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### U.S. DEPARTMENT OF ENERGY (1.08.09.13) OFFICE OF ENERGY EFFICIENCY AND RENEWABLE ENERGY NEPA DETERMINATION



## **RECIPIENT:**Skyre, Inc.

## STATE: CT

PROJECT Electrolyzer Integrated Modular Nano-Array Monolithic Catalytic Reactors for Low TITLE: Pressure/Temperature and High Flux Synthetic Fuel Production

Funding Opportunity Announcement Number Procurement Instrument Number NEPA Control Number CID Number DE-FOA-0001874 DE-EE0008423 GFO-0008423-001

Based on my review of the information concerning the proposed action, as NEPA Compliance Officer (authorized under DOE Policy 451.1A), I have made the following determination:

# **CX, EA, EIS APPENDIX AND NUMBER:**

#### Description: **A9** Information gathering (including, but not limited to, literature surveys, inventories, site visits, and audits), data Information analysis (including, but not limited to, computer modeling), document preparation (including, but not limited to, gathering, conceptual design, feasibility studies, and analytical energy supply and demand studies), and information analysis, and dissemination (including, but not limited to, document publication and distribution, and classroom training and dissemination informational programs), but not including site characterization or environmental monitoring. (See also B3.1 of appendix B to this subpart.) B3.6 Small-Siting, construction, modification, operation, and decommissioning of facilities for smallscale research and scale development projects; conventional laboratory operations (such as preparation of chemical standards and research and sample analysis); and small-scale pilot projects (generally less than 2 years) frequently conducted to verify a development, concept before demonstration actions, provided that construction or modification would be within or contiguous to a previously disturbed or developed area (where active utilities and currently used roads are laboratory readily accessible). Not included in this category are demonstration actions, meaning actions that are operations, and pilot undertaken at a scale to show whether a technology would be viable on a larger scale and suitable for projects commercial deployment. B3.15 Small-Siting, construction, modification, operation, and decommissioning of facilities for indoor small-scale research scale indoor research and and development projects and small-scale pilot projects using nanoscale materials in accordance with **development** applicable requirements (such as engineering, worker safety, procedural, and administrative regulations) necessary to ensure the containment of any hazardous materials. Construction and modification activities projects using would be within or contiguous to a previously disturbed or developed area (where active utilities and currently nanoscale used roads are readily accessible). materials

Rationale for determination:

The U.S. Department of Energy (DOE) is proposing to provide funding to Skyre, Inc. to develop a novel catalytic reactor for methanol synthesis. The reactor would incorporate a low temperature electrolyzer and a 3D metal-oxide nano-array into additively-manufactured channeled honeycombs made of ceramic or metals. The project would be completed over two Budget Periods (BPs) with a Go/No-Go Decision Point in between each BP.

Proposed project activities would include component design, fabrication of honevcomb substrates, synthesis and incorporation of nano-arrays onto honeycomb substrates, material characterization, material deposition, evaluation of catalytic performance, reactor optimization, integration of nano-array reactors and electrolyzers, cost analysis and hydrogen/fuel infrastructure compatibility tests (e.g. compatibility of interface between nano-array reactor and various synthetic fuel distribution pathways).

Project activities would be conducted at a number of different sites by Skyre and its project partners. The Connecticut Center for Advanced Technology (CCAT) would carry out material deposition of reactor substrates (i.e. additive manufacturing) at its research and manufacturing facility in East Hartford, CT. Material characterization and metal catalyst deposition would be performed at the Brookhaven National Laboratory (BNL). Electrolyzer assembly and testing would be completed by University of Tennessee (UT) at its campus in Tullahoma, TN. Material deposition of reactor substrates would be carried out at Advanced Manufacturing LLC's (AMLLC) manufacturing

space in East Hartford, CT. System design work would be carried out at Skyre's office facility in Hartford, CT. Nanoarray synthesis and fabrication, doping and loading of metals, characterization, catalytic reactor testing, and cost analysis would be completed at University of Connecticut's (UConn) facilities in Storrs, CT.

Skyre and its project partners regularly carry out work similar in nature to that included as part of this project at the facilities listed. All laboratory, research and testing facilities in which project work would be conducted, are equipped to complete the proposed research and processing activities. No change in the use, mission or operation of existing facilities would be required. Likewise, no new permits, licenses, or authorizations would be required to perform project activities.

Metal oxides, industrial solvents and argon gas would be used and handled throughout the project. Any risks associated with handling these materials would be mitigated through adherence to established health and safety policies and procedures. Protocols would include the use of personal protective equipment, personnel training, monitoring and control, and observance of proper materials handling, labelling, and disposal norms. Skyre and its project partners would adhere to all relevant Federal, state, and local health, safety and environmental regulations when completing project work.

Additionally, nano-scale materials (e.g. nanowires and nanoparticles) would be handled at UConn, UT and BNL's facilities. The materials would largely be bound to solid substrates as a result of the deposition process, posing less potential for an inhalation risk. Nonetheless, appropriate precautions would be taken when handling these materials, including the use of fume hoods and isolation of nanomaterials wastes from other waste streams.

Any work proposed to be conducted at a DOE laboratory may be subject to additional NEPA review by the cognizant DOE NEPA Compliance Officer for the specific DOE laboratory prior to initiating such work. Further, any work conducted at a DOE laboratory must meet the laboratory's health and safety requirements.

## NEPA PROVISION

DOE has made a final NEPA determination.

Include the following condition in the financial assisstance agreement:

Any work proposed to be conducted at a federal facility may be subject to additional NEPA review by the cognizant federal official and must meet the applicable health and safety requirements of the facility.

Notes:

Fuel Cell Technologies Office This NEPA determination requires a tailored NEPA Provision. NEPA review completed by Jonathan Hartman, 11/02/2018

### FOR CATEGORICAL EXCLUSION DETERMINATIONS

The proposed action (or the part of the proposal defined in the Rationale above) fits within a class of actions that is listed in Appendix A or B to 10 CFR Part 1021, Subpart D. To fit within the classes of actions listed in 10 CFR Part 1021, Subpart D, Appendix B, a proposal must be one that would not: (1) threaten a violation of applicable statutory, regulatory, or permit requirements for environment, safety, and health, or similar requirements of DOE or Executive Orders; (2) require siting and construction or major expansion of waste storage, disposal, recovery, or treatment facilities (including incinerators), but the proposal may include categorically excluded waste storage, disposal, recovery, or treatment actions or facilities; (3) disturb hazardous substances, pollutants, contaminants, or CERCLA-excluded petroleum and natural gas products that preexist in the environment such that there would be uncontrolled or unpermitted releases; (4) have the potential to cause significant impacts on environmentally sensitive resources, including, but not limited to, those listed in paragraph B(4) of 10 CFR Part 1021, Subpart D, Appendix B; (5) involve genetically engineered organisms, synthetic biology, governmentally designated noxious weeds, or invasive species, unless the proposed activity would be contained or confined in a manner designed and operated to prevent unauthorized release into the environment and conducted in accordance with applicable requirements, such as those listed in paragraph B(5) of 10 CFR Part 1021, Subpart D, Appendix B.

There are no extraordinary circumstances related to the proposed action that may affect the significance of the environmental effects of the proposal.

The proposed action has not been segmented to meet the definition of a categorical exclusion. This proposal is not connected to other actions with potentially significant impacts (40 CFR 1508.25(a)(1)), is not related to other actions with individually

insignificant but cumulatively significant impacts (40 CFR 1508.27(b)(7)), and is not precluded by 40 CFR 1506.1 or 10 CFR 1021.211 concerning limitations on actions during preparation of an environmental impact statement. The proposed action is categorically excluded from further NEPA review.

# SIGNATURE OF THIS MEMORANDUM CONSTITUTES A RECORD OF THIS DECISION.

NEPA Compliance Officer Signature:	Signed By: Casey Strickland	Date:	11/6/2018
_	NEPA Compliance Officer		

# FIELD OFFICE MANAGER DETERMINATION

Field Office Manager review not required

□ Field Office Manager review required

# BASED ON MY REVIEW I CONCUR WITH THE DETERMINATION OF THE NCO :

Field Office Manager's Signature:

Field Office Manager

Date: