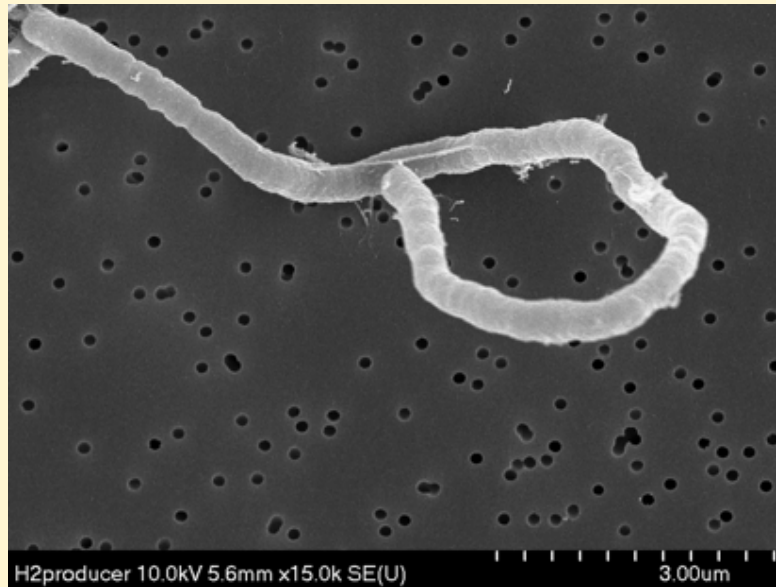


# Bacterial Fermentative Hydrogen Production

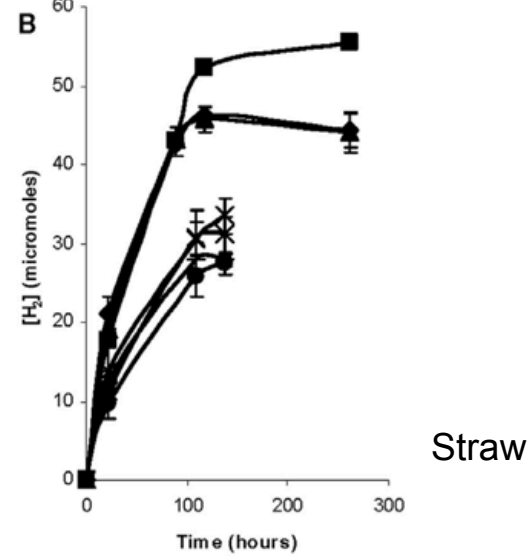
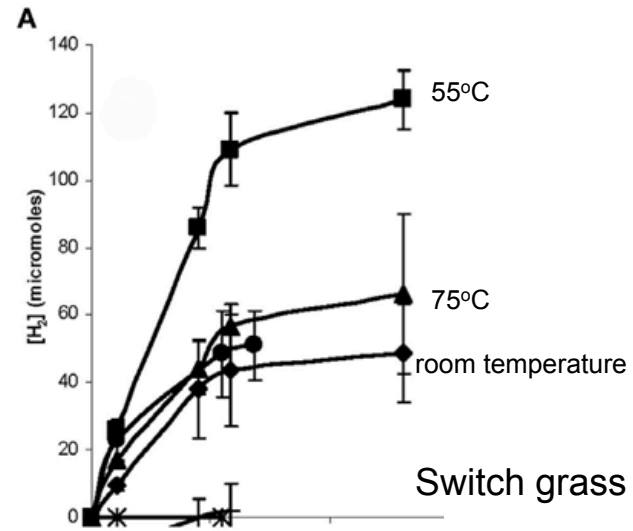
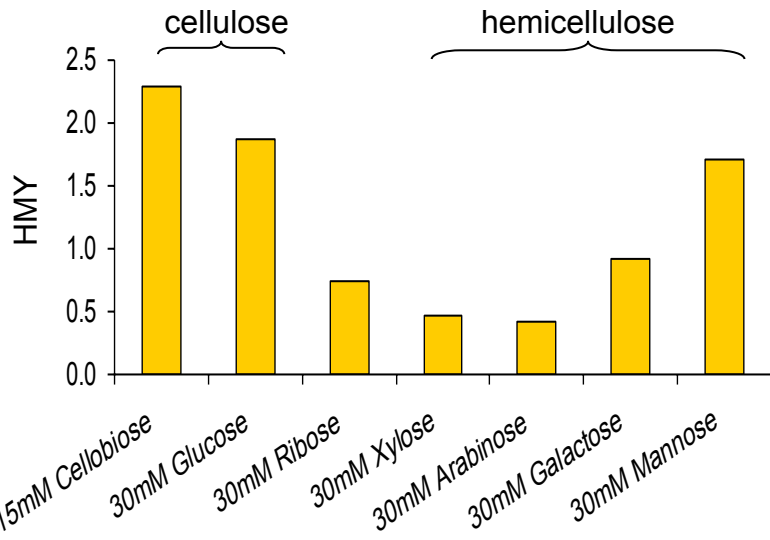
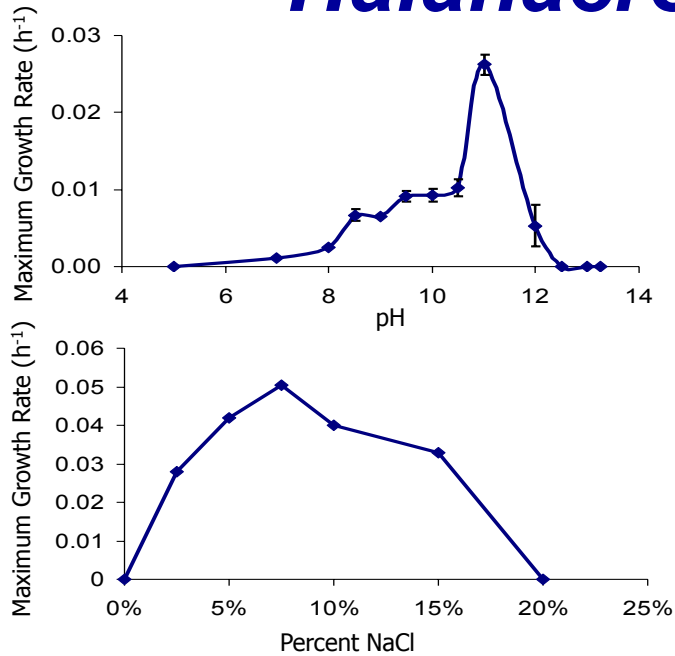


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# Lignocellulosic Pretreatment

- Pretreatment separates & degrades soluble lignin/hemicellulose from insoluble cellulose
  1. Steam blasting (steam explosion)
    - Fossil fuel dependent step.
    - Releases furans (phenols, carboxylic acids, salts -inhibit fermentation).
    - Detoxification best with alkaline treatment;  $(\text{Ca}(\text{OH})_2)$  “over-liming”).
  2. Acidic treatment ( $\text{H}_2\text{SO}_4$ ,  $\text{SO}_2$ )
    - Phenols, phenol aldehydes released.
  3. Alkaline treatment (“ammonia freeze explosion/wet oxidation”;  $\text{NaOH}$ ,  $\text{NH}_3$ ,  $\text{Na}_2\text{CO}_3$ )
    - Shown to result in highest ethanol yield with yeast from straw.
    - Phenols, but lower than with acid.
    - *Issue with traditional microorganisms; Neutralization needed.*

# *Halanaerobium hydrogeniformans*



# Current Status of Bacterial Fermentation Hydrogen Production

Limitation of metabolic conversion is 4 moles H<sub>2</sub>/1 mole glucose

This theoretical yield is not achieved

| Inoculum   | Substrate | Reactor Type | Maximum H <sub>2</sub> yield |
|--|-----------|--------------|------------------------------|
| <i>Clostridium acetobutylicum</i>                      | Glucose   | Batch        | 2 mol/mol of glucose         |
| <i>Clostridium pasteurianum</i><br>CH <sub>4</sub>     | Sucrose   | Batch        | 2.07 mol/mol hexose          |
| <i>Clostridium thermolaticum</i>                       | Lactose   | Continuous   | 3.0 mol/mol lactose          |
| <i>Enterobacter aerogens</i> E<br>82005                | Molasses  | Continuous   | 3.5 mol/mol sugar            |
| <i>Thermoanaerobacterium<br/>thermosaccharolyticum</i> | Glucose   | Batch        | 2.4 mol/mol glucose          |
| <i>Enterobacter cloacae</i><br>DM11                    | Glucose   | Batch        | 3.31 mol/mol glucose         |

Sinha, P., and Pandey, A. 2011. An evaluative report and challenges for fermentative biohydrogen production. International Journal of Hydrogen Energy, 36:7460-7478.

# Major Issues, Barriers and Challenges

Increased substrate conversion

Need to reach metabolic level and beyond

Is it possible for a biological system to extract all 12 hydrogen atoms from glucose?

Bioreactor designs

Continuous stirred-tank reactor – commonly used

Better reactor systems?

Cost of raw materials

Not only cost of raw materials but pre-treatment options

What steps are required to provide optimal conditions for fermentations?

# Important Developments in Progress

## Key Research Needs

*Easiest to hardest?*

Improve reactor configurations

Optimization of bioprocess parameters

Decrease H<sub>2</sub> partial pressure

Microbial consortia

Pure culture or mixed culture?

Use of extremophiles?

Genetic modification of bacteria to channel metabolism towards  
towards enhanced H<sub>2</sub> production

Enhance activity of hydrogenases

What is needed to achieve 12 mole H<sub>2</sub>/1 mole glucose?

Metabolic engineering of new metabolic pathways?

Use of hybrid two-stage systems