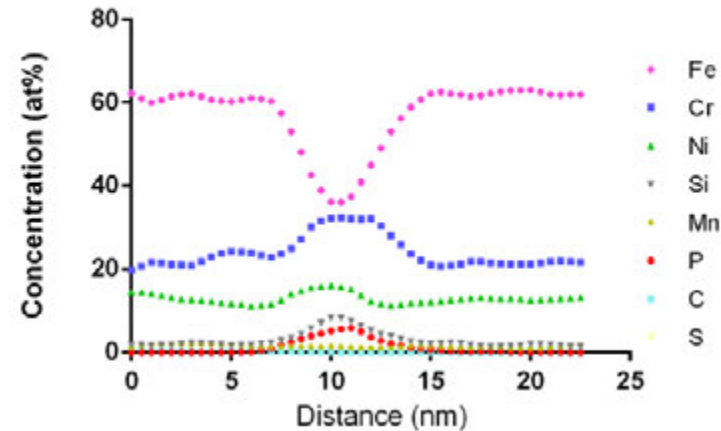
**Irradiated EBR II 316 SS Hex Can**



P (red) and Si (gray) ions only



TEM image of APT tip



Radiation Induced Segregation

**Scientific Impact**

The impact is to increase our fundamental understanding of radiation damage behavior in a widely used reactor structural material and develop a new analysis technique that can contribute to validation of computer codes created to model in-reactor materials degradation.



# INL – MFC and CAES RTE

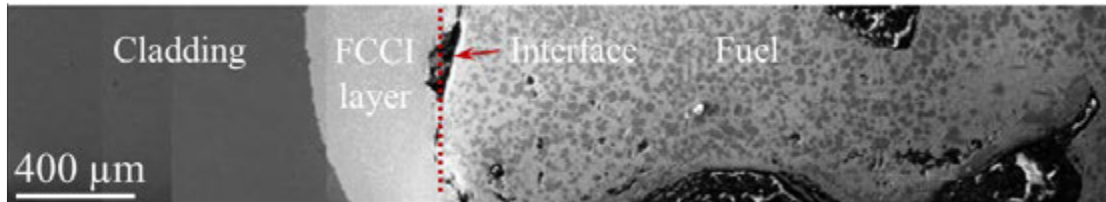
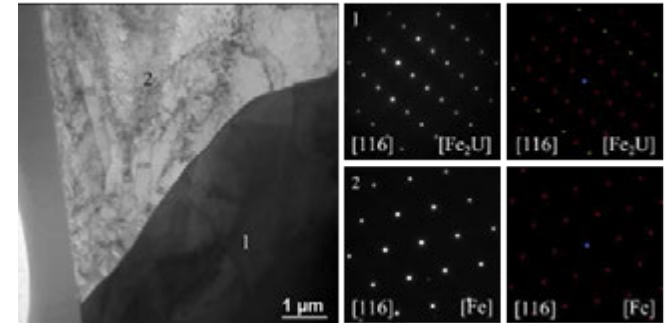
## Dr. Assel Aitkaliyeva

### Motivation

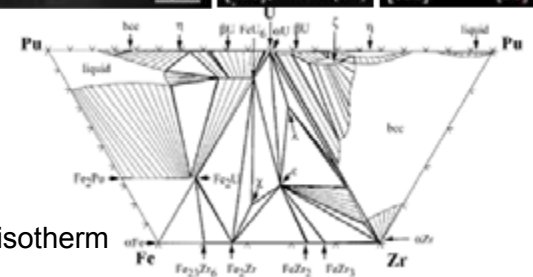
Understanding interaction behavior between Fe-based cladding alloys and metallic nuclear fuel is critical to achieving the high burn-up levels desired for fast reactor transmutation applications being developed in the FCRD program.

### “TEM examination of phases formed between U-Pu-Zr fuels and Fe”

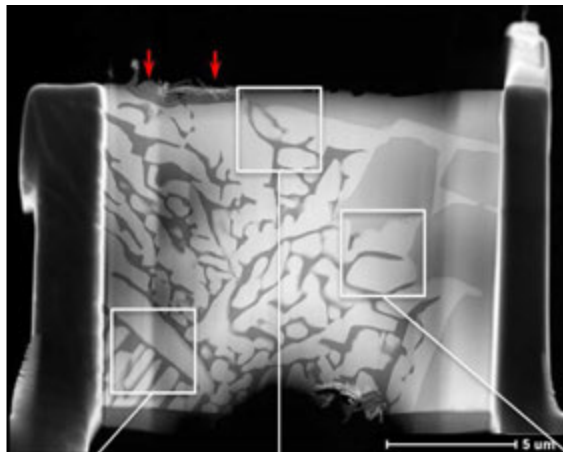
Interaction phase crystallographic analysis



U-Pu-Zr fuel and Fe Diffusion couple



700° C Quaternary phase diagram isotherm



FIB liftout illustrating subsurface microstructure in U-Pu-Zr Fuel

### Scientific Impact

Use of the focused ion beam-scanning electron microscope (FIB-SEM) has enabled preparation and analysis of subsurface microstructures which has never been accomplished on this type of material. Detailed phase analysis permits a better understanding of interdiffusion driven phase changes and the potential to develop undesirable lower melting point phases.

# INL and Boise State University - CAES RTE

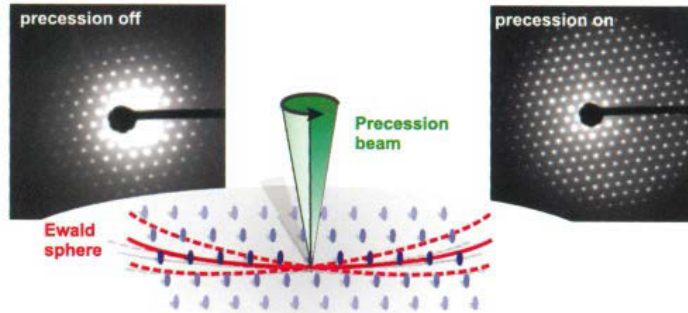
Dr. Issabella van Rooyen, Dr. Tom Lillo and Dr.  
Yaqiao Wu (BSU)

## Motivation

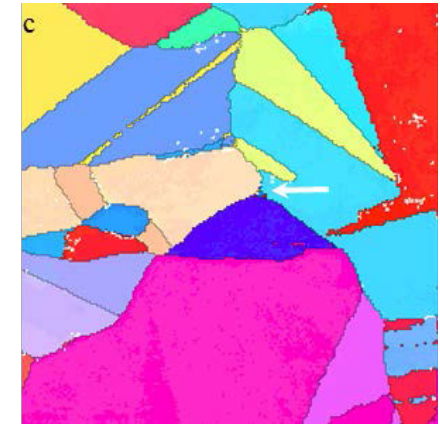
Understanding fission product migration through TRISO particle barrier layers and relate to fabrication process parameters.

*“Development of Advanced Crystallographic Analysis Techniques for Localized Fission Product Transport in Irradiated SIC”*

ASTAR Equipment purchased through NEET Infrastructure Grant

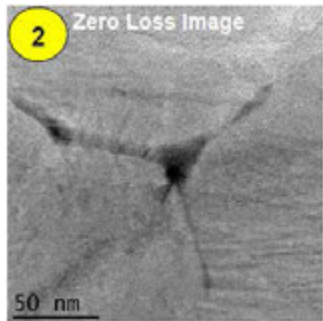


Precession ED



Orientation image:

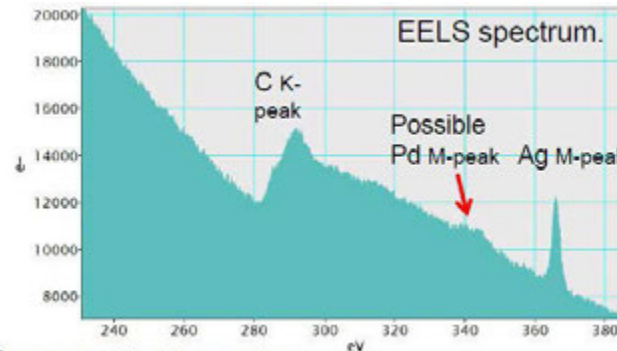
High angle grain boundaries – black  
Low angle grain boundaries - white



[4]

Ag-rich phase found along grain boundaries and triple-junction.

## EFTEM and EELS



## Scientific Impact

- Likely migration paths for fission products such as silver and palladium identified and correlated to grain boundary structure. Provides clues to steps that can be taken to inhibit fission product migration.

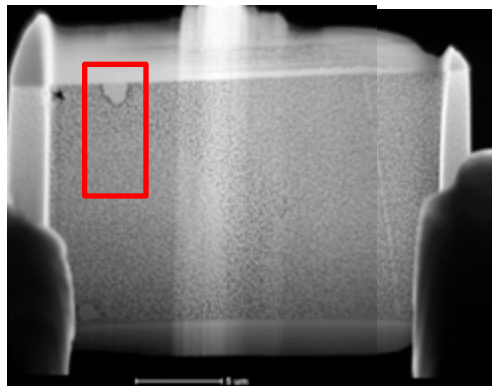
# INL and University of Central Florida - CAES RTE

Dr. Emmanuel Perez, Dr. Dennis Keiser and Dr.  
Yong-ho Sohn (UCF)

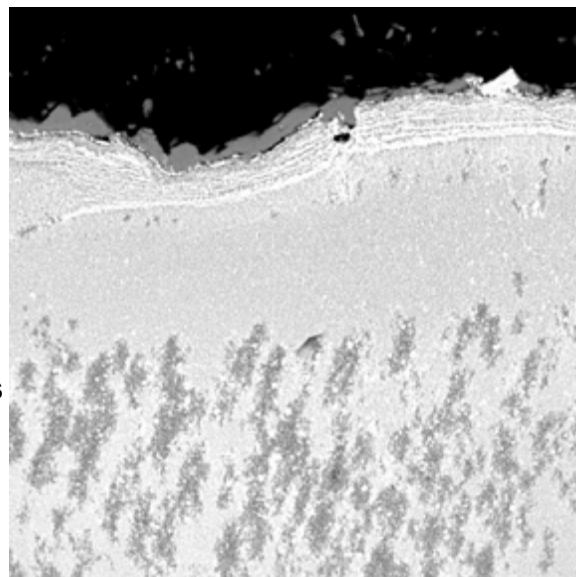
## Motivation

Understanding interaction phase  
constituent distributions in LEU  
research reactor fuel helps define  
potential fuel performance limitations.

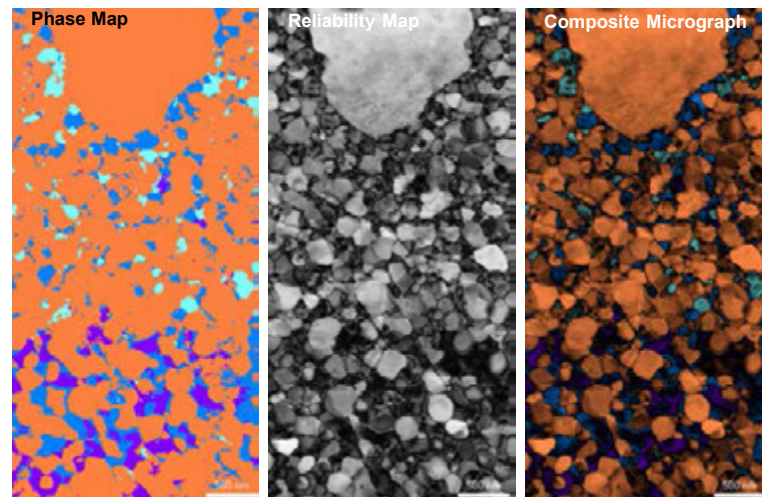
*“Effects of minor element additions in AA6061 on  
the microstructural evolution of the interaction  
region between U-Mo alloys and AA6061  
Claddings”*



U-10Mo vs AA6061 Al Alloy  
Annealed at 600° C for 24 hours



■  $UMo_2Al_{20}$   
■  $UAl_4$   
■  $UAl_3$   
■  $U_6Mo_4Al_{43}$

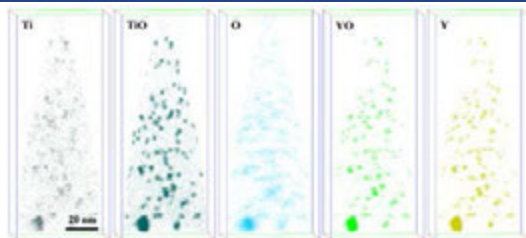


## Scientific Impact

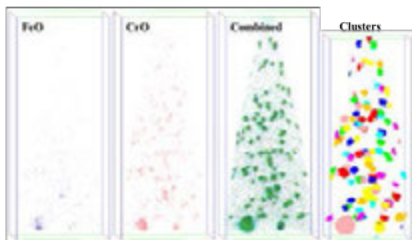
- By linking fabrication processing, microstructure evolution and fuel performance behavior, new nuclear fuels with optimized behavior can be developed.

**Motivation**

Understand how irradiation affects the hardening mechanisms of irradiated oxide dispersion strengthened (ODS) steels.



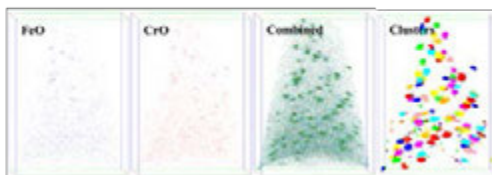
Proton



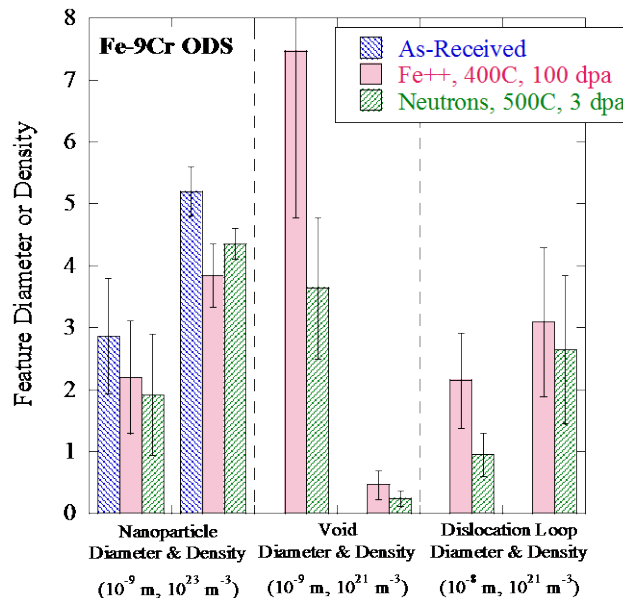
VS



Neutron



**“Hardening Mechanisms in Neutron- and Ion-Irradiated Fe-9Cr ODS Alloy”**



500° C,  
3 dpa

**Scientific Impact**

Dispersion strengthened alloys are a primary candidate for advanced cladding and reactor structural materials applications. Understanding hardening and particle stability under irradiation is a key element of evaluating potential in-service performance concerns.

# X-ray Synchrotron Studies of Nuclear Materials

Jeff Terry, IIT And MRCAT, Meimei Li, ANL

## Motivation

Accelerate development of new materials and predictive capabilities using advanced synchrotron characterization tools.

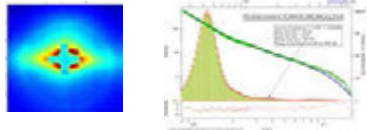
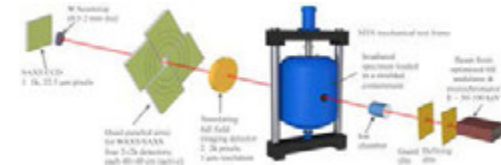


## Scientific Impact

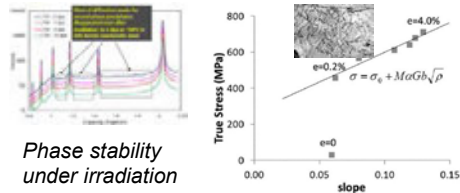
- Bridge the gap between bulk and microscopic behavior.
- Expanding capability to interrogate irradiated microstructures using scientific facilities not generally available for radioactive materials.

Courtesy of Dr. Meimei Li, Argonne National Laboratory

Combination of multiple probes (WAXS/SAXS/imaging) and intense, penetrating hard X-rays allow concurrent, multi-scale, and real time characterization of material evolution under thermal-mechanical loading.

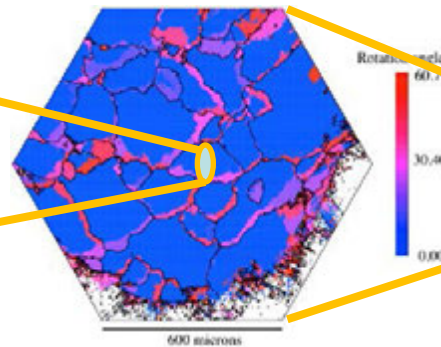


SAXS revealed nanosized particles in ODS steel

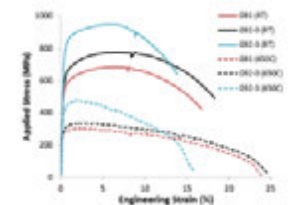


Phase stability under irradiation revealed by XRD

Peak profiles revealed dislocation evolution under deformation



Mesoscale structure: diffraction microscopy



Macroscale stress-strain behavior

Nanoscale structure: WAXS and SAXS

# Idaho State University – ATR Irradiation, ANL ATLAS Accelerator Mass Spectrometer

Prof. George Imel, Dr. Gilles Youinou (INL)

## **Motivation**

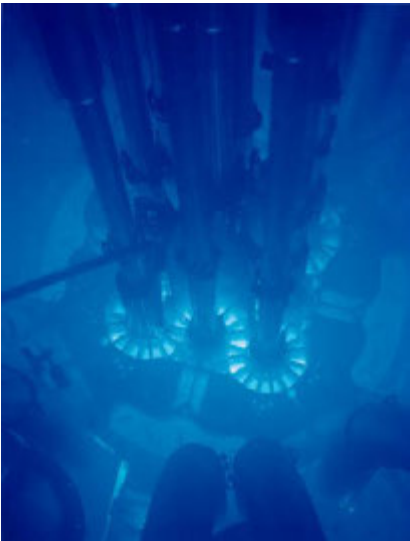
Infer effective neutron capture cross-sections of most actinides of interest for reactor physics in fast and epithermal neutron spectra.

*“Measurement of Actinide Neutronic Transmutation Rates with Accelerator Mass Spectroscopy (MANTRA)”*

- **First PIE measurements using Multi-Collector ICPMS at INL – Very successful campaigns: high precision/accuracy and also high throughput that would have been impossible with TIMS**
- **First-of-a-kind MC-ICPMS measurements of isotopes such as plutonium-244 and californium for which experimental data is almost non-existent**



ATLAS



## **Scientific Impact**

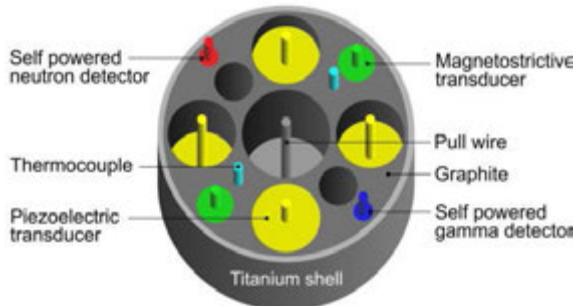
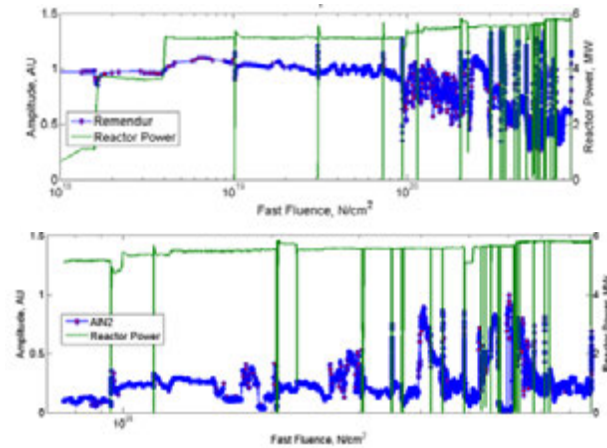
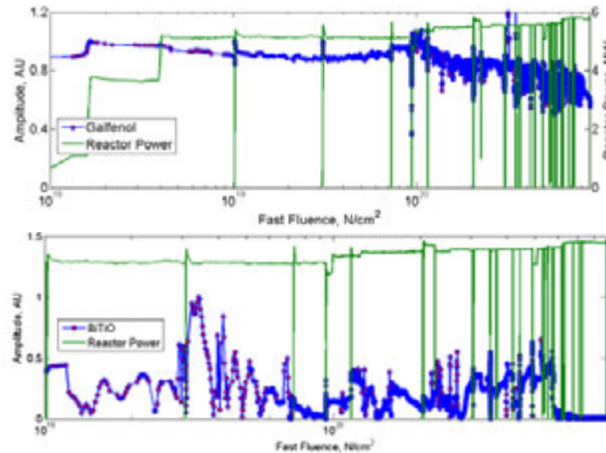
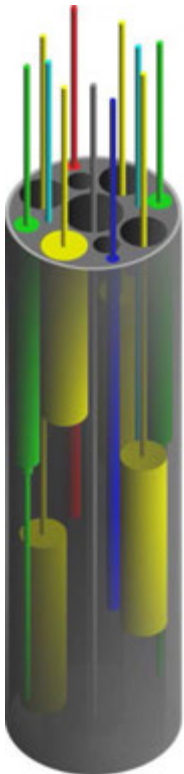
**MANTRA will provide valuable information to nuclear data evaluators for the years to come. Improved nuclear data will benefit advanced modeling and simulation of future nuclear reactors and fuel cycles.**

Joshua Daw, Joe Palmer (INL), Pradeep Ramuhalli, Paul Keller, Robert Montgomery (PNNL), Hual-Te Chien (ANL), Bernhard Tittmann, Brian Reinhardt (PSU), Gordon Kohse (MIT), Joy Rempe (Rempe and Associates, LLC (Formerly INL)), Jean-Francois Villard (CEA, France)

## Motivation

Enable in-core use of ultrasonic sensor technologies for monitoring a wide range of parameters in material and test reactors.

## “Transducers for In-pile Ultrasonic Measurements of Fuels and Materials Evolution”



## Scientific Impact

- Development of a new class of in-pile sensors and detectors that will improve the knowledgebase of in-reactor conditions and sample environment. This type of information is key to predictive fuels and materials model validation.

**Questions?**



