



U.S. DEPARTMENT OF
ENERGY

Nuclear Energy

Nuclear Energy Enabling Technologies (NEET)

**Advanced Sensors and Instrumentation (ASI)
Annual Project Review**

**Power Harvesting for Sensor Networks
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Project Overview

■ Goal and Objectives

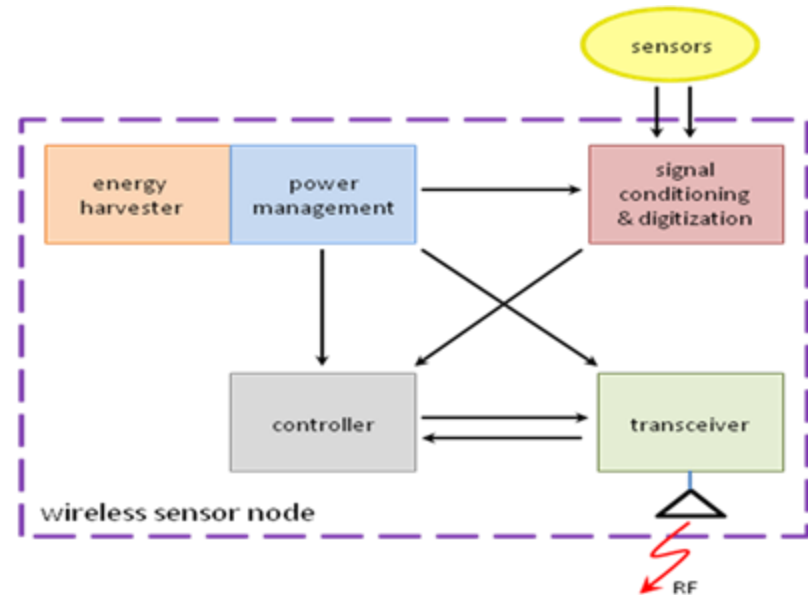
- The overall goal is to develop and demonstrate an advanced, multi-functional, power-scavenging sensor network system for nuclear power plants.
 - Develop truly wireless sensors (no external power or signal wires)
 - Use ambient energy to power the sensors and electronics
 - Use wireless methods to communicate data from the nodes
 - Enable the cost-effective deployment of larger numbers of sensors that can improve the redundancy, security, and safety of modern reactors
 - The high installation cost of prevents many additional sensors from being deployed
 - The planned self-powered wireless sensor nodes will be easily installed in both new and existing nuclear power plants
 - Wireless sensors addresses part of the physical cable aging issues
- Eventually a Technology Transition plan with the NRC will be needed



Project Overview (continued – 1)

■ Goal and Objectives (continued)

- Determine the most appropriate power harvesting technique to convert ambient energy to electrical energy
- Develop a system where additional sensors can easily be added
- Determine network architecture best suited for NPP environments
- Design the necessary electronics that minimizes power losses
- Design data transmission protocols that are adaptive, robust, and require little power while still maintaining the necessary amount of information flow



Elements of a self-powered wireless sensor node

Project Overview (continued - 2)

■ Participants

- Performed at ORNL using a diverse set of ORNL staff and facilities
 - Principal Investigator – Dwight Clayton
 - Electronics Design – Chuck Britton, Nance Ericson, Dwight Clayton, Andy Andrews, Roberto Lenarduzzi
 - Wireless Communications Design – Steven Killough, Wayne Manges, Dwight Clayton, Roberto Lenarduzzi, Richard Willems
 - Summer Interns as appropriate

■ **LWRS, SMR, ARC, and NGNP programs will benefit from this work**

■ **The FCRD program could indirectly benefit from this work**



Technology Impact

- **While power harvesting is starting to be used in some industries, it has not been applied to the nuclear power industry.**
- **Power harvesting sensor networks can help DOE-NE meet its four primary research objectives as identified in the Nuclear Energy Research and Development Roadmap.**
 - Develop technologies and other solutions that can improve the reliability, sustain the safety, and extend the life of current reactors.
 - Develop improvements in the affordability of new reactors to enable nuclear energy to help meet the Administration's energy security and climate change goals.
 - Develop sustainable fuel cycles.
 - Understand and minimize the risks of nuclear proliferation and terrorism.



Technology Impact (continued)

■ Two complementary research areas are being pursued to realize power harvesting sensor networks

- Power harvesting methods in a nuclear power plant environment
 - Survey current state of the practice
 - Determine power density of acceptable harvesting techniques
 - Identify gaps in power harvesting
- Develop highly efficient lower power electronics
 - Design electronics that minimize power losses
 - Design data transmission protocols that are adaptive, robust, and require little power while still maintaining the necessary amount of information flow

■ Successful completion of this R&D will

- Provide technologies and solutions that can improve the reliability, sustain the safety, and extend the life of current reactors.
- Improve the affordability of new reactors to enable nuclear energy to help meet the Administration's energy security and climate change goals.

Research Plan

■ Description of technical research (tasks) & planned budget

- FY2012 - \$220 K
 - Determined state of the practice in power harvesting techniques
 - Identified power harvesting techniques applicable to nuclear power generation
 - Determined and documented associated power density
 - Issued ORNL/TM-2012/442 – Power Harvesting Practices and Technology Gaps for Sensor Networks
- FY2013 - \$160 K
 - Determine state of the practice in sensor networks
 - Document communication requirements
 - Develop concept of operation
 - Issue ORNL ORNL/TM-2013/180 – Communication Requirements and Concept of Operation for Sensor Networks
- FY2014 - \$225 K
 - Develop sensor requirements
 - Begin to investigate power loss in required solid-state devices



Research Plan (continued)

- FY2015 - \$250 K
 - Optimize power conversion efficiency
 - Develop methods to minimize power dissipation in solid-state devices
- FY2016 - \$250 K
 - Fabricate solid-state device that implements minimized power dissipation
 - Design signal simulator to represent analog signals from sensors
- FY2017 - \$675 K
 - Develop data transfer protocols that minimize power consumption
 - Design demonstration system
- FY2018 - \$750 K
 - Fabricate demonstration system
 - Evaluate sensors network in a laboratory setting
- FY2019 - \$500 K
 - Characterize the performance of a large scale Implementation
 - Draft Technology Transition plan



FY2012 Accomplishments

■ FY2012 milestones and deliverables

- Determine state of the practice for power harvesting
 - Various energy sources were examined
 - Kinetic
 - » Vibration
 - » Acoustic
 - » Mechanical contact force
 - » Fluid flow
 - Thermal
 - » Thermoelectric – spatial temperature gradients
 - » Seebeck effect using bismuth telluride (Bi_2Te_3) or silicon nanowires
 - » Pyroelectric – temporal temperature gradients
 - Radiant
 - » Light
 - » Radio-frequency (rf)
- Identification of power harvesting knowledge gaps
 - Pyroelectric techniques show great promise (5 – 10 times higher energy density of thermoelectric), but additional R&D is needed
 - Some pyroelectric materials operate at 1200°C



FY2012 Accomplishments (continued – 1)

- Summary of power harvesting practices was delivered in September 2012
 - Wireless sensor networks have proven to be less expensive, more flexible, and more reliable in industrial settings when compared to their wired counterparts
 - NPP facilities are replete with environmental energy sources having potential to power wireless sensor nodes
 - Thermal energy harvesting is an excellent choice for deployment in a NPP environment

	Energy Source	Power Density
Vibration/Motion	Industry	100 $\mu\text{W}/\text{cm}^2$
Temperature Differential	Industry	1–10 mW/cm^2
Radiant Light	Indoor	10 $\mu\text{W}/\text{cm}^2$
	Outdoor	10 mW/cm^2
Radiant RF	GSM	0.1 $\mu\text{W}/\text{cm}^2$
	Wi-Fi	0.001 $\mu\text{W}/\text{cm}^2$



FY-2013 Activities

■ Survey current state of practice in sensor networks

- Mesh networks accommodate sensor data where high-reliability and security are important issues
- Examine commercially available technologies such as “Wireless HART” and ISA100.11a
- Investigate security at the physical layer and authentication at the MAC layer
- Consider both passive and active attacks
 - Passive attacks attempts to retrieve vulnerable information
 - Active attacks attempts to disrupt operation (impersonation and spoofing)
- Many commercially available wireless sensors operate in the unlicensed Industrial, Scientific, and Medical) ISM radio band as defined by the International Telecommunications Union (ITU)



FY-2013 Activities (continued)

- **Document communication components requirements**
 - Power restrictions
 - Transmission frequency
 - Network architecture including how nodes are added
 - Capabilities required in each node
- **Develop a general concept of operation**
 - Overall architecture
 - Describe various modes of operation
 - “Normal”
 - “Off-normal”
- **Issue ORNLORNL/TM-2013/180 - Communication Requirements and Concept of Operation for Sensor Networks**

Planned Accomplishments

■ FY2014 milestones and deliverables

- Develop sensor requirements
- Develop simulator to represent analog signals from a variety of sensors

■ FY2015 milestones and deliverables

- Development power management strategies so the wireless sensor nodes can be powered via power harvesting
- Develop methods to minimize power dissipation in solid-state devices

■ FY2016 milestones and deliverables

- Fabricate solid-state devices that implements minimized power dissipation
- Conceptual system design for a fully functional system capable of surviving in the intended environment.



Planned Accomplishments (continued)

■ FY2017 milestones and deliverables

- Develop data transfer protocols that minimize power consumption while maintaining required information flow
- Develop a robust, bidirectional demonstration system designed for operation in a highly reflective, under-damped RF environment typical of reactor facilities

■ FY2018 milestones and deliverables

- Fabricate demonstration system and evaluate in a laboratory environment
- Verify correct functionality of an integrated system – electronics, sensor for measuring temperature, and communications

■ FY2019 milestones and deliverables

- Characterize the performance of a large scale implementation
- Develop draft Technology Transition plan

Crosscutting Benefits

■ The Light Water Reactor Sustainability (LWRS) will benefit from this R&D through

- Minimizing the need for many power and signal cables to sensors (non-safety systems)
- Enabling the cost-effective deployment of larger numbers of sensors that can improve the redundancy, security, and safety of modern reactors
- Easily retrofitted for existing nuclear power plants
- Helps to address cable aging concerns
- Self-powered, wireless sensors have the potential to enable monitoring operations, repair, and recovery under a severe accident scenario where local power is lost and human entry is extremely dangerous or not possible.



Crosscutting Benefits (continued – 1)

- **The Advanced Small Modular Reactor (SMR) Program will benefit from this R&D through**
 - Addressing the I&C cost (a significant portion is cable and cable installation) for smaller electrical output
 - Minimizing the need for many power and signal cables to sensors (non-safety systems)
 - Enabling the cost-effective deployment of larger numbers of sensors that can improve the redundancy, security, and safety of modern reactors (advanced instrumentation and controls)
 - Enable prognostics and diagnostics
 - Self-powered, wireless sensors have the potential to enable monitoring operations, repair, and recovery under a severe accident scenario where local power is lost and human entry is extremely dangerous or not possible.



Crosscutting Benefits (continued – 2)

■ **Advanced Reactor Concepts (ARC) and Next Generation Nuclear Plant (NGNP) programs will benefit from this R&D through**

- Minimizing the need for many power and signal cables to sensors which will reduce capital costs
- Measurement of unique parameters such as erosion/corrosion, chemistry/purity of coolant, etc. can be made wirelessly
- Enabling the cost-effective deployment of larger numbers of sensors that can improve the redundancy, security, and safety of modern reactors
- Can be easily added to new designs of nuclear power plants
- Self-powered, wireless sensors have the potential to enable monitoring operations, repair, and recovery under a station blackout scenario

Crosscutting Benefits (continued – 3)

■ The Fuel Cycle R&D (FCRD) program could indirectly benefit from this R&D

- Minimize the need for many of the power cables to various replacement and temporary diagnostic sensors
- Could be used to “monitor” used nuclear fuel (UNF) and high-level waste (HLW)
- Could minimize the risks of nuclear proliferation and terrorism
 - During interim storage
 - Recycle processing
 - Long term storage/disposal



Transition to Competitive Research

- **With just a minimal amount of moving tasks around, this research can be accomplished in two three-year awards.**
 - Design and development of individual wireless sensor nodes and the supporting technologies
 - Development of a demonstration system and development of a Technology Transition plan
- **FY2014-2016, 3 years, \$1 M**
 - Develop sensor requirements and sensor simulator
 - Develop, design, and fabricate power efficient solid-state devices
 - Conceptual system design capable of surviving in the intended environment
- **FY2017-2019, 3 years, \$1.3 M**
 - Design demonstration system
 - Fabricate demonstration
 - Draft Technology Transition Plan

Conclusion

- **By successfully implementing power harvesting for sensor networks, advanced sensors and instrumentation can be realized that will enable DOE-NE to**
 - improve the reliability, sustain the safety, and extend the life of current reactors, and
 - develop improvements in the affordability of new reactors to enable nuclear energy to help meet the Administration's energy security and climate change goals.