

How to Download and Begin using MEASUR:

The Manufacturing Energy Assessment Software for Utility Reduction



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Download via DOE-EERE- AMO website

ADVANCED MANUFACTURING

operating conditions and test "what-if" scenarios for various options to reduce energy use.

FSAT: Coming Soon!

SSAT: Coming Soon!

AIRMaster+: Coming Soon!

Release Notes

The tool suite has a built-in auto-update feature that will automatically check and notify users of recent tool updates. Users are given the option whether to upgrade to the latest version. The entire suite is accessible in an open-source environment DOE AMO GitHub page.

Additional Information

Fact Sheet

- PSAT Factsheet: Coming Soon!
- PHAST Factsheet: Coming Soon!
- User Manuals:
 - How to Download and Begin using the AMO Tools Desktop
- Download Software
 - Windows Compatible Version
 - Mac Compatible Version
 - Linux Compatible Version

OFFICE of ENERGY EFFICIENCY & RENEWABLE ENERG

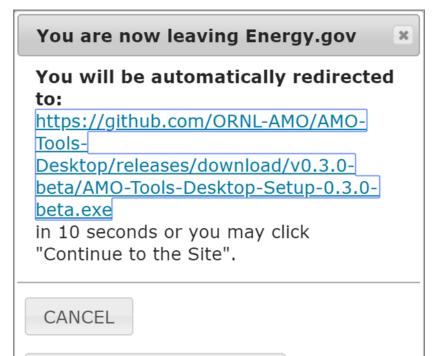
Forrestal Building

- https://www.energy.gov/eere/ amo/measur
- Includes overview of the effort to reprogram our legacy tools
- Scroll to the bottom to find and download your version





Download via DOE-EERE- AMO website



CONTINUE TO THIS SITE

- This message will appear indicating that the file you are downloading is hosted on another website.
- That web site is GitHub, the common repository for software applications and is perfectly safe.

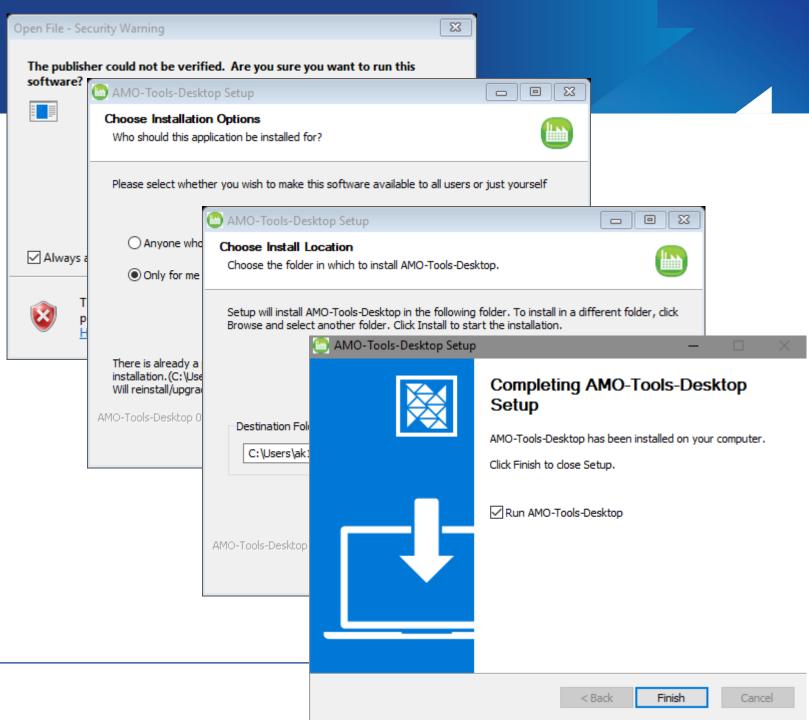






Download

- Click the file extension that matches your operating system
- Open the download
- Click "Run"
- Follow the instructions for the Installation Wizard
- If updating via the webpage DO NOT uninstall first



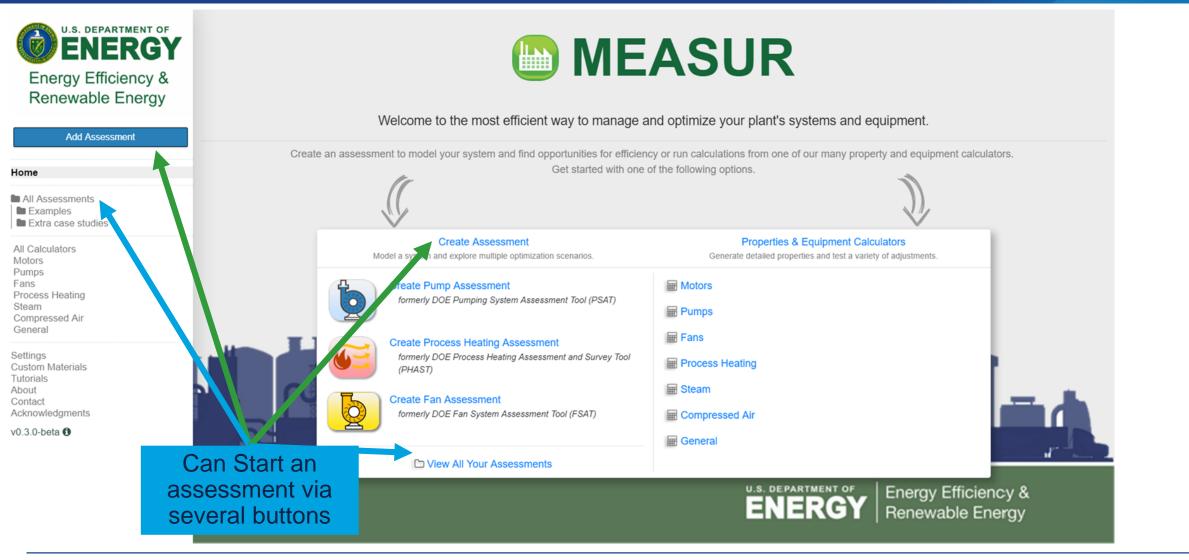


Updating

- This Tool is in beta, so we are constantly upgrading it and publishing releases fairly often.
- After installation, if an update becomes available, a popup will appear at startup to notify you.
 - You can choose to update right away, or you can wait.
 - If for some reason this does not happen, you can download from the AMO Tools Download Center
- DO NOT UNINSTALL before updating, you will lose ALL your assessments.







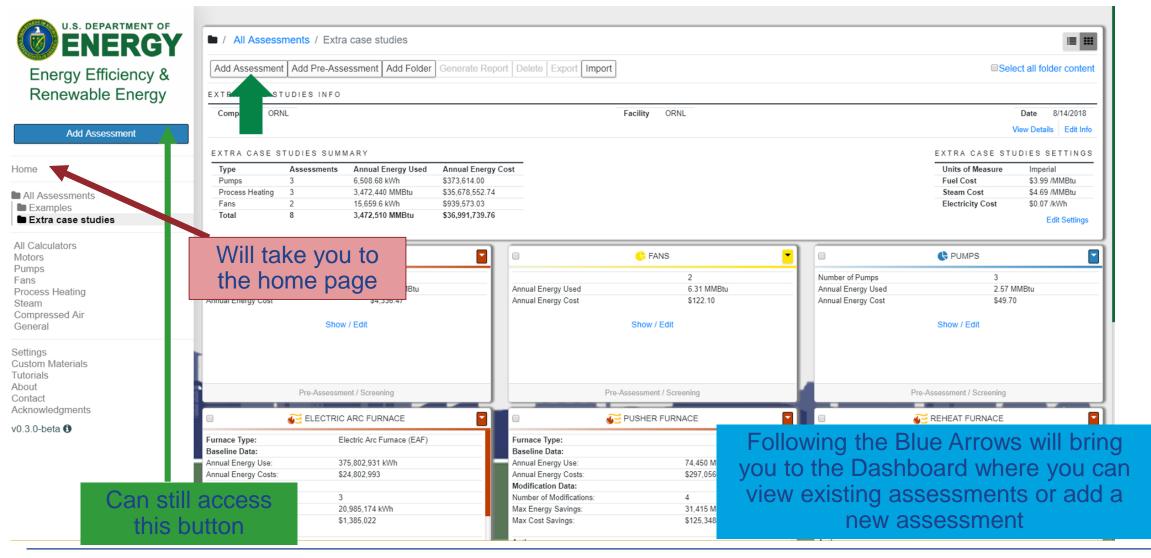




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Settings Custom Materials Tutorials About Contact Acknowledgments v0.3.0-beta 1		Create Process Heating Assessment formerly DOE Process Heating Assessment and Survey Tool (PHAST) Create Fan Assessment formerly DOE Fan System Assessment Tool (FSAT)	 Process Heating Steam Compressed Air General 		
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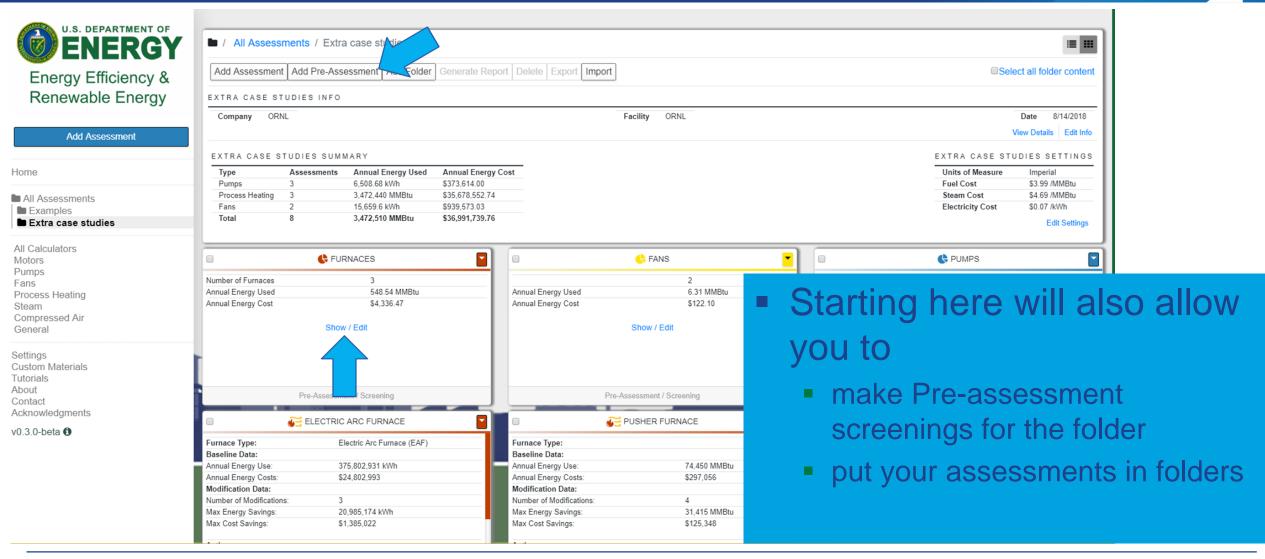








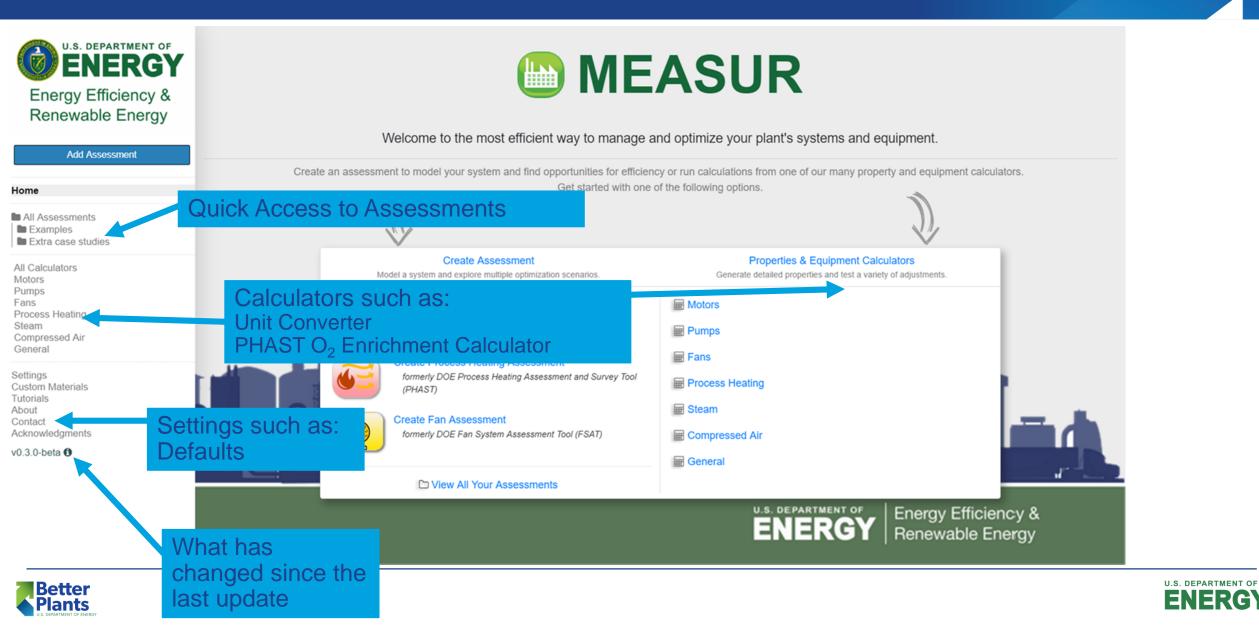








Other Important Features



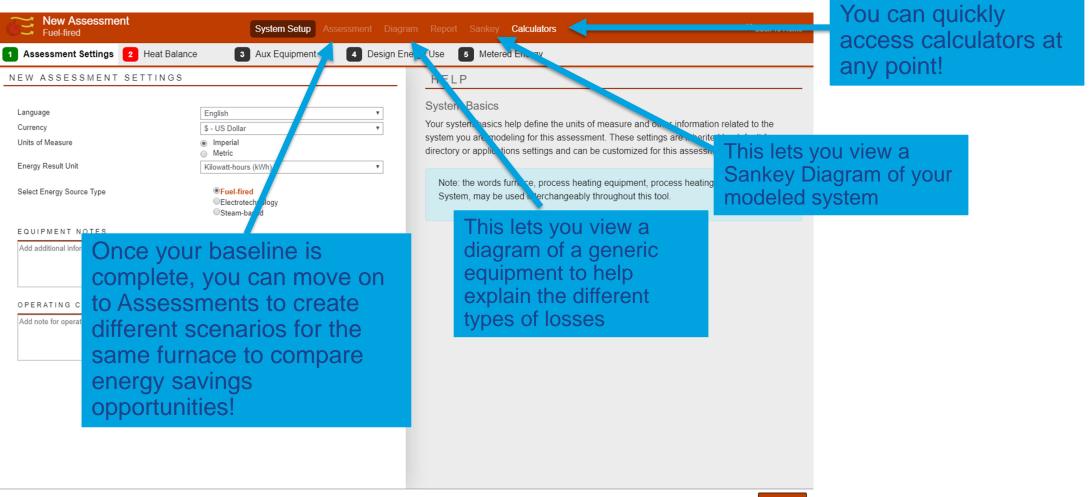
Some things to note about the Process Heating Assessment

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New Assessment	System Setup Asse	sment Diagram Report Sankey Calculators
1 Assessment Settings 2 H	Heat Balance 3 Aux Equipment	4 Design Energy Use 5 Metered Energy
NEW ASSESSMENT SET	TINGS	HELP
Language Currency Units of Measure Energy Result Unit Select Energy Source Type	English \$ - US Dollar • Imperial • Metric Kilowatt-hours (kWh) • Fuel-fired • Electrotechnology • Steam-based	 System Basics Your system basics help define the units of measure and other information related to the system you are modeling for this assessment. These settings are inherited by default from your directory or applications settings and can be customized for this assessment. Note: the words furnace, process heating equipment, process heating system, PH System, may be used interchangeably throughout this tool.
EQUIPMENT NOTES Add additional information for your equip		
OPERATING CONDITIONS AT Add note for operating conditions	TIME OF ASSESSMENT	 This is where you choose what type of process heating equipment you are modeling.
		 You cannot change the "Energy Source Type" after you move on to "Heat Balance"
		You can also add notes about the process heating equipment











- After finishing your baseline, the other sections (Assessment, Report, etc.) of the tool can be accessed
- You can also begin an "Assessment" where you create "Modifications" for energy savings opportunities
- Once you create a modification, you cannot add or remove any losses from your baseline (you can change the values)
- Explore Opportunities allows you to change values relating to several common opportunities
- Modify All Conditions allows you to change any value
 - Here you can make multiple Modifications that you can name individually
 - You can change values in multiple loss calculators



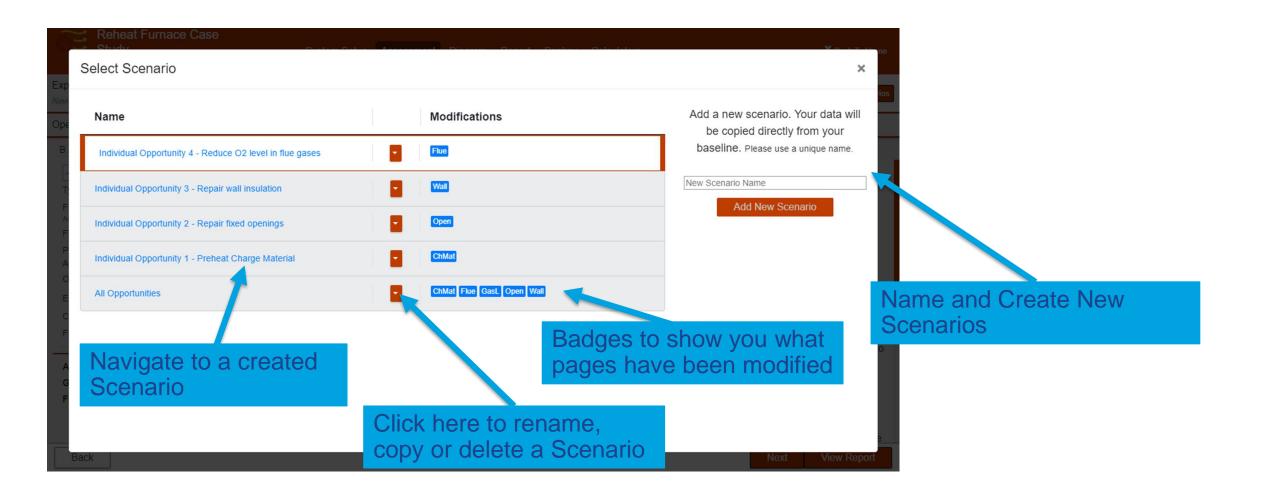


Reheat Furnace C		System Setup Assessment Diag	gram Report Sanke	ey Calculators		× Back To I	lome		Click here	to Viow o	11
xplore Opportunities	Modify All Conditions Expert View			Individual Opportur Selected Scenario	nity 4 - Reduce O2 level in flue gas	View / Add Sce	narios				
ELECT POTENTIAL A	DJUSTMENT PROJE	CTS	RESULT	s	HELP	NOTES			Scenarios	or Add a	new one! 🚬 👘
Select potential adjustment projects to Nodification Name	Add New Scenario	iciency and the effectiveness of your system.	Energy Loss/Use Charge Materials Fixtures, trays etc.		Baseline MMBtu/hr 143.56	Individual Opportunity Reduce O2 level in flue (MMBtu/hr 143.56			stem Setup Assessment Diagram	Report Sankey Calcu	ulators Back To H
Maintain Optimum Air/Fue	el Ratio or Recommended	D2 Level in Flue Gas	Wall Losses		7.47	7.47	Fuel-fired				
Baseline Oxygen Calculation Modified Oxygen Calculation	Method Oxygen ir Method Oxygen ir	Flue Gas *	Cooling Losses Atmosphere Losses Opening Losses Leakage Losses		24.16 — — 2.81 3.26		Explore Opportunities	Modify All Conditions Expert View		Individual Opportu Selected Scenario	unity 4 - Reduce O2 level in flue gases View / Add Scen
Baseline Oxygen in Flue Gas Modified Oxygen in Flue Gas		%	Extended Surface Los Other Losses	sses			Operations Charge Mate	rials • Flue Gas • Fixture	Wall O Cooling O Atmosphere C	Dpening 2 Leakage 2 Ex	tended Surface Other
Baseline Excess Air in Flue G Modified Oxygen in Flue Gas		36.52 % 09.90 %	Total Net Heat Requir Available Heat (%) Flue Gas Losses	red	181.27 59.2% 124.82	181.27 64.0% 102.11	BASELINE		INDIVIDUAL OPPORTU REDUCE O2 LEVEL IN		RESULTS HELP NOTES
Preheat Combustion Air			Exothermic Heat from	n Process			A Loss #1 Type of fuel	Gas	Loss #1		Flue Gas Losses Help
Preheat Charge Material Control and Optimize Fur			Gross Heat Input		306.09	283.38	Fuel Add New Fuel Flue Gas Temperature	Typical Natural Gas - US • 1800 °F	Add New Fuel	pical Natural Gas - US 🔻	Savings Suggestions Maintain appropriate level of oxygen in flue gases by controlling air-fuel ratio for the burners
	r install tunnel-like extensi	ns					Percent Oxygen Or Excess Air?	Oxygen in Flue Gas	Flue Gas Temperature 180 Percent Oxygen Or Excess Ox	xygen in Flue Gas	Maintain and control burner operations to eliminat
Install curtains or radiatio	on shields to reduce openir	g losses					Oxygen In Flue Gas	6 %	Air? Oxygen In Flue Gas		formation of soot or combustible gases such as carbon monoxide and hydrogen in flue gases
Minimize the Time Furnac	ce Doors are Open						Excess Air	36.52 %	Excess Air	09.90 %	Eliminate or reduce air leakage in the furnace. Se
Optimize or Improve Furn	ace Cooling System						Combustion Air Temperature Fuel Temperature	850 °F	Combustion Air Temperature 850	D °F	"Opening Losses" section Consider use of heat recovery from flue gases.
Adjust Operational Data									Fuel Temperature 65	°F	Consider use of various methods of heat recovery
Back						View Re	Available Heat Gross Heat Flue Gas Losses	59.2 % 306.091 MMBtu/hr 124.822 MMBtu/hr	Available Heat Gross Heat Flue Gas Losses	64.0 % 283.378 MMBtu/hr 102.110 MMBtu/hr	to reduce flue gas temperature leaving the heating system • Use preheated combustion air through use of recuperators or regenerators • Where appropriate, consider use of oxygen
Two w	avs to r	nodify a So	cenari	0			Back				oprichment of combustion air to reduce mass of f

- Explore Opportunities (Novice View)
 - Allows you to only change key energy savings opportunities related fields
- Modify All Conditions (Expert View)
 - Allows you access to all fields that were used in the baseline for modifying



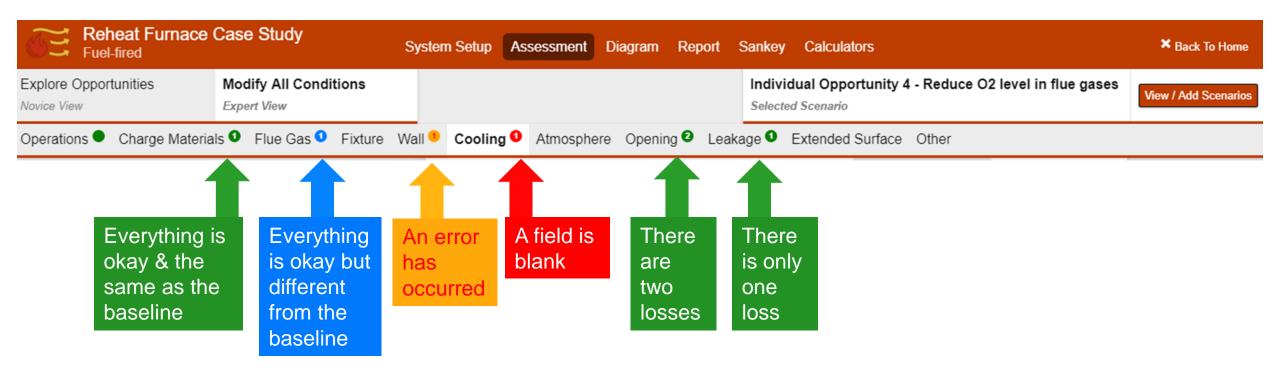








 Badges show you more information about your assessment at a glance





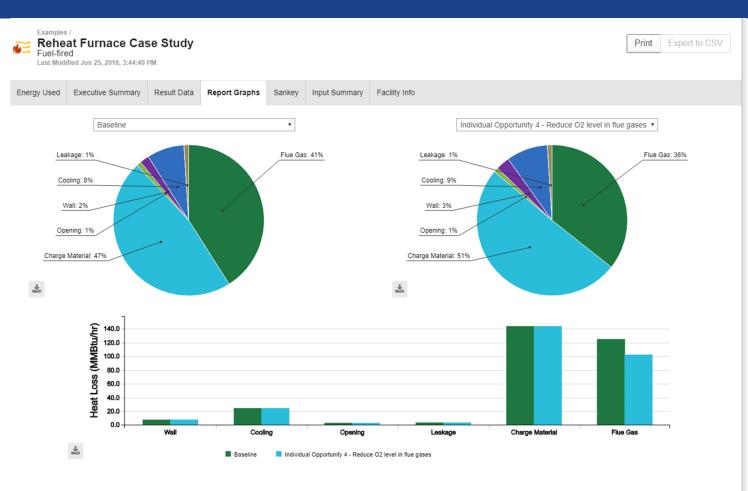


Reheat Furnace Case	Study	System Setup Assessment Diag	gram Report Sankey Calculators		× Back To Home
Explore Opportunities Novice View	Modify All Conditions Expert View			Individual Opportunity 4 - Reduce O2 level in flue gases Selected Scenario	View / Add Scenarios
Operations • Charge Materials •	Flue Gas • Fixture Wall • Cooling •	Atmosphere Opening 2 Leakage 3	Extended Surface Other		
BASELINE		INDIVIDUAL OPPORTUNI FLUE GASES	TY 4 - REDUCE O2 LEVEL IN	RESULTS HELP	NOTES
▲ Material #1				Add note for charge material	
Select Type	Solid v	Material #1 Select Type	0.114		
Name of Material Add New Solid Material Average specific heat of the solid materia Latent Heat of Fusion	Carbon Steel v al 0.16 Btu/(Ib-FF) 60 Btu/Ib	Name of Material Add New Solid Material Average specific heat of the solid materi	Solid • Carbon Steel • ial 0.16 Btu/(lb-°F)		
Specific heat of liquid from molten mater	ial 0.175 Btu/(lb-°F)	Latent Heat of Fusion	60 Btu/lb		
Melting Point	2800 °F	Specific heat of liquid from molten mater		When in "A	lesesement"
Charge (wet)-Feed Rate Initial Temperature Charge Material Discharge Temperature Water Content as Charged Water Content as Discharged Water Vapor Discharge Temperature Charge Melted Charge Reacted Heat of Reaction Endothermic/Exothermic Additional Heat Required	400000 Ib/hr 60 °F 2300 °F 0 % 0 % 0 % 1 % 50 Btu/hb Endothermic 0 Btu/hr	Metting Point Charge (wet)-Feed Rate Initial Temperature Charge Material Discharge Temperature Water Content as Charged Water Content as Discharged Water Vapor Discharge Temperature Charge Metted Charge Reacted Heat of Reaction Endothermic/Exothermic Additional Heat Required	2800 T 400000 lb/hr 60 T 2300 T 0 % 0 % 0 % 0 % 1 % 50 Btu/lb Endothermic 0 Btu/hr	mode, you in the right show up in	can add notes panel that will the report to dentify what
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Report



- The Report Tab allows you to access the equipment level report
- There are several tabs with high level and loss level results, graphs, Sankey Diagrams, etc.
- Each graph has an icon to download a .png of the graph
- Clicking Print will let you choose what sections of the report you which to print (or save to .pdf)





Facility Report

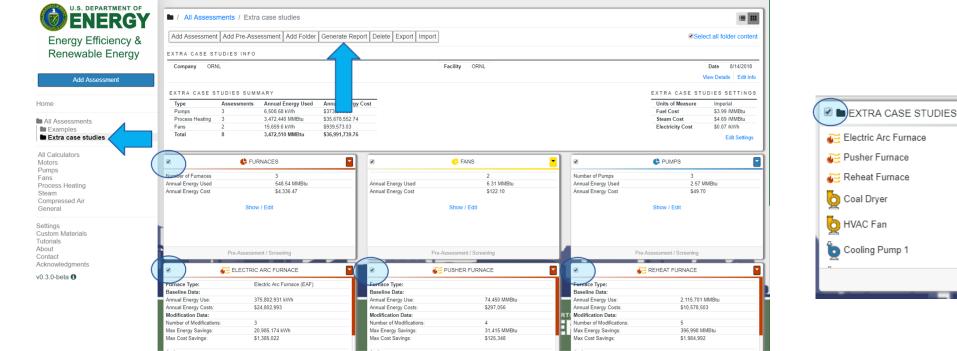
- To generate a facility report, return to "All Assessments"
- Check the folder of the facility you wish to generate a report for
- Click "Generate Report"
- This will generate a page with all the equipment you selected
 - You can mix process heating and pumps
- If you made multiple Modifications, choose which modification you wish to be represented in the roll up
- Click "View More Details to access the rollup

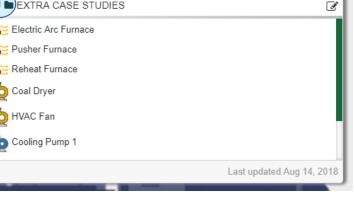




Facility Report

- To generate a facility report, return to "All Assessments"
- Check the folder of the facility you wish to generate a report for
- Or the individual assessments you want in the report
- Click "Generate Report"

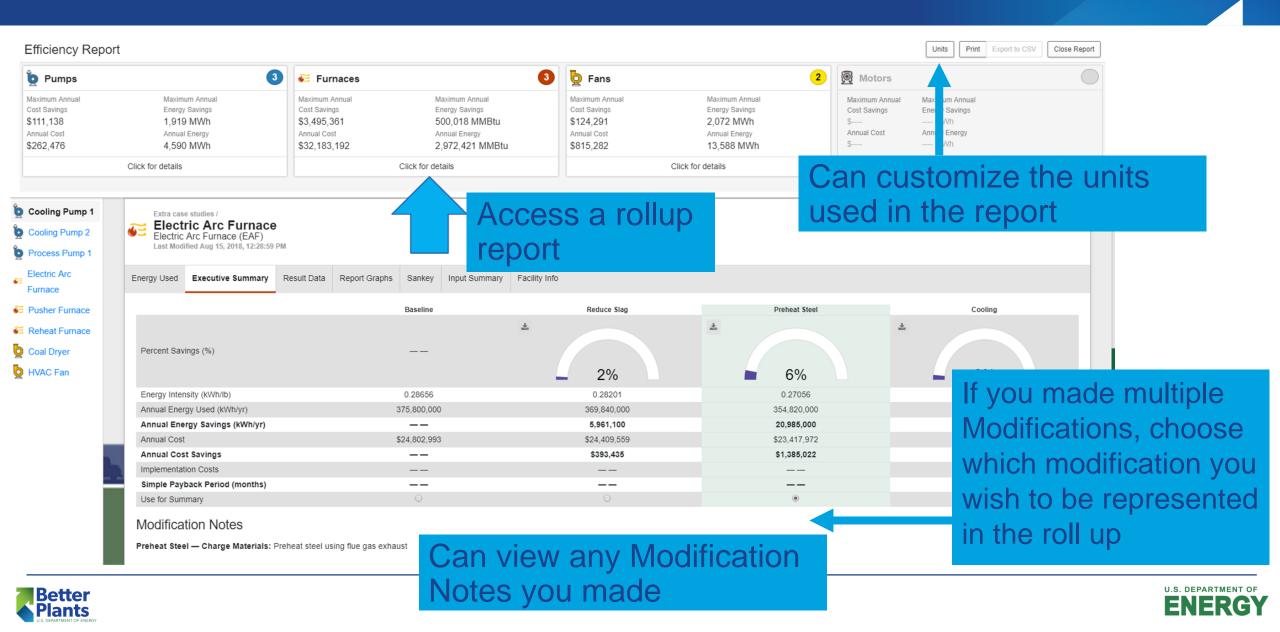






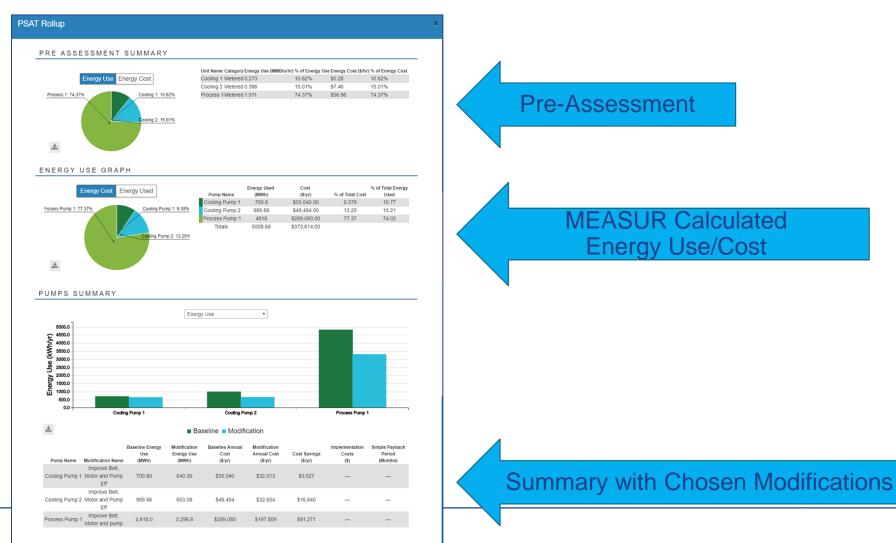


Facility Report



Facility Report – Roll up

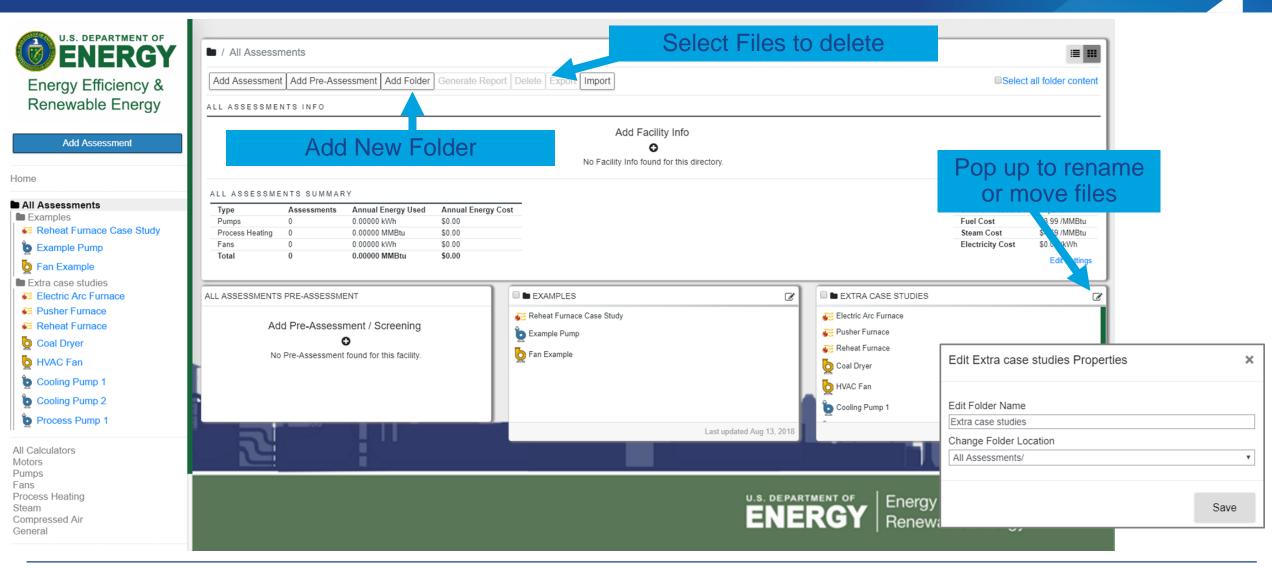
Click "View More Details to access the rollup







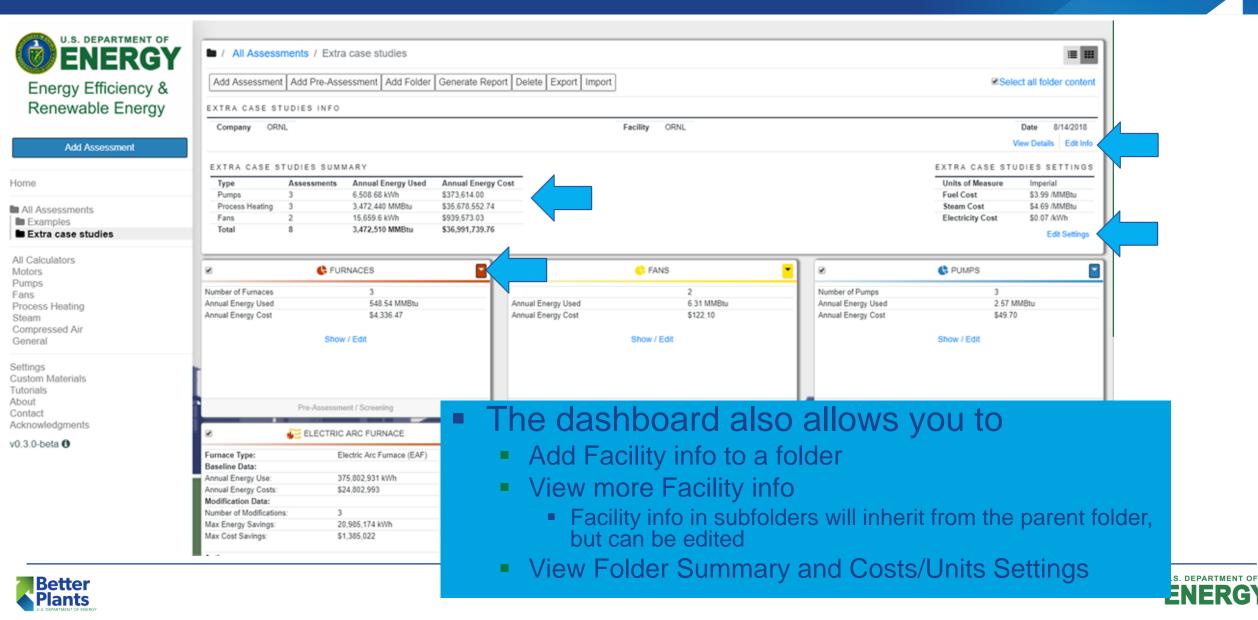
All Assessments Dashboard







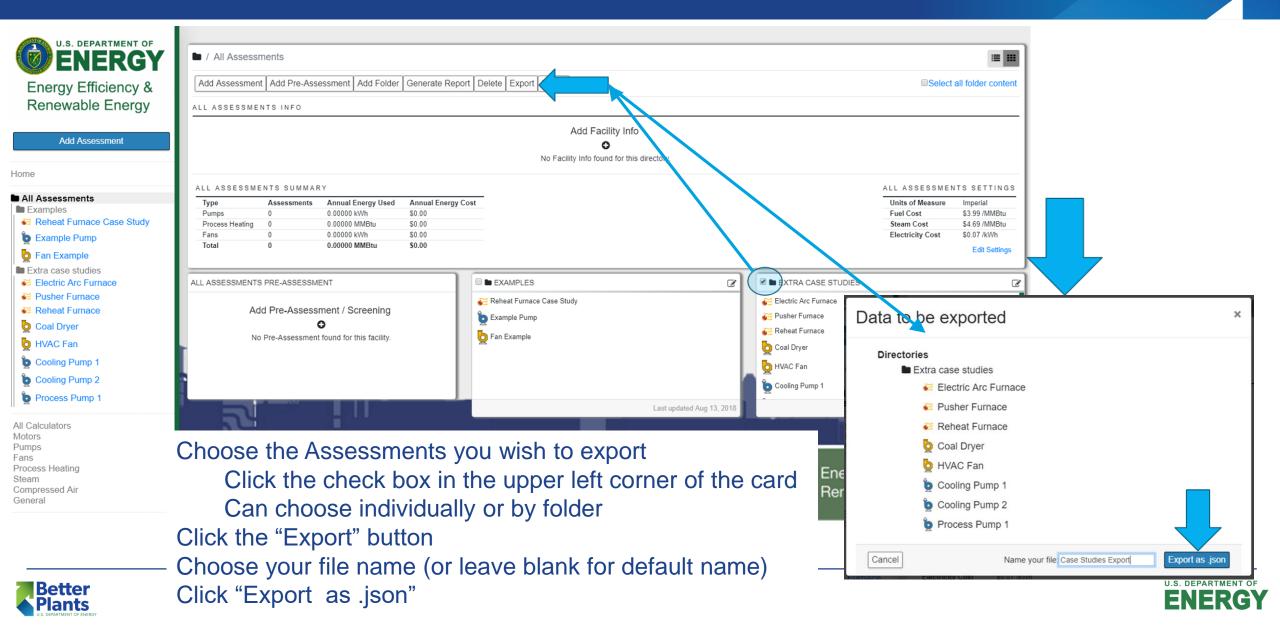
All Assessments Dashboard

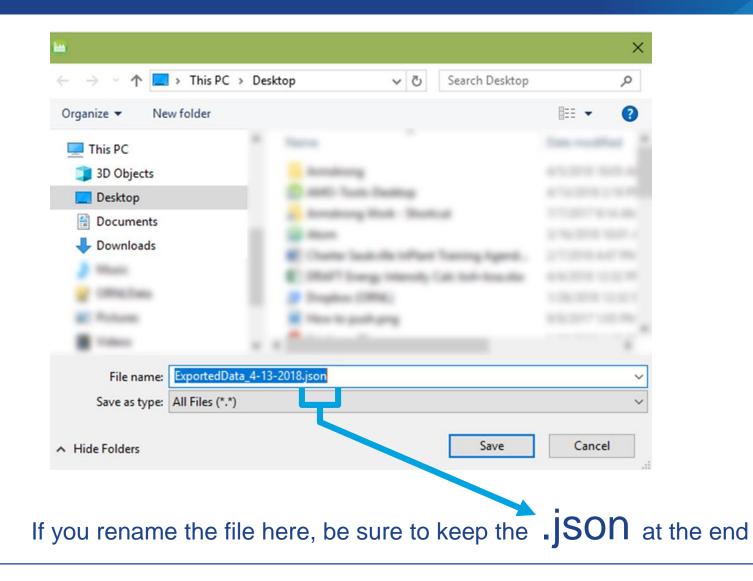


- The export function can be used for both
 - Sending your assessments to collogues
 - Backing up your files in a safe place
- Click on "All Assessments" or "View your Assessments"
- Choose the Assessments you wish to export
 - Click the check box in the upper left corner of the card
 - Can choose individually or by folder
- Click the "Export" button
- Click "Export" in the popup









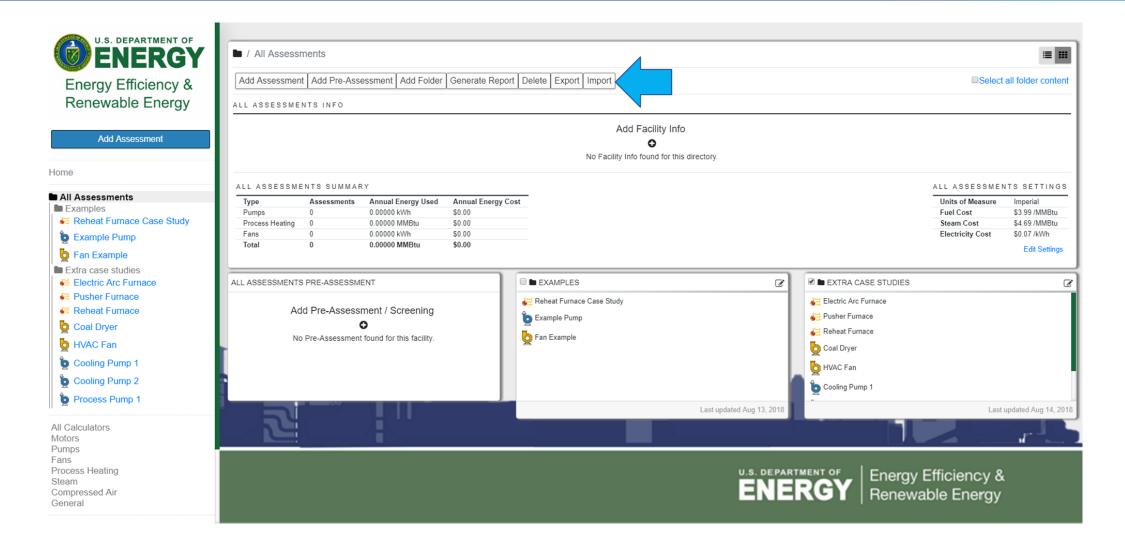




- The import function will add .json files as assessments
- Click on "All Assessments" or "View your Assessments"
- Click "Import" link, then click "Choose File"
- Choose the .json files you wish to import
- Click the "Import" button
- The files should appear in your "All Assessments" folder
- If you get an invalid file type error, rename the file to have .json at the end





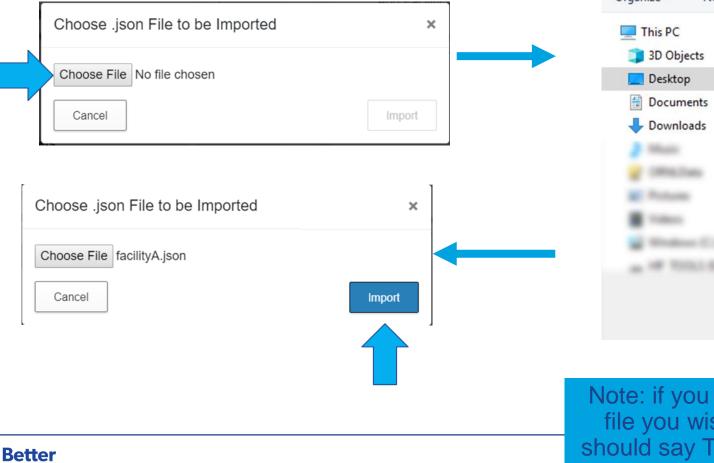


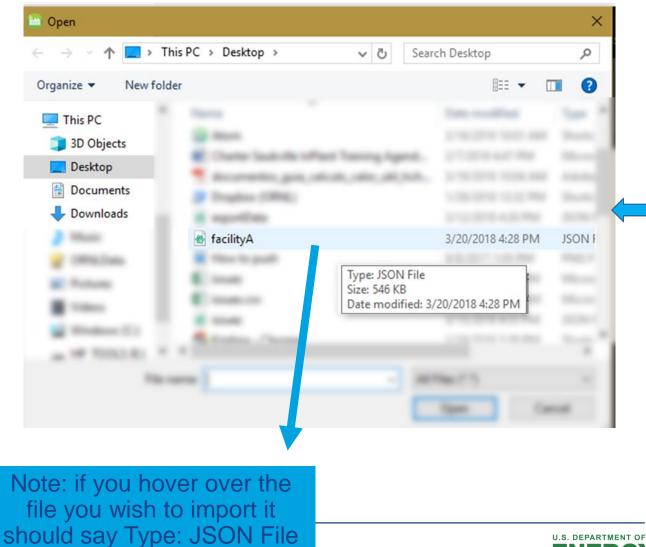




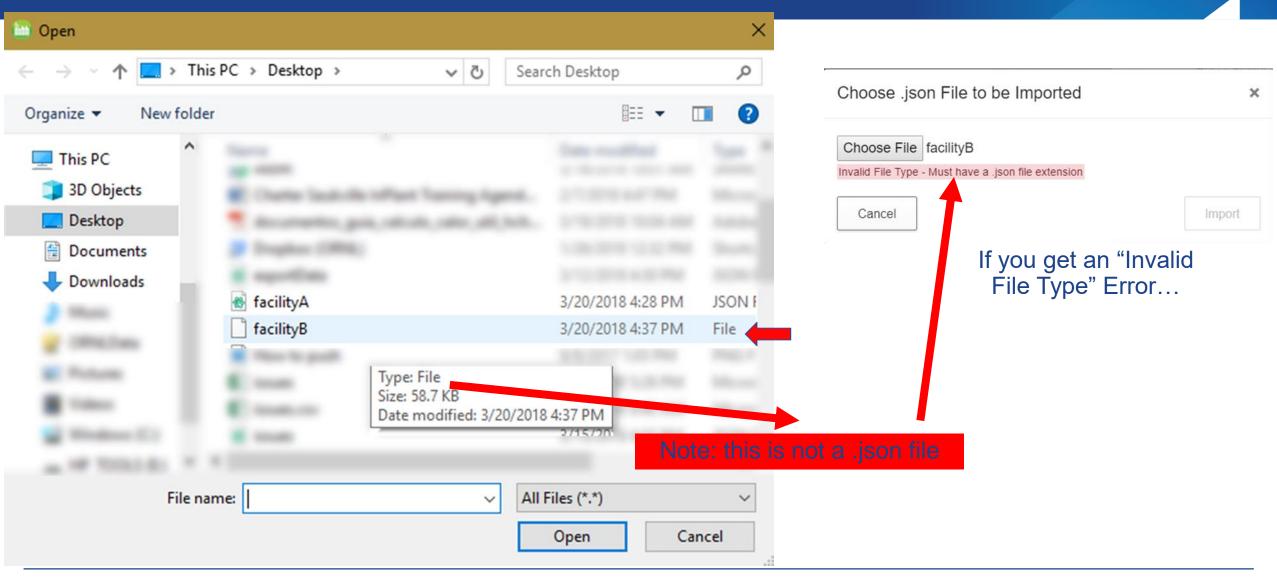
Click "Import" link, then click "Choose File" Choose the .json files you wish to import Click the "Import" button

Plants





Importing: Invalid File Type Error







Importing: Invalid File Type Error

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